



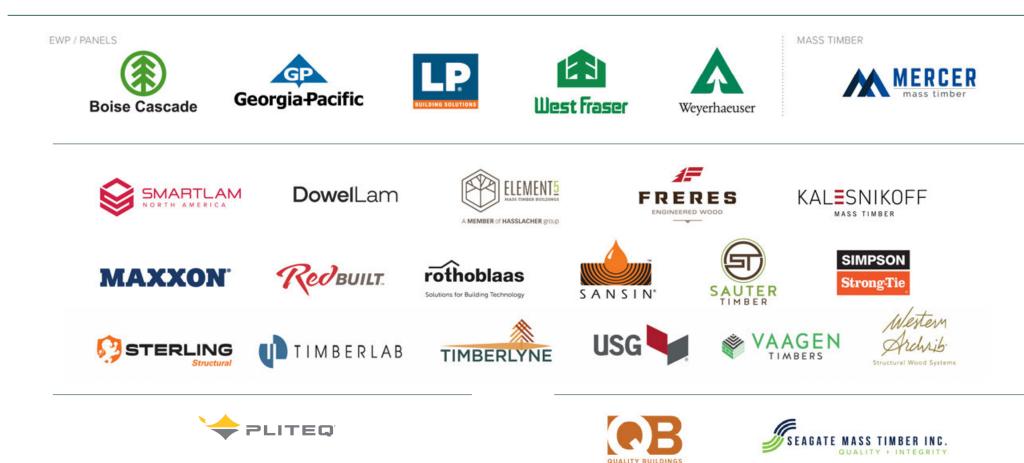
Funding Partners \_\_\_\_\_







#### **Program Partners**



# **Course Description**

Mass timber is a unique, non-commodity building material and, to lay the groundwork for success, certain critical decisions must be made as early as possible. These decisions can have a big impact on cost and can either increase or limit opportunities later in design. There are many cases of project teams that want to realize the full benefits of mass timber, but, because they base their designs on traditional building practices instead of optimizing them for mass timber, end up with avoidable price premiums. This presentation will walk through early project decisions and design steps, focusing on how to optimize projects for mass timber and how one early decision can influence others. Topics will include construction types, fire ratings, column grids and beam/panel spans, acoustics and MEP integration. Completed mass timber projects will be used to illustrate the variety of viable options when navigating these key decisions.

# Learning Objectives

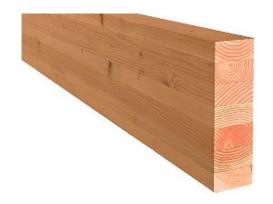
- 1. Identify construction types within the International Building Code where a mass timber structure is permitted.
- 2. Discuss the impacts of construction type on required fire-resistance ratings of structural elements, noting the impacts that these ratings have on effective member spans and resulting grids.
- 3. Review code-compliance requirements for acoustics and primary frame connections, and provide solutions for meetings these requirements with tested mass timber assemblies.
- 4. Highlight effective methods of integrating MEP services in a mass timber building and discuss the relative impacts of each on cost, aesthetics, occupant comfort and future tenant renovations.

#### Glue Laminated Timber (Glulam) Beams and Columns

Cross-Laminated Timber (CLT) Solid Sawn Laminations

#### Cross-Laminated Timber (CLT) SCL Laminations









#### Nail-Laminated Timber (NLT)



Photo: Think Wood

Dowel-Laminated Timber (DLT)



Photo: StructureCraft

Decking











# Early = Efficient

**Realize Efficiency in:** 

- Cost reduction
- Material use (optimize fiber use, minimize waste)
- Construction speed
- Trade coordination
- Minimize RFIs

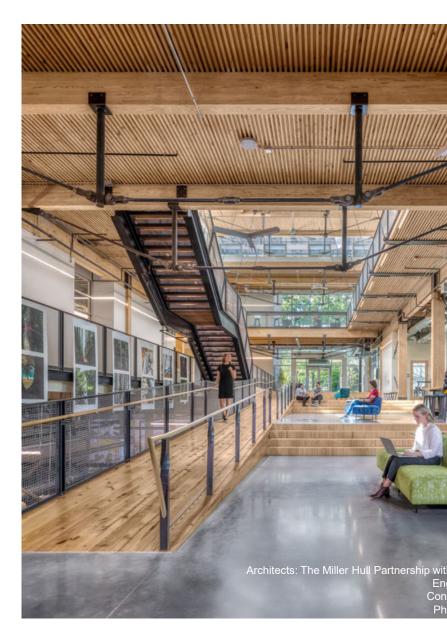
Commit to a mass timber design from the start



One *potential* design route:

- 1. Building size & occupancy informs construction type & grid
- 2. Construction type informs fire resistance ratings
- 3. Grid & fire resistance ratings inform timber member sizes & MEP layout

But that's not all...



**Other impactful decisions:** 

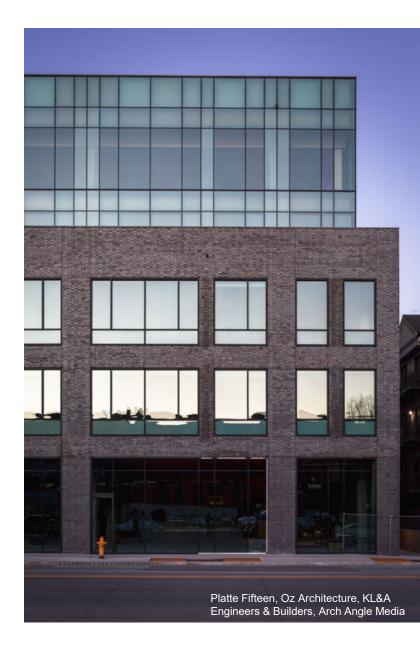
- Acoustics informs member sizes (and vice versa)
- Fire-resistance ratings inform connections & penetrations
- MEP layout informs use of concealed spaces

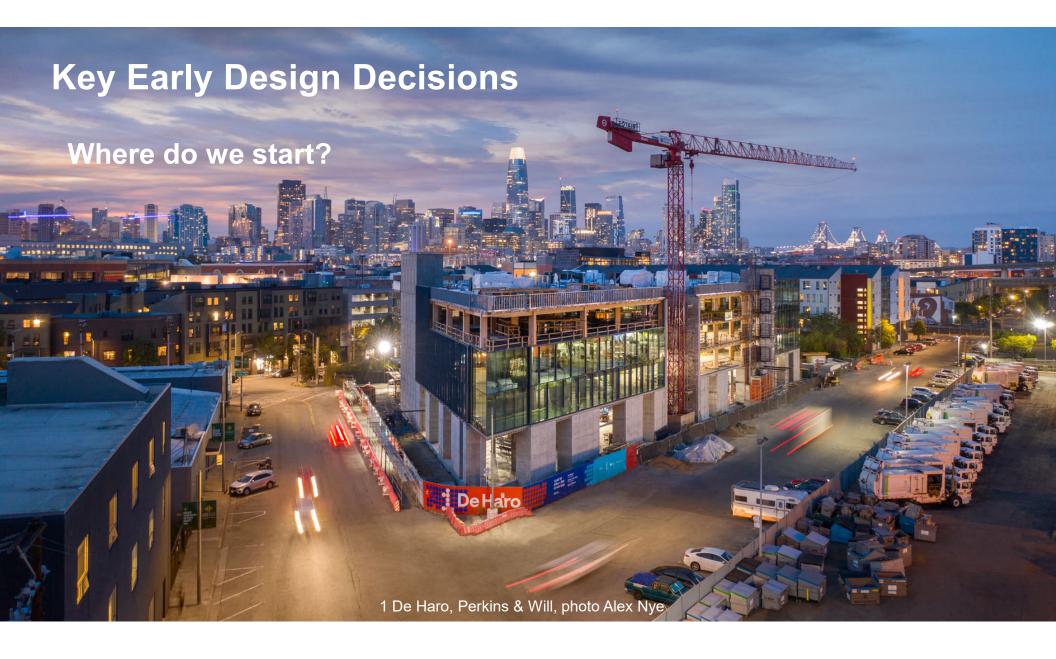


**Other impactful decisions:** 

- Grid informs efficient spans, MEP
   layout
- Manufacturer capabilities inform member sizes, grids & connections
- Lateral system informs connections, construction sequencing

And more...





### **Construction Type –** Primarily based on building size & occupancy

		Construction Type (All Sprinklered Values)											
	IV-A	IV-B	IV-C	IV-HT	III-A	III-B	V-A	V-B					
Occupancies	Allowable Building Height above Grade Plane, Feet (IBC Table 504.3)												
A, B, R	270	180	85	85	85	85	70	60					
	Allowable Number of Stories above Grade Plane (IBC Table 505.4)												
A-2, A-3, A-4	18	12	6	4	4	3	3	2					
В	18	12	9	6	6	4	4	3					
R-2	18	12	8	5	5	5	4	3					
		Allow	wable Area I	Factor (At) fo	or SM, Feet <sup>2</sup>	(IBC Table	506.2)						
A-2, A-3, A-4	135,000	90,000	56,250	45,000	42,000	28,500	34,500	18,000					
В	324,000	216,000	135,000	108,000	85,500	57,000	54,000	27,000					
R-2	184,500	123,000	76,875	61,500	72,000	48,000	36,000	21,000					

### **Construction Type –** Primarily based on building size & occupancy

		Construction Type (All Sprinklered Values)										
	IV-A	IV-B	IV-C	IV-HT	III-A	III-B	V-A	V-B				
Occupancies		Allowable	Building He	eight above	Grade Plane	e, Feet (IBC	Table 504.3)					
A, B, R	270	180	85	85	85	85	70	60				
For lo	w- to r	ni <mark>d-r</mark> ise	e mass	timber	buildi	ngs, th	erema	y be				
<b>A</b> multipl	e opti	ons for	const	ruction	type. 7	There a	re pros	s and				
cons o	of eacl	n, don't	t assun	ne that	one ty	pe is al	ways k	oest.				
R-2	18	12	8	5	5	5	4	3				
		Allov	wable Area F	actor (At) fo	or SM, Feet <sup>2</sup>	(IBC Table	506.2)					
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R-2	184,500	123,000	76,875	61,500	72,000	48,000	36,000	21,000				

## **Fire-Resistance Ratings**

- Driven primarily by construction type
- Rating achieved through timber alone or non-com protection required?

FIRE-RESISTANCE	KATIN	6 REQU	JIKEME	INTS F	OK BU	LUING	ELEM	ENTS (1	IUURS	)		
BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV			TYPE V		
DUILDING ELEMENT		В	Α	B	A	В	A	B	C	HT	Α	B
Primary structural frame <sup>f</sup> (see Section 202)	32.6	2ª. b, c	1 <sup>b, c</sup>	0°	1 <sup>b, c</sup>	0	3ª	2ª	2ª	HT	1 <sup>b, c</sup>	0
Bearing walls												
Exterior <sup>*, f</sup>	3	2	1	0	2	2	3	2	2	2	1	0
Interior	3ª	2ª	1	0	1	0	3	2	2	1/HT <sup>s</sup>	1	0
Nonbearing walls and partitions Exterior					See Table 705.5							
Nonbearing walls and partitions Interior <sup>4</sup>	0	0	0	0	0	0	0	0	0	See Section 2304.11.2	0	0
Floor construction and associated secondary structural members (see Section 202)	2	2	1	0	1	0	2	2	2	HT	1	0
Roof construction and associated secondary structural members (see Section 202)	1 <sup>1</sup> / <sub>2</sub> <sup>b</sup>	1 <sup>b,c</sup>	1 <sup>b,c</sup>	0 <sup>c</sup>	1 <sup>b,c</sup>	0	1 <sup>1</sup> / <sub>2</sub>	1	1	HT	1 <sup>b,c</sup>	0

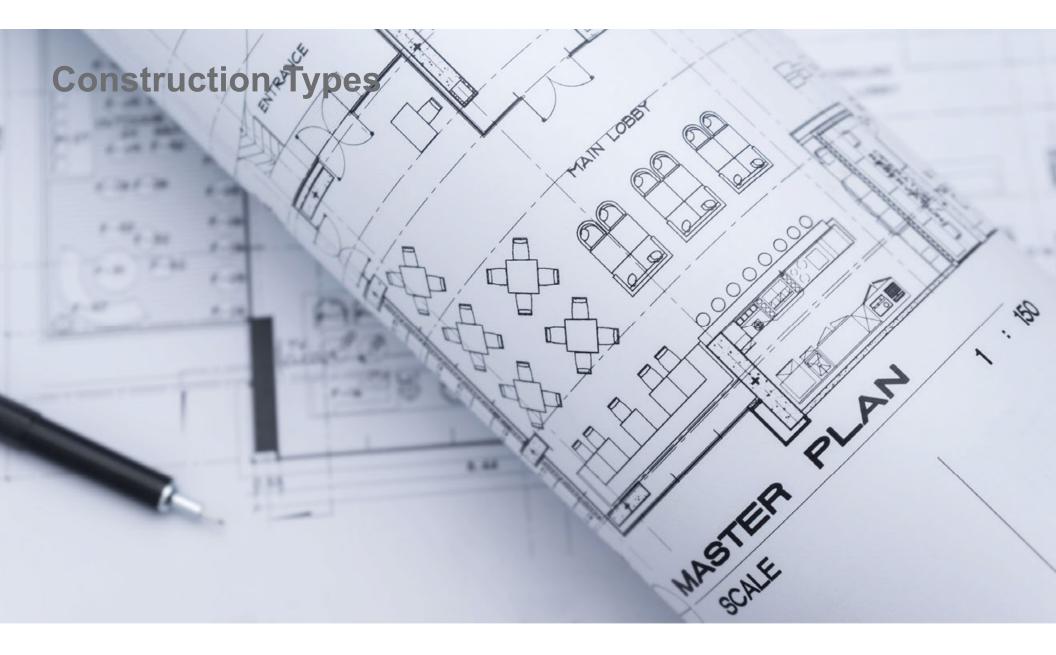
TABLE 601 FIRE-RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS (HOURS)

# **Fire-Resistance Ratings (FRR)**

- Thinner panels (i.e. 3-ply) generally difficult to achieve a 1+ hour FRR
- 5-ply CLT / 2x6 NLT & DLT panels can usually achieve a 1- or 2hour FRR
- Construction Type | FRR | Member Size | Grid (or re-arrange that process but follow how one impacts the others)

Panel	Example Floor Span Ranges
3-ply CLT (4-1/8" thick)	Up to 12 ft
5-ply CLT (6-7/8" thick)	14 to 17 ft
7-ply CLT (9-5/8")	17 to 21 ft
2x4 NLT	Up to 12 ft
2x6 NLT	10 to 17 ft
2x8 NLT	14 to 21 ft
5" MPP	10 to 15 ft

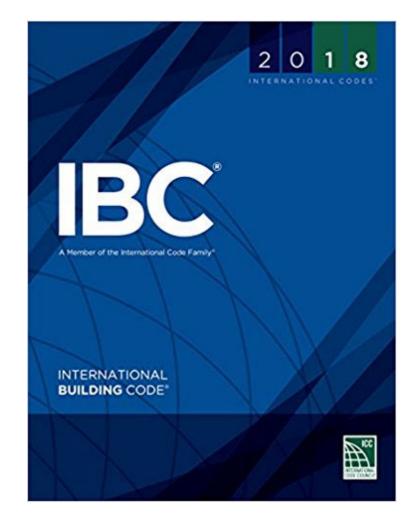




# When does the code allow mass timber to be used?

IBC defines mass timber systems in IBC Chapter 2 and notes their acceptance and manufacturing standards in IBC Chapter 23

Permitted anywhere that combustible materials and heavy timber are allowed, plus more



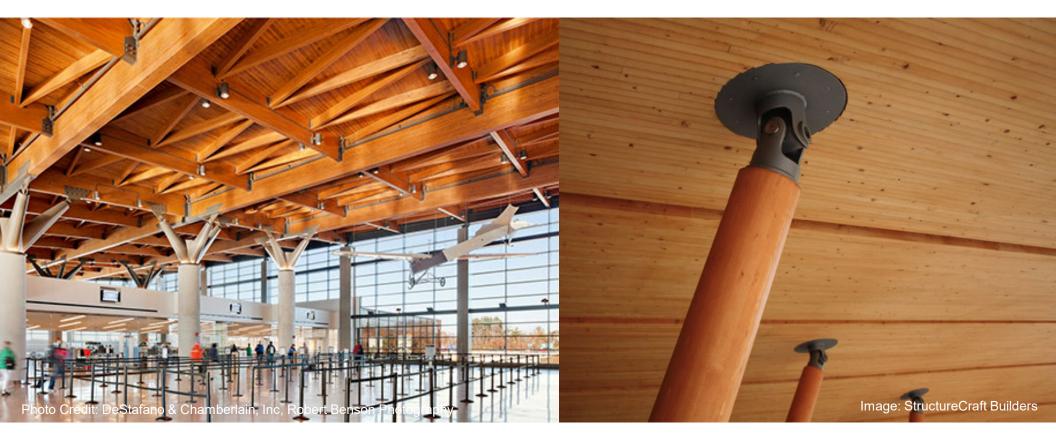
IBC defines 5 construction types: A building must be classified as one of these

struction Type All clements required to be action contousuble materia

### However, there are exceptions including several for mass timber

### Where does the code allow MT to be used?

• <u>Type IB & II</u>: Roof Decking



# Where does the code allow MT to be used?

• <u>Type III</u>: Interior elements (floors, roofs, partitions/shafts) and exterior walls if FRT



### Where does the code allow MT to be used?

• <u>Type IV</u>: Any exposed interior elements & roofs, must meet min. sizes; exterior walls if CLT or FRT. Concealed space limitations (varies by code version)



# Type IV construction permits exposed heavy/mass timber elements of min. sizes.

F	raming	Solid Sawn (nominal)	<b>Glulam</b> (actual)	<b>SCL</b> (actual)
or	Columns	8 x 8	6 <sup>3</sup> / <sub>4</sub> x 8¼	7 x 7½
Floor	Beams	6 x 10	5 x 10½	5¼ x 9½
of	Columns	6 x 8	5 x 8¼	5¼ x 7½
Roof	Beams*	4 x 6	3 X 6 <sup>7</sup> / <sub>8</sub>	3½ X 5½

#### Minimum Width by Depth in Inches See IBC 2018 2304.11 or IBC 2015 602.4 for Details

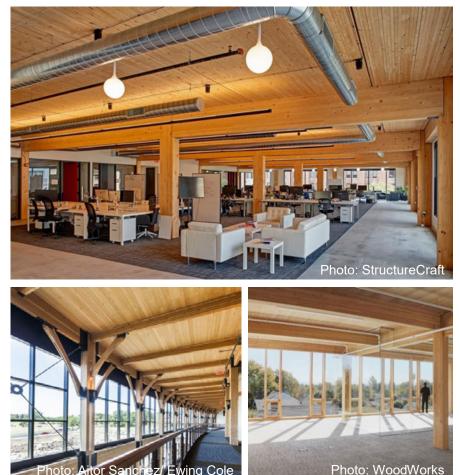
\*3" nominal width allowed where sprinklered



Type IV min. sizes:

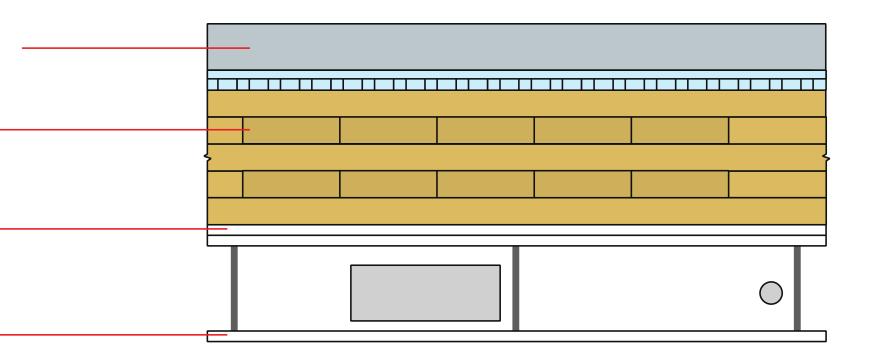
### Floor Panels/Decking:

- 4" thick CLT (actual thickness)
- 4" NLT/DLT/GLT (nominal thickness)
- 3" thick (nominal) decking covered with: 1" decking <u>or</u> 15/32" WSP <u>or</u> <sup>1</sup>/<sub>2</sub>" particleboard



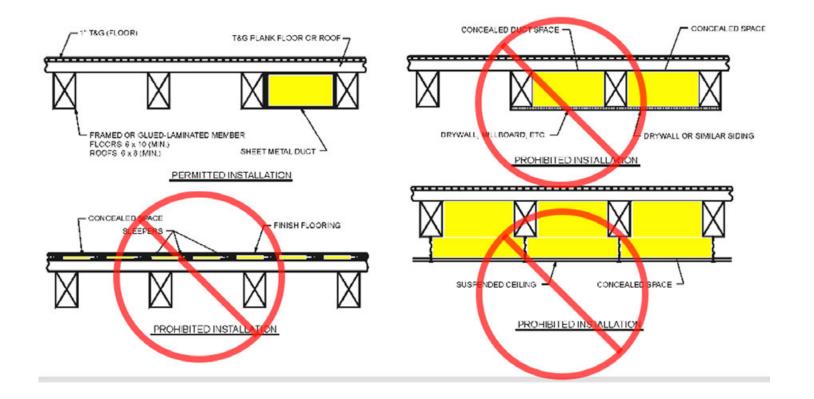
### Type IV concealed spaces

Can I have a dropped ceiling? Raised access floor?



### Type IV concealed spaces

Until 2021 IBC, Type IV-HT provisions prohibited concealed spaces



Credit: IBC

### **Concealed spaces solutions paper**



and Heavy Timber Structures

Concealed spaces, such as those created by a dropped ceiling in a floor/ceiling assembly or by a stud wall assembly, have unique requirements in the International Building Code (IBC) to address the potential of fire spread in nonvisible areas of a building. Section 78 of the 2018 IBC includes prescriptive requirements for protection and/or compartmentalization of concealed spaces through the use of draft stopping, fire blocking, splinklers and other means. For information on these requirements, see the WoodWorks Q&A, Are spinklers required in concealed spaces such as floor and roof covities in multi-family wood-frame buildings?<sup>1</sup>

For mass timber building elements, the choice of construction type can have a significant impact on concealed space requirements. Because mass timber products such as cross-laminated timber (CLT) are prescriptively recognized for Type IV construction, there is a common misperception that exposed mass timber building elements cannot be used or exposed in other construction types. This is not the case. In addition to Type IV buildings, structural mass timber elements—including CLT, glue-laminated timber (glulam), nail-laminated timber (NLT), structural composite lumber (SCL), and tongue-and-groove (T&G) decking—can be utilized and exposed in the following construction types, whether or not a fire-resistance rating is required:

- Type III Floors, roofs and interior walls may be any material permitted by code, including mass timber; exterior walls are required to be noncombustible or fire retardant-treated wood.
- Type V Floors, roofs, interior walls and exterior walls (i.e., the entire structure) may be constructed of mass timber.
- Types I and II Mass timber may be used in select circumstances such as roof construction – including the primary frame in the 2021 IBC – In Types I-B, II-A or II-B; exterior columns and arches when 20 feet or more of horizontal separation is provided; and balconies, canopies and similar projections.

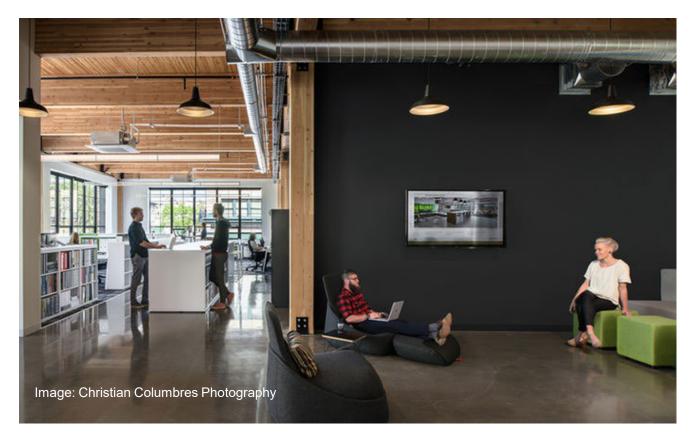


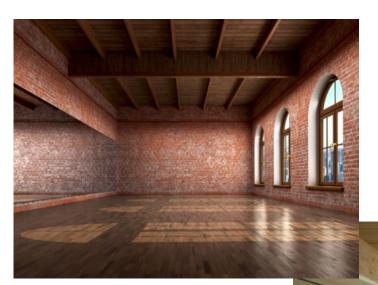


https://www.woodworks.org/wp-content/uploads/wood\_solution\_paper-Concealed Spaces Timber Structures.pdf

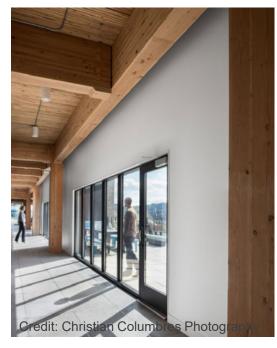
### Where does the code allow MT to be used?

• <u>Type V</u>: All interior elements, roofs & exterior walls





Allowable mass timber building size for group B occupancy with NFPA 13 Sprinkler

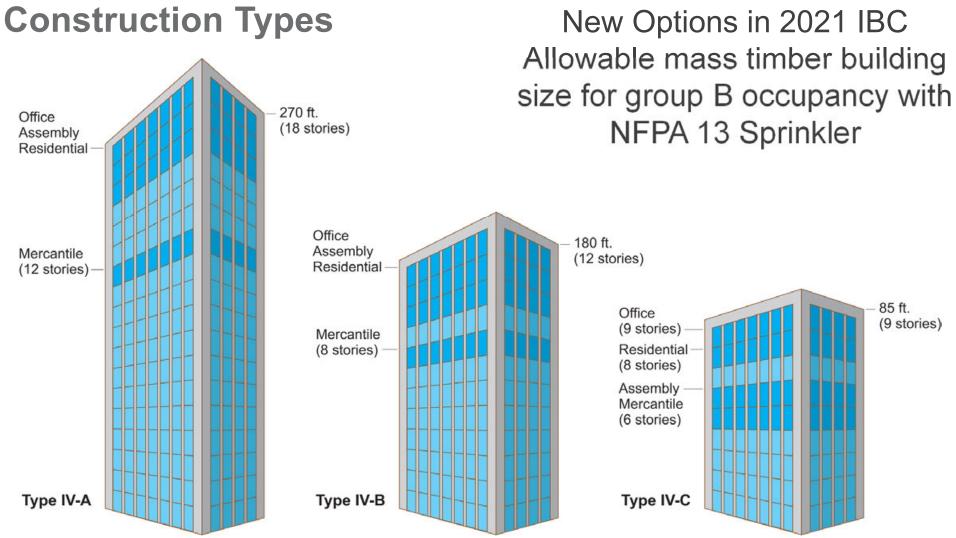


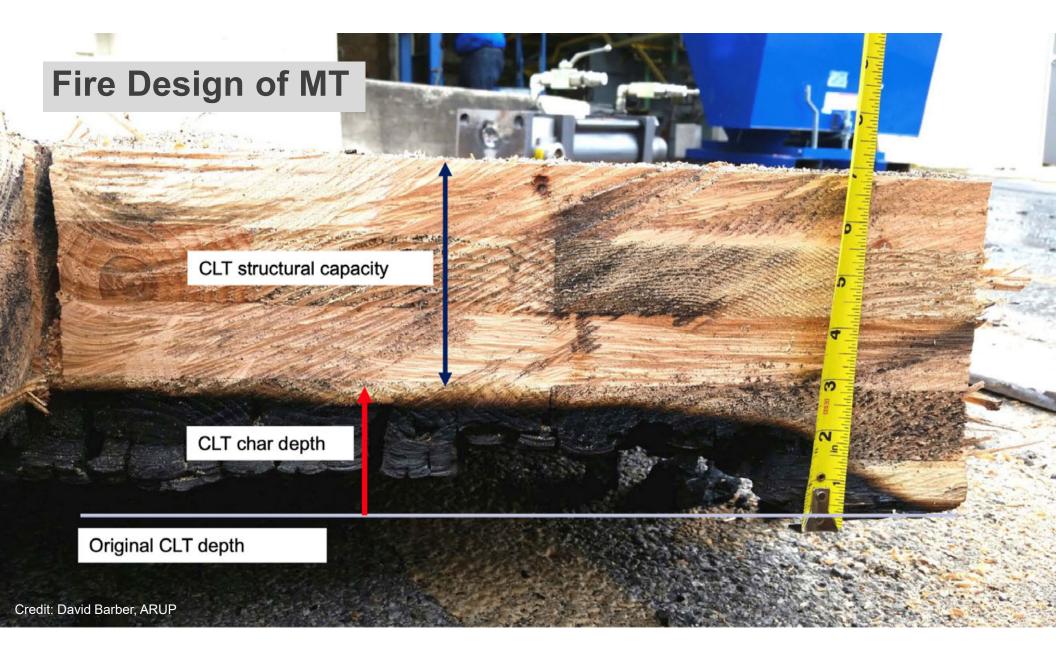
Type V: 4 stories

Type III: 6 stories

Type IV: 6 stories

Credit: Ema Peter





Construction type influences FRR

- Type IV-HT Construction (minimum sizes)
- Other than type IV-HT: Demonstrated fire resistance

Method of demonstrating FRR (calculations or testing) can impact member sizing



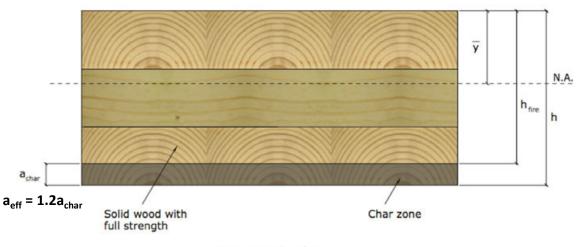


AA EC

### Which Method of Demonstrating FRR of MT is Being Used?

- 1. Calculations in Accordance with IBC 722 → NDS Chapter 16
- 2. Tests in Accordance with ASTM E119





Unexposed surface

Fire exposed surface

# FRR Design of MT

### Calculated FRR of Exposed MT: IBC to NDS code compliance path



Code Path for Exposed Wood Fire-Resistance Calculations

#### IBC 703.3

#### Methods for determining fire resistance

- Prescriptive designs per IBC 721.1
- Calculations in accordance with IBC 722
- Fire-resistance designs documented in sources
- Engineering analysis based on a comparison
- Alternate protection methods as allowed by 104.11



#### IBC 722 Calculated Fire Resistance

"The calculated *fire resistance* of exposed wood members and wood decking shall be permitted in accordance with **Chapter 16 of ANSI/AWC National Design Specification for Wood Construction (NDS)** 

#### NDS Chapter 16 Fire Design of Wood Members

- · Limited to calculating fire resistance up to 2 hours
- Char depth varies based on exposure time (i.e., fire-resistance rating), product type and lamination thickness. Equations and tables are provided.
- TR 10 and NDS commentary are helpful in implementing permitted calculations.

# FRR Design of MT

Nominal char rate of 1.5"/HR is recognized in NDS. Effective char depth calculated to account for duration, structural reduction in heat-affected zone



# Table 16.2.1AChar Depth and Effective CharDepth (for $\beta_n = 1.5$ in./hr.)

Required Fire Resistance (hr.)	Char Depth, a <sub>char</sub> (in.)	Effective Char Depth, a <sub>eff</sub> (in.)
1-Hour	1.5	1.8
1 <sup>1</sup> / <sub>2</sub> -Hour	2.1	2.5
2-Hour	2.6	3.2

#### Table 16.2.1B Effective Char Depths (for CLT

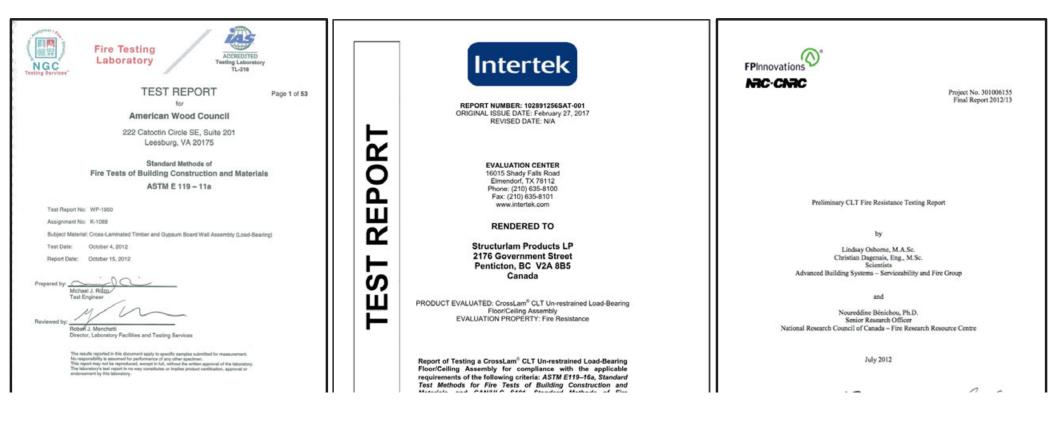
#### with $\beta_n$ =1.5in./hr.)

Required Fire Endurance (hr.)	Effective Char Depths, a <sub>char</sub> (in.) lamination thicknesses, h <sub>lam</sub> (in.)										
	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2		
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8		
1 <sup>1</sup> / <sub>2</sub> -Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6		
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6		

### **FRR Design of MT**

#### **Tested FRR of Exposed MT:**

 Many successful Mass Timber ASTM E119 fire tests have been completed by industry & manufacturers



### **FRR Design of MT**

#### **WoodWorks Inventory of Fire Tested MT Assemblies**

< Back to Mass Timber Fire & Fire-Resistance Rated Mass Timber Floor/Roof Assemblies Acoustic Database Application Type Unexposed side protection. **Fire-Resistance Rated** on floor or roof (if any) Mass Timber Floor/Roof 31 Assemblies Panel-to-panel connection Fire-Resistance Rated Mass Timber Wall 26 Assemblies Mass timber panel **Firestop Systems For** Penetrations in Mass 57 Exposed side protection, **Timber Assemblies** on ceiling (if any) Fire-Resistance Rated Mass Timber 19 Connections Fire-resistance ratings of assemblies are demonstrated through fire-resistance tests, recognized calculations, or approved alternatives. The IBC recognizes US testing standards ASTM E119 and UL 236 while the Canadian Perimeter Fire standard ULC S101 has the same fire exposure and performance criteria. Fire-resistance ratings developed using Containment Systems in 5 these standards may be acceptable to building officials in either country. Mass Timber Structures Noncombustible Protection of Mass 4 Fire-**Timber Building** Exposed Unexposed Structural Panel Resistance Test Elements Mass Timber Panel Side Method of Compliance Side Load Rating Grade Connection Rating Protocol Protection Protection (Hours) Mass Timber Panel CLT 109 Calculated Fire-Resistance Rating Varies, ASTM by NDS Chapter 16 Determined 3-layer 4.13" (105mm) CLT TBD ANY None None 1 CLT (SCL) 1 E119 WoodWorks Paper Fire Design of by Calculation Mass Timber Members NLT 3 DLT 3 Varies. Calculated Fire-Resistance Rating ASTM by NDS Chapter 16 Determined 5-layer 6.88" (175mm) CLT TBD ANY None None 1 GLT 2 E119 WoodWorks Paper by Calculation Mass Timber N Print Results 🖶 SCL 1 T&G Varies, Calculated Fire-Resi ASTM by NDS Cha Determined 2 5-layer 6.88" (175mm) CLT ANY None None TBD **Need Project** by E119 WoodWorks Paper Number of Layers Support? Oto 3 39 Calculation Mass Timber N

### **Fire Design of Mass Timber**

- » Fire Resistance Ratings (FRR)
  - » Thinner panels (i.e. 3-ply) can be difficult to achieve 1+ hour FRR
  - » 5-ply CLT panels can usually achieve 1- or 2-hour FRR
  - » Construction Type -> FRR -> Member size -> Grid (order as needed)

Panel	Example Floor Span Ranges	4.125"
3-ply CLT (4-1/8" thick)	Up to 12 ft	
5-ply CLT (6-7/8" thick)	14 to 17 ft	3 ply (after 1-hour rating)
7-ply CLT (9-5/8")	17 to 21 ft	
2x4 NLT	Up to 12 ft	
2x6 NLT	10 to 17 ft	
2x8 NLT	14 to 21 ft	6.875"
5" MPP	10 to 15 ft	↓ 1.9″
		5 ply (after 1-hour rating)

### **Dwelling Unit Separation Requirements**

- » IBC 708.3 & 711.2.4.3
  - » 1-hour FRR for walls and floors between dwelling or sleeping units
  - » Some allowances for 1/2hour
    - » Types II-B, III-B, V-B when equipped with NFPA 13 sprinkler
    - » Corridor walls per Table 1020.1
       when equipped with NFPA 13
       sprinkler



# FRR Design of MT

Method of demonstrating FRR (calculations or testing) can impact member sizing

Each has unique benefits:

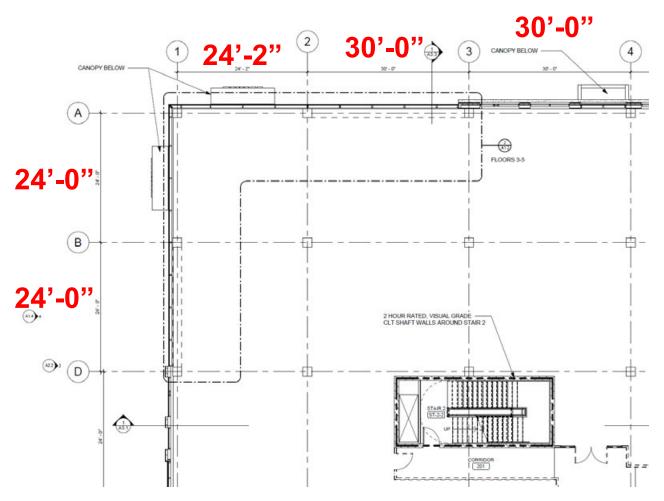
- Testing:
  - Can result in higher FRR for some assemblies when compared to calculations (i.e. 2-hr FRR with 5-ply CLT panel).
  - Seen as more acceptable by some building officials
- Calculations:
  - Can provide more design flexibility
  - Allows for project span and loading specific analysis



### **Structural Grid**

### **Grids & Spans**

- Consider Efficient
   Layouts
- Repetition & Scale
- Manufacturer Panel Sizing
- Transportation



### **Structural Grid**

### **Member Sizes**

- Impact of FRR on Sizing
- Impact of Sizing on Efficient Spans
- Consider connections can drive member sizing

### 0 HR FRR: Consider 3-ply Panel

- Efficient Spans of 10-12 ft
- Grids of 20x20 (1 purlin) to 30x30 (2 purlins) may be efficient

Platte Fifteen, Denver, CO 30x30 Grid, 2 purlins per bay 3-ply CLT Image: JC Buck



### **Structural Grid**

### **Member Sizes**

- Impact of FRR on Sizing
- Impact of Sizing on Efficient Spans
- Consider connections can drive member sizing

### 1 or 2 HR FRR: Likely 5-ply Panel

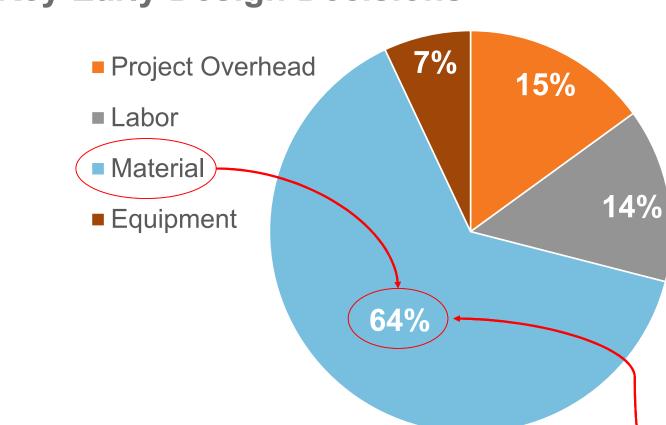
- Efficient spans of 14-17 ft
- Grids of 15x30 (no purlins) to 30x30 (1 purlin) may be efficient

First Tech Credit Union, Hillsboro, OR 12x32 Grid, One-Way Beams 5-ply (5.5") CLT Image: Swinerton



### Why so much focus on panel thickness?

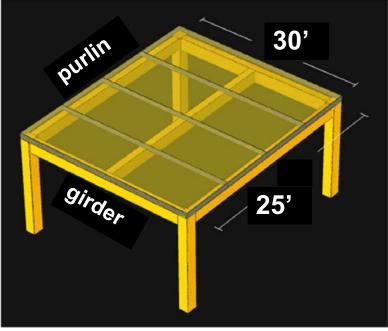




Panels are the biggest part of the biggest piece of the cost pie

Source: Swinerton

### Panel volume usually 65-80% of MT package volume

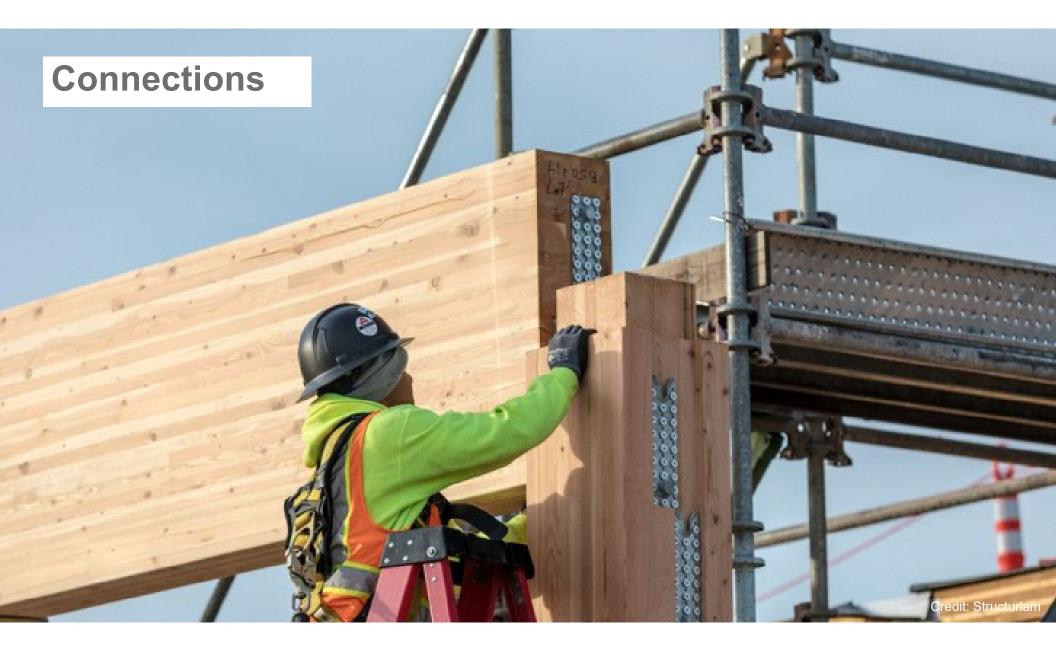


Source: Fast + Epp, Timber Bay Design Tool

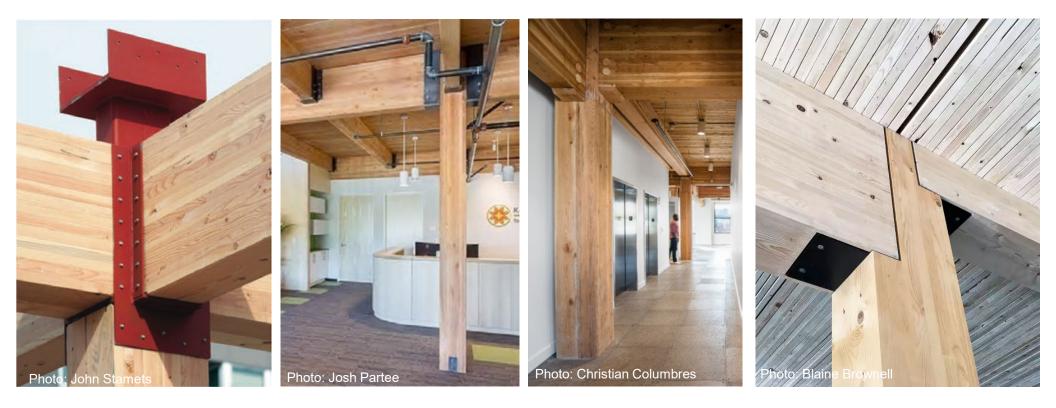
### **Type IIIA option 1**

1-hr FRR Purlin: 5.5"x28.5" Girder: 8.75"x33" Column: 10.5"x10.75" Floor panel: 5-ply

Glulam volume = 118 CF (22% of MT) CLT volume = 430 CF (78% of MT) Total volume = 0.73 CF / SF



# Many ways to demonstrate connection fire protection: calculations, prescriptive NC, test results, others as approved by AHJ



# Steel hangers/hardware fully concealed within a timber-to-timber connection is a common method of fire protection



Connection FRR and beam reactions could impact required beam/column sizes

4.950

3.20

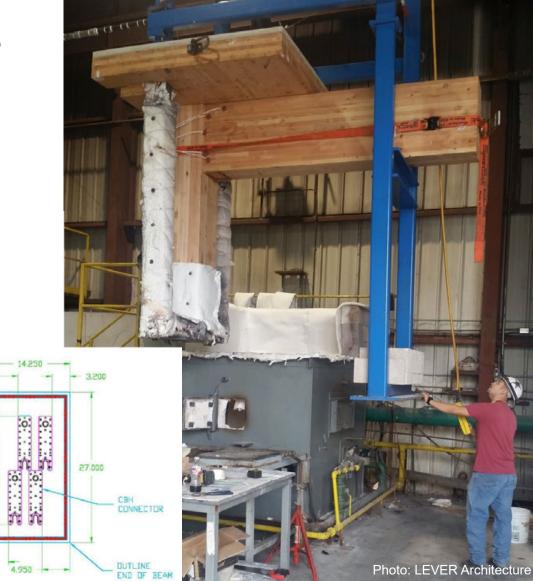
3 200

4.300

1/2" WIDE INTUMESCENT STRIP (TYP)



Photos: Simpson Strong-Tie



### Connections

#### Other connection design considerations:

- Structural capacity
- Shrinkage
- Constructability
- Aesthetics
- Cost









ARCHITECTURE URBAN DESIGN INTERIOR DESIGN

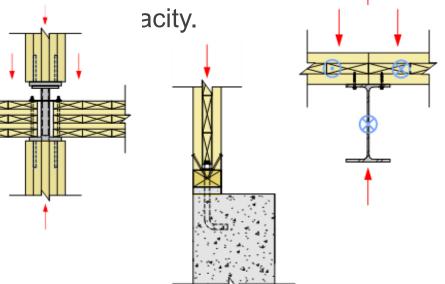


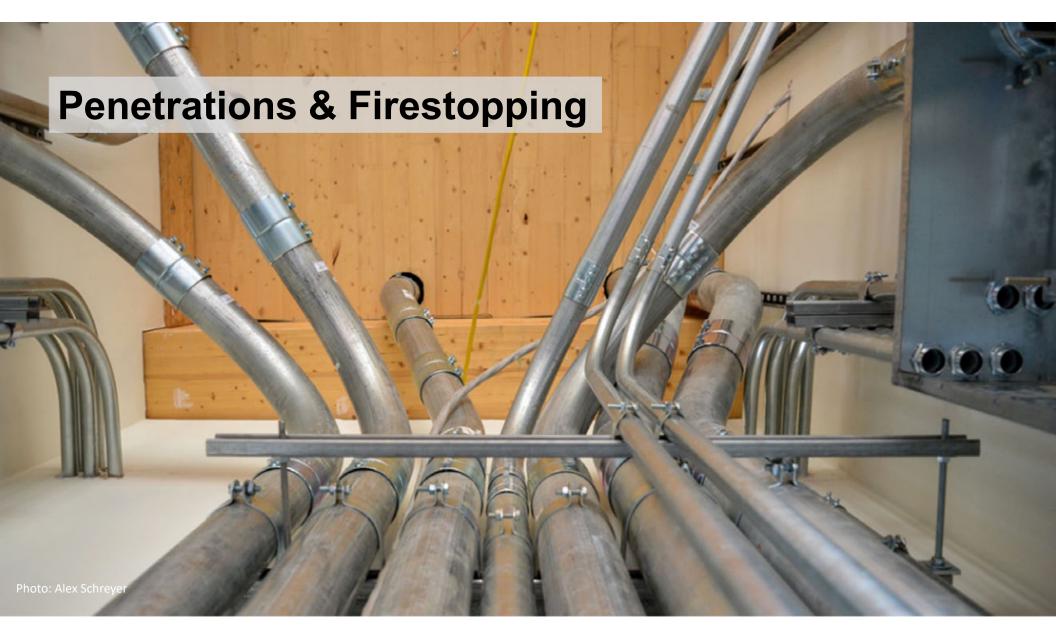
### WoodWorks Index of Mass Timber Connections



#### MASS TIMBER CONNECTIONS INDEX

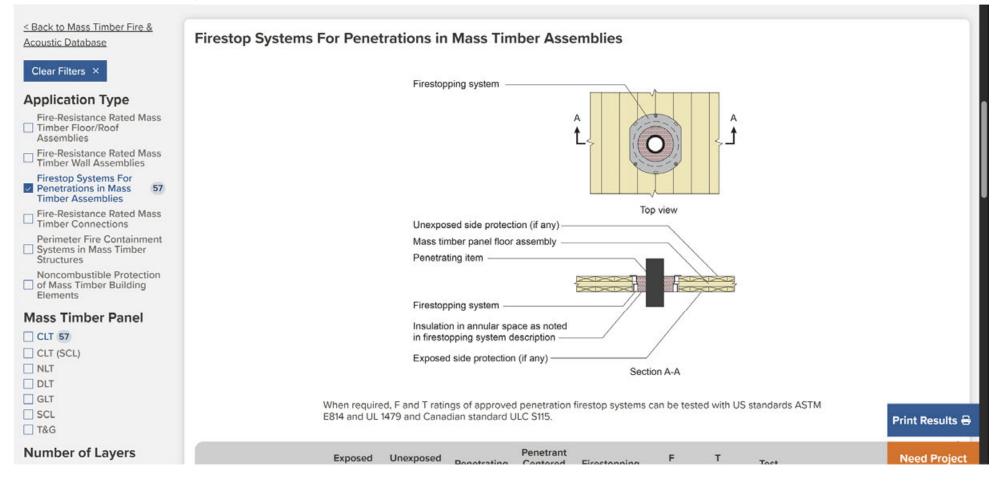
A library of commonly used mass timber connections with designer notes and information on fire resistance, relative cost and load-





### **Penetrations & Firestopping**

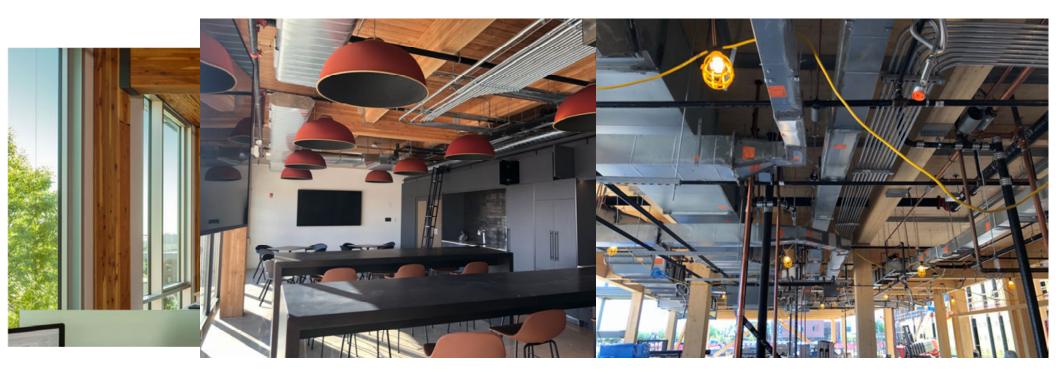
#### Inventory of Fire Tested Penetrations in MT Assemblies





Set Realistic Owner Expectations About Aesthetics

- MEP fully exposed with MT structure, or limited exposure?
- Also consider acoustic impacts of MEPF routing



Key considerations:

- Level of exposure desired
- Floor to floor, structure depth & desired head height
- Building occupancy and configuration (i.e. central core vs. double loaded corridor)
- Grid layout and beam orientations
- Need for future tenant reconfiguration
- Impact on fire & structural design: concealed spaces, penetrations



Smaller grid bays at central core (more head height)

• Main MEP trunk lines around core, smaller branches in exterior bays



Grid impact: Relies on one-way beam layout. Columns/beams spaced at panel span limits in one direction.

Beam penetrations are minimized/eliminated

Recall typical panel span limits:

Panel	Example Floor Span Ranges
3-ply CLT (4-1/8" thick)	Up to 12 ft
5-ply CLT (6-7/8" thick)	14 to 17 ft
7-ply CLT (9-5/8")	17 to 21 ft
2x4 NLT	Up to 12 ft
2x6 NLT	10 to 17 ft
2x8 NLT	14 to 21 ft
5" MPP	10 to 15 ft



Dropped below MT framing

- Can simplify coordination (fewer penetrations)
- Bigger impact on head height



In penetrations through MT framing

- Requires more coordination (penetrations)
- Bigger impact on structural capacity of penetrated members
- Minimal impact on head height



In chases above beams and below panels

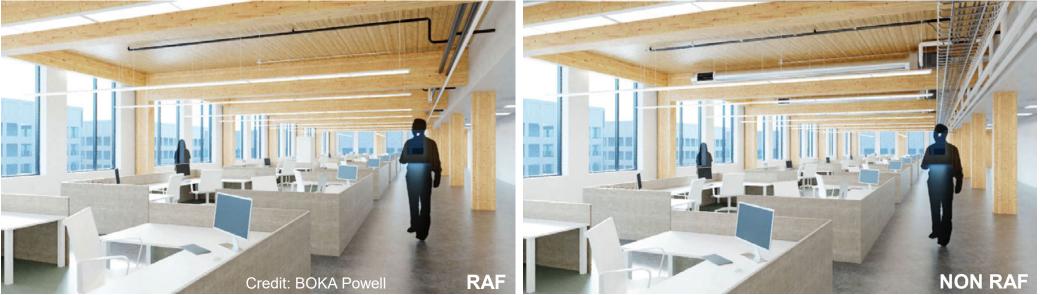
- Fewer penetrations
- Bigger impact on head height (overall structure depth is greater)
- FRR impacts: top of beam exposure



In raised access floor (RAF) above MT

- Aesthetics (minimal exposed MEP)
- Acoustic impacts (usually thinner topping req'd)

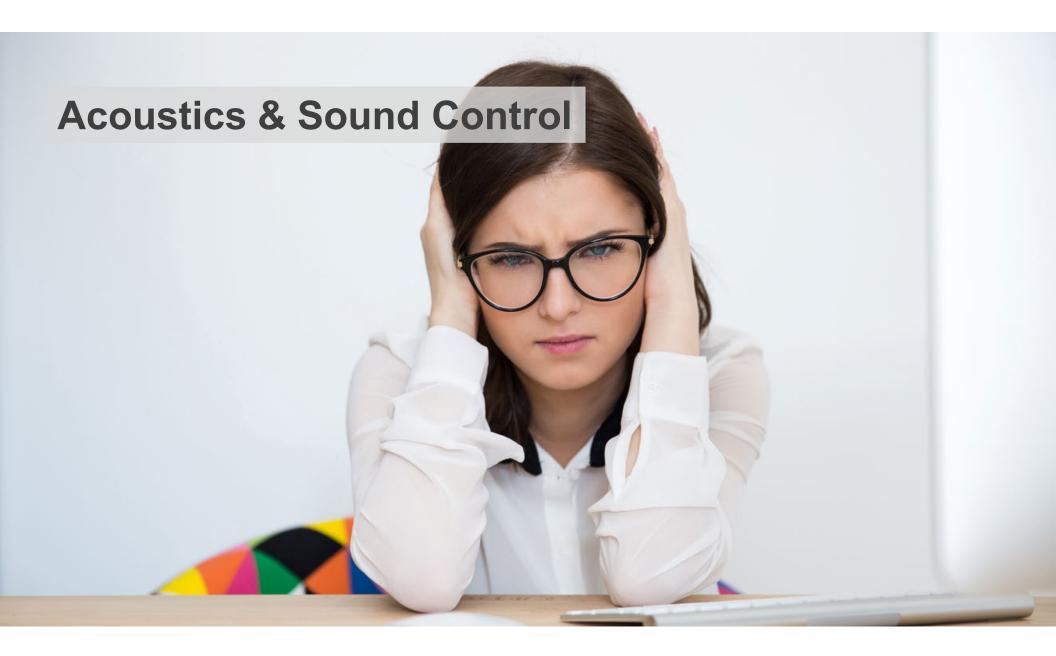




In raised access floor (RAF) above MT

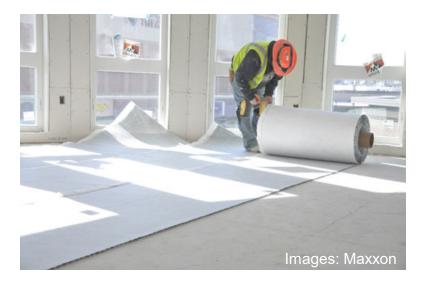
- Impact on head height
- Concealed space code provisions





### **Acoustics & Sound Control**



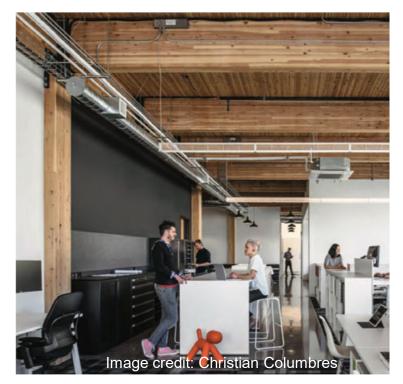


Finish Floor if Applicable	
Concrete/Gypsum Topping	
Acoustical Mat Product	
CLT Panel	
No direct applied or hung ceiling ———	

### **Acoustics & Sound Control**

Regardless of the structural materials used in a wall or floor ceiling assembly, there are 3 effective methods of improving acoustical performance:

- 1. Add mass
- 2. Add noise barriers
- 3. Add decouplers



### **Acoustics & Sound Control**



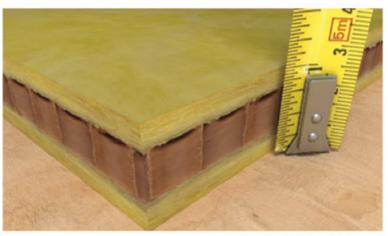


Photo: Kinetics Noise Control, Inc.,"







### **Acoustics & Sound Control: Inventory of Tested Assemblies**

Assembly Type								
Floor/Roof 532		Finish Floor if Applicable						
Wall 147		Concrete/Gypsum Topping -						
Application Type		Acoustical Mat Product						
CLT/Concrete Composite 7			-					
Concealed Ceiling 201	Ma	ass Timber Panel					AA	
Concrete/Gypsum 138		No direct applied or hung ce	iling					
Other 108								
Raised Access Floor or 78		This illustration sho	ows typical applica	ations and constru	uction for the asse	mblies listed be	low. See tested assembly	
				and a strength of the second sec	ad dimonsions or	d accombly roa		
- Wood Sleepers		for specific constru	iction materials, co	onnections, requir	ed dimensions, ai	iu assembly req	urements.	
- Wood Sleepers		for specific constru	iction materials, co	onnections, requir	ed dimensions, ar	la assembly req	urements.	_
Wood Sleepers	Martin Bart	Acoustical Product				Impact		
Mass Timber Panel	Mass Timber Panel		Topping	Finish Floor	Sound Rating		Method of Compliance	
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56	Mass Timber Panel	Acoustical Product Between MT Panel and Topping	Topping			Impact	Method of Compliance	
Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72	Mass Timber Panel 3-layer 4.13" CLT	Acoustical Product Between MT Panel				Impact	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional	
Wood Sleepers 78 Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4		Acoustical Product Between MT Panel and Topping SAM-N25 Supreme,	Topping 2* Levelrock <sup>®</sup>	Finish Floor	Sound Rating	Impact Rating	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information	
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4	3-layer 4.13" CLT	Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16"	Topping 2" Levelrock <sup>®</sup> Brand 2500 2" Levelrock <sup>®</sup>	Finish Floor Bare Gypsum	Sound Rating	Impact Rating 41 IIC	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.07-113-11-R0	
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22		Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16"	Topping 2" Levelrock <sup>®</sup> Brand 2500	Finish Floor	Sound Rating	Impact Rating	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information	
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4 T&G 15 Other 3	3-layer 4.13" CLT 3-layer 4.13" CLT	Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16" SAM-N25 Supreme, 5/16"	Topping 2* Levelrock <sup>®</sup> Brand 2500 2* Levelrock <sup>®</sup> Brand 2500	Finish Floor Bare Gypsum 2mm, LVT 2mm, LVT	Sound Rating 51 STC <b>0</b> 51 STC <b>0</b>	Impact Rating 41 IIC • 42 IIC •	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.07-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.02- <u>113-11-R0</u>	
Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4 T&G 15 Other 3 Mumber of Layers	3-layer 4.13" CLT	Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16"	Topping 2" Levelrock <sup>®</sup> Brand 2500 2" Levelrock <sup>®</sup>	Finish Floor Bare Gypsum 2mm, LVT 2mm, LVT with 5mm	Sound Rating	Impact Rating 41 IIC	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.07-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.02-113-11-R0 Contact Product Manufacturer for A	esults
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4 T&G 15 Other 3 Number of Layers 1-3 112	3-layer 4.13" CLT 3-layer 4.13" CLT	Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16" SAM-N25 Supreme, 5/16"	Topping 2* Levelrock* Brand 2500 2* Levelrock* Brand 2500 2* Levelrock*	Finish Floor Bare Gypsum 2mm, LVT 2mm, LVT with 5mm Topcial Mat	Sound Rating 51 STC <b>0</b> 51 STC <b>0</b>	Impact Rating 41 IIC • 42 IIC •	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.07-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.02-113-11-R0 Contact Product Manufacturer for A Information Print Re	esults
Wood Sleepers Mass Timber Panel CLT 507 CLT (SCL) 56 NLT 72 DLT 22 GLT 4 T&G 15	3-layer 4.13" CLT 3-layer 4.13" CLT	Acoustical Product Between MT Panel and Topping SAM-N25 Supreme, 5/16" SAM-N25 Supreme, 5/16"	Topping 2* Levelrock* Brand 2500 2* Levelrock* Brand 2500 2* Levelrock*	Finish Floor Bare Gypsum 2mm, LVT 2mm, LVT with 5mm	Sound Rating 51 STC <b>0</b> 51 STC <b>0</b>	Impact Rating 41 IIC • 42 IIC •	Method of Compliance USG / Intertek Report # R0062.01-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.07-113-11-R0 Contact Product Manufacturer for Additional Information USG / Intertek Report # R0062.02-113-11-R0 Contact Product Manufacturer for A	

### Reduce Risk Optimize Costs

- For the entire project team, not just builders
- Lots of reference documents

#### **Download** Checklists at

#### www.woodworks.org

www.woodworks.org/wp-content/uploads/wood\_solution\_paper-Mass-Timber-Design-Cost-Optimization-Checklists.pdf

#### Mass Timber Cost and Design Optimization Checklists

NOODWORKS

#### WoodWorks has developed the following checklists to assist in the design and cost optimization of mass timber projects.

The design optimization checklists are intended for building designers (architects and engineers), but many of the topics should also be discussed with the fabricators and builders. The cost optimization checklists will help guide coordination between designers and builders (general contractors, construction managers, estimators, fabricators, installers, etc.) as they are estimating and making cost-related decisions on a mass timber project. The pre-design checklist should be reviewed by the developer/owner,

1 De Haro Sen Francisco, CA ARCHTECT: Perkins&Will ENGINEERS DCI Engineers CONTRACTOR Hathaway Dinwiddie

WoodWorks offers a wide range of resources at woodworks.org, many of which are referenced in this document. We also recommend that designers and builders download the following:

designers and builders.

Mass Timber Design Manual<sup>1</sup> – Includes technical papers, continuing education articles, expert Q&As and more. Published in partnership with Think Wood.

U.S. Mass Timber Construction Manual<sup>2</sup> – Provides a framework for the planning, procurement and management of mass timber projects.



Photo David Wahely

**Keys to Mass Timber Success: Know Your WHY** Design it as Mass Timber From the Start Leverage Manufacturer Capabilities **Understand Supply Chain Optimize Grid** Take Advantage of Prefabrication & Coordination **Expose the Timber Discuss Early with AHJ** Work with Experienced People Let WoodWorks Help for Free **Create Your Market Distinction** 

Images: Korb & Associates

## **Course Description**

As interest in and use of mass timber in the U.S. has grown, so too has interest in pushing these timber structures to greater heights. Using international examples of successful tall wood buildings as precedent, some designers have proposed tall wood projects in the states using a project-specific performance-based design approach. In order to provide a uniform set of code provisions for these tall wood buildings, the International Code Council established an ad hoc committee on tall wood buildings that proposed a set of code changes allowing up to 18 stories of mass timber construction. Those code changes were announced as approved in January 2019 and will become part of the 2021 International Building Code. Following a brief discussion of history and motivators, this presentation will introduce the new tall wood code provisions and construction types, as well as the technical research and testing that supported their adoption.

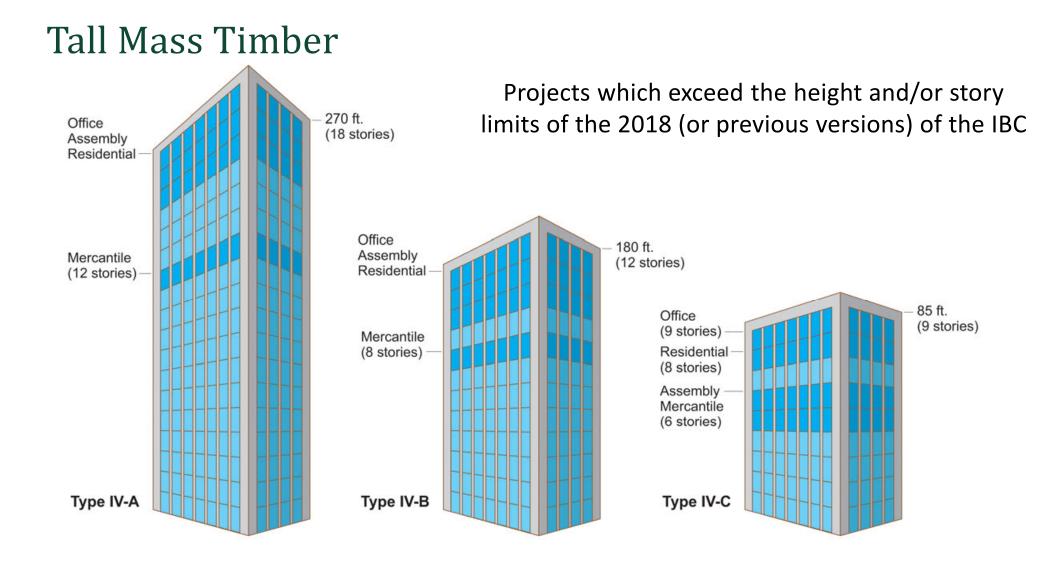
# Learning Objectives

- 1. Review the global history of tall wood construction and highlight the mass timber products used in these structures.
- Explore the work and conclusions of the ICC Ad Hoc Committee on Tall Wood Buildings in establishing 14 new code provisions for the 2021 IBC that address tall wood construction.
- 3. Discuss differences between the new tall wood mass timber construction types and existing construction types.
- 4. Identify the key passive fire-resistance construction requirements and active systems that enable taller wood buildings to be built safely.

### What is Tall Mass Timber?



Photo: WoodWorks Architect/Developer: oWOW

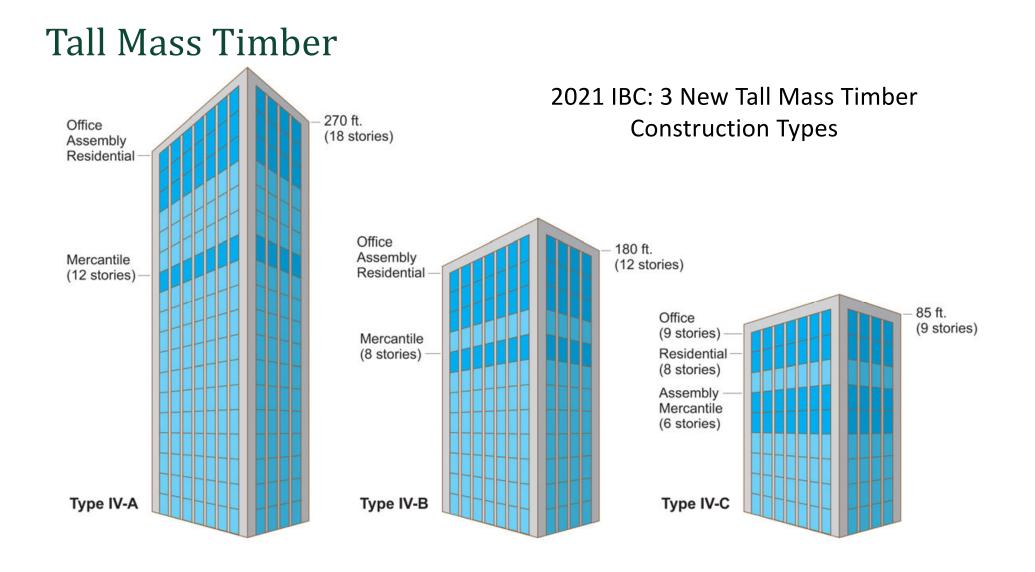


### Tall Mass Timber

2021 IBC Introduces 3 new tall wood construction types:

- » IV-A
- » IV-B
- » IV-C
- » Previous type IV renamed type IV-HT

BUILDING TYPE		I TYPE II		TYPE III		TYPE IV				TYPE V		
ELEMENT	Α	В	Α	В	Α	В	Α	В	С	HT	Α	В

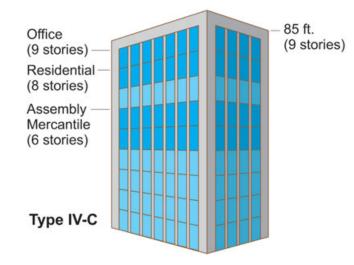


# Type IV-C





Monte French Design Studio Photos: Jane Messinger



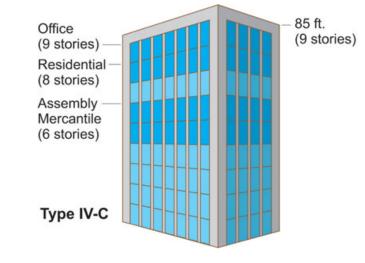
### Type IV-C Exposure Limits

All Mass Timber surfaces may be exposed

Exceptions: Shafts, concealed spaces, outside face of exterior walls







### Type IV-C Building Size Limits

In most cases, Type IV-C height allowances = Type IV-HT height allowances, but additional stories permitted due to enhanced FRR

Type IV-C area = 1.25 \* Type IV-HT area

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	6	85 ft	56,250 SF	168,750 SF
В	9	85 ft	135,000 SF	405,000 SF
Μ	6	85 ft	76,875 SF	230,625 SF
R-2	8	85 ft	76,875 SF	230,625 SF
Areas exclude pot	ential frontage inc	rease		

Type IV-C

Type IV-B



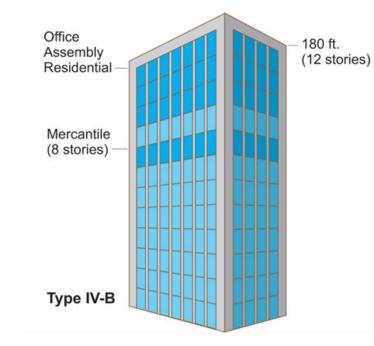


Photo: ©Prakash Patel

Photos: Nick Johnson, Tour D Space

### Type IV-B Exposure Limits

NC protection on some surfaces of Mass Timber 2021 IBC: 20% of ceilings or 40% of walls can be exposed 2024 IBC: 100% of ceilings or 40% of walls can be exposed



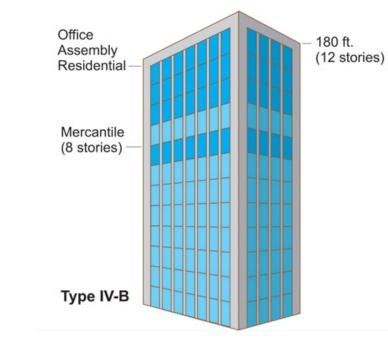


Photo: Nick Johnson, Tour D Space

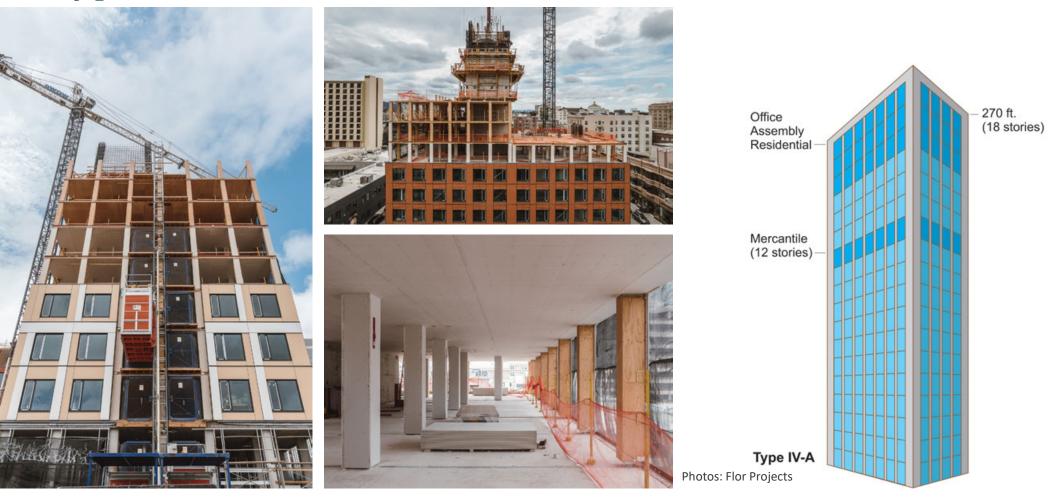
### Type IV-B Building Size Limits

In most cases, Type IV-B height & story allowances = Type I-B height & story allowances

Type IV-B area = 2 \* Type IV-HT area

Occupancy	# of Stories	Height	Area per Story	Building Area	Office Assembly Decidential
A-2	12	180 ft	90,000 SF	270,000 SF	Residential — Charles I - Char
В	12	180 ft	216,000 SF	648,000 SF	Mercantile (8 stories) —
Μ	8	180 ft	123,000 SF	369,000 SF	
R-2	12	180 ft	123,000 SF	369,000 SF	
Areas exclude pot	tential frontage inc	Type IV-B			

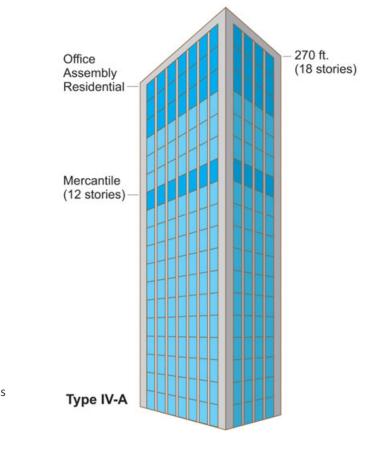
Type IV-A



### Type IV-A Exposure Limits

### 100% NC protection on all surfaces of Mass Timber





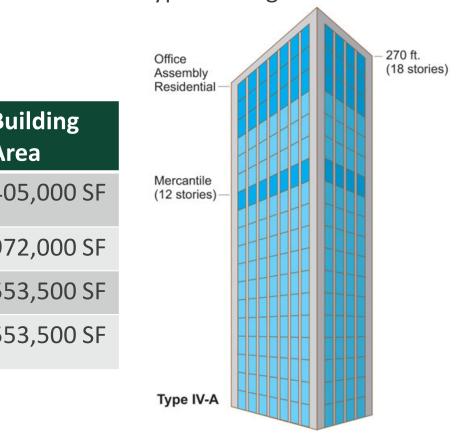
### Type IV-A Building Size Limits

In most cases, Type IV-A height & story allowances = 1.5 \* Type I-B height & story allowances

Type IV-A area = 3 \* Type IV-HT area

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	18	270 ft	135,000 SF	405,000 SF
В	18	270 ft	324,000 SF	972,000 SF
Μ	12	270 ft	184,500 SF	553,500 SF
R-2	18	270 ft	184,500 SF	553,500 SF

Areas exclude potential frontage increase



### Tall Mass Timber in the U.S. How DID WE ARRIVE HERE?



### 2008 – 2015: International Inspiration 8-18-Story Projects in Europe, Canada, Australia







Photos: Waugh Thisleton Architects | Bygg Mesteren | Voll Arkitekter | Michael Elkan | Naturally Wood | UBC

### 2015-2018: Domestic Innovation Tall Wood Building Competition, 8-Story Carbon 12 in Portland, OR







## 2015-2018: Building a Code Roadmap



Photos: ICC

### 2015-2018: Building a Code Roadmap









2003









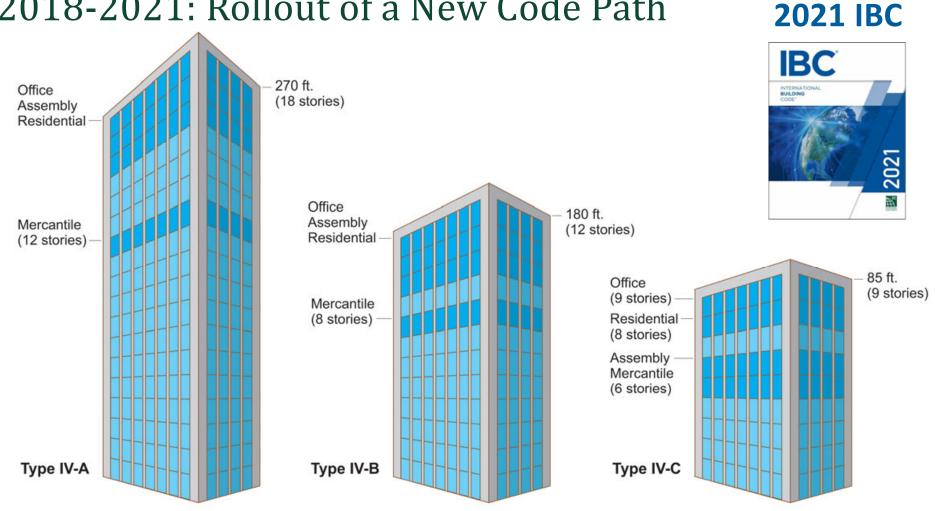






# 2015-2018: Building a Code Roadmap





### 2018-2021: Rollout of a New Code Path

CONSTRUCTION DEVELOPMENT SUSTAINABILITY

### **Denver Adopts Tall Mass Timber Codes**

milehighcre – January 6, 2020

On December 23, the City of Denver voted to adopt the 2019 Denver Building Code, which includes the tall mass timber code provisions approved for the 2021 International Building Code (IBC).

As part of the adoption of the new code, there will be a four-month period where new projects can use either the 2016 Denver Building Code or the newly-adopted 2019 version. After four months, all building and fire code permits will be processed under the 2019 Denver Building Code.

"We congratulate the City of Denver on incorporating mass timber into its building codes, and recognizing the potential of this new category of wood products to revolutionize the way America builds," said American Wood Council president & CEO Robert Glowinski. "Mass timber offers the strength of historic building materials with lower weight, and, in the rare event of a fire, has inherent fire resistance. Beyond the aesthetic qualities of mass timber that building owners and designers are seeking, wood is among the most energy-efficient and environmentally friendly of all construction materials, storing carbon from the atmosphere for long periods of time."

The adopted proposal to recognize mass timber in the new code was submitted by Dr. Gregory R. Kingsley on behalf of the Structural Engineers Association of Colorado. The American Wood Council provided technical assistance to the city in support of the proposal.

The 2019 Denver Building Code will now recognize three new types of construction that also are included in the 2021 IBC:

### AMENDMENTS TO THE BUILDING AND FIRE CODE FOR THE CITY AND COUNTY OF DENVER The 2019 Denver Building and Fire Code includes the following codes except as amended herein.

APPENDIX U TALL WOOD BUILDINGS

#### SECTION U101 GENERAL

**U101.1 Purpose.** The purpose of this appendix is to provide criteria for three new mass timber construction types: Type IV-A, Type IV-B, and Type IV-C. These building types expand the allowable use of mass timber construction to larger areas and greater heights than allowed for Type IV-HT construction.

**U101.2 Scope.** The provisions in this appendix are in addition to or replace the sections in the 2018 *International Building Code* where Types IV-A, IV-B, and IV-C construction are used. Where building Types IV-A, IV-B, or IV-C are not used, this appendix does not apply.

#### SECTION U102

AMENDMENTS TO THE INTERNATIONAL BUILDING CODE

(Under use of this appendix chapter, the following sections shall be modified or added as follows and shall supersede the corresponding sections in the International Building Code or Denver amendments to the International Building Code)

Credit: City of Denver, Mile High CRE

RI. Se



### Fire Safe Implementation of Mass Timber In Tall Buildings

Research of the fire performance of CLT and Glued Laminated Timber buildings, with visible wood surfaces. The main aim of this research project was to identify safe limits of exposed mass timber surface areas that correspond with performance criteria used for previous U.S. Building Code Changes.

Source: RISE



#### **Compartment Fire Testing of a** Two-Story Mass Timber Building

Samuel L. Zelinka Laura E. Hasburgh Keith J. Bourne David R. Tucholski Jason P. Ouellette



Forest Products aboratory

General Technical Report

FPL-GTR-247

May 2018

### **Conservatism: ATF lab tests** based on older generation CLT adhesives

2018 ATF tests were initiated before the 2018 version of ANSI/APA PRG 320 was published and the tested CLT was not compliant with the new product standard.

Source: RISE, USDA FS FPL & AWC

In tall buildings, preventing fire re-growth is key.

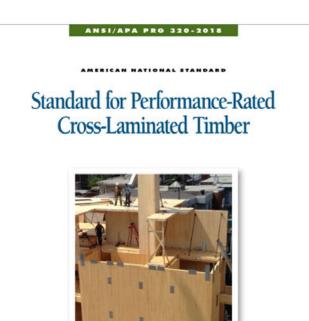
Fire re-growth is a phenomenon in which the heat-release rate of a fire intensifies following a decay phase. Fire re-growth can be initiated when delamination occurs, as this exposes un-charred wood surfaces, thereby resulting in an influx of fuel available for consumption by the fire.





PRG 320 is manufacturing & performance standard for CLT

2019 edition (referenced in 2021 IBC) added new elevated temperature adhesive performance requirements validated by fullscale and medium-scale qualification testing to ensure CLT does not exhibit fire re-growth



ANNEX B. PRACTICE FOR EVALUATING ELEVATED TEMPERATURE PERFORMANCE OF ADHESIVES USED IN CROSS-LAMINATED TIMBER (MANDATORY)



### Change to 2024 IBC: IV-B Ceiling Exposure



Interior faces of *mass timber* elements, including the inside face of exterior *mass timber walls* and *mass timber roofs*, shall be protected in accordance with Section 602.4.2.2.1.

- **Exceptions:** Unprotected portions of *mass timber* ceilings and walls complying with Section 602.4.2.2.4 and the following:
  - 1. Unprotected portions of mass timber ceilings and walls complying with one of the following:
  - 1.1. Unprotected portions of *mass timber* ceilings, including attached beams, limited to an area less than or equal to 100 percent of the floor area in any *dwelling unit* within a *story* or fire area within a *story*.
  - 1.2. Unprotected portions of *mass timber* walls, including attached columns, limited to an area less than or equal to 40 percent of the floor area in any *dwelling unit* within a *story* or fire area within a *story*.
  - 1.3. Unprotected portions of both walls and ceilings of *mass timber*, including attached columns and beams, in any *dwelling unit* or fire area and in compliance with Section 602.4.2.2.3.
  - 2. *Mass timber* columns and beams that are not an integral portion of walls or ceilings, respectively, without restriction of either aggregate area or separation from one another.



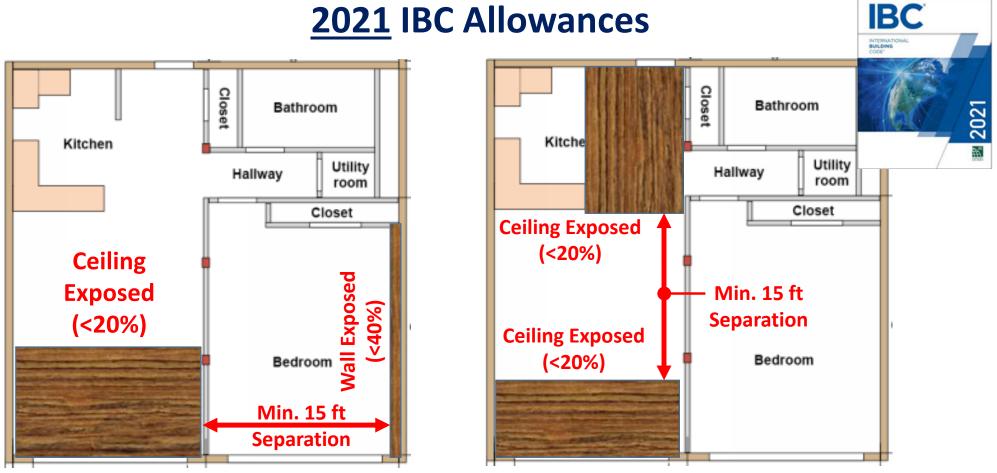
### Change to 2024 IBC: IV-B Exposure Separation



602.4.2.2.4 Separation distance between unprotected mass timber elements.

In each *dwelling unit* or *fire area*, unprotected portions of *mass timber* walls shall be not less than 15 feet (4572 mm) from unprotected portions of other walls measured horizontally along the floor.

2024 IBC eliminates need for 15 ft separation between exposed walls and ceilings, and between portions of exposed ceilings



Credit: AWC

#### **2024 IBC Allowances** 24 IBC Closet Bathroom Kitchen Utility Hallway room Ceiling **Ceiling Exposed** Exposed (100%) (<100%) Nal

Credit: AWC

No separation req'd between wall & ceiling



**100% Timber Ceiling Exposure Up to 12 Stories** 





Min. 1" thick NC protection required on mass timber floors in IV-A and IV-B. Not required in IV-C



#### Change to 2024 IBC: Sequencing of NC topping install Proponents: David Tyree, representing AWC (dtyree@awc.org); Raymond O'Brocki, AWC, representing AWC (robrocki@awc.org)

#### 2021 International Fire Code

#### **Revise as follows:**

F174-21 IFC: 3303.5

3303.5 Fire safety requirements for buildings of Types IV-A, IV-B and IV-C construction. Buildings of Types IV-A, IV-B and IV-C construction designed to be greater than six stories above grade plane shall comply with the following requirements during construction unless otherwise approved by the fire code official.

- Standpipes shall be provided in accordance with Section 3313.
- 2. A water supply for fire department operations, as approved by the fire code official and the fire chief.
- 3. Where building construction exceeds six stories above grade plane and noncombustible protection is required by Section 602.4 of the International Building Code, at least one layer of noncombustible protection shall be installed on all building elements on floor levels, including mezzanines, more than four levels below active mass timber construction before additional floor levels can be erected.

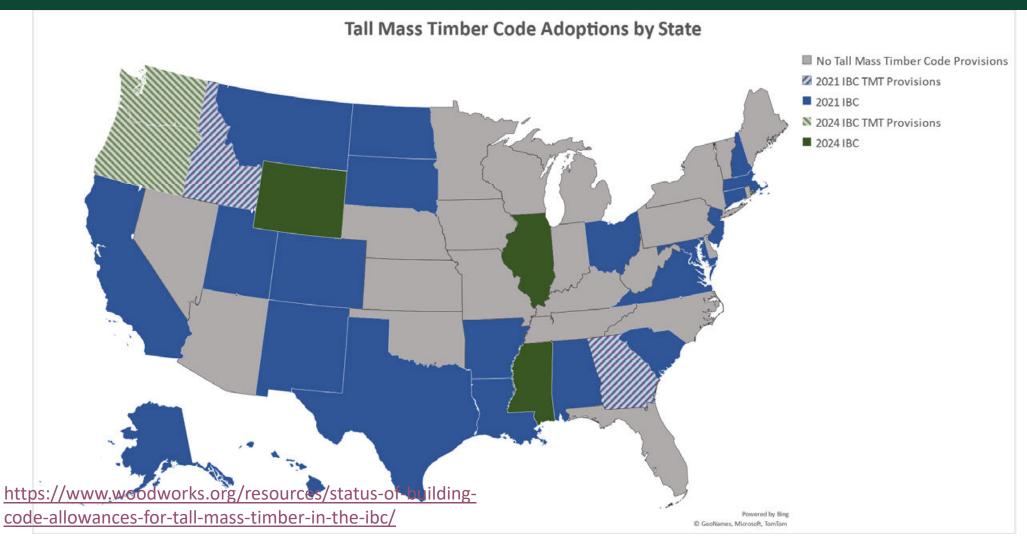
#### Exception Exceptions:

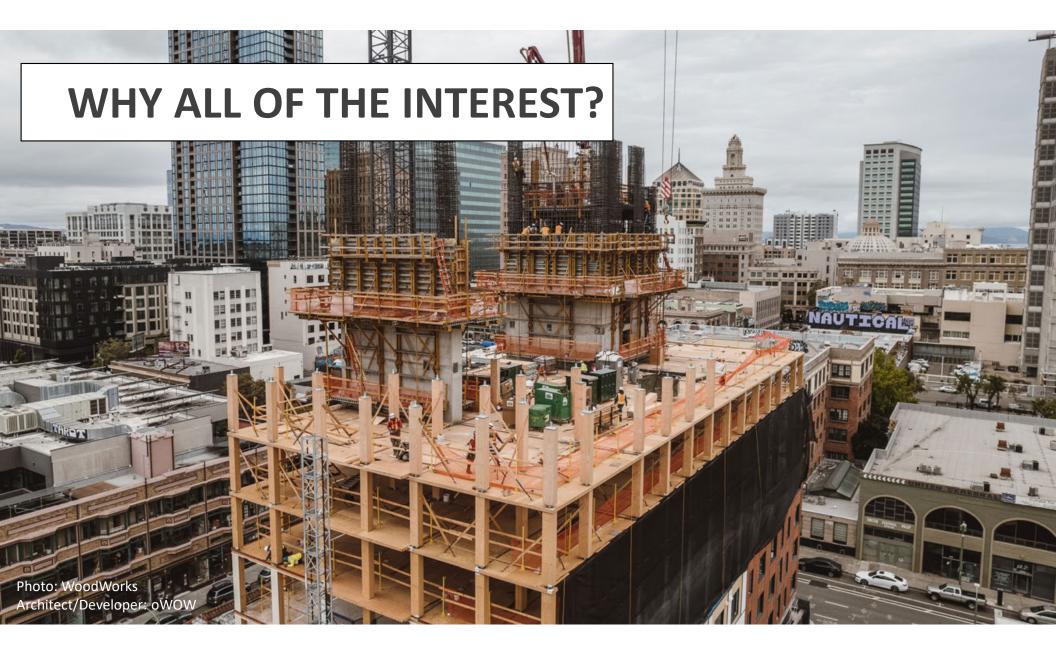
- 1. Shafts and vertical exit enclosures shall not be considered part of the active mass timber construction.
- 2. Noncombustible material on the top of mass timber floor assemblies shall not be required before erecting additional floor levels.
- 4. Where building construction exceeds six stories above grade plane, required exterior wall coverings shall be installed on floor levels, including mezzanines, more than four levels below active mass timber construction before additional floor levels can be erected.

Exception: Shafts and vertical exit enclosures shall not be considered part of the active mass timber construction.

Credit: ICC

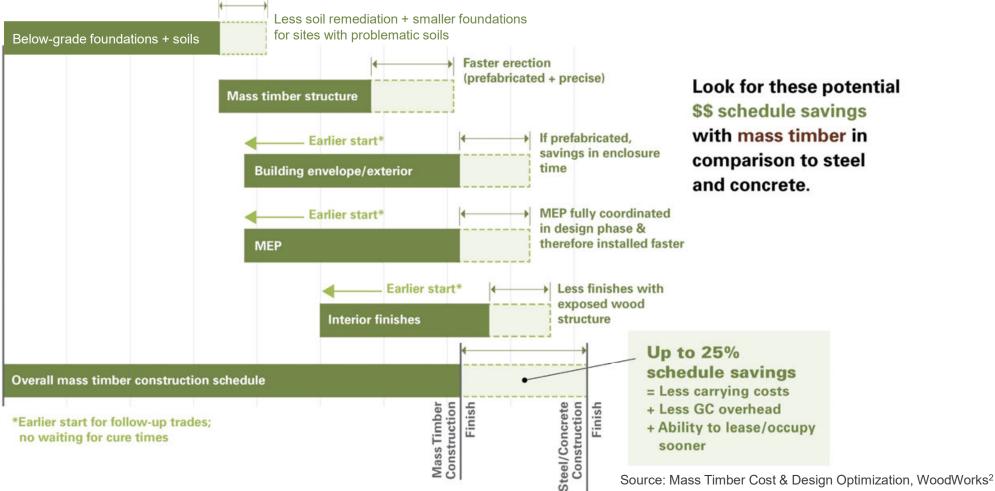
# TALL MASS TIMBER CODE ADOPTIONS



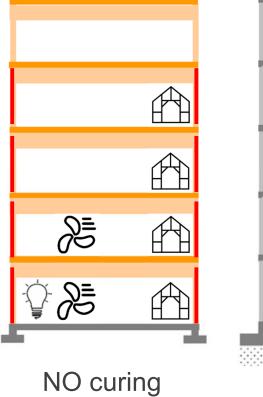


#### **Compressing the Typical Schedule**

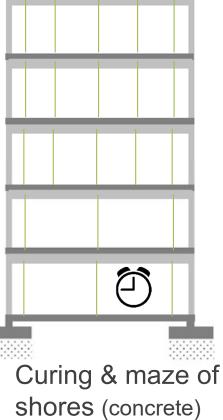
#### **Fast Construction**



## Schedule Savings for Rough-In Trades Fast Construction



(mass timber)





## **Construction Impacts: Labor Availability**



### Mass Timber: Structural Warmth is a Value-Add



# But is it cost competitive?



## Need to Consider Holistic Costs, Not Structure Only





Image: GBD Architects

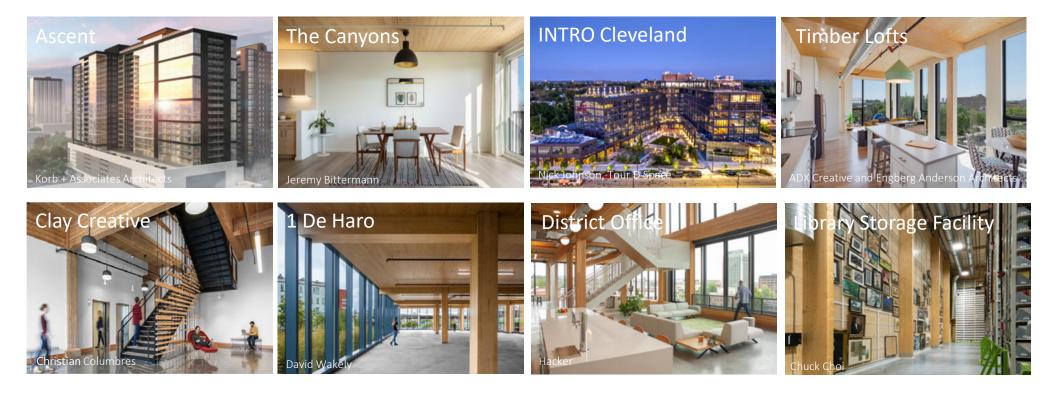
# Risk Mitigation: Total Project Cost Analysis

#### **CONSIDERATIONS:**

- Ceiling Treatment
- Floor Topping
- HVAC System & Route
- Foundation Size
- Soil Improvements
- Exterior Skin Coordination
- Value of Time



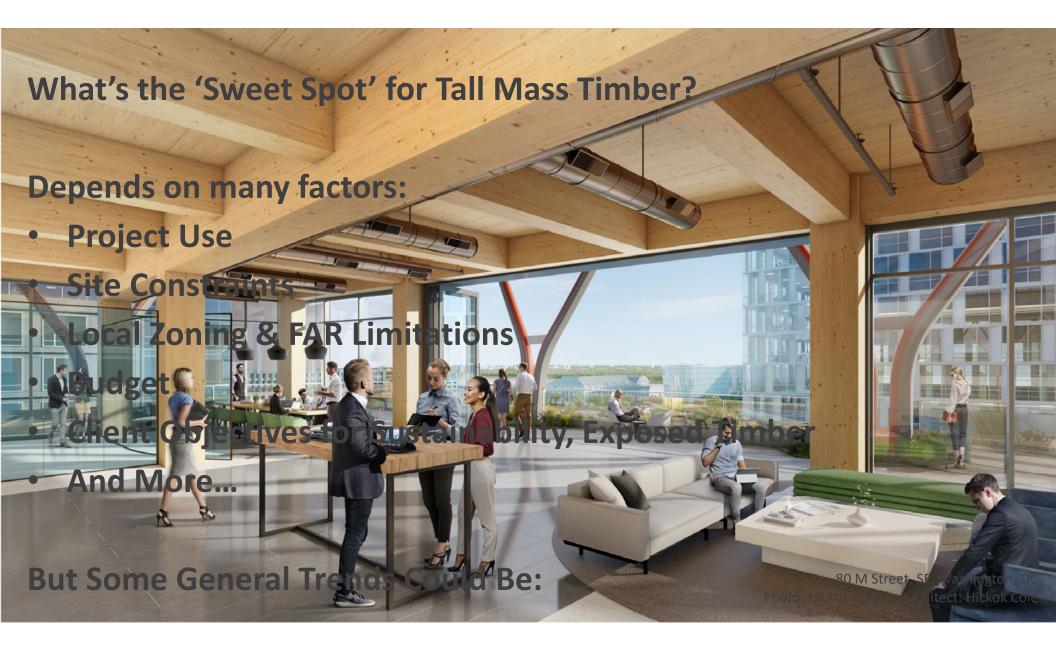
### Mass Timber Business Case Studies





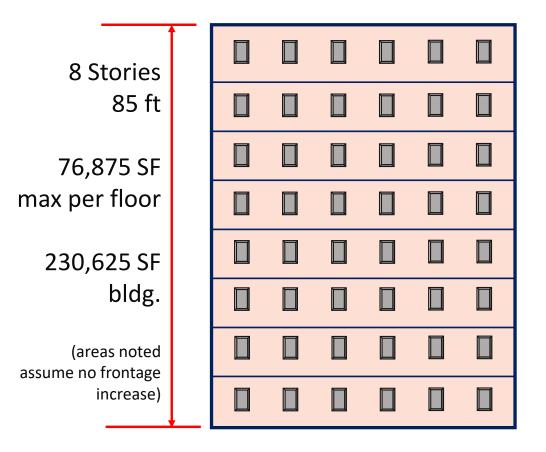
\$ Costs + \$ Returns Challenges, Lessons Learned, Successes Scan code here to download the current package





# **Type IV-C Tall Mass Timber**

#### Example R-2, Type IV-C Building



Not Likely to Utilize Podium Due to Overall Building Height Limit (85 ft) Relative to # of Timber Stories (8)

Same Overall Building Height Limit as IV-HT (85 ft) but higher Fire-Resistance Ratings Req'd

3 Additional Stories Permitted Compared to IV-HT

All Timber Exposed

# **Type IV-B Tall Mass Timber**

П П П П Π Π Π Timber, R-2: П П П П **12 Stories** П Π П Π 123,000 SF Π П П Roof max per floor Π П П П Π П П **t** П П П 369,000 SF Grade . П Π П П Π П bldg. П П П 80 ft (areas noted П П Π п assume no frontage П П increase) -Π Multi-Story Type IA Podium

#### Example Mixed-Use, Type IV-B Building

Likely to Utilize Podium Due to Overall Building Height Limit (180 ft) Relative to # of Timber Stories (12)

Same Fire-Resistance Ratings Req'd as IV-C But Limitations on Timber Exposed

4 Additional Stories Permitted Compared to IV-C

Limited Timber Exposed

# Type IV-A Tall Mass Timber

0 0 0 0 0 0 0 0 0 0 пп п Timber, R-2: . **18** Stories . . . . . . п 184,500 SF Roof п п max per floor п пп п **t** п п 553,500 SF Grade bldg. пп п п п пп п п пп п п п П п п 270 ft (areas noted п assume no frontage increase) Multi-Story Type IA Podium

#### Example Mixed-Use, Type IV-A Building

Likely to Utilize Podium Due to Overall Building Height Limit (270 ft) Relative to # of Timber Stories (18)

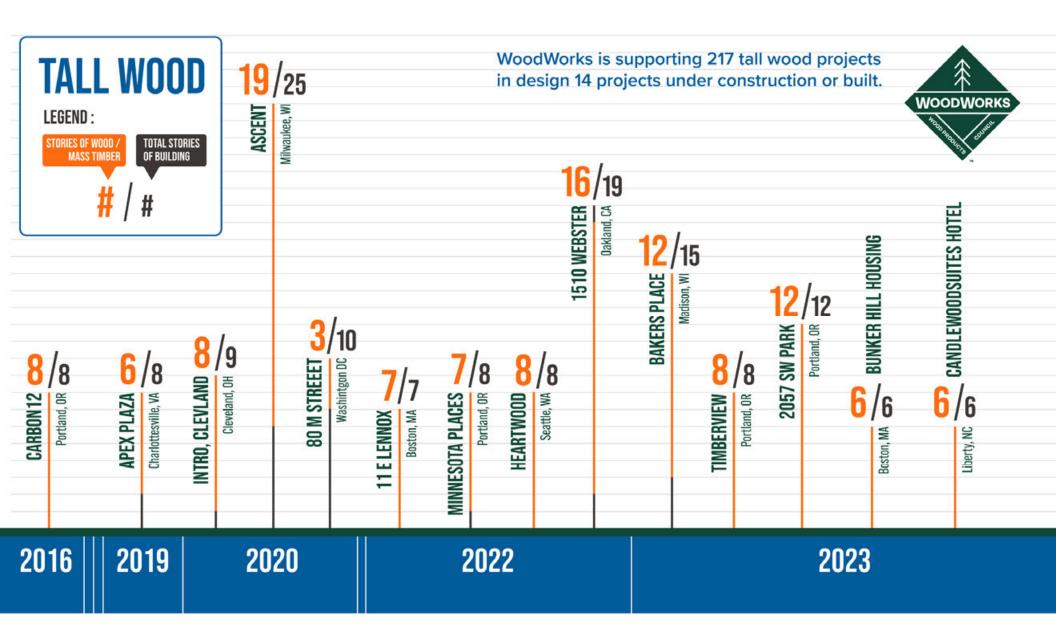
Higher Fire-Resistance Ratings Req'd than IV-B For Primary Frame

6 Additional Stories Permitted Compared to IV-B

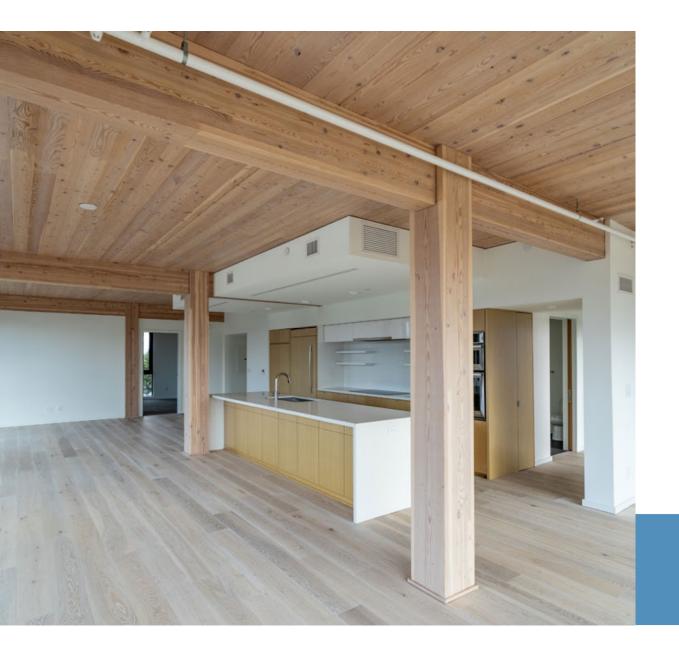
No Exposed Timber Permitted

# **2022 AND BEYOND: PROJECTS RISING**









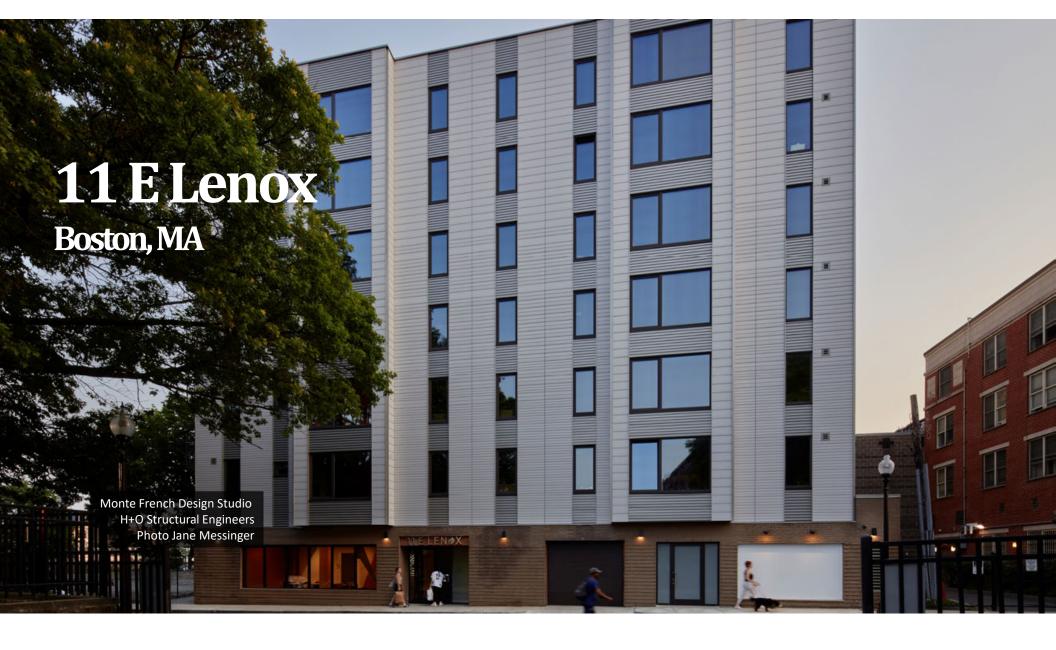
### CARBON12 PORTLAND, OR

First Modern Tall Mass Timber Building in the US 8 stories 42,000 sqft 1<sup>st</sup> floor retail, 7 stories of condos BUSINESS above CASE STUDY Completed in 2017



Ν PROFILE

Photo Andrew Pogue





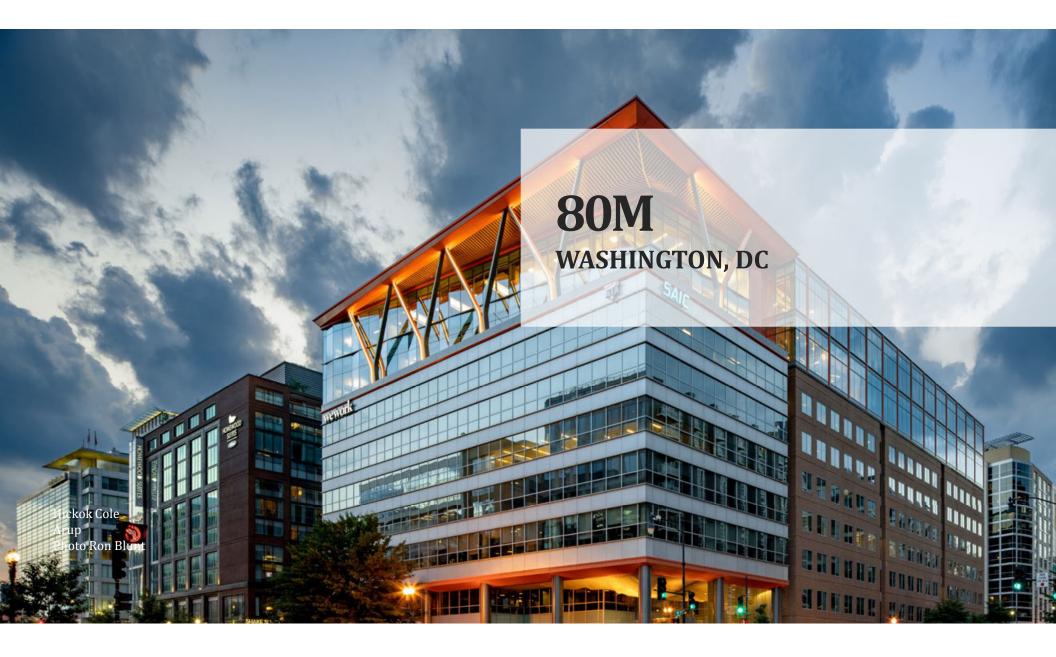
## **11 E Lenox**

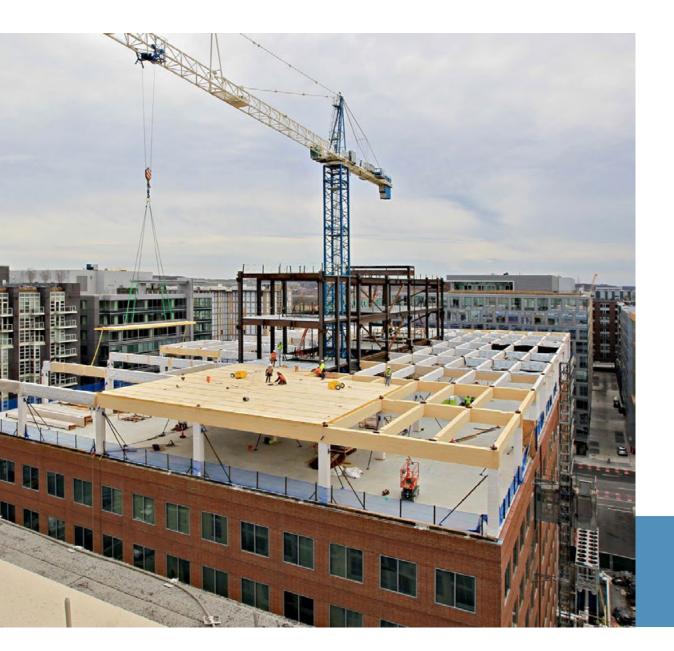
Boston, MA

43,000 sf, 7 stories wood Type III-A with code modifications Multi-Family Completed 2023



Monte French Design Studio H+O Structural Engineers Photo Jane Messinger





#### **80M** WASHINGTON, DC

3 story MT vertical addition on top of
existing 7 story building
CLT panels / glulam frame
108,000 sqft
16 ft floor to floor



Hickok Cole Arup Photo Maurice Harrington

# **Ascent** Milwaukee, WI

INTER-EUR

111111

Korb + Associates Architects Thronton Tomasetti Photo: C.D. Smith Construction



Ascent Milwaukee, WI

493,000 sf, 25 stories total (19 mass

timber)

Type IV-HT with code modifications

Multi-Family

Completed 2022







Korb + Associates Architects Thronton Tomasetti Photo: VRX Media Group

# Heartwood Seattle, WA

atelierjones LLC DCI Engineers Image: atelierjones LLC



## Heartwood

Seattle, WA

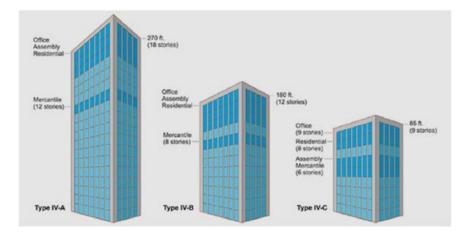
atelierjones LLC DCI Engineers Image: atelierjones LLC

66,000 sf, 8 stories Type IV-C Workforce Housing MT / CLT

Wood construction: 1 day per floor

Completed 2023





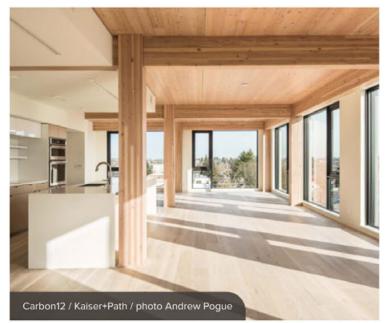
# **Tall Mass Timber**

Code opportunities and requirements, FAQs, project examples and resources for teams interested in tall timber projects.

Learn More 🕀

www.woodworks.org/learn/mass-timber-clt/tall-mass-timber/

#### **Technical Design Guidance from WoodWorks**



Solution Papers

#### Tall Wood Buildings in the 2021 IBC – Up to 18 Stories of Mass Timber

Looking for information on the tall wood provisions in the 2021 International Building Code? This paper summarizes the provisions as well as the background and research that supported their adoption.



Demonstrating Fire-Resistance Ratings for Mass Timber Elements in Tall Wood Structures Solution Papers



Shaft Wall Requirements in Tall Mass Timber Buildings Solution Papers



Concealed Spaces in Mass Timber and Heavy Timber Structures Solution Papers



Acoustics and Mass Timber: Room-to-Room Noise Control Solution Papers



Fire Design of Mass Timber Members: Code Applications, Construction Types and Fire Ratings Solution Papers

#### **Answers to Tall Mass Timber FAQs**

# 5. How are design teams leveraging tall mas timber code provisions to maximize the amount of timber exposure?

Follow this link for an article that discusses how teams are utilizing the new code provisions to enhance the appearance of their tall mas timber structures with exposed timber framing.

# 6. I've heard that the 2024 IBC will allow 100% timber ceiling exposure in type IV-B, up to 12 stories tall. Is that code language finalized?

Yes, the 2024 IBC will include new code changes, which have been approved and will be incorporated, which allow timber ceiling exposure in Type IV-B construction up to 100%. The new code language as it will read in the 2024 IBC is available <u>here</u>. Several jurisdictions such as the City of Denver, City of Dallas, State of Oregon and State of Washington are already in the process of incorporating these new timber exposure limits in their building codes, and several design teams are looking to utilize the new limits in project-specific discussions with their local building officials. Reach out to your local WoodWorks <u>Regional Director</u> to see how projects in your area can approach these design topics.

#### **Articles and Expert Tips**

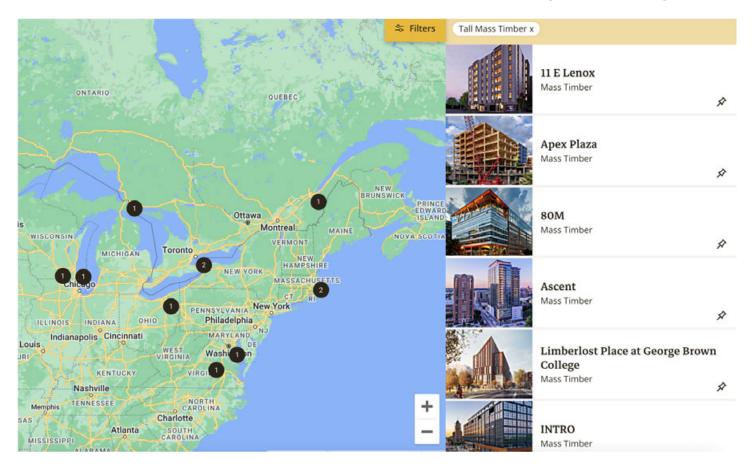


Recent code changes and jurisdictional approvals provide for greater areas of exposed mass timber.

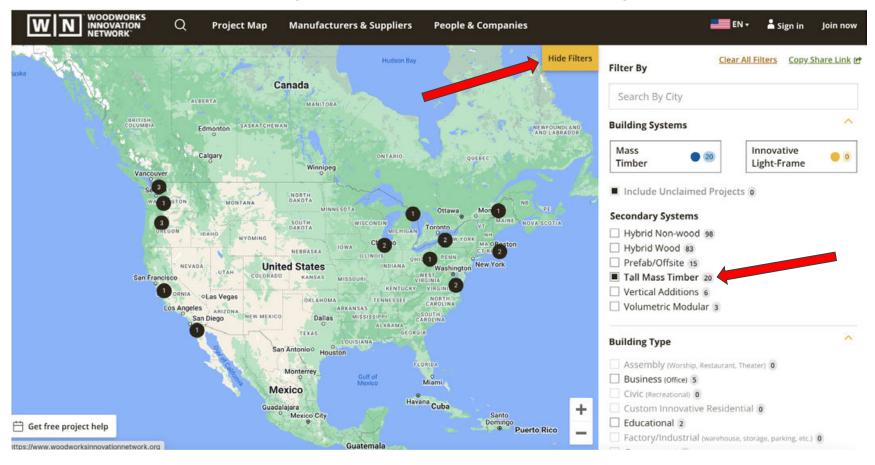
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#### **Interactive Tall Mass Timber Project Map**



#### **Filter by Tall Mass Timber Projects**



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