Online Event

INTRO, Hartshorne Plunkard Architecture, Harbor Bay Real Estate Advisors, photo WoodWorks

Brewery Lofts, Flynn Architecture, Eclipse Engineering, Horizon Partners, photo Deanna Dargan

University of Idaho Central Credit Union (ICCU) Arena, Opsis Architecture, KPFF, StructureCraft, photo courtesy University of Idaho Creative Services

WOODWORKS
WOOD PRODUCTS COUNCIL

Early Design Decisions: Priming Mass Timber Projects for Success

Presented by
Janelle Leafblad, WoodWorks
March 15, 2022

RESOURCES & UPCOMING EVENTS

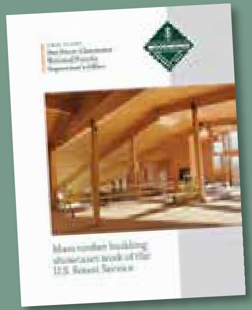
New WOOD SOLUTION PAPER

Taking the Guesswork out of Mixed-Use Building Requirements

New CASE STUDIES

District Office

Developer chooses mass timber to differentiate speculative office project



Nez Perce-Clearwater National Forests Supervisor's Office

Mass timber building showcases work of the U.S. Forest Service

Visit woodworks.org/publications-media

INTERNATIONAL MASS TIMBER CONFERENCE

April 12 – April 14

Visit woodworks.org/events

Mass Timber Competition:

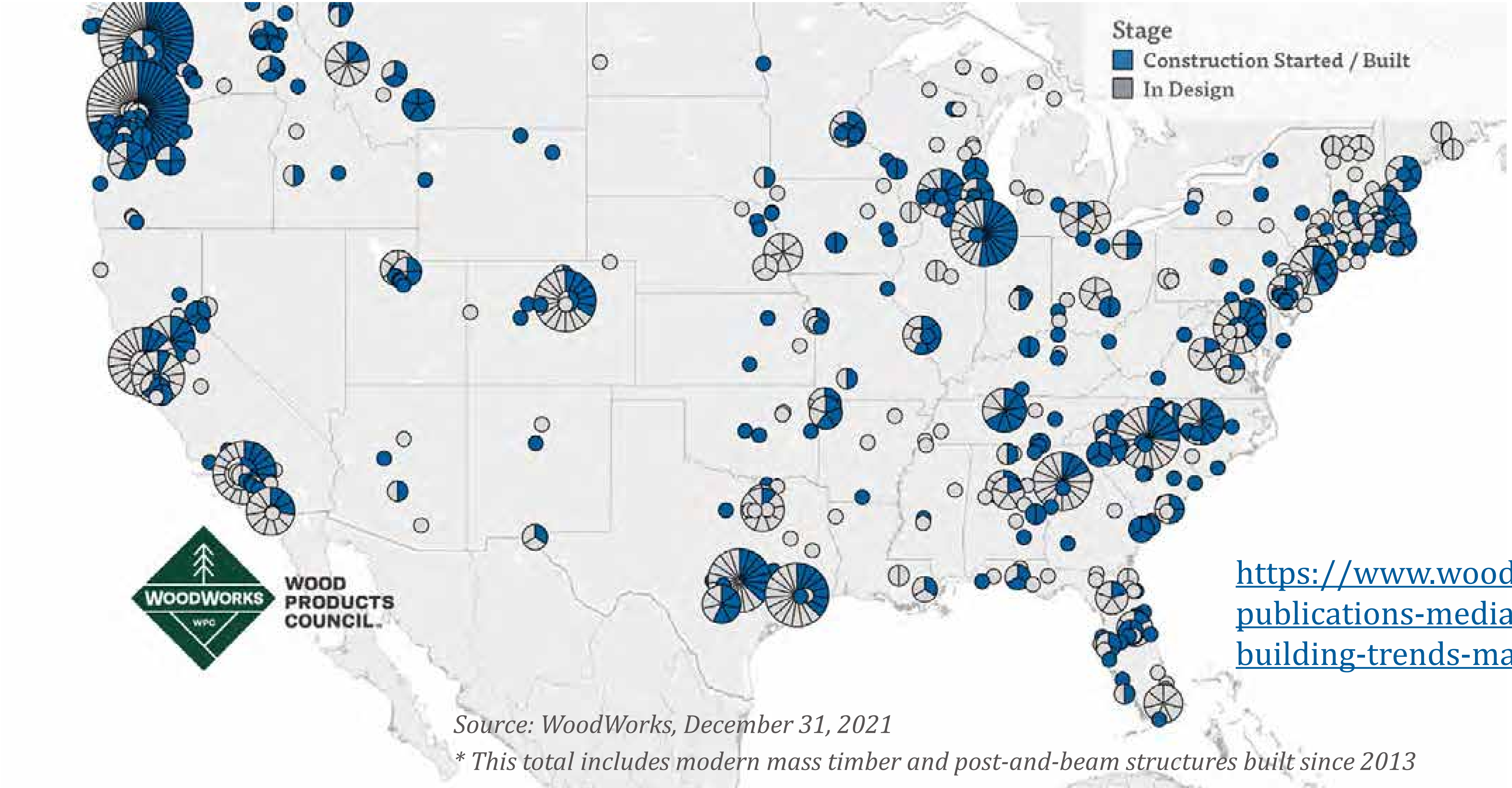
Building to Net Zero

UMA Design Building | Photo: Albert Vecerka
Leers Weinzapfel Associates

SOFTWOOD LUMBER BOARD

Current State of Mass Timber Projects

As of December 2021, in the US, **1,303** multi-family, commercial, or institutional projects have been constructed with, or are in design with, mass timber.



WOODWORKS WPC WOOD PRODUCTS COUNCIL

https://www.woodworks.org/publications-media/building-trends-mass-timber/

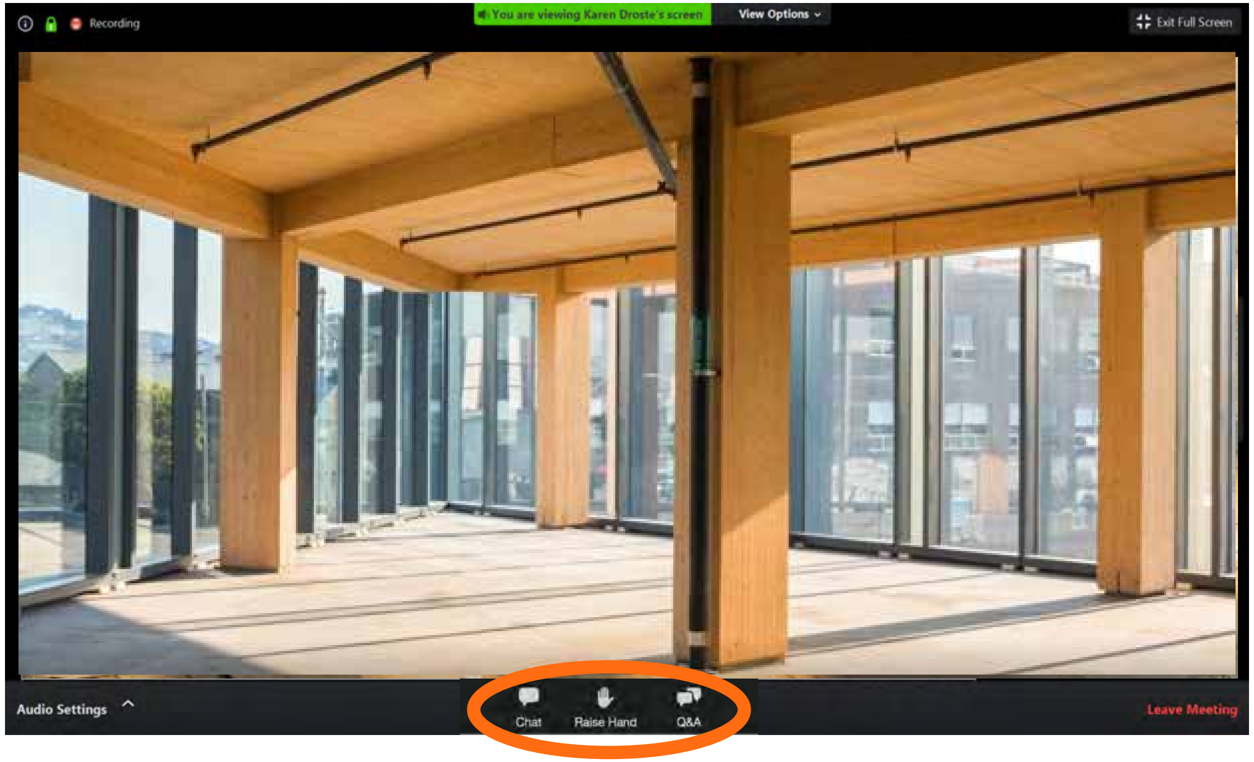
Source: WoodWorks, December 31, 2021

** This total includes modern mass timber and post-and-beam structures built since 2013*

Watch the Chat Window, Ask Questions through the Q&A Box

- During today's event will be sending links, files and other pertinent information through the Chat window, located at the bottom of your screen.

- Submit questions in the Q&A box at the bottom of your screen as they come up in the presentations. We will get to as many questions as possible.



Questions? Ask us anything.

Janelle Leafblad, PE
Regional Director | OR, AK, HI, ID, WA

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901 East Sixth, Thoughtbarn-Delineate Studio,
Leap!Structures, photo Casey Dunn

Thank You

UW MercerCourt, credit WG Clark Construction and Ankrom Moisan Architects

credit www.naturallywood.com

Cathedral of Christ the Light
Skidmore, Owings & Merrill LLP
Cesar Rubio Photography

Photo: Structurlam

Early Design Decisions: Priming Mass Timber Projects for Success

Presented by Janelle Leafblad
March 15, 2022

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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.

Course Description

Mass timber is a unique, non-commodity building material and, to lay the groundwork for success, certain critical decisions must be made as early as possible. These decisions can have a big impact on cost and can either increase or limit opportunities later in design. There are many cases of project teams that want to realize the full benefits of mass timber, but, because they base their designs on traditional building practices instead of optimizing them for mass timber, end up with avoidable price premiums. This presentation will walk through early project decisions and design steps, focusing on how to optimize projects for mass timber and how one early decision can influence others. Topics will include construction types, fire ratings, column grids and beam/panel spans, acoustics and MEP integration. Completed mass timber projects will be used to illustrate the variety of viable options when navigating these key decisions.

Learning Objectives

1. Identify construction types within the International Building Code where a mass timber structure is permitted.
2. Discuss the impacts of construction type on required fire-resistance ratings of structural elements, noting the impacts that these ratings have on effective member spans and resulting grids.
3. Review code-compliance requirements for acoustics and primary frame connections, and provide solutions for meetings these requirements with tested mass timber assemblies.
4. Highlight effective methods of integrating MEP services in a mass timber building and discuss the relative impacts of each on cost, aesthetics, occupant comfort and future tenant renovations.

Key Early Design Decisions

What is the Single Most Important Early Design Decision on a Mass Timber Project? Is it:

Construction Type
Fire-Resistance Ratings
Member Sizes
Grids & Spans
Exposed Timber (where & how much)

MEP Layout
Acoustics
Concealed Spaces
Connections
Penetrations

The Answer is…They All Need to Be Weighed (Plus Others)

Key Early Design Decisions

Significant Emphasis Placed on the Word Early

Early Because:

Avoids placing limitations due to construction norms or traditions that may not be efficient with mass timber

Allows greater integration of all building elements in 3D models, ultimately used throughout design, manufacturing and install

Key Early Design Decisions

Early = Efficient

Realize Efficiency in:

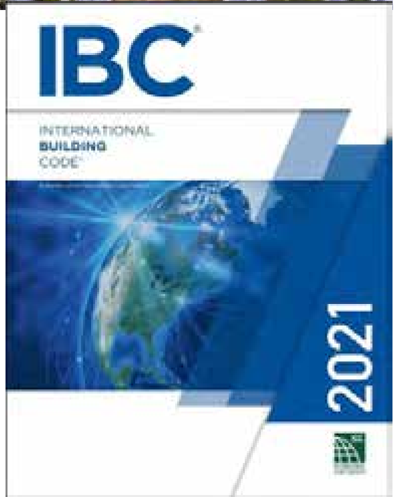
- Cost reduction
- Material use (optimize fiber use, minimize waste)
- Construction speed
- Trade coordination
- Minimize RFIs

Commit to a mass timber design from the start

Key Early Design Decisions

There are a number of project-specific factors that influence how these early decisions are made, and in some cases, the order in which the decisions are made:

- **Site (size, orientation, zoning, cost)**
- **Building needs (size, occupancy(ies), layout, floor to floor, aesthetics, sustainability goals)**
- **Resulting code options & design implications**



Key Early Design Decisions

One *potential* design route:

1. Building size & occupancy informs construction type & grid
2. Construction type informs fire resistance ratings
3. Grid & fire resistance ratings inform timber member sizes & MEP layout

But that's not all…

Architects: The Miller Hull Partnership with Lord Aeck Sargent
Engineer: Uzun + Case
Contractor: Skansa USA
Photo: Jonathan Hillyer

Key Early Design Decisions

Other impactful decisions:

- **Acoustics informs member sizes (and vice versa)**
- **Fire-resistance ratings inform connections & penetrations**
- **MEP layout informs use of concealed spaces**

Miller Hull Partnership, photo: John Sta

Key Early Design Decisions

Other impactful decisions:

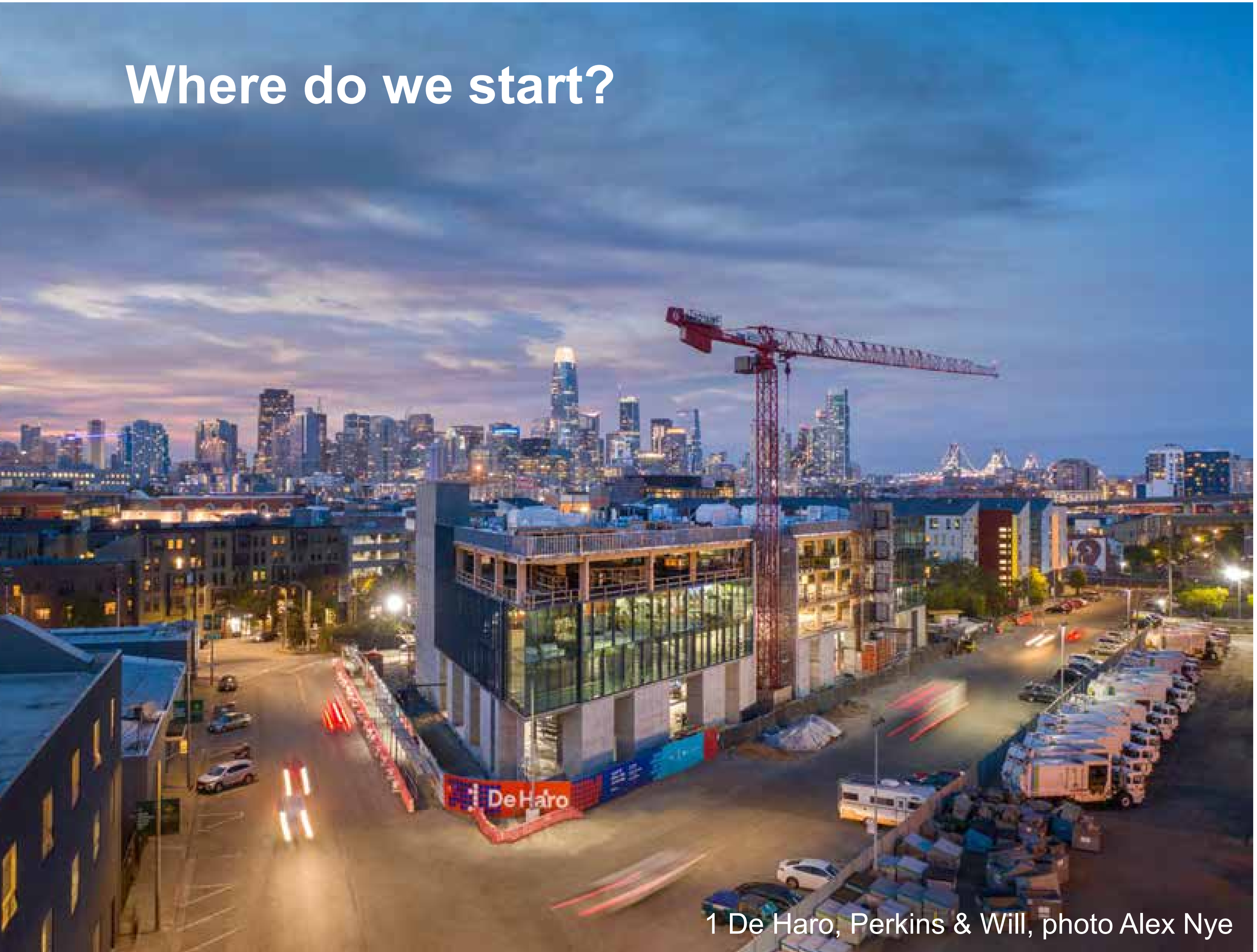
- **Grid** informs efficient spans, MEP layout
- **Manufacturer capabilities** inform member sizes, grids & connections
- **Lateral system** informs connections, construction sequencing

And more…

Platte Fifteen, Oz Architecture, KL&A Engineers & Builders, Arch Angle Media

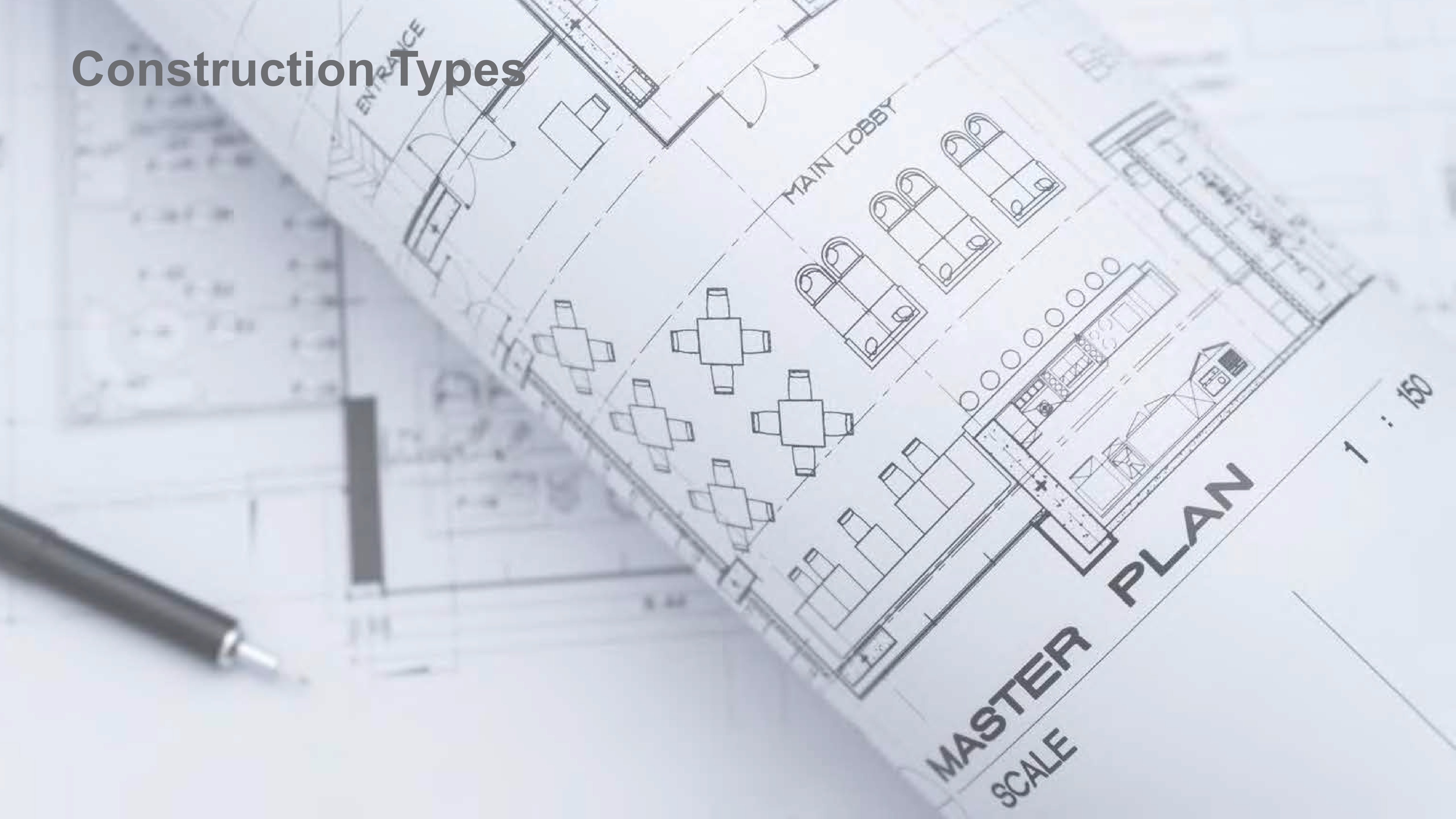
Key Early Design Decisions

Where do we start?



1 De Haro, Perkins & Will, photo Alex Nye

Construction Types



Construction Types

When does the code allow mass timber to be used?

IBC defines mass timber systems in IBC Chapter 2 and notes their acceptance and manufacturing standards in IBC Chapter 23

Permitted anywhere that combustible materials and heavy timber are allowed, plus more

Construction Types

Types I & II
Noncombustible Structure
Allowances for Mass Timber Roof

- Larger buildings (Type I)
- Roof construction conforming to heavy timber element sizes permitted where a 1-hour or less fire-resistance rating is required

Credit: Gensler, Oest Associates
Images: StructureCraft, Robert Benson Photography

Type III
Interior Mass Timber Structure
Noncombustible or FRTW Exterior Walls

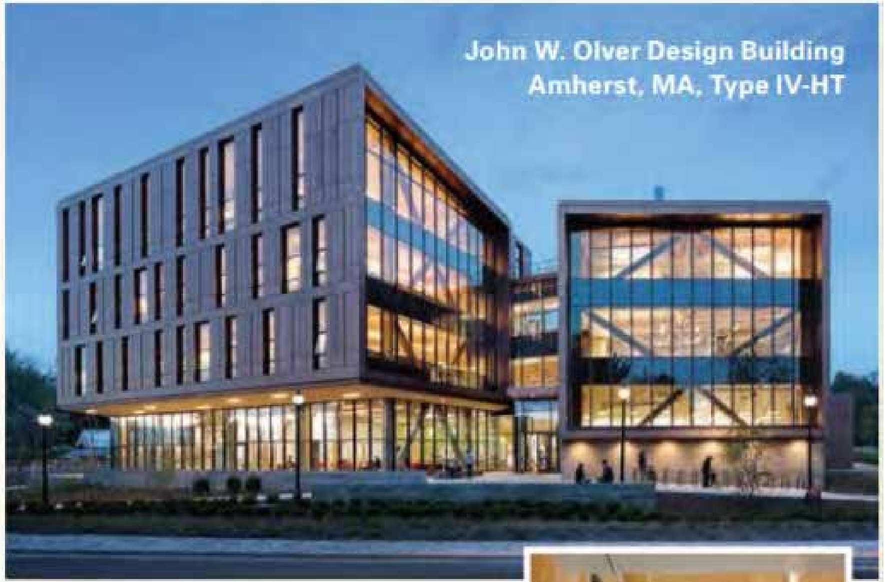
- Maximum height: Six stories; 85 feet
- Maximum area: 256,000 SF total building; 85,000 SF per floor
- Fire-rating requirements: 2-hour noncombustible exterior walls (FRTW permitted); 1-hour interior structure (III-A) or unrated (III-B)

Credit: RMW Architecture & Interiors, Buehler Engineering
Images: Bernard André Photography

Construction Types

Type IV-HT

Entire Mass Timber Structure
Mass Timber or Noncombustible Exterior Walls



- Maximum height: Six stories; 85 feet
- Maximum area: 324,000 SF total building; 108,000 SF per floor
- Fire-resistance rating requirements: 2-hour heavy timber or non-combustible exterior walls (FRTW permitted); minimum heavy timber sizes for the interior structure

Credit: Leers Weinzapfel Associates, Equilibrium Consulting, Simpson Gumpertz & Heger

Images: © Albert Vecerka/Esto

Type V

Entire Mass Timber Structure
Mass Timber or Light-Frame Exterior Walls

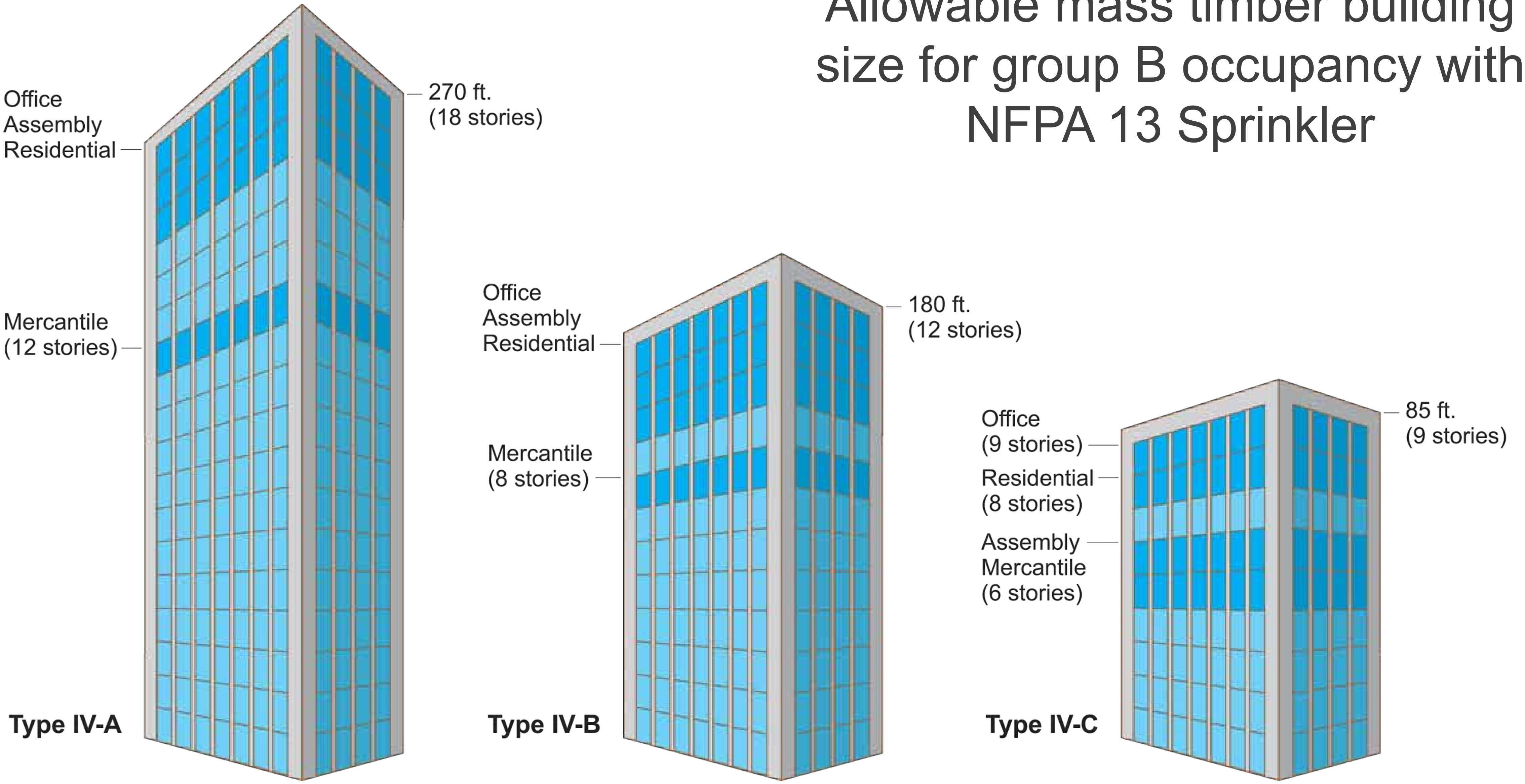
- Maximum height: Four stories; 70 feet
- Maximum area: 162,000 SF total building; 54,000 SF per floor
- Fire-rating requirements: 1-hour exterior walls and interior structure (V-A) or unrated (V-B)

Credit: Mackenzie

Images: Christian Columbres

Construction Types

New Options in 2021 IBC
Allowable mass timber building size for group B occupancy with NFPA 13 Sprinkler



Construction Types

Concealed spaces solutions paper

Richard McLain, PE, SE
Senior Technical Director – Tall Wood
WoodWorks – Wood Products Council

WOODWORKS
WOOD PRODUCTS COUNCIL

Concealed Spaces in Mass Timber and Heavy Timber Structures

Concealed spaces, such as those created by a dropped ceiling in a floor/ceiling assembly or by a stud wall assembly, have unique requirements in the International Building Code (IBC) to address the potential of fire spread in non-visible areas of a building. Section 718 of the 2018 IBC includes prescriptive requirements for protection and/or compartmentalization of concealed spaces through the use of draft stopping, fire blocking, sprinklers and other means. For information on these requirements, see the WoodWorks Q&A, *Are sprinklers required in concealed spaces such as floor and roof cavities in multi-family wood-frame buildings?*[1]

For mass timber building elements, the choice of construction type can have a significant impact on concealed space requirements. Because mass timber products such as cross-laminated timber (CLT) are prescriptively recognized for Type IV construction, there is a common misperception that exposed mass timber building elements cannot be used or exposed in other construction types. This is not the case.

In addition to Type IV buildings, structural mass timber elements—including CLT, glue-laminated timber (glulam), nail-laminated timber (NLT), structural composite lumber (SCL), and tongue-and-groove (T&G) decking—can be utilized and exposed in the following construction types, whether or not a fire-resistance rating is required:

- **Type III** – Floors, roofs and interior walls may be any material permitted by code, including mass timber; exterior walls are required to be noncombustible or fire retardant-treated wood.
- **Type V** – Floors, roofs, interior walls and exterior walls (i.e., the entire structure) may be constructed of mass timber.
- **Types I and II** – Mass timber may be used in select circumstances such as roof construction—including the primary frame in the 2021 IBC—in Types I-B, II-A or II-B; exterior columns and arches when 20 feet or more of horizontal separation is provided; and balconies, canopies and similar projections.

INTRO, Cleveland | Cleveland, Ohio
Harbor Bay Real Estate Advisors
HPA Architecture

The John W. Olver Design Building at UMass Amherst includes exposed wood structure in some areas and dropped ceilings in others. Architect: Leers Weinzapfel Associates

https://www.woodworks.org/wp-content/uploads/wood_solution_paper-Concealed_Spaces_Timber_Structures.pdf

Key Early Design Decisions

Construction Type – Primarily based on building size & occupancy

	Construction Type (All Sprinklered Values)							
	IV-A	IV-B	IV-C	IV-HT	III-A	III-B	V-A	V-B
Occupancies	Allowable Building Height above Grade Plane, Feet (IBC Table 504.3)							
A, B, R	270	180	85	85	85	85	70	60
	Allowable Number of Stories above Grade Plane (IBC Table 505.4)							
A-2, A-3, A-4	18	12	6	4	4	3	3	2
B	18	12	9	6	6	4	4	3
R-2	18	12	8	5	5	5	4	3
	Allowable Area Factor (At) for SM, Feet^2 (IBC Table 506.2)							
A-2, A-3, A-4	135,000	90,000	56,250	45,000	42,000	28,500	34,500	18,000
B	324,000	216,000	135,000	108,000	85,500	57,000	54,000	27,000
R-2	184,500	123,000	76,875	61,500	72,000	48,000	36,000	21,000

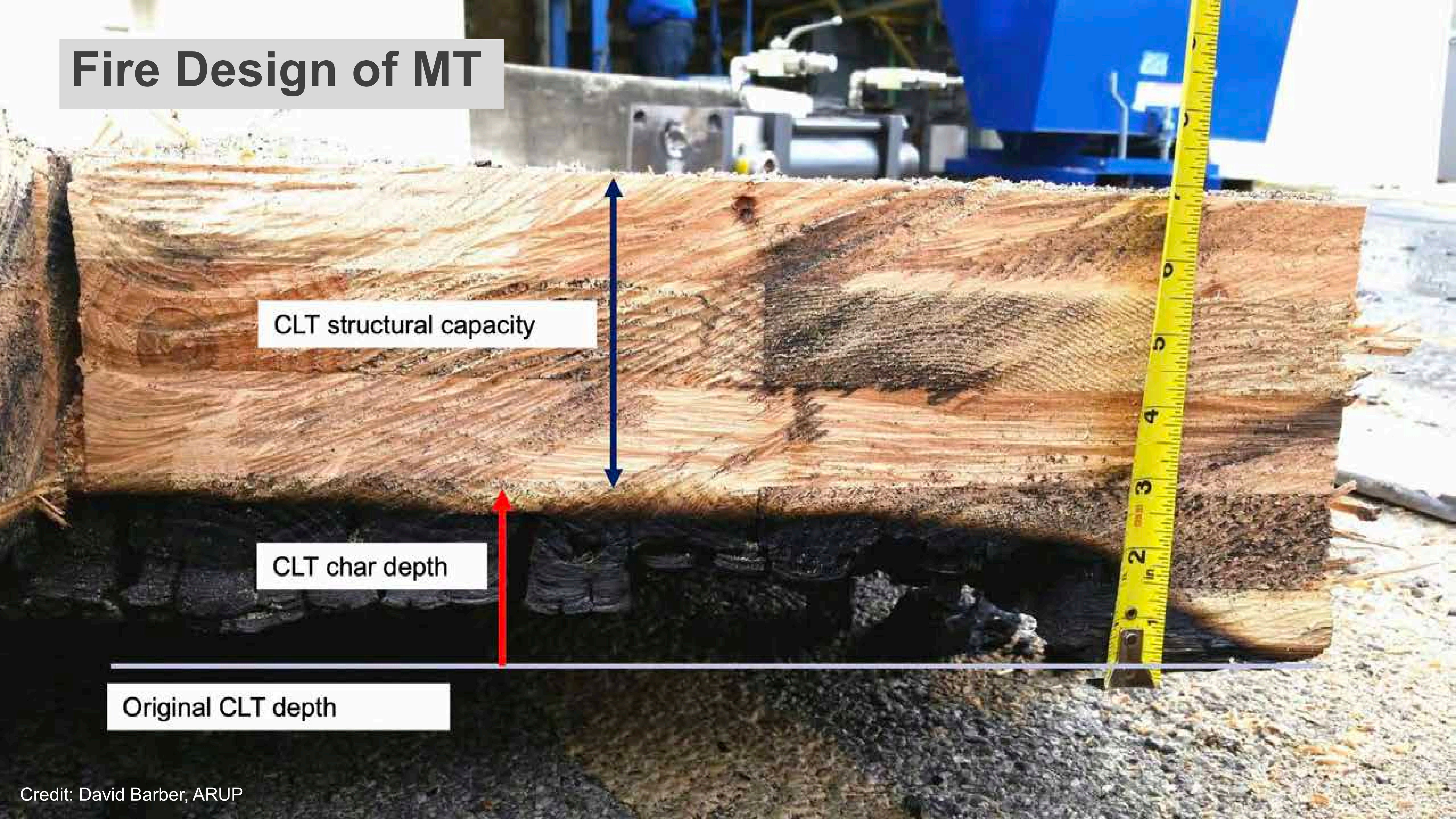
Key Early Design Decisions

Construction Type – Primarily based on building size & occupancy

	Construction Type (All Sprinklered Values)							
	IV-A	IV-B	IV-C	IV-HT	III-A	III-B	V-A	V-B
Occupancies	Allowable Building Height above Grade Plane, Feet (IBC Table 504.3)							
A, B, R	270	180	85	85	85	85	70	60
	[illegible]							
[illegible]	[illegible]	12	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
B	18	12	9	[illegible]	6	[illegible]	4	3
R-2	18	12	8	5	5	5	4	3
	Allowable Area Factor (At) for SM, Feet² (IBC Table 506.2)							
A-2, A-3, A-4	135,000	90,000	56,250	45,000	42,000	28,500	34,500	18,000
B	324,000	216,000	135,000	108,000	85,500	57,000	54,000	27,000
R-2	184,500	123,000	76,875	61,500	72,000	48,000	36,000	21,000

For low- to mid-rise mass timber buildings, there may be multiple options for construction type. There are pros and cons of each, don't assume that one type is always best.

Fire Design of MT



Credit: David Barber, ARUP

Key Early Design Decisions

Construction type influences FRR

TABLE 601
FIRE-RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS (HOURS)

BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
	A	B	A	B	A	B	HT	A	B
Primary structural frame[f] (see Section 202)	3[a]	2[a]	1	0	1	0	HT	1	0
Bearing walls Exterior[e, f] Interior	 3 3[a]	 2 2[a]	 1 1	 0 0	 2 1	 2 0	 2 1/HT	 1 1	 0 0
Nonbearing walls and partitions Exterior	See Table 602								
Nonbearing walls and partitions Interior[d]	0	0	0	0	0	0	See Section 602.4.6	0	0
Floor construction and associated secondary members (see Section 202)	2	2	1	0	1	0	HT	1	0
Roof construction and associated secondary members (see Section 202)	$1^{1}/_{2}$[b]	1[b,c]	1[b,c]	0[c]	1[b,c]	0	HT	1[b,c]	0

Source: 2018 IBC

Key Early Design Decisions

Construction type influences FRR

TABLE 601
FIRE-RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS (HOURS)

BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV				TYPE V	
	A	B	A	B	A	B	A	B	C	HT	A	B
Primary structural frame[f] (see Section 202)	3[a, b]	2[a, b, c]	1[b, c]	0[c]	1[b, c]	0	3[a]	2[a]	2[a]	HT	1[b, c]	0
Bearing walls												
Exterior[e, f]	3	2	1	0	2	2	3	2	2	2	1	0
Interior	3[a]	2[a]	1	0	1	0	3	2	2	1/HT[g]	1	0
Nonbearing walls and partitions Exterior	See Table 705.5											
Nonbearing walls and partitions Interior[d]	0	0	0	0	0	0	0	0	0	See Section 2304.11.2	0	0
Floor construction and associated secondary structural members (see Section 202)	2	2	1	0	1	0	2	2	2	HT	1	0
Roof construction and associated secondary structural members (see Section 202)	$1^{1}/_{2}$[b]	1[b,c]	1[b,c]	0[c]	1[b,c]	0	$1^{1}/_{2}$	1	1	HT	1[b,c]	0

Source: 2021 IBC

Key Early Design Decisions

Construction type influences FRR

- Type IV-HT Construction (minimum sizes)
- **Other than type IV-HT**: Demonstrated fire resistance

Method of demonstrating FRR (calculations or testing) can impact member sizing


NGC Testing Services
Fire Testing Laboratory
ACCREDITED Testing Laboratory TL-216

TEST REPORT
for
American Wood Council
222 Catoctin Circle SE, Suite 201
Leesburg, VA 20175

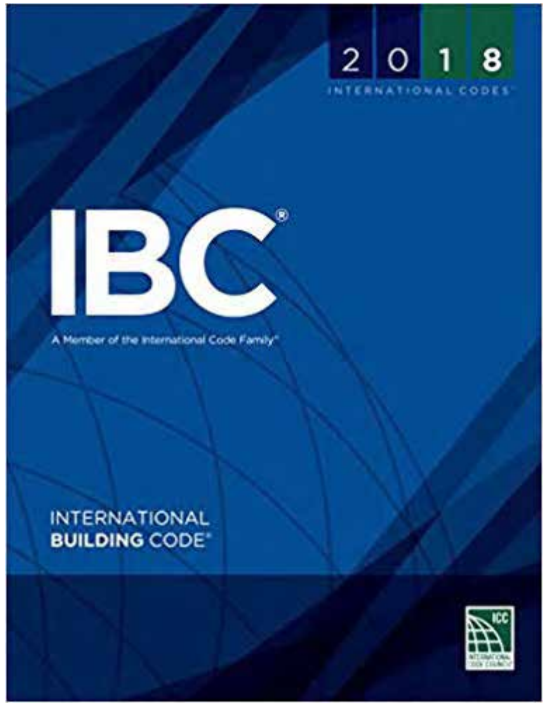
Standard Methods of
Fire Tests of Building Construction and Materials
ASTM E 119 – 11a

Page 1 of 53

Test Report No: WP-1950
Assignment No: K-1089
Subject Material: Cross-Laminated Timber and Gypsum Board Wall Assembly (Load-Bearing)
Test Date: October 4, 2012
Report Date: October 15, 2012

Prepared by: Michael J. Rizzo, Test Engineer

Reviewed by: Robert J. Menchetti, Director, Laboratory Facilities and Testing Services



Key Early Design Decisions

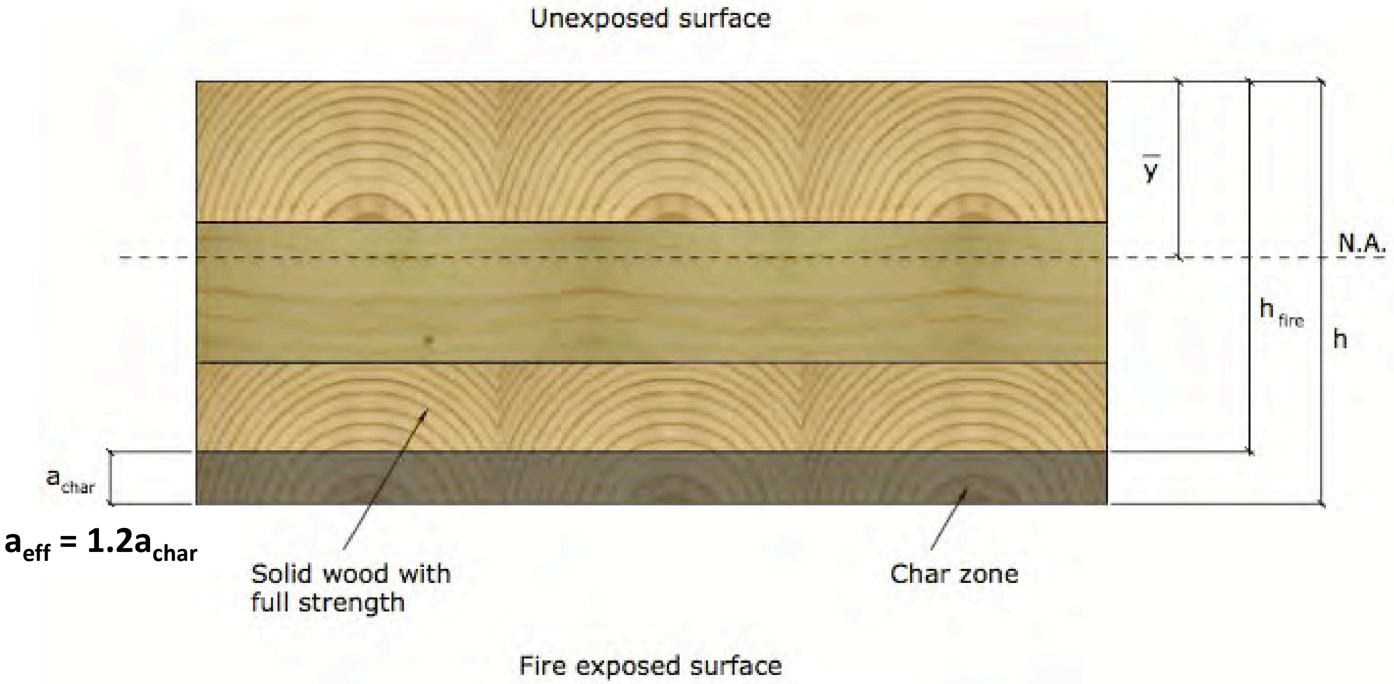
Member Sizes

- Impact of FRR on sizing
- Impact of sizing on efficient spans
- Consider connections – can drive member sizing

Key Early Design Decisions

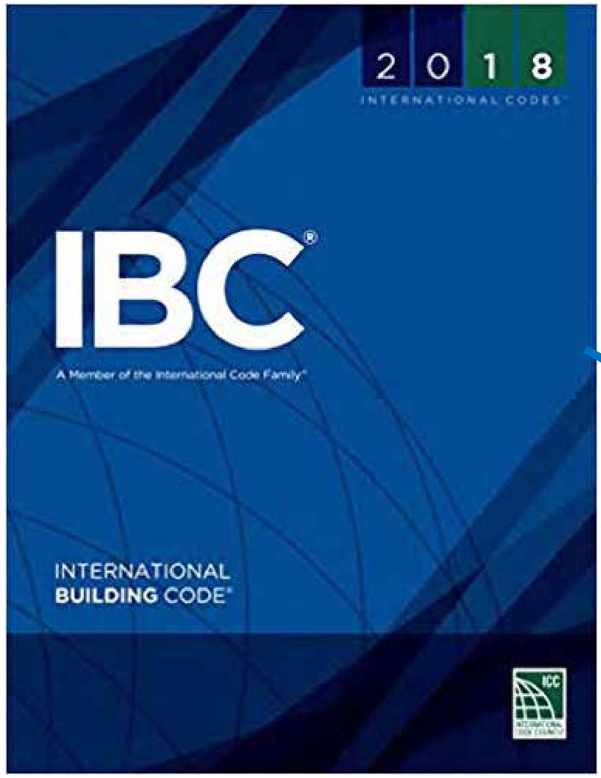
Which Method of Demonstrating FRR of MT is Being Used?

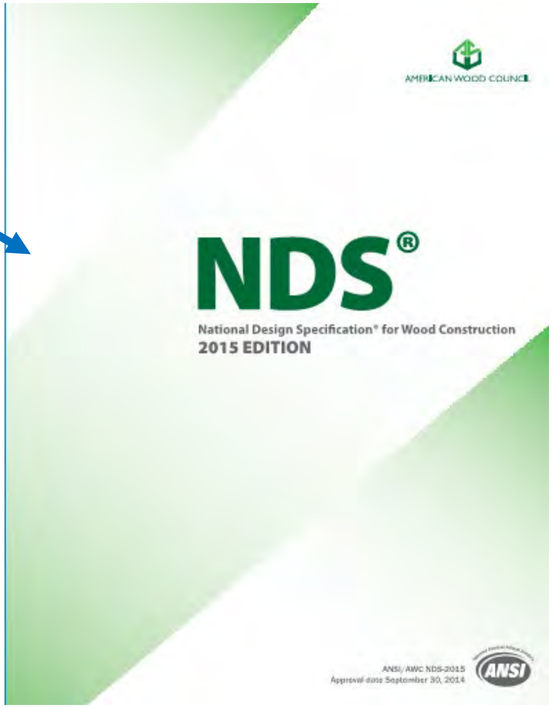
1. Calculations in Accordance with IBC 722 → NDS Chapter 16
2. Tests in Accordance with ASTM E119



FRR Design of MT

Calculated FRR of Exposed MT:
IBC to NDS code compliance path





Code Path for Exposed Wood Fire-Resistance Calculations

IBC 703.3
Methods for determining fire resistance

- Prescriptive designs per IBC 721.1
- ***Calculations in accordance with IBC 722***
- Fire-resistance designs documented in sources
- Engineering analysis based on a comparison
- Alternate protection methods as allowed by 104.11

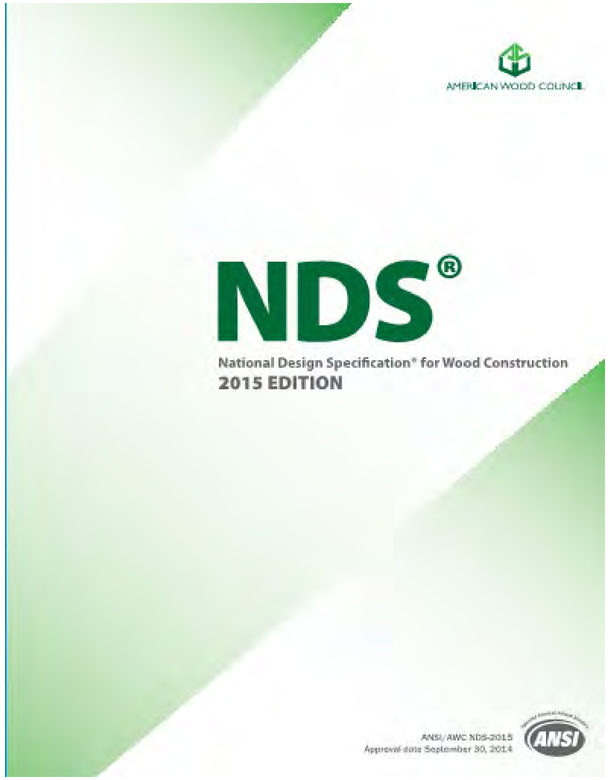
IBC 722
Calculated Fire Resistance

"The calculated *fire resistance* of exposed wood members and wood decking shall be permitted in accordance with **Chapter 16 of ANSI/AWC National Design Specification for Wood Construction (NDS)**

NDS Chapter 16
Fire Design of Wood Members

- Limited to calculating fire resistance up to 2 hours
- Char depth varies based on exposure time (i.e., fire-resistance rating), product type and lamination thickness. Equations and tables are provided.
- TR 10 and NDS commentary are helpful in implementing permitted calculations.

FRR Design of MT




NATIONAL DESIGN SPECIFICATION FOR WOOD CONSTRUCTION 149

FIRE DESIGN OF WOOD MEMBERS

16

NDS Chapter 16 includes calculation of fire resistance of NLT, CLT, Glulam, Solid Sawn and SCL wood products


Credit: FPInnovations

Table 16.2.1B Effective Char Depths (for CLT with β_n=1.5in./hr.)

Required Fire Endurance (hr.)	Effective Char Depths, a_{char} (in.)								
	lamination thicknesses, h_{lam} (in.)								
	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8
1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6

FRR Design of MT

Nominal char rate of 1.5"/HR is recognized in NDS. Effective char depth calculated to account for duration, structural reduction in heat-affected zone

Table 16.2.1A Char Depth and Effective Char Depth (for β_n = 1.5 in./hr.)

Required Fire Resistance (hr.)	Char Depth, a_{char} (in.)	Effective Char Depth, a_{eff} (in.)
1-Hour	1.5	1.8
1½-Hour	2.1	2.5
2-Hour	2.6	3.2

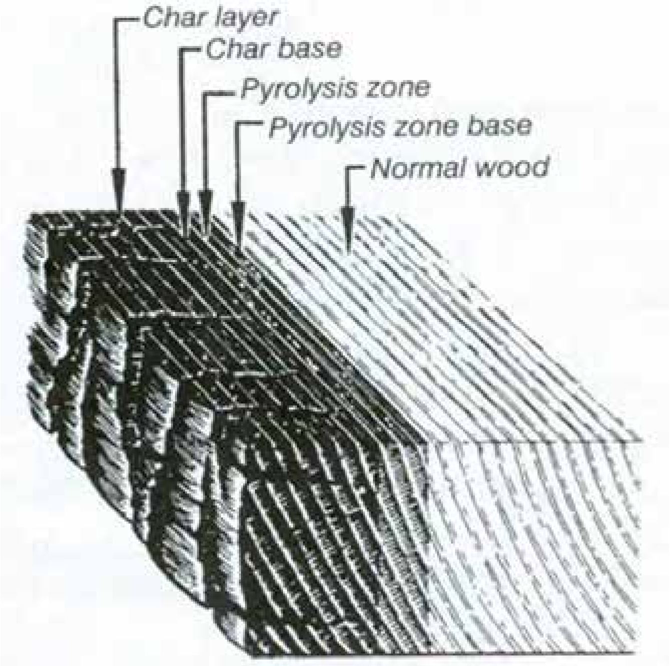
Table 16.2.1B Effective Char Depths (for CLT with β_n=1.5in./hr.)

Required Fire Endurance (hr.)	Effective Char Depths, a_{char} (in.)								
	lamination thicknesses, h_{lam} (in.)								
	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8
1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6

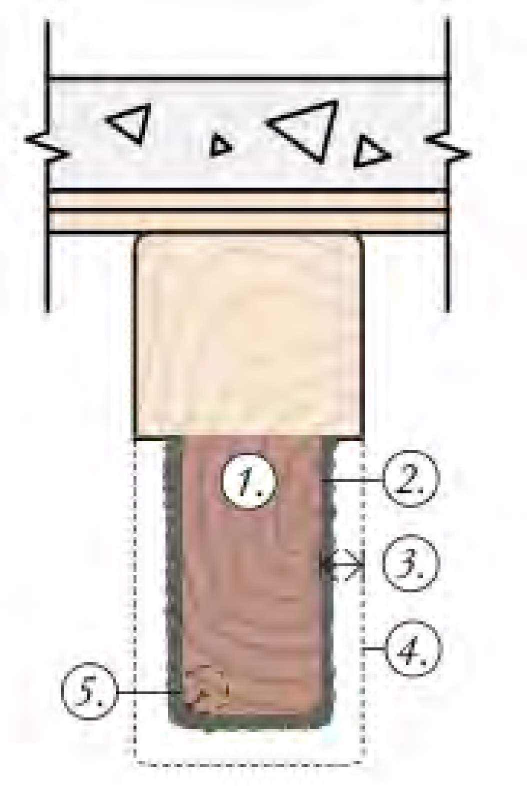
FRR Design of MT

Two structural capacity checks performed:

1. On entire cross section neglecting fire effects
2. On post-fire remaining section, with stress increases



Credit: Forest Products Laboratory



$$a_{char} = \beta_t t^{0.813}$$ Solid Sawn, Glulam, SCL

$$a_{char} = n_{lam} h_{lam} + \beta_t \left(t - \left(n_{lam} t_{gi} \right) \right)^{0.813}$$ CLT

$$a_{eff} = 1.2 a_{char}$$ Effective Char Depth

FRR Design of MT

NDS Table 16.2.2 Design stress adjustment factors applied to adjust to average ultimate strength under fire design conditions

Table 16.2.2 Adjustment Factors for Fire Design[1]

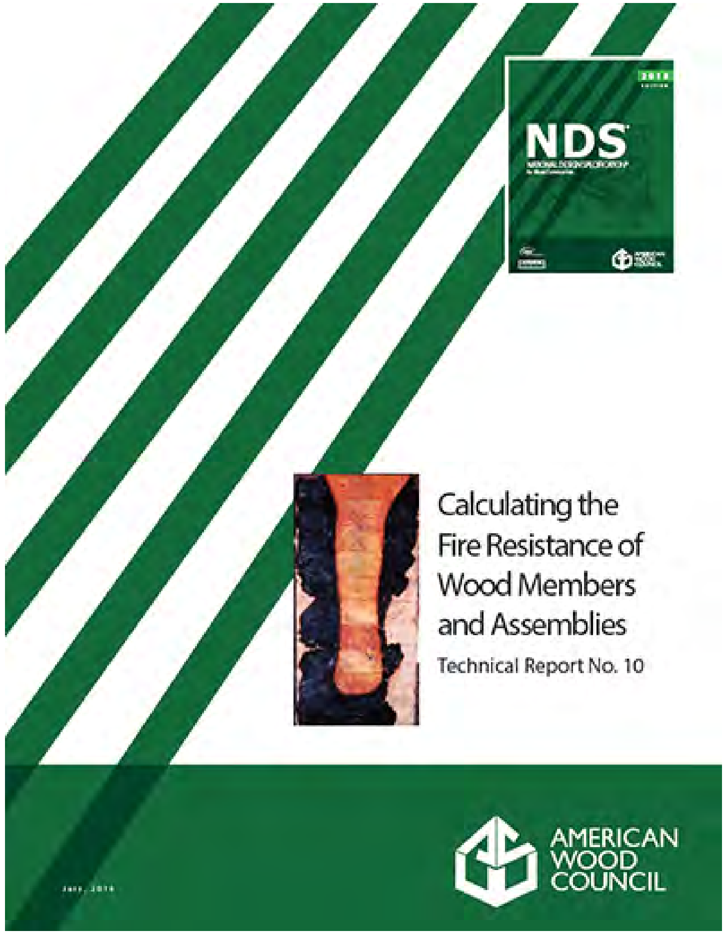
			ASD					
			Design Stress to Member Strength Factor	Size Factor[2]	Volume Factor[2]	Flat Use Factor[2]	Beam Stability Factor[3]	Column Stability Factor[3]
Bending Strength	F_b	x	2.85	C_F	C_V	C_{fu}	C_L	-
Beam Buckling Strength	F_{bE}	x	2.03	-	-	-	-	-
Tensile Strength	F_t	x	2.85	C_F	-	-	-	-
Compressive Strength	F_c	x	2.58	C_F	-	-	-	C_P
Column Buckling Strength	F_{cE}	x	2.03	-	-	-	-	-

1. See 4.3, 5.3, 8.3, and 10.3 for applicability of adjustment factors for specific products.
2. Factor shall be based on initial cross-section dimensions.
3. Factor shall be based on reduced cross-section dimensions.

Source: AWC's NDS

FRR Design of MT

AWC's TR10 is a technical design guide, aids in the use of NDS Chapter 16 calculations



Example 5: Exposed CLT Floor - *Allowable Stress Design*

Simply-supported cross-laminated timber (CLT) floor spanning L=18 ft in the strong-axis direction. The design loads are q_{live}=80 psf and q_{dead}=30 psf including estimated self-weight of the CLT panel. Floor decking, nailed to the unexposed face of CLT panel, is spaced to restrict hot gases from venting through half-lap joints at edges of CLT panel sections. Calculate the required section dimensions for a 1-hour structural fire resistance time when subjected to an ASTM E119 fire exposure.

For the structural design of the CLT panel, calculate the maximum induced moment.

Calculate panel load (per foot of width):

$W_{load} = (q_{dead} + q_{live})$ = (30 psf +80 psf)(1ft width) =110 plf/ft of width

Calculate maximum induced moment (per foot of width):

$M_{max} = w_{load} L^2 / 8 = (110)(18^2)/8$ = 4,455 ft-lb/ft of width

From PRG 320, select a 5-ply CLT floor panel made from 1-3/8 in x 3-1/2 in. lumber boards (CLT thickness of 6-7/8 inches). For CLT grade V2, tabulated properties are:

Bending moment, $F_bS_{eff,0}$ = 4,675 ft-lb/ft of width (PRG 320 Annex A, Table A2)

Calculate the allowable design moment (assuming C_D=1.0: C_M=1.0: C_t=1.0: C_L=1.0)

$M_s' = F_b(S_{eff})(C_D)(C_M)(C_t)(C_L)$ = 4,675 (1.0)(1.0)(1.0) = 4,675 ft-lb/ft of width (NDS 10.3.1)

Structural Check: $M_s' \geq M_{max}$ **4,675 ft-lb/ft > 4,455 ft-lb/ft** √

(note: serviceability check is not performed to simplify the design example, but should be done in typical structural design).

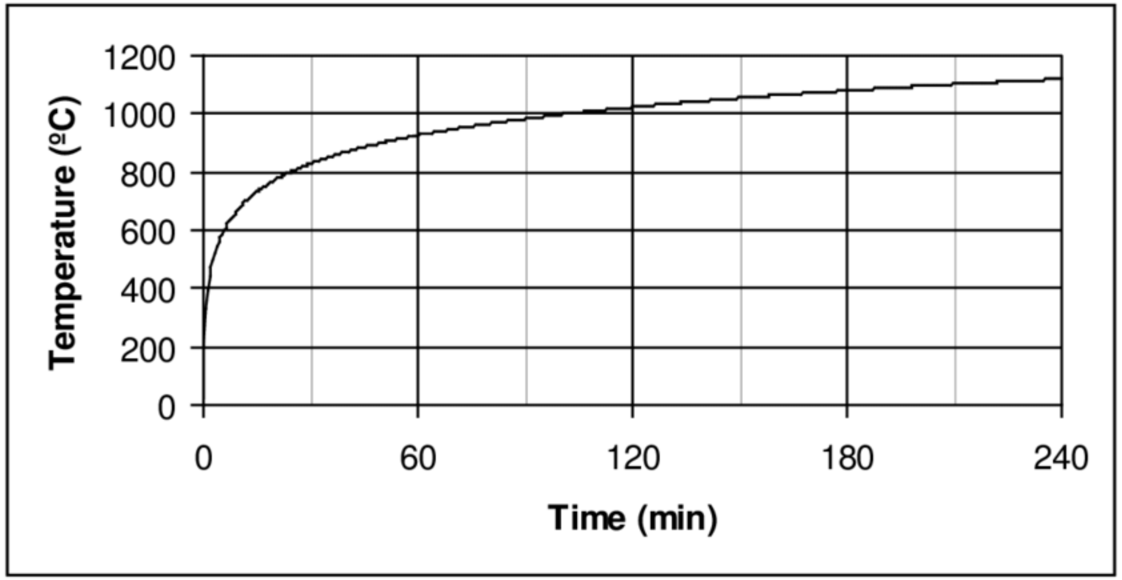
Source: AWC's TR10

FRR Design of MT

Tested FRR of Exposed MT:

- IBC 703.2 notes the acceptance of FRR demonstration via testing in accordance with ASTM E119

703.2 Fire-resistance ratings. The *fire-resistance rating* of building elements, components or assemblies shall be determined in accordance with the test procedures set forth in ASTM E119 or UL 263 or in accordance with Section 703.3. The *fire-resistance rating* of penetrations and *fire-resistant joint systems* shall be determined in accordance Sections 714 and 715, respectively.



Standard ASTM E119 test time-temperature curve

FRR Design of MT

Tested FRR of Exposed MT:

- Many successful Mass Timber ASTM E119 fire tests have been completed by industry & manufacturers


NGC Testing Services

Fire Testing Laboratory

IAS ACCREDITED Testing Laboratory TL-216

TEST REPORT for American Wood Council

Page 1 of 53

222 Catoctin Circle SE, Suite 201
Leesburg, VA 20175

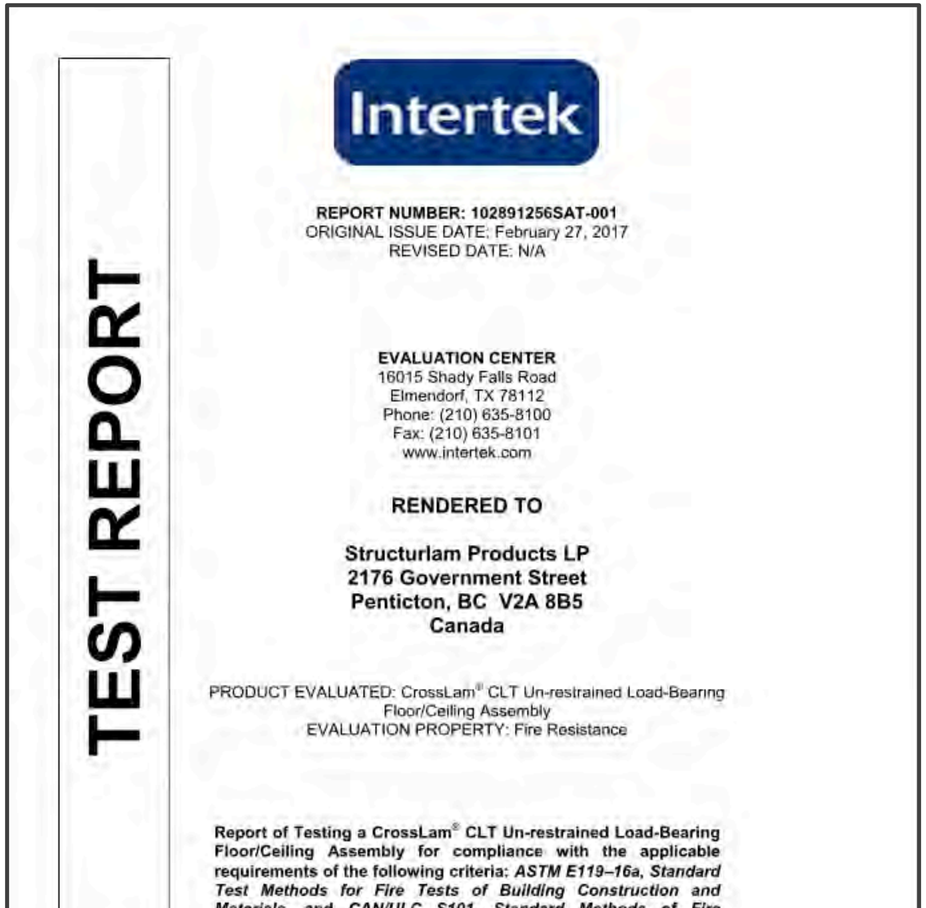
Standard Methods of
Fire Tests of Building Construction and Materials
ASTM E 119 – 11a

Test Report No: WP-1950
Assignment No: K-1089
Subject Material: Cross-Laminated Timber and Gypsum Board Wall Assembly (Load-Bearing)
Test Date: October 4, 2012
Report Date: October 15, 2012

Prepared by: Michael J. Rizzo, Test Engineer

Reviewed by: Robert J. Menchetti, Director, Laboratory Facilities and Testing Services

The results reported in this document apply to specific samples submitted for measurement. No responsibility is assumed for performance of any other specimen. This report may not be reproduced, except in full, without the written approval of the laboratory. The laboratory's test report in no way constitutes or implies product certification, approval or endorsement by this laboratory.


TEST REPORT

Intertek

REPORT NUMBER: 102891256SAT-001
ORIGINAL ISSUE DATE: February 27, 2017
REVISED DATE: N/A

EVALUATION CENTER
16015 Shady Falls Road
Elmendorf, TX 78112
Phone: (210) 635-8100
Fax: (210) 635-8101
www.intertek.com

RENDERED TO

Structurlam Products LP
2176 Government Street
Penticton, BC V2A 8B5
Canada

PRODUCT EVALUATED: CrossLam® CLT Un-restrained Load-Bearing Floor/Ceiling Assembly
EVALUATION PROPERTY: Fire Resistance

Report of Testing a CrossLam® CLT Un-restrained Load-Bearing Floor/Ceiling Assembly for compliance with the applicable requirements of the following criteria: *ASTM E119–16a, Standard Test Methods for Fire Tests of Building Construction and*


FPInnovations

NRC·CNRC

Project No. 301006155
Final Report 2012/13

Preliminary CLT Fire Resistance Testing Report

by

Lindsay Osborne, M.A.Sc.
Christian Dagenais, Eng., M.Sc.
Scientists
Advanced Building Systems – Serviceability and Fire Group

and

Noureddine Bénichou, Ph.D.
Senior Research Officer
National Research Council of Canada – Fire Research Resource Centre

July 2012

FRR Design of MT

WoodWorks Inventory of Fire Tested MT Assemblies

Table 1: North American Fire Resistance Tests of Mass Timber Floor / Roof Assemblies

WoodWorks WOOD PRODUCTS COUNCIL

CLT Panel	Manufacturer	CLT Grade or Major x Minor Grade	Ceiling Protection	Panel Connection in Test	Floor Topping	Load Rating	Fire Resistance Achieved (Hours)	Source	Testing Lab
3-ply CLT (114mm 4.488 in)	Nordic	SPF 1650 Fb 1.5EMSR x SPF #3	2 layers 1/2" Type X gypsum	Half-Lap	None	Reduced 36% Moment Capacity	1	1 (Test 1)	NRC Fire Laboratory
3-ply CLT (105mm 4.133 in)	Structurlam	SPF #1/#2 x SPF #1/#2	1 layer 5/8" Type X gypsum	Half-Lap	None	Reduced 75% Moment Capacity	1	1 (Test 3)	NRC Fire Laboratory
5-ply CLT (175mm 6.875")	Nordic	E1	None	Topside Spline	2 staggered layers of 1/2" cement boards	Loaded. See Manufacturer	2	2	NRC Fire Laboratory March 2016
5-ply CLT (175mm 6.875")	Nordic	E1	1 layer of 5/8" Type X gypsum under Z-channels and furring strips with 3 5/8" fiberglass batts	Topside Spline	2 staggered layers of 1/2" cement boards	Loaded. See Manufacturer	2	5	NRC Fire Laboratory Nov 2014
5-ply CLT (175mm 6.875")	Nordic	E1	None	Topside Spline	3/4 in. proprietary gypcrete over Maxxon acoustical mat	Reduced 50% Moment Capactiy	1.5	3	UL
5-ply CLT (175mm 6.875")	Nordic	E1	1 layer 5/8" normal gypsum	Topside Spline	3/4 in. proprietary gypcrete over Maxxon acoustical mat or proprietary sound board	Reduced 50% Moment Capactiy	2	4	UL
5-ply CLT (175mm 6.875")	Nordic	E1	1 layer 5/8" Type X Gyp under Resilient Channel under 7 7/8" I-Joists with 3 1/2" Mineral Wool between Joists	Half-Lap	None	Loaded. See Manufacturer	2	21	Intertek 8/24/2012
5-ply CLT (175mm 6.875")	Structurlam	E1 M5 MSR 2100 x SPF #2	None	Topside Spline	1-1/2" Maxxon Cyp-Crete 2000 over Maxxon Reinforcing Mesh	Loaded. See Manufacturer	2.5	6	Intertek, 2/22/2016
5-ply CLT (175mm 6.875")	DR Johnson	V1	None	Half-Lap & Topside Spline	2" gypsum topping	Loaded. See Manufacturer	2	7	SwRI (May 2016)
5-ply CLT (175mm 6.875")	Nordic	SPF 1950 Fb MSR x SPF #3	None	Half-Lap	None	Reduced 59% Moment Capacity	1.5	1 (Test 3)	NRC Fire Laboratory
5-ply CLT (175mm 6.875")	Structurlam	SPF #1/#2 x SPF #1/#2	1 layer 5/8" Type X gypsum	Half-Lap	None	Unreduced 101% Moment Capacity	2	1 (Test 6)	NRC Fire Laboratory
7-ply CLT (245mm 9.65")	Structurlam	SPF #1/#2 x SPF #1/#2	None	Half-Lap	None	Unreduced 101% Moment Capacity	2.5	1 (Test 7)	NRC Fire Laboratory
5-ply CLT (175mm 6.875")	SmartLam	SL-V4	None	Half-Lap	nominal 1/2" plywood with 8d nails.	Loaded. See Manufacturer	2	12 (Test 4)	Western Fire Center 10/26/2016
5-ply CLT (175mm 6.875")	SmartLam	V1	None	Half-Lap	nominal 1/2" plywood with 8d nails.	Loaded. See Manufacturer	2	12 (Test 5)	Western Fire Center 10/28/2016
5-ply CLT (175mm 6.875")	DR Johnson	V1	None	Half-Lap	nominal 1/2" plywood with 8d nails.	Loaded. See Manufacturer	2	12 (Test 6)	Western Fire Center 11/01/2016
5-ply CLT (160mm 6.3")	KLH	CV3M1	None	Half-Lap & Topside spline	None	Loaded. See Manufacturer	1	18	SwRI [illegible]

FRR Design of MT

Method of demonstrating FRR (calculations or testing) can impact member sizing

Each has unique benefits:

- **Testing:**
  - Can result in higher FRR for some assemblies when compared to calculations (i.e. 2-hr FRR with 5-ply CLT panel).
  - Seen as more acceptable by some building officials
- **Calculations:**
  - Can provide more design flexibility
  - Allows for project span and loading specific analysis

FRR Design of MT


WoodWorks™
WOOD PRODUCTS COUNCIL

Fire-Resistive Design of Mass Timber Members

Code Applications, Construction Types and Fire Ratings

Richard McLain, PE, SE • Senior Technical Director • WoodWorks
Scott Breneman, PhD, PE, SE • Senior Technical Director • WoodWorks

For many years, exposed heavy timber framing elements have been permitted in U.S. buildings due to their inherent fire-resistance properties. The predictability of wood's char rate has been well-established for decades and has long been recognized in building codes and standards.

Today, one of the exciting trends in building design is the growing use of mass timber—i.e., large solid wood panel products such as cross-laminated timber (CLT) and nail-laminated timber (NLT)—for floor, wall and roof construction. Like heavy timber, mass timber products have inherent fire resistance that allows them to be left exposed and still achieve a fire-resistance rating. Because of their strength and dimensional stability, these products also offer a low-carbon alternative to steel, concrete, and masonry for many applications. It is this combination of exposed structure and strength that developers and designers across the country are leveraging to create innovative designs with a warm yet modern aesthetic, often for projects that go beyond traditional norms of wood design.

This paper has been written to support architects and engineers exploring the use of mass timber for commercial and multi-family construction. It focuses on how to meet fire-resistance requirements in the International Building Code (IBC), including calculation and testing-based methods. Unless otherwise noted, references refer to the 2018 IBC.

Mass Timber & Construction Type

Before demonstrating fire-resistance ratings of exposed mass timber elements, it's important to understand under what circumstances the code currently allows the use of mass timber in commercial and multi-family construction.

A building's assigned construction type is the main indicator of where and when all wood systems can be used. IBC Section 602 defines five main options (Type I through V) with all but Type IV having subcategories A and B. Types III and V permit the use of wood framing throughout much of the structure and both are used extensively for modern mass timber buildings.

Type III (IBC 602.3) – Timber elements can be used in floors, roofs and interior walls. Fire-retardant-treated wood (FRTW) framing is permitted in exterior walls with a fire-resistance rating of 2 hours or less.

Type V (IBC 602.5) – Timber elements can be used throughout the structure, including floors, roofs and both interior and exterior walls.

Type IV (IBC 602.4) – Commonly referred to as 'Heavy Timber' construction, this option

Carbon12 | Portland, Oregon
Kaiser Group | Path Architecture
Munzing Structural Engineering

Mass Timber Fire Design Resource

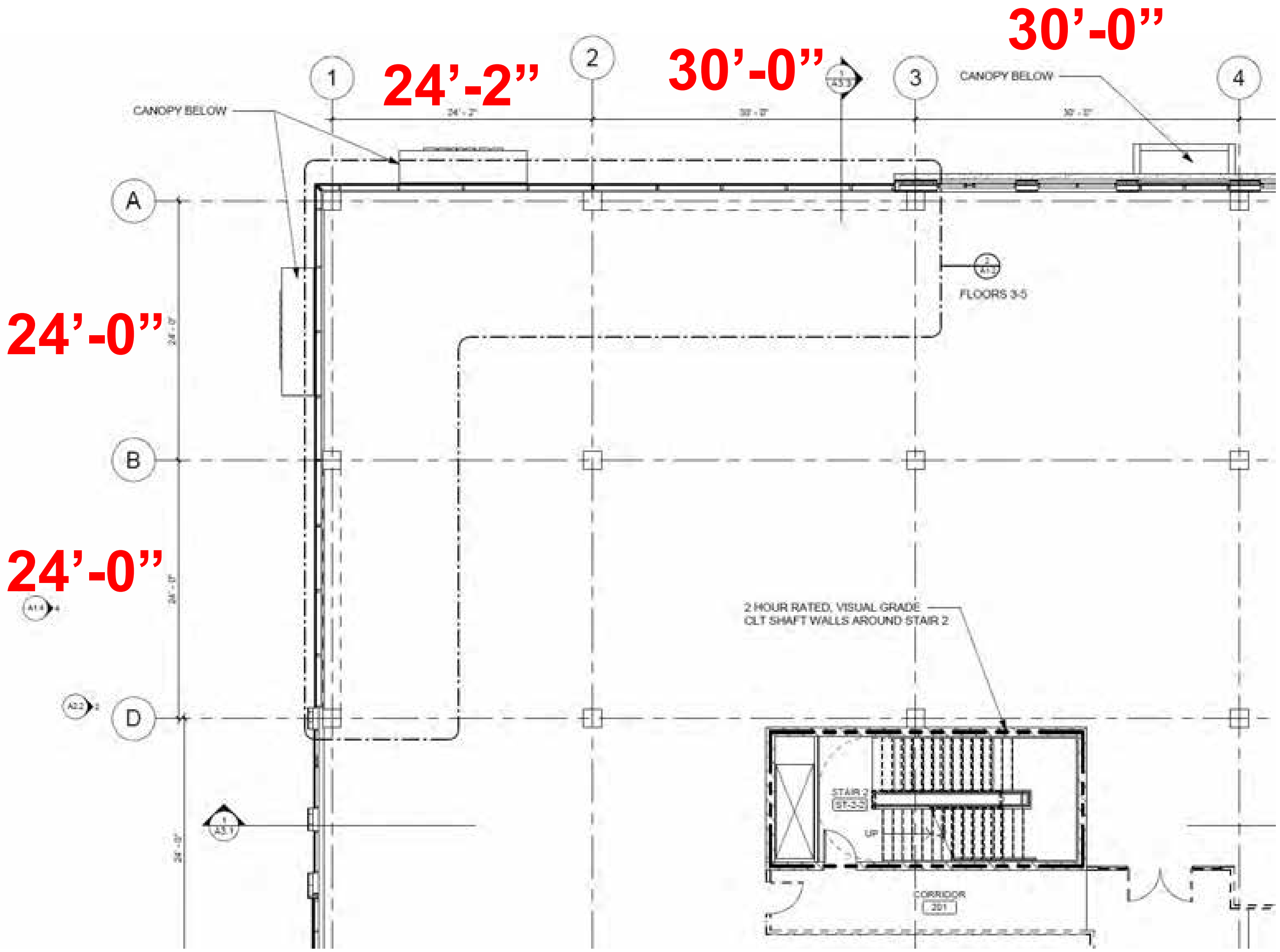
- Code compliance options for demonstrating FRR
- Free download at woodworks.org

Structural Grid

Structural Grid

Grids & Spans

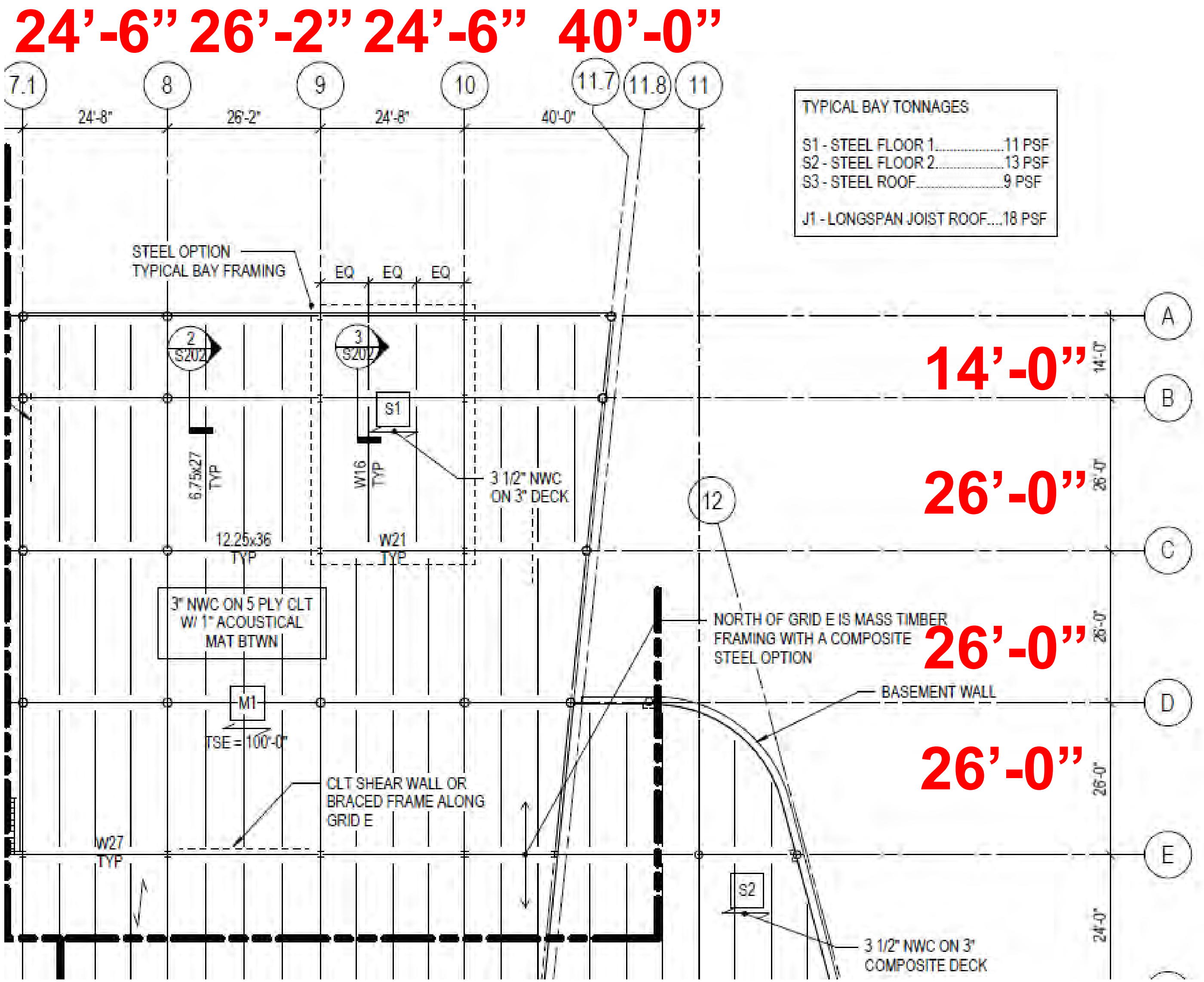
- Consider Efficient Layouts
- Repetition & Scale
- Manufacturer Panel Sizing
- Transportation



Structural Grid

Grids & Spans

- Consider Efficient Layouts
- Repetition & Scale
- Manufacturer Panel Sizing
- Transportation



Structural Grid

Member Sizes

- Impact of FRR on Sizing
- **Impact of Sizing on Efficient Spans**
- Consider connections – can drive member sizing

0 HR FRR: Consider 3-ply Panel

- Efficient Spans of 10-12 ft
- Grids of 20x20 (1 purlin) to 30x30 (2 purlins) may be efficient

Albina Yard, Portland, OR
20x20 Grid, 1 purlin per bay
3-ply CLT
Image: Lever Architecture

Structural Grid

Member Sizes

- Impact of FRR on Sizing
- **Impact of Sizing on Efficient Spans**
- Consider connections – can drive member sizing

0 HR FRR: Consider 3-ply Panel

- Efficient Spans of 10-12 ft
- Grids of 20x20 (1 purlin) to 30x30 (2 purlins) may be efficient

Platte Fifteen, Denver, CO
30x30 Grid, 2 purlins per bay
3-ply CLT
Image: JC Buck

Structural Grid

Member Sizes

- Impact of FRR on Sizing
- **Impact of Sizing on Efficient Spans**
- Consider connections – can drive member sizing

1 or 2 HR FRR: Likely 5-ply Panel

- Efficient spans of 14-17 ft
- Grids of 15x30 (no purlins) to 30x30 (1 purlin) may be efficient

First Tech Credit Union, Hillsboro, OR
12x32 Grid, One-Way Beams
5-ply (5.5") CLT
Image: Swinerton

Structural Grid

Member Sizes

- Impact of FRR on Sizing
- **Impact of Sizing on Efficient Spans**
- Consider connections – can drive member sizing

1 or 2 HR FRR: Likely 5-ply Panel

- Efficient spans of 14-17 ft
- Grids of 15x30 (no purlins) to 30x30 (1 purlin) may be efficient

Clay Creative, Portland, OR
30x30 Grid, 1 purlin per bay
2x6 NLT
Image: Mackenzie

Key Early Design Decisions

Construction Type Early Decision Example

7-story building on health campus
- Group B occupancy, NFPA 13 sprinklers throughout
- Floor plate = 22,300 SF
- Total Building Area = 156,100 SF

MT Construction Type Options:
- **If Building is < 85 ft**
  - **7 stories of IV-C**
  - **6 stories of IIIA or IV-HT over 1 story IA podium**
- **If Building is > 85 ft**
  - **7 stories of IV-B**

Key Early Design Decisions

Construction Type Early Decision Example

MT Construction Type Options:

- If Building is < 85 ft
    - 7 stories of IV-C
    - 6 stories of IIIA or IV-HT over 1 story IA
- If Building is > 85 ft
    - 7 stories of IV-B

Implications of construction type choice in this example:

- FRR (2 hr vs 1 hr vs min sizes)
- Efficient spans & grid
- Exposed timber limitations
- Concealed spaces
- Cost
- And more…

Key Early Design Decisions

Construction Type Early Decision Example

MT Construction Type Options:

- If Building is < 85 ft
  - **7 stories of IV-C**
  - 6 stories of IIIA or IV-HT over 1 story IA
- If Building is > 85 ft
  - 7 stories of IV-B

Implications of Type IV-C:

- 2 hr FRR, all exposed floor panels, beams, columns
- Likely will need at least 5-ply CLT / 2x6 NLT/DLT
- Efficient spans in the 14-17 ft range
- Efficient grids of that or multiples of that (i.e. 30x25, etc)
- No podium required

Key Early Design Decisions

Construction Type Early Decision Example

MT Construction Type Options:

- If Building is < 85 ft
  - 7 stories of IV-C
  - **6 stories of IIIA or IV-HT over 1 story IA**
- If Building is > 85 ft
  - 7 stories of IV-B

Implications of Type IIIA or IV-HT:

- 1 hr FRR or min. sizes
- Potential to use 3-ply or thin 5-ply CLT
- Efficient spans in the 10-12 ft range
- Efficient grids of that or multiples of that (i.e. 20x25, etc)
- 1 story Type IA podium required

Key Early Design Decisions

Construction Type Early Decision Example

MT Construction Type Options:

- If Building is < 85 ft
  - 7 stories of IV-C
  - 6 stories of IIIA or IV-HT over 1 story IA
- If Building is > 85 ft
  - **7 stories of IV-B**

Implications of Type IV-B:

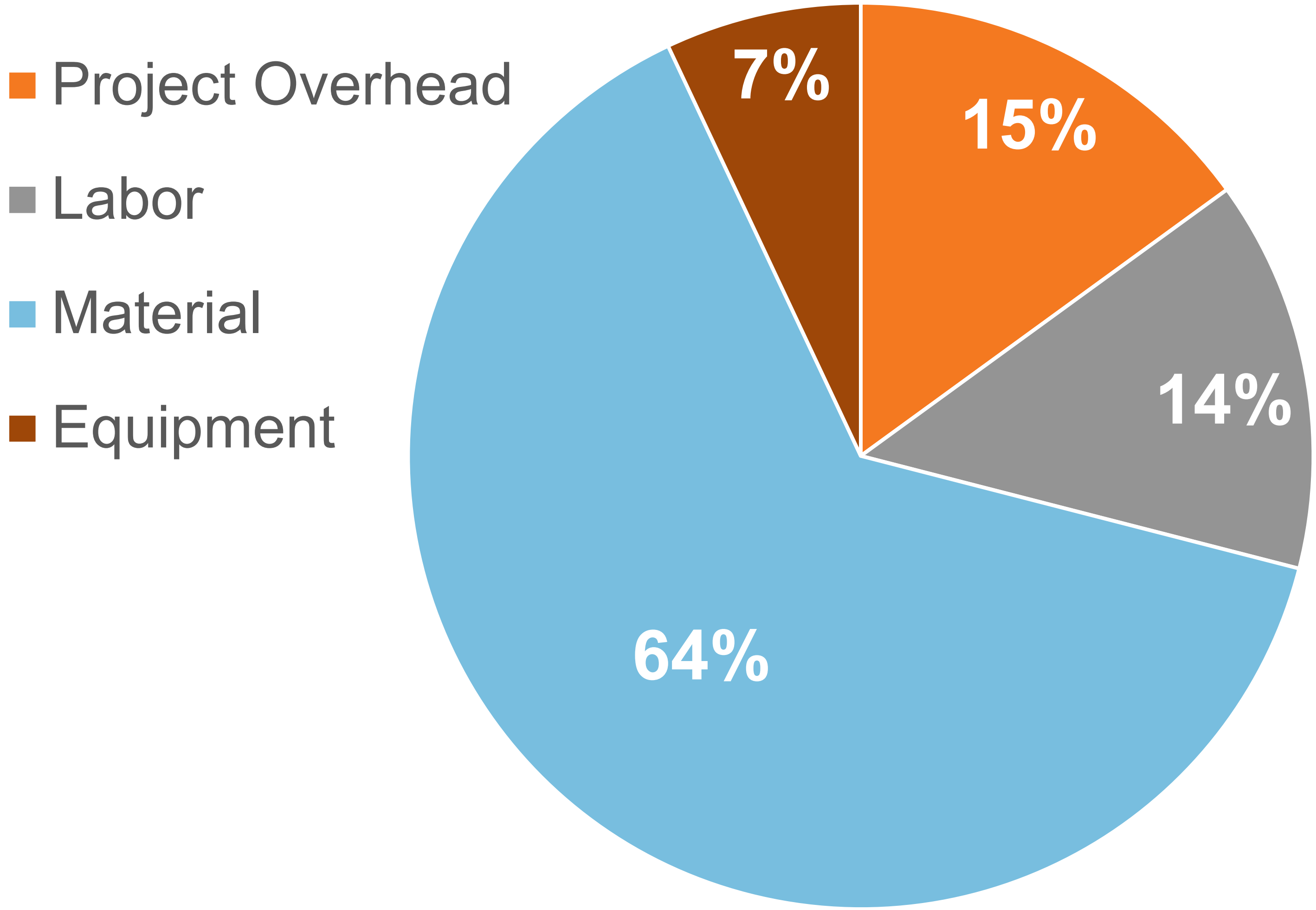
- 2 hr FRR, mostly protected floor panels, beams, columns
- Exposed areas: likely 5-ply / 2x6 NLT/DLT
- Protected areas: potential for thinner panels
- Choose 1 system throughout or multiple systems?
- Does grid vary or consistent throughout?
- No podium required

Key Early Design Decisions

Why so much focus on panel thickness?

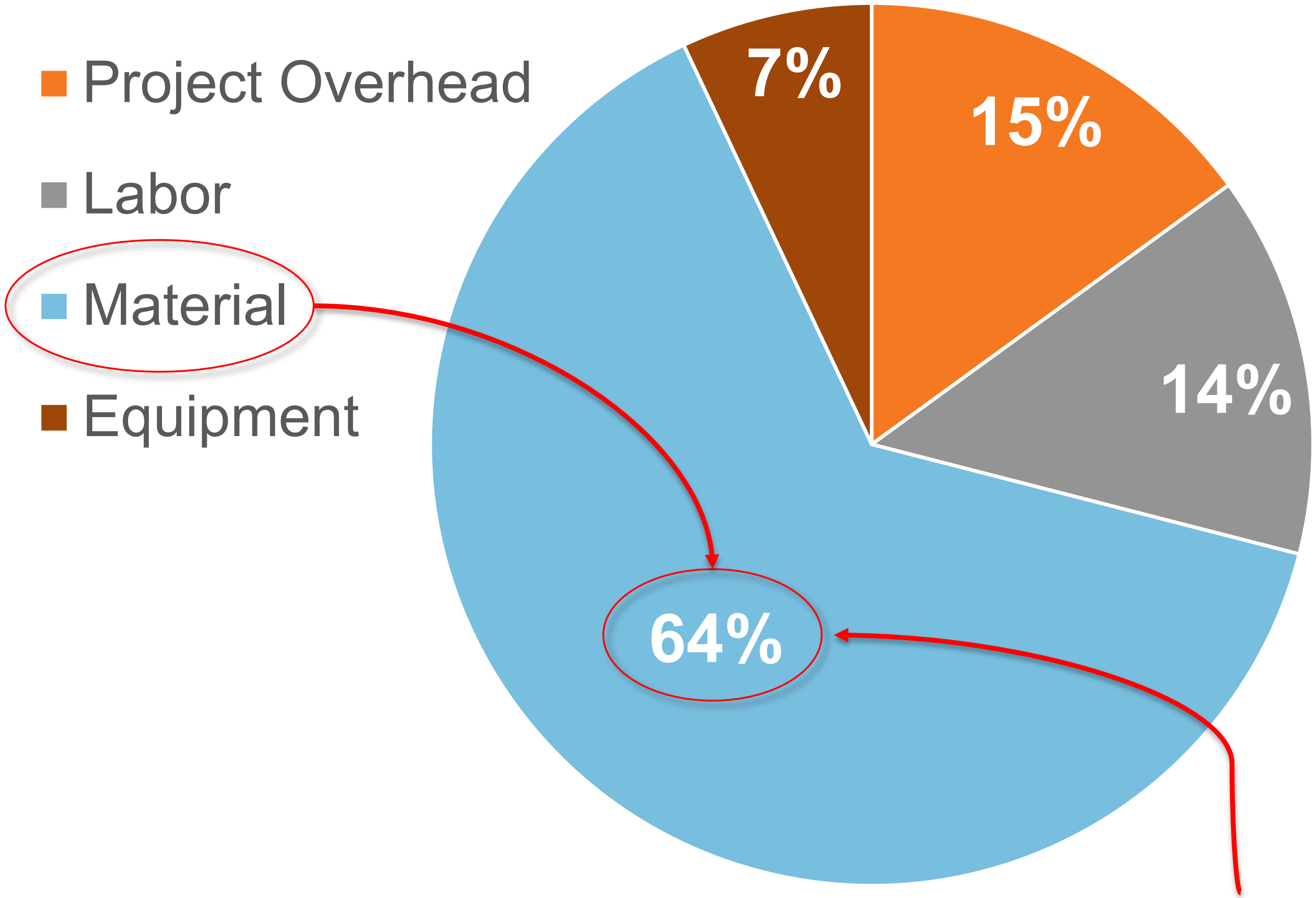
Key Early Design Decisions

Typical MT Package Costs



Source: Swinerton

Key Early Design Decisions

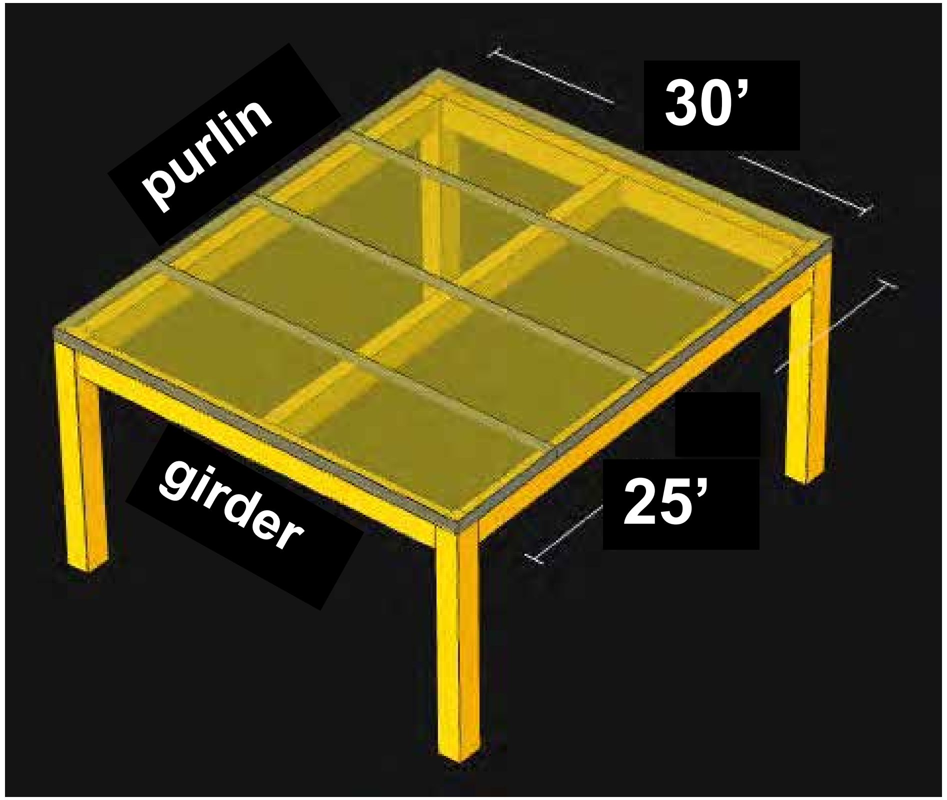


Panels are the biggest part of the biggest piece of the cost pie

Source: Swinerton

Key Early Design Decisions

Panel volume usually 65-80% of MT package volume



Source: Fast + Epp, Timber Bay Design Tool

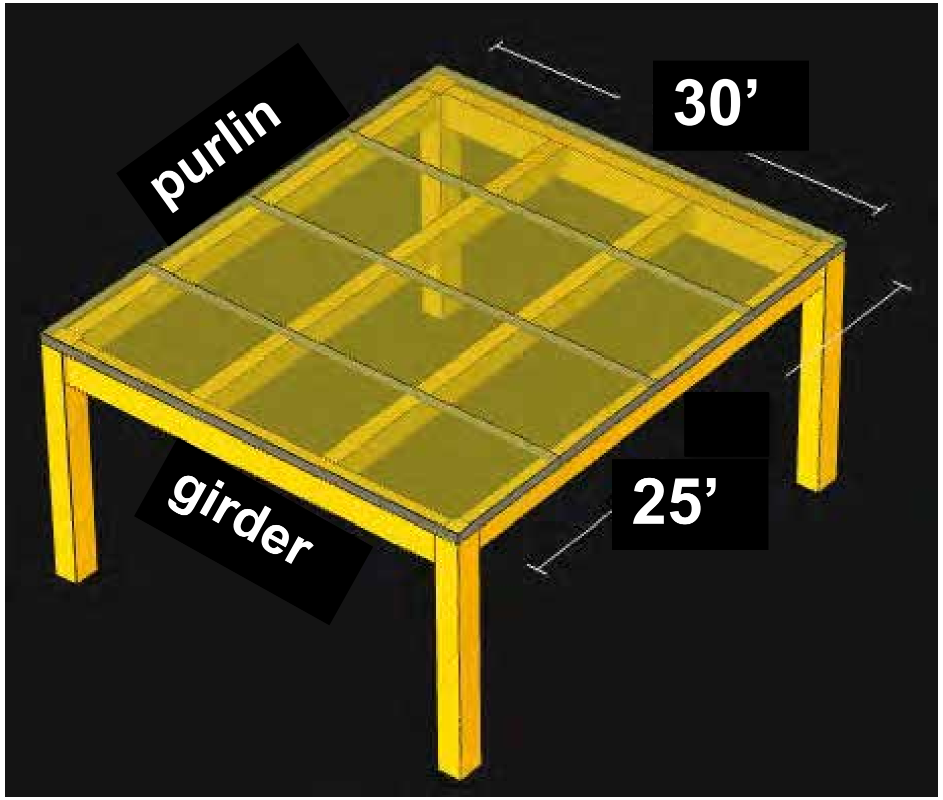
Type IIIA option 1

1-hr FRR
Purlin: 5.5”x28.5”
Girder: 8.75”x33”
Column: 10.5”x10.75”
Floor panel: 5-ply

Glulam volume = 118 CF (22% of MT)
CLT volume = 430 CF (78% of MT)
Total volume = 0.73 CF / SF

Key Early Design Decisions

Panel volume usually 65-80% of MT package volume



Source: Fast + Epp, Timber Bay Design Tool

Type IIIA option 2

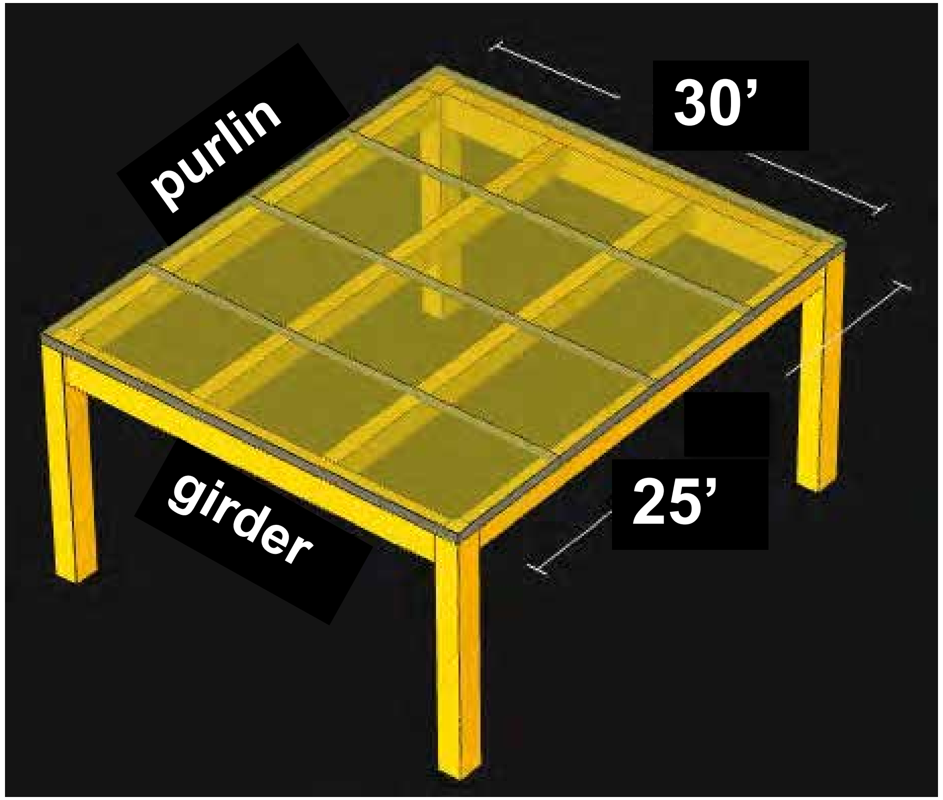
1-hr FRR
Purlin: 5.5”x24”
Girder: 8.75”x33”
Column: 10.5”x10.75”
Floor panel: 5-ply

Glulam volume = 123 CF (22% of MT)
CLT volume = 430 CF (78% of MT)
Total volume = 0.74 CF / SF

Cost considerations: One additional beam (one additional erection pick), 2 more connections

Key Early Design Decisions

Panel volume usually 65-80% of MT package volume



Source: Fast + Epp, Timber Bay Design Tool

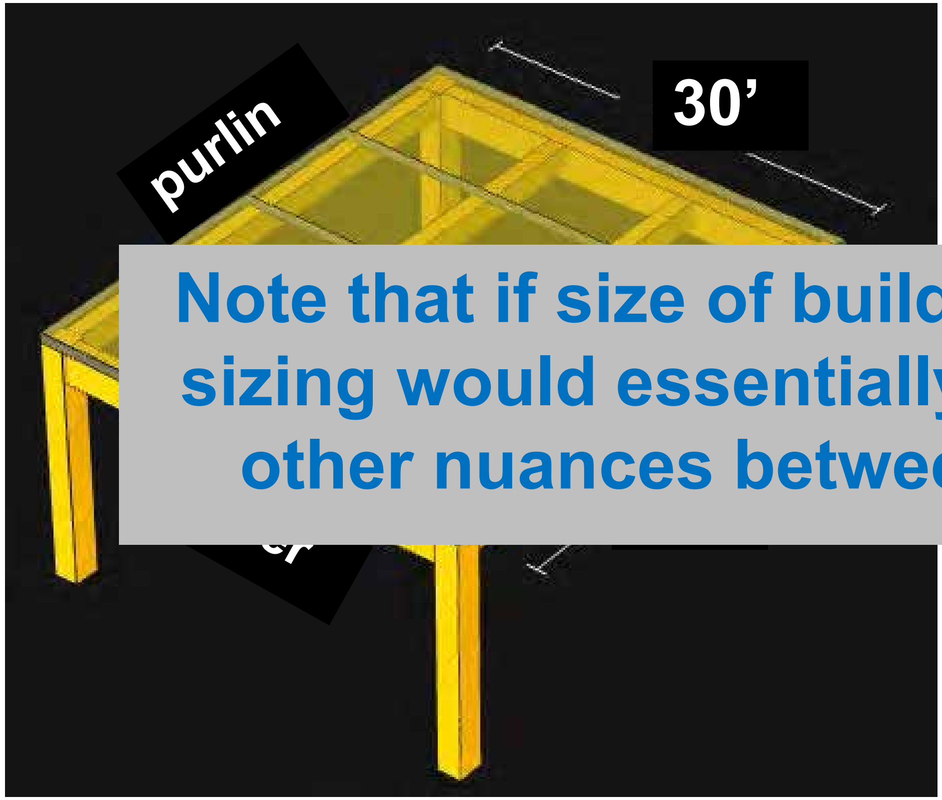
Type IV-HT

0-hr FRR (min sizes per IBC)
Purlin: 5.5”x24” (IBC min = 5”x10.5”)
Girder: 8.75”x33” (IBC min = 5”x10.5”)
Column: 10.5”x10.75” (IBC min = 6.75”x8.25”)
Floor panel: 3-ply (IBC min = 4” CLT)

Glulam volume = 120 CF (32% of MT)
CLT volume = 258 CF (68% of MT)
Total volume = 0.51 CF / SF

Key Early Design Decisions

Panel volume usually 65-80% of MT package volume



Source: Fast + Epp, Timber Bay Design Tool

Type IV-HT

0-hr FRR (min sizes per IBC)

Purlin: 5.5"x24" (IBC min = 5"x10.5")

25")

Note that if size of building had permitted Type IIIB, member sizing would essentially be the same as IV-HT. But there are other nuances between III and IV, we'll cover that later…

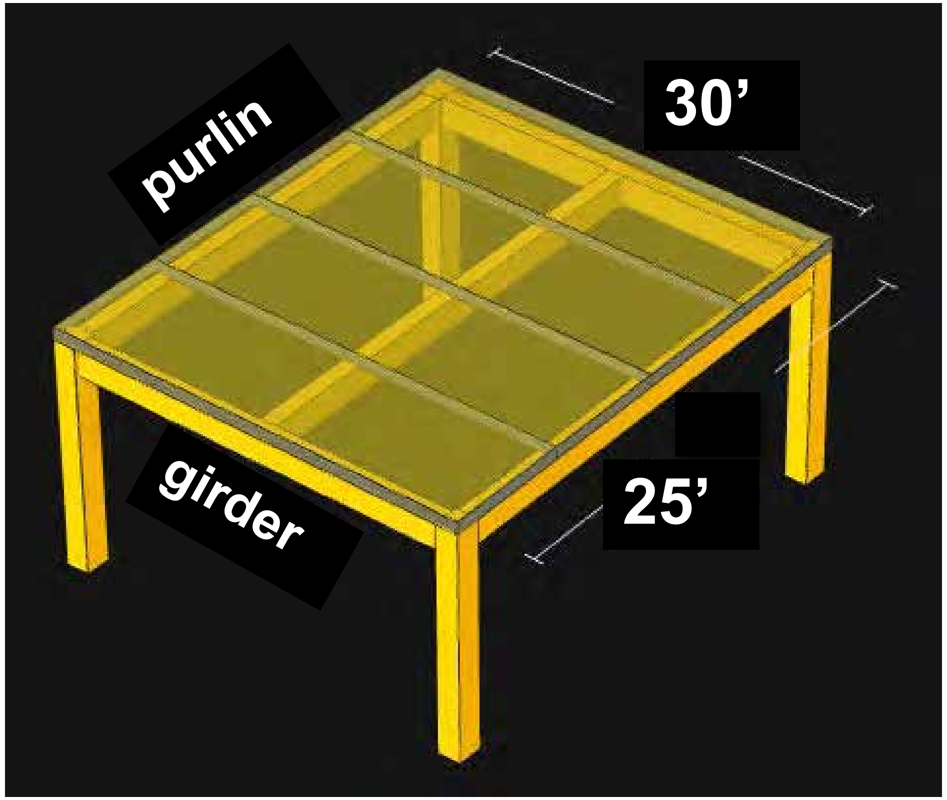
Glulam volume = 120 CF (32% of MT)

CLT volume = 258 CF (68% of MT)

Total volume = 0.51 CF / SF

Key Early Design Decisions

Panel volume usually 65-80% of MT package volume



Source: Fast + Epp, Timber Bay Design Tool

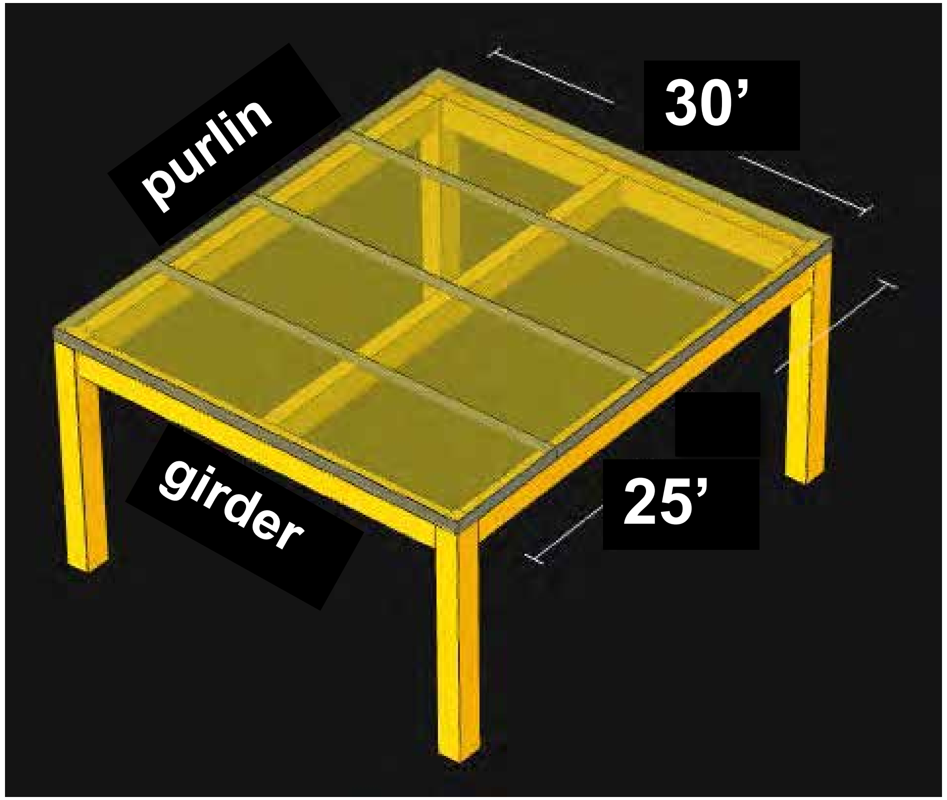
Type IV-C

2-hr FRR
Purlin: 8.75”x28.5”
Girder: 10.75”x33”
Column: 13.5”x21.5”
Floor panel: 5-ply

Glulam volume = 183 CF (30% of MT)
CLT volume = 430 CF (70% of MT)
Total volume = 0.82 CF / SF

Key Early Design Decisions

Which is the most efficient option?



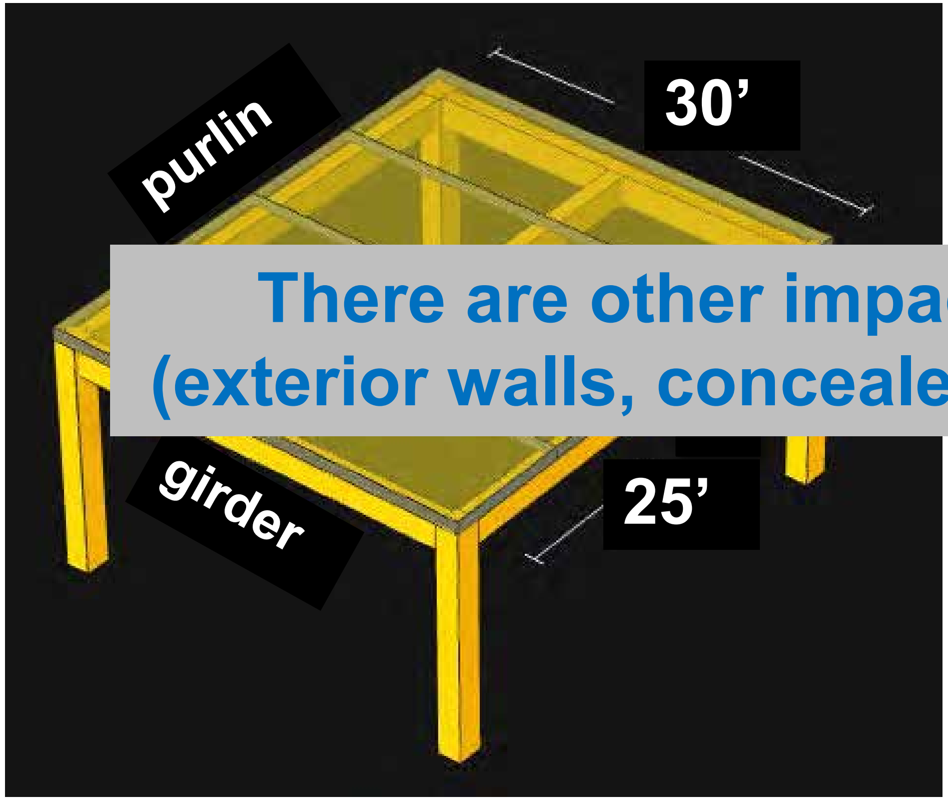
Source: Fast + Epp, Timber Bay Design Tool

	Timber Volume Ratio	Podium on 1st Floor?
IIIA – Option 1	0.73 CF / SF	Yes
IIIA – Option 2	0.74 CF / SF	Yes
IV-HT	0.51 CF / SF	Yes
IV-C	0.82 CF / SF	No

A general rule of thumb for efficient mass timber fiber volume is no higher than 0.75 CF per SF. Ratios in the 0.85 to 1.0 CF / SF range tend to become cost prohibitive

Key Early Design Decisions

Which is the most efficient option?



Source: Fast + Epp, Timber Bay Design Tool

	Timber Volume Ratio	Podium on 1st Floor?
IIIA – Option 1	0.73 CF / SF	Yes
IV-C	0.82 CF / SF	No

There are other impacts of construction type selection (exterior walls, concealed spaces) that should be considered

A general rule of thumb for efficient mass timber fiber volume is no higher than 0.75 CF per SF. Ratios in the 0.85 to 1.0 CF / SF range tend to become cost prohibitive

Key Early Design Decisions

Construction Type Early Decision Example

3-story building on college campus

- Mostly Group B occupancy, some assembly (events) space
- NFPA 13 sprinklers throughout
- Floor plate = 7,700 SF
- Total Building Area = 23,100 SF

Impact of Assembly Occupancy Placement:

Owner originally desires events space on top (3rd) floor

- Requires Construction Type IIIA

If owner permits moving events space to 1st or 2nd floor

- Could use Type IIIB

Key Early Design Decisions

Construction Type Early Decision Example

3-story building on college campus

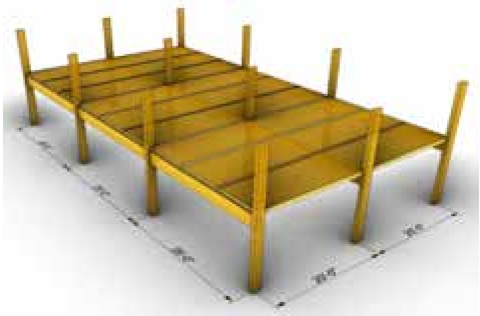
Cost Impact of Assembly Occupancy Placement:

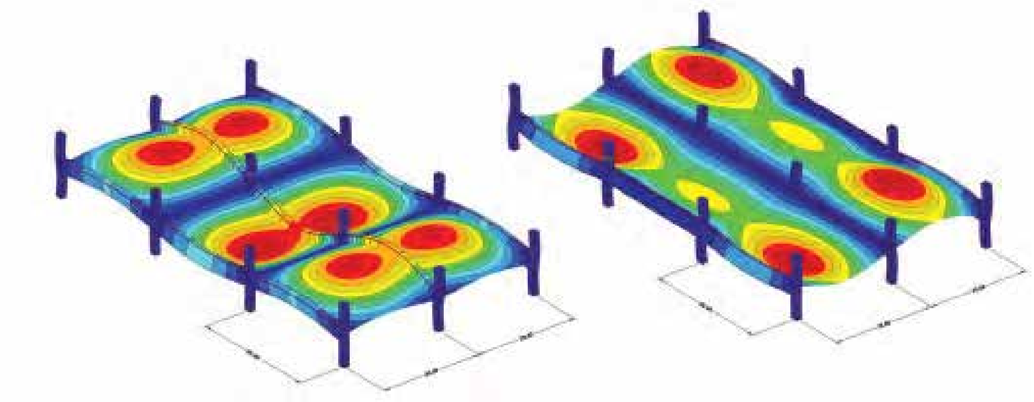
Location of Event Space	3rd Floor	1st Floor
Construction Type	III-A	III-B
Assembly Group	A-3	A-3
Fire Resistive Rating	1-Hr	0-Hr
Connections	Concealed	Exposed
CLT Panel Thickness	5-Ply	3-Ply
Superstructure Cost/SF	**$65/SF**	**$53/SF**

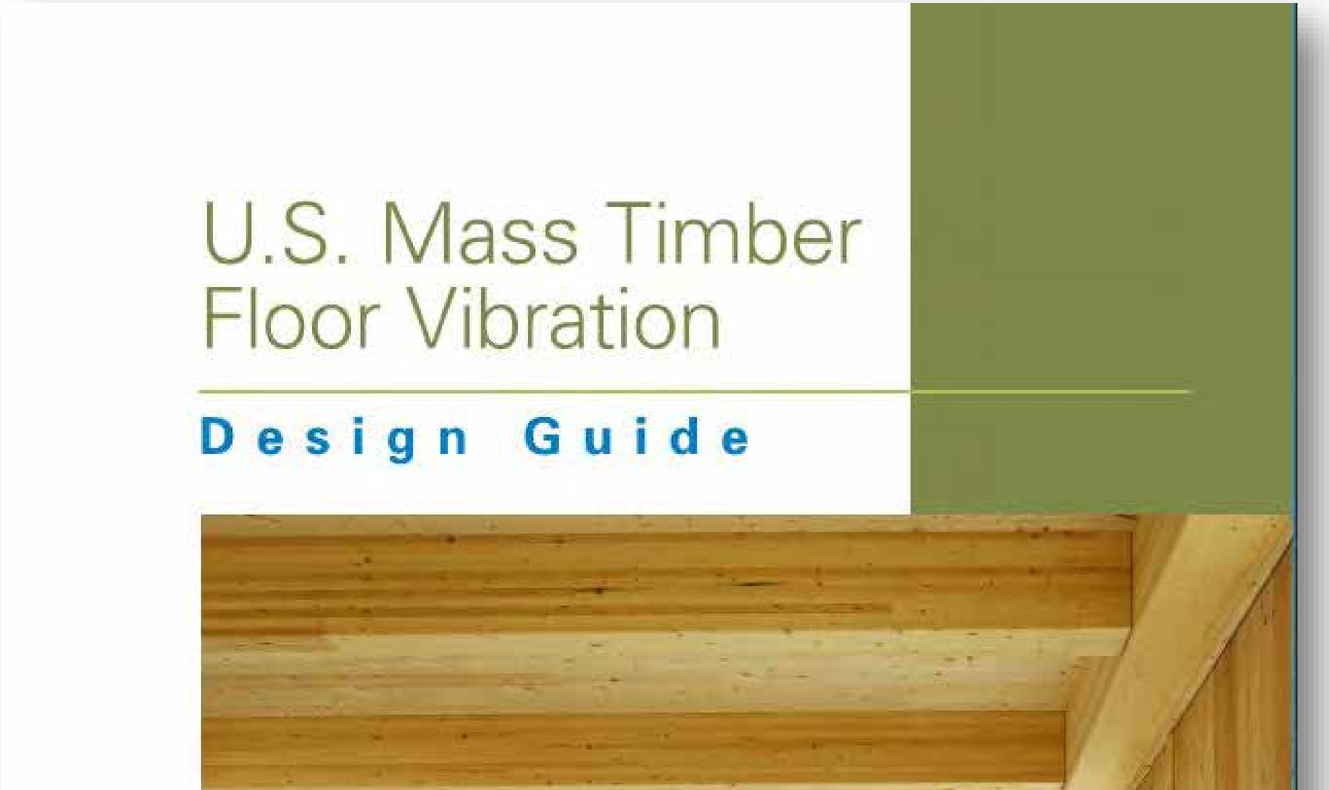
Source: PCL Construction

Key Early Design Decisions

NEW MASS TIMBER FLOOR VIBRATION DESIGN GUIDE







Worked office, lab and residential Examples

Covers simple and complex methods for bearing wall and frame supported floor systems

Connections

Credit: Structurlam

Key Early Design Decisions

Many ways to demonstrate connection fire protection:
calculations, prescriptive NC, test results, others as approved by AHJ


Photo: John Stamets


Photo: Josh Partee


Photo: Christian Columbres

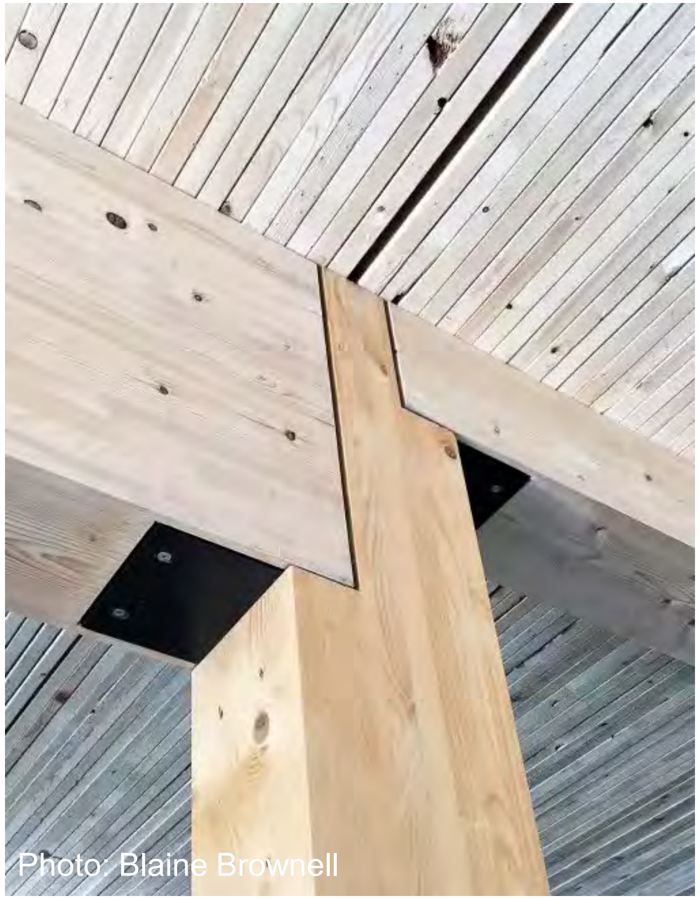
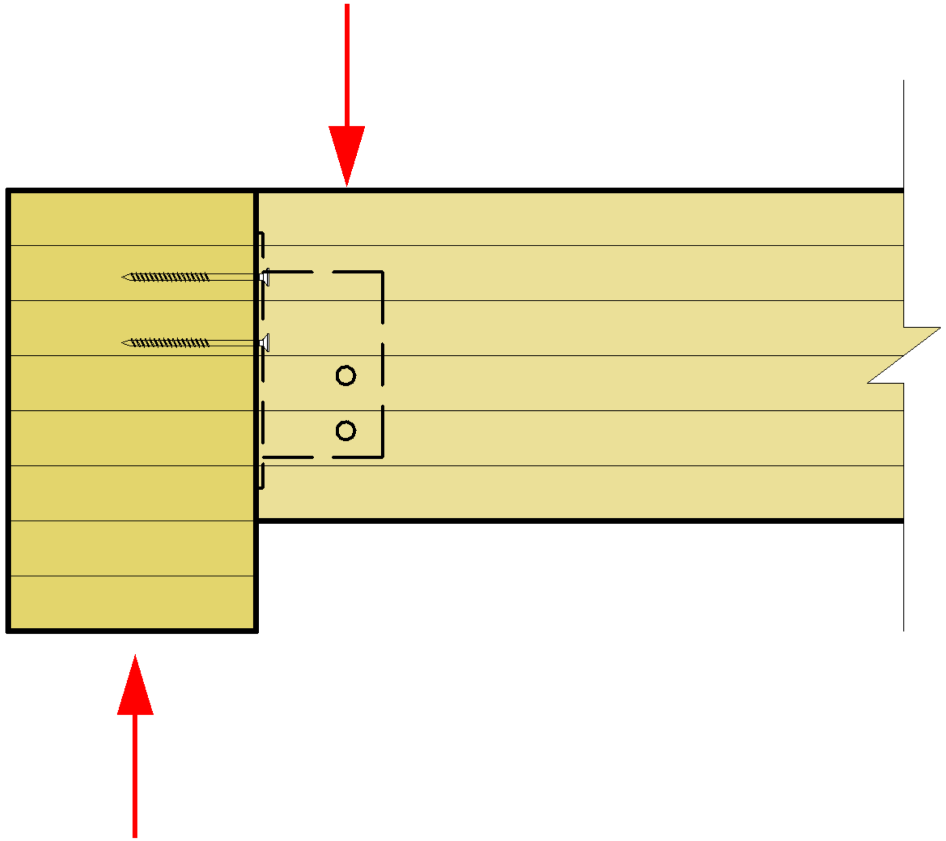


Photo: Blaine Brownell

Key Early Design Decisions

Steel hangers/hardware fully concealed within a timber-to-timber connection is a common method of fire protection



Key Early Design Decisions

Connection FRR and beam reactions could impact required beam/column sizes

Photos: Simpson Strong-Tie

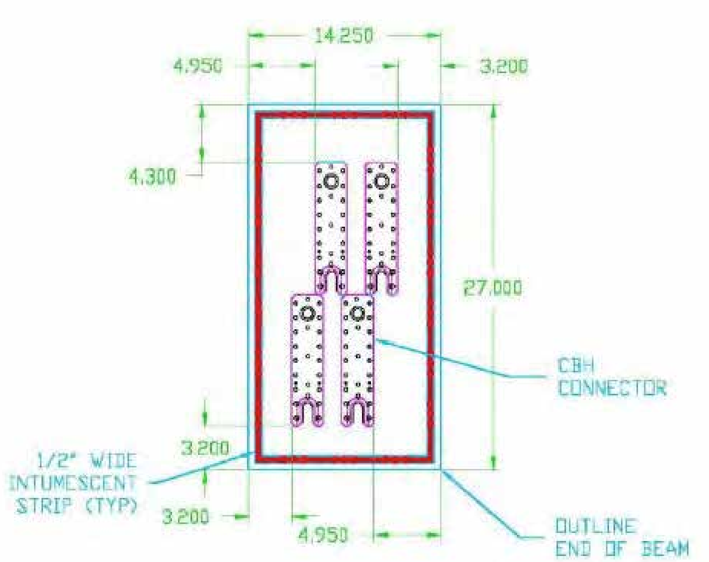


Photo: LEVER Architecture

Key Early Design Decisions

2017 Glulam Beam to Column Connection Fire Tests under standard ASTM E119 time-temperature exposure

Photo: ARUP/SLB

Key Early Design Decisions

Fire Test Results

Test	Beam	Connector	Applied Load	FRR
1	8.75" x 18" (222mm x 457mm)	1 x Ricon S VS 290x80	3,905lbs (17.4kN)	1hr
2	10.75" x 24" (273mm x 610mm)	Staggered double Ricon S VS 200x80	16,620lbs (73.9kN)	1.5hrs
3	10.75" x 24" (273mm x 610mm)	1 x Megant 430	16,620lbs (73.9kN)	1.5hrs

Key Early Design Decisions

Softwood Lumber Board

Glulam Connection Fire Test

Summary Report

Issue | June 5, 2017

SOUTHWEST RESEARCH INSTITUTE

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CHEMISTRY AND CHEMICAL ENGINEERING DIVISION

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NSF

FIRE PERFORMANCE EVALUATION OF A LOAD BEARING GLULAM BEAM TO COLUMN CONNECTION, INCLUDING A CLT PANEL, TESTED IN GENERAL ACCORDANCE WITH ASTM E119-16a, *STANDARD TEST METHODS FOR FIRE TESTS OF BUILDING CONSTRUCTION AND MATERIALS*

FINAL REPORT
Consisting of 32 Pages

Full Report Available at:

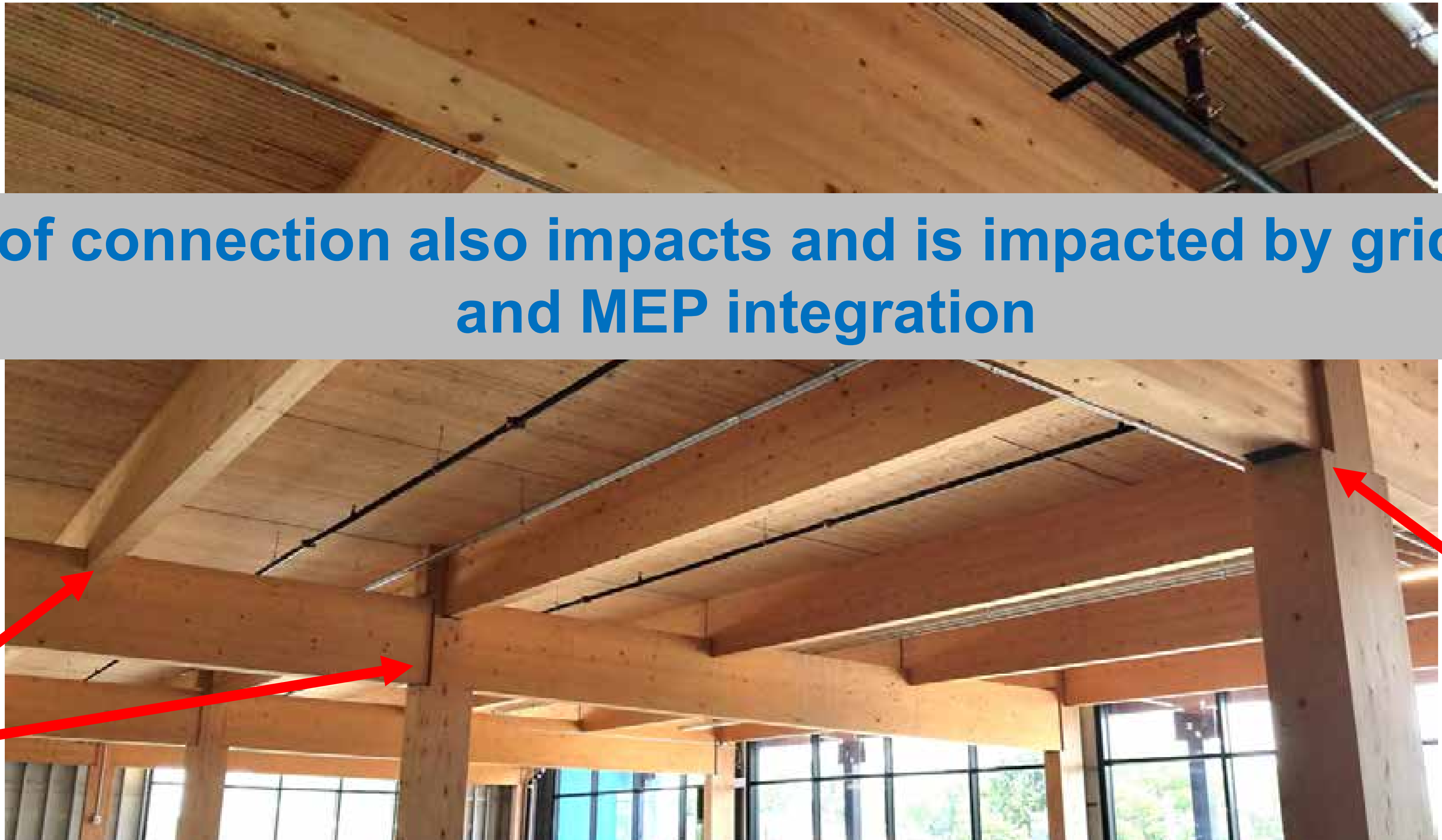
https://www.thinkwood.com/wp-content/uploads/2018/01/reThink-Wood-Arup-SLB-Connection-Fire-Testing-Summary-web.pdf

Key Early Design Decisions

Member to member bearing also commonly used, can avoid some/all steel hardware at connection

Key Early Design Decisions

Member to member bearing also commonly used, can avoid some/all steel hardware at connection



Style of connection also impacts and is impacted by grid layout and MEP integration

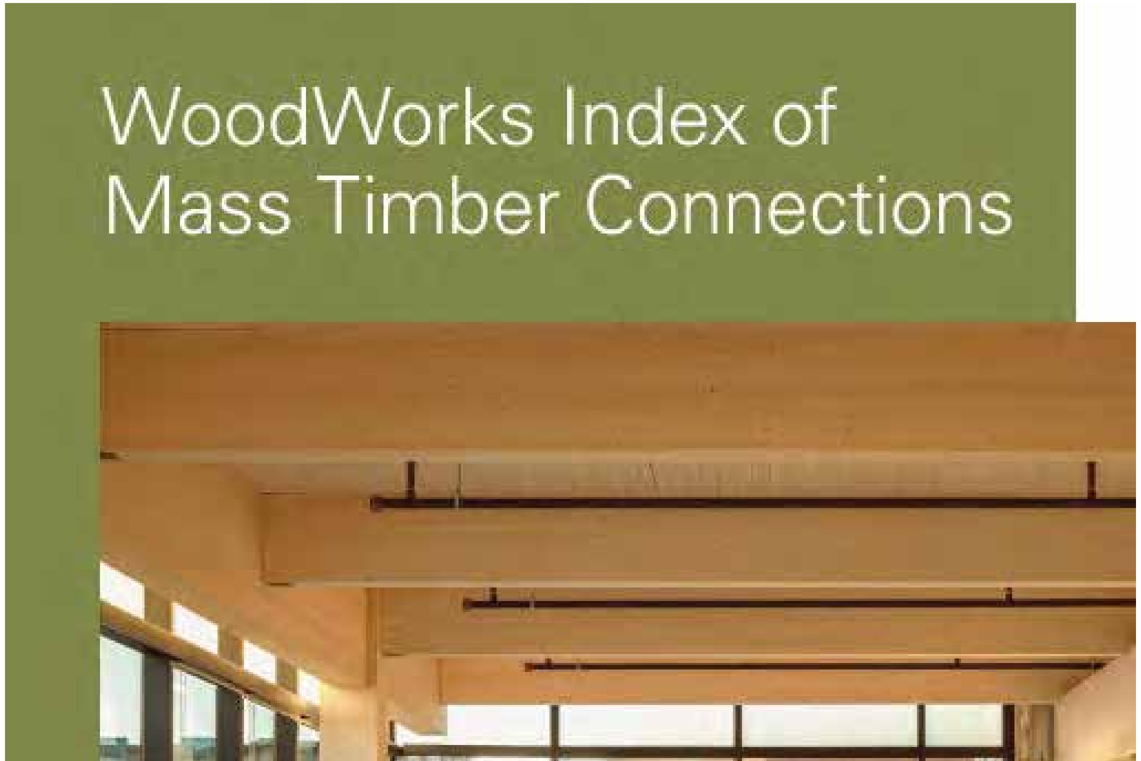
Key Early Design Decisions

WOODWORKS
WOOD PRODUCTS COUNCIL

KL&A
Engineers & Builders

OZ
ARCHITECTURE
URBAN DESIGN
INTERIOR DESIGN

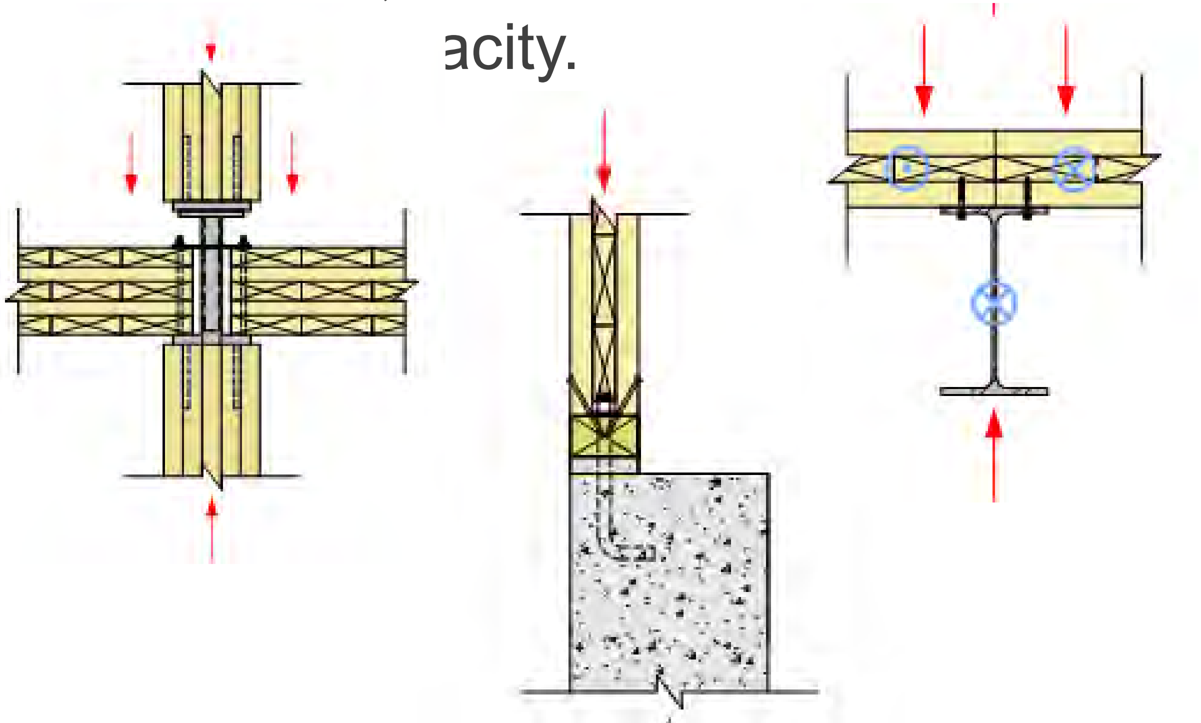
SWINERTON
MASS TIMBER



MASS TIMBER CONNECTIONS INDEX

A library of commonly used mass timber connections with designer notes and information on fire resistance, relative cost and load-

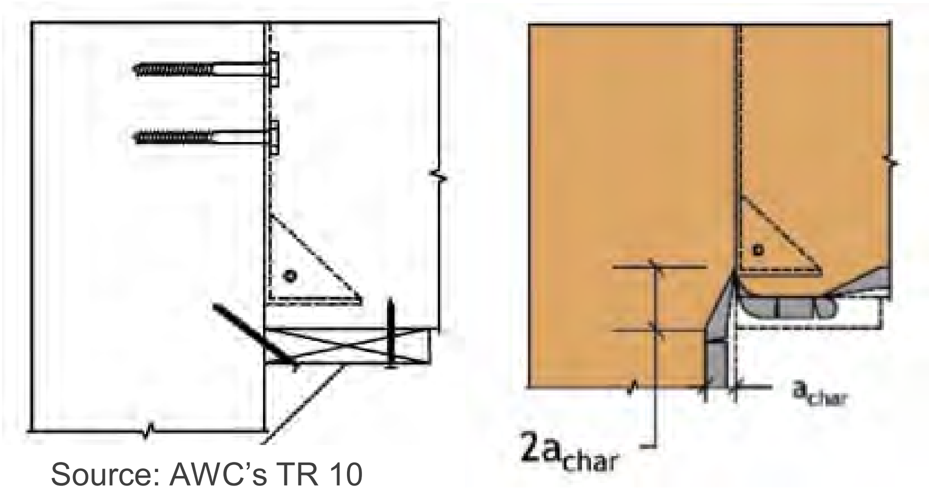
acity.



Key Early Design Decisions

2304.10.1 Connection fire resistance rating. Fire resistance ratings in Type IV-A, IV-B, or IV-C construction shall be determined by one of the following:

1. Testing in accordance with Section 703.2 where the connection is part of the fire resistance test.



Source: AWC's TR 10

2. Engineering analysis that demonstrates that the temperature rise at any portion of the connection is limited to an average temperature rise of 250° F (139° C), and a maximum temperature rise of 325° F (181° C), for a time corresponding to the required fire resistance rating of the structural element being connected. For the purposes of this analysis, the connection includes connectors, fasteners, and portions of wood members included in the structural design of the connection.

Connections

Other connection design considerations:

- Structural capacity
- Shrinkage
- Constructability
- Aesthetics
- Cost

Credit: Alex Schreyer

Penetrations & Firestopping

Photo: Alex Schreyer

Penetrations & Firestopping

Construction Type Impacts FRR | FRR impacts penetration firestopping requirements

714.1.1 Ducts and air transfer openings. Penetrations of fire-resistance-rated walls by ducts that are not protected with *dampers* shall comply with Sections 714.3 through 714.4.3. Penetrations of *horizontal assemblies* not protected with a shaft as permitted by Section 717.6, and not required to be protected with *fire dampers* by other sections of this code, shall comply with Sections 714.5 through 714.6.2. Ducts and air transfer openings that are protected with *dampers* shall comply with Section 717.

Penetrations & Firestopping

Code options for firestopping through penetrations

714.4.1.1 Fire-resistance-rated assemblies. *Through penetrations* shall be protected using systems installed as tested in the *approved* fire-resistance-rated assembly.

714.4.1.2 Through-penetration firestop system. *Through penetrations* shall be protected by an *approved penetration firestop* system installed as tested in accordance with ASTM E814 or UL 1479, with a minimum positive pressure differential of 0.01 inch (2.49 Pa) of water and shall have an *F rating* of not less than the required *fire-resistance rating* of the wall penetrated.

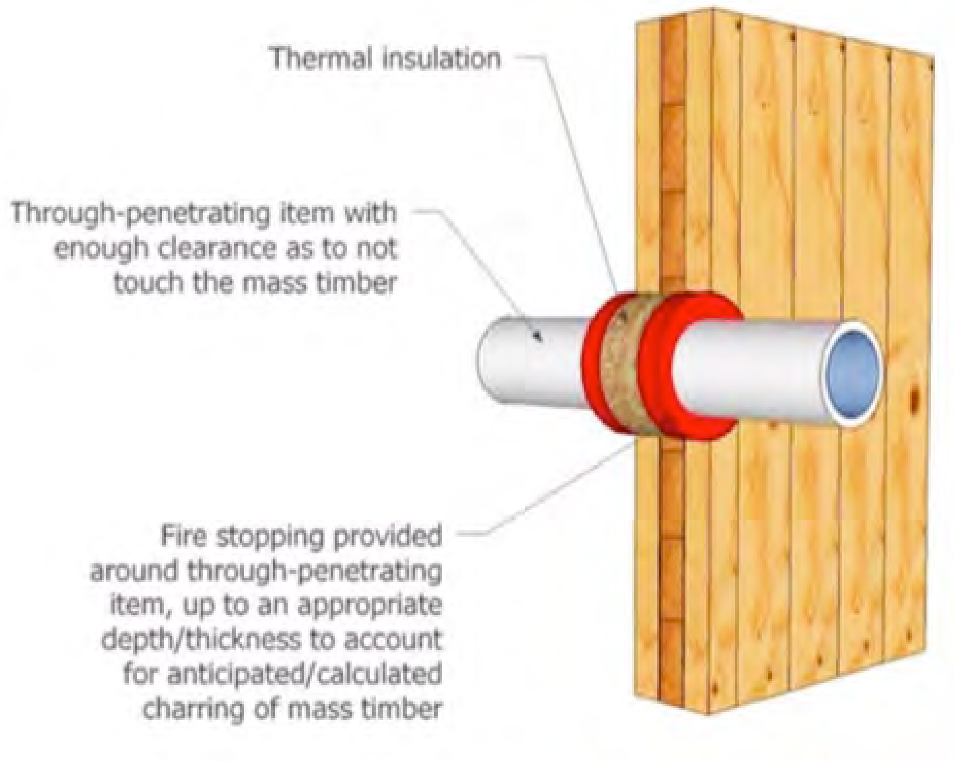
Penetrations & Firestopping

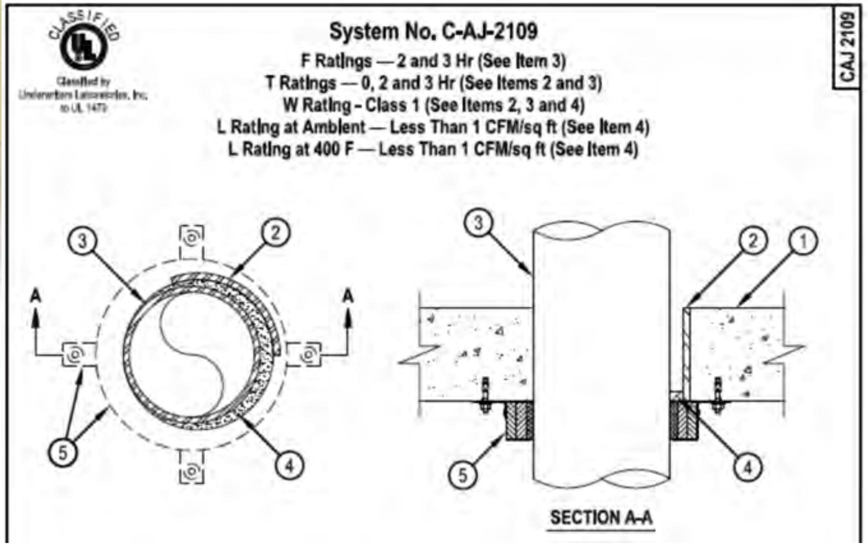
Option 1: MT penetration firestopping via tested products

Photos: AWC/FPInnovations

Penetrations & Firestopping

Most firestopping systems include combination of fire safing (eg. noncombustible materials such as mineral wool insulation) plus fire caulk





Photos: AWC/FPInnovations/Hilti

Penetrations & Firestopping

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FIRE RESISTANCE PERFORMANCE EVALUATION OF A PENETRATION FIRESTOP SYSTEM TESTED IN ACCORDANCE WITH ASTM E814-13A, *STANDARD TEST METHOD FOR FIRE TESTS OF PENETRATION FIRESTOP SYSTEMS*

FINAL REPORT
Consisting of 18 Pages

SwRI® Project No. 01.21428.01.001a
Test Date: September 30, 2015
Report Date: October 22, 2015

Prepared for:

American Wood Council
222 Catoctin Circle SE
Leesburg, VA 20175

WCTE 2018

2018 World Conference on Timber Engineering
August 20 - 23, 2018 · Seoul, Republic of Korea

FIRE PERFORMANCE OF FIRESTOPS, PENETRATIONS, AND FIRE DOORS IN MASS TIMBER ASSEMBLIES

Lindsay Ranger [1], Christian Dagenais [1], Conroy Lum[1], Tony Thomas[1]

ABSTRACT: Integrity and continuity must be maintained for fire separations required to provide f
prevent passage of hot gases or increased temperature on the unexposed side. Vulnerable locations, whe
are introduced into mass timber systems, are susceptible to fire spread. Service and closure penetra
timber fire separation have been investigated. Many of the fire stop systems were able to achieve 1-½
accordance with CAN/ULC-S115, which would be required for 2-hr fire resistance rated assemblies, su
tall wood buildings. Construction details are outlined which ensure adequate fire performance of these p

KEYWORDS: Firestop, through-penetrations, fire rated door, mass timber, cross-laminated tim
buildings, fire resistance

1 INTRODUCTION

Many tall wood buildings using mass timber are planned or are currently being designed for construction around the world. A few have been built in Canada, including an 18 storey cross-laminated timber (CLT) and glulam building in British Columbia. The prescriptive requirements in the National Building Code of Canada (NBCC) [1] do not (yet) permit the construction of wood buildings taller than six stories, however an alternative solutions approach can be used to demonstrate equivalent performance to prescriptive acceptable solutions requiring noncombustible construction. The

construction, as well as in several alte
building designs.

Although the general fire performance
well documented, there are still seve
warrant further investigation to ensur
safety levels are met and a number
available for designers to use. Generatin
generic assemblies will reduce the need
completed on an individual constructio
which will help ease the approvals proce
widespread adoption of tall wood buildin

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FIRESTOPPING TEST WITNESS REPORT

for

NORDIC STRUCTURES

Penetrations & Firestopping

Inventory of Fire Tested Penetrations in MT Assemblies

Table 3: North American Fire Tests of Penetrations and Fire Stops in CLT Assemblies

CLT Panel	Exposed Side Protection	Penetrating Item	Penetrant Centered or Offset in Hole	Firestopping System Description	F Rating	T Rating	Stated Test Protocal	Source	Testing Lab
3-ply (78mm 3.07")	None	1.5" diameter data cable bunch	Centered	3.5 in diameter hole. Mineral wool was installed in the 1in. annular space around the data cables to a total depth of approximately 2 – 5/64 in. The remaining 1in. annular space from the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	0.5 hour	CAN ULC S115	26	Intertek March 30, 2016
3-ply (78mm 3.07")	None	2" copper pipe	Centered	4.375 in diameter hole. Pipe wrap was installed around the copper pipe to a total depth of approximately 2 – 5/64in. The remaining 1in. annular space starting at the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	N.A.	CAN ULC S115	26	Intertek March 30, 2016
3-ply (78mm 3.07")	None	2.5" sched. 40 pipe	Centered	4.92 in diameter hole. Pipe wrap was installed around the schedule 40 pipe to a total depth of approximately 2 – 5/64in. The remaining 1in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	N.A.	CAN ULC S115	26	Intertek March 30, 2016
3-ply (78mm 3.07")	None	6" cast iron pipe	Centered	8.35 in diameter hole. Mineral wool was installed in the 1in. annular space around the cast iron pipe to a total depth of approximately 2 – 5/64 in. The remaining 1in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS- One Max caulking.	1 hour	N.A.	CAN ULC S115	26	Intertek March 30, 2016
3-ply (78mm 3.07")	None	Hilti 6 in drop in device System No.: F-B-2049	Centered	9.01" diameter hole. Mineral wool was installed in the 1 – 1/4in. annular space around the drop-in device to a total depth of approximately 1 – 7/64in and the remaining 1in. annular space from the top of the mineral wool to the top edge of the 9 – 1/64in. hole in the CLT was filled with Hilti FS-One Max caulking.	1 hour	0.75 hour	CAN ULC S115	26	Intertek March 30, 2016
5-ply CLT (131mm 5.16")	None	1.5" diameter data cable bunch	Centered	3.5" diameter hole. Mineral wool was installed in the 1 in. annular space around the data cables to a total depth of approximately 4 – 5/32 in. The remaining 1in. annular space from the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	1.5 hours	CAN ULC S115	26	Intertek March 30, 2016
5-ply CLT (131mm 5.16")	None	2" copper pipe	Centered	4.375 in diameter hole. Pipe wrap was installed around the copper pipe to a total depth of approximately 4 – 5/32 in. The remaining 1in. annular space starting at the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	N.A.	CAN ULC S115	26	Intertek March 30, 2016
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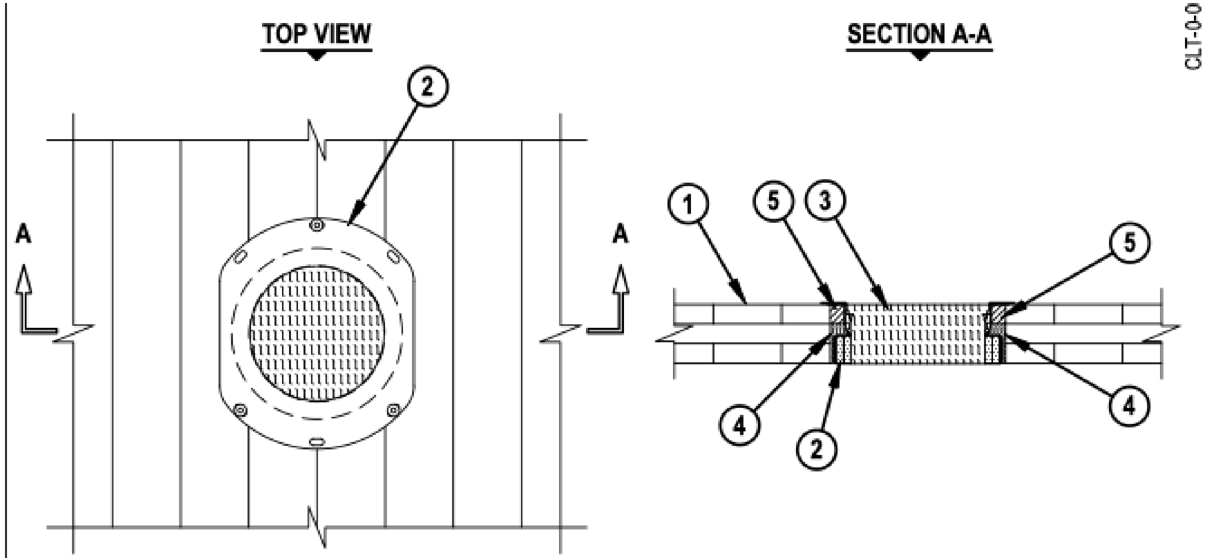
5-ply CLT (131mm 5.16")	None	Hilti 6 in drop in device System No.: F-B-2049	Centered	9.01" diameter hole. Mineral wool was installed in the 1 – 1/4in. annular space around the drop-in device to a total depth of approximately 1 – 7/64in and the remaining 1in. annular space from the top of the mineral wool to the top edge of the 9 – 1/64in. hole in the CLT was filled with Hilti FS-One Max caulking.	2 hours	1.5 hours	CAN ULC S115	26	Intertek March 30, 2016
5-ply (175mm 6.875")	None	1" nominal PVC pipe	Centered	4.21 in diameter with a 3/4 in plywood reducer flush with the top of the slab reducing the opening to 2.28 in. Two wraps of Hilti CP 648-E W45/1-3/4" Firestop wrap strip at two locations with a 30 gauge steel sleeve which extended from the top of the slab to 1 in below the slab. The first location was with the bottom of the wrap strip flush with the bottom of the steel sleeve and the second was with the bottom of the wrap strip 3 in. from the bottom of the slab. The void between the steel sleeve and the CLT and between the steel sleeve and pipe at the top was filled with Roxul Safe mineral wool leaving a 3/4 in deep void at the top of the assembly. Hilti FS-One Max Intumescent Firestop Sealant was applied to a depth of 3/4 in on the top of the assembly between the plywood and steel sleeve as well as the steel sleeve and pipe.	2 hours	2 hours	ASTM E814	24	QAI Laboratories March 3, 2017

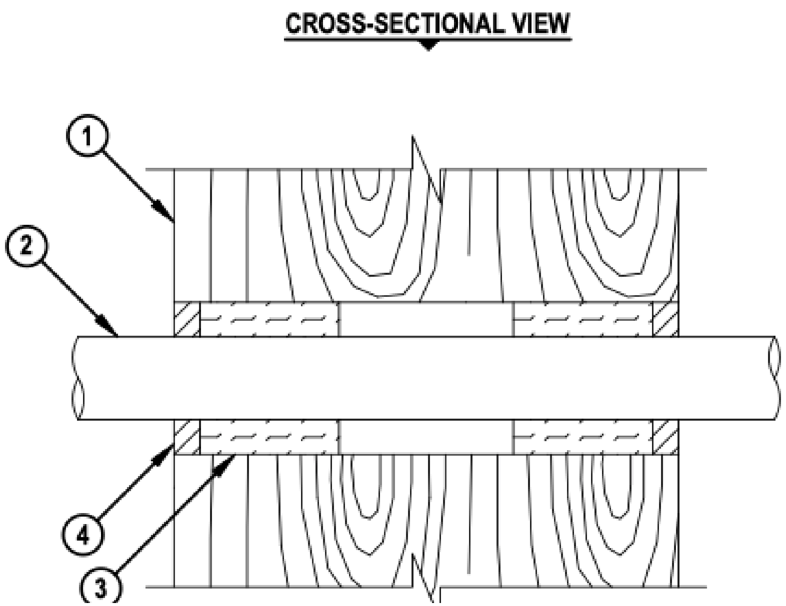
Penetrations & Firestopping

Option 2: MT penetration firestopping of penetrations via engineering judgement details (contact firestop manufacturer)



1. 3-PLY CROSS LAMINATED TIMBER FLOOR ASSEMBLY (MINIMUM 3" THICK) (1-HR. FIRE-RATING).
2. HILTI CFS-DID FIRESTOP DROP-IN DEVICE INSERTED INTO OPENING (SEE TABLE BELOW) AND SECURED TO TOP SURFACE OF CROSS LAMINATED TIMBER FLOOR ASSEMBLY WITH THREE 1/4" x 1" LONG STEEL WOOD SCREWS WITH WASHERS.
3. MINIMUM 3" THICKNESS MINERAL WOOL (MIN. 4 PCF DENSITY) TIGHTLY PACKED, AND FLUSH WITH TOP AND BOTTOM SURFACE OF CFS-DID FIRESTOP DROP-IN DEVICE.
4. MINERAL WOOL (MIN. 4 PCF DENSITY) TIGHTLY PACKED, RECESSED TO ACCOMMODATE SEALANT, AND COMPLETELY FILLING SPACE BETWEEN CFS-DID FIRESTOP DROP-IN DEVICE AND PERIPHERY OF OPENING.
5. MINIMUM 1" DEPTH HILTI FS-ONE MAX INTUMESCENT FIRESTOP SEALANT BETWEEN CFS-DID FIRESTOP DROP IN DEVICE AND PERIPHERY OF OPENING.

F-RATING = 1-HR. OR 2-HR. (SEE NOTE NO. 3 BELOW)

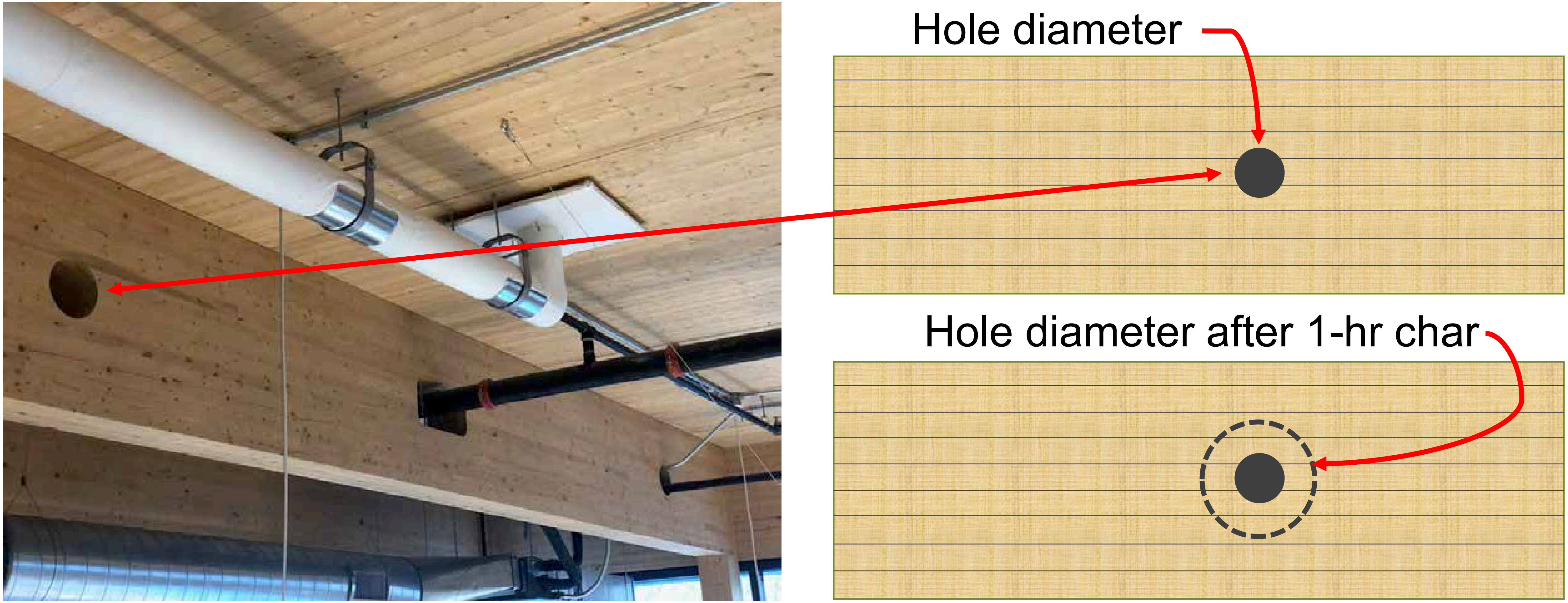


1. MASS TIMBER WALL ASSEMBLY (MINIMUM 12" THICK) (1-HR. OR 2-HR. FIRE-RATING).
2. MAXIMUM 2" NOMINAL DIAMETER PVC PLASTIC PIPE (SCH 40).
3. MINIMUM 4" THICKNESS MINERAL WOOL (MIN. 4 PCF DENSITY) TIGHTLY PACKED AND RECESSED TO ACCOMMODATE SEALANT.
4. MINIMUM 3/4" DEPTH HILTI FS-ONE MAX INTUMESCENT FIRESTOP SEALANT.

Penetrations & Firestopping

Beam penetrations:

- If FRR = 0-hr, analyze structural impact of hole diameter only
- If FRR > 0-hr, account for charred hole diameter or firestop penetration



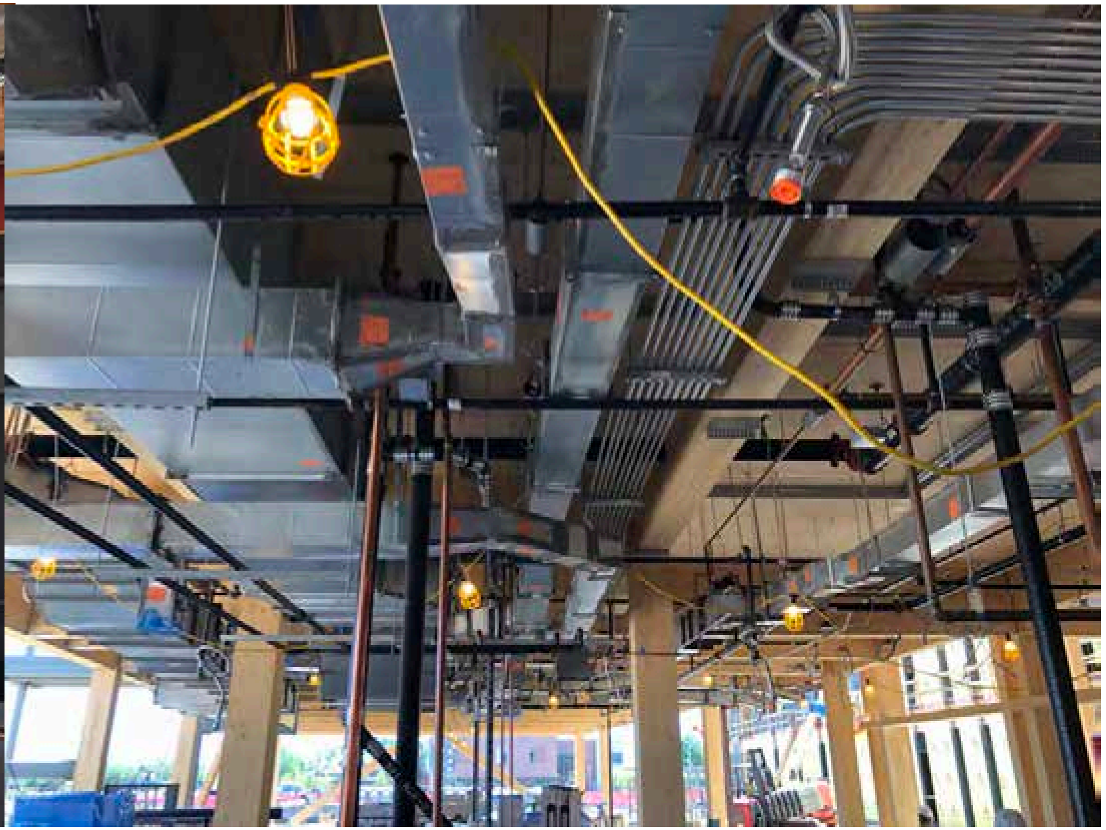
MEP Layout & Integration

MEP Layout & Integration

Set Realistic Owner Expectations About Aesthetics

- MEP fully exposed with MT structure, or limited exposure?





MEP Layout & Integration

Key considerations:

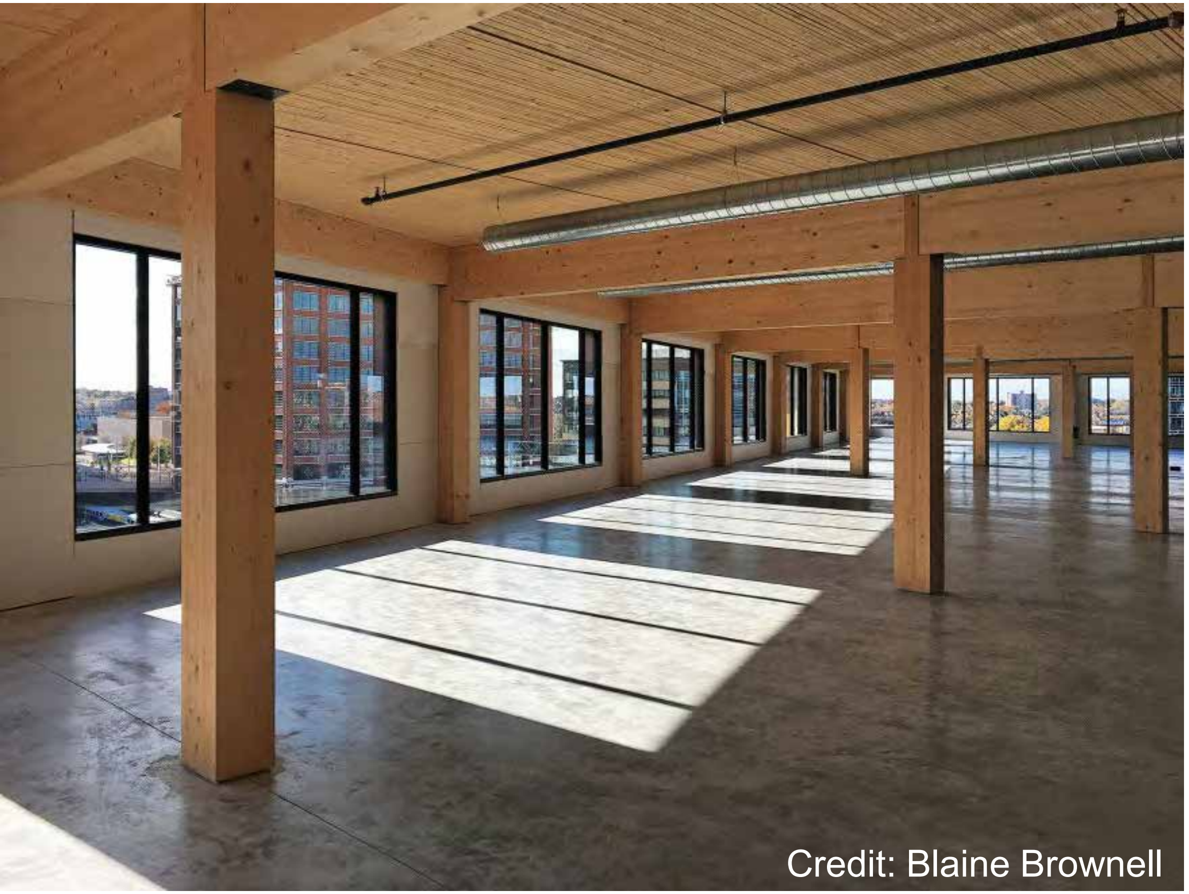
- Level of exposure desired
- Floor to floor, structure depth & desired head height
- Building occupancy and configuration (i.e. central core vs. double loaded corridor)
- Grid layout and beam orientations
- Need for future tenant reconfiguration
- Impact on fire & structural design: concealed spaces, penetrations

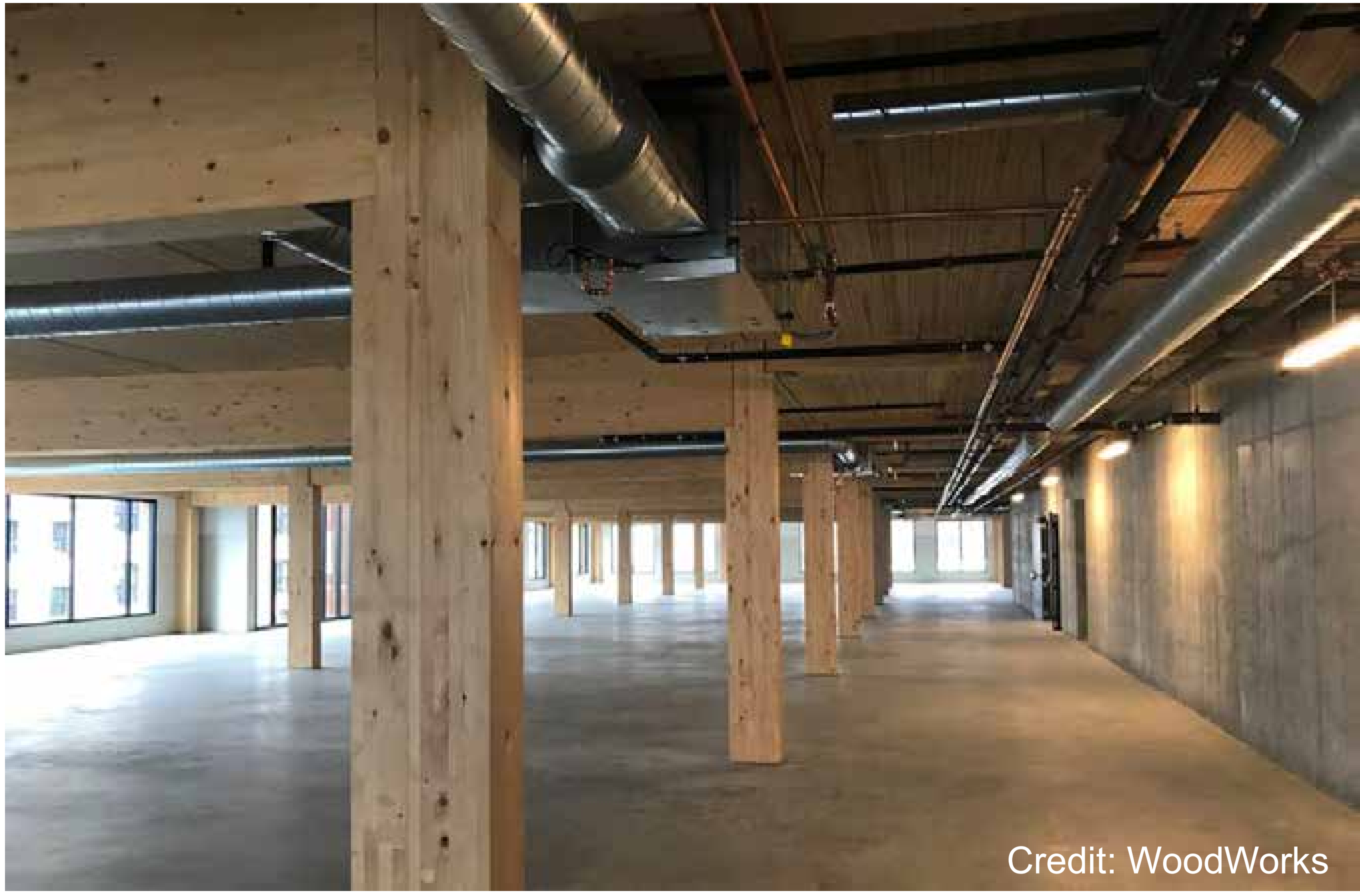
Credit: WoodWorks

MEP Layout & Integration

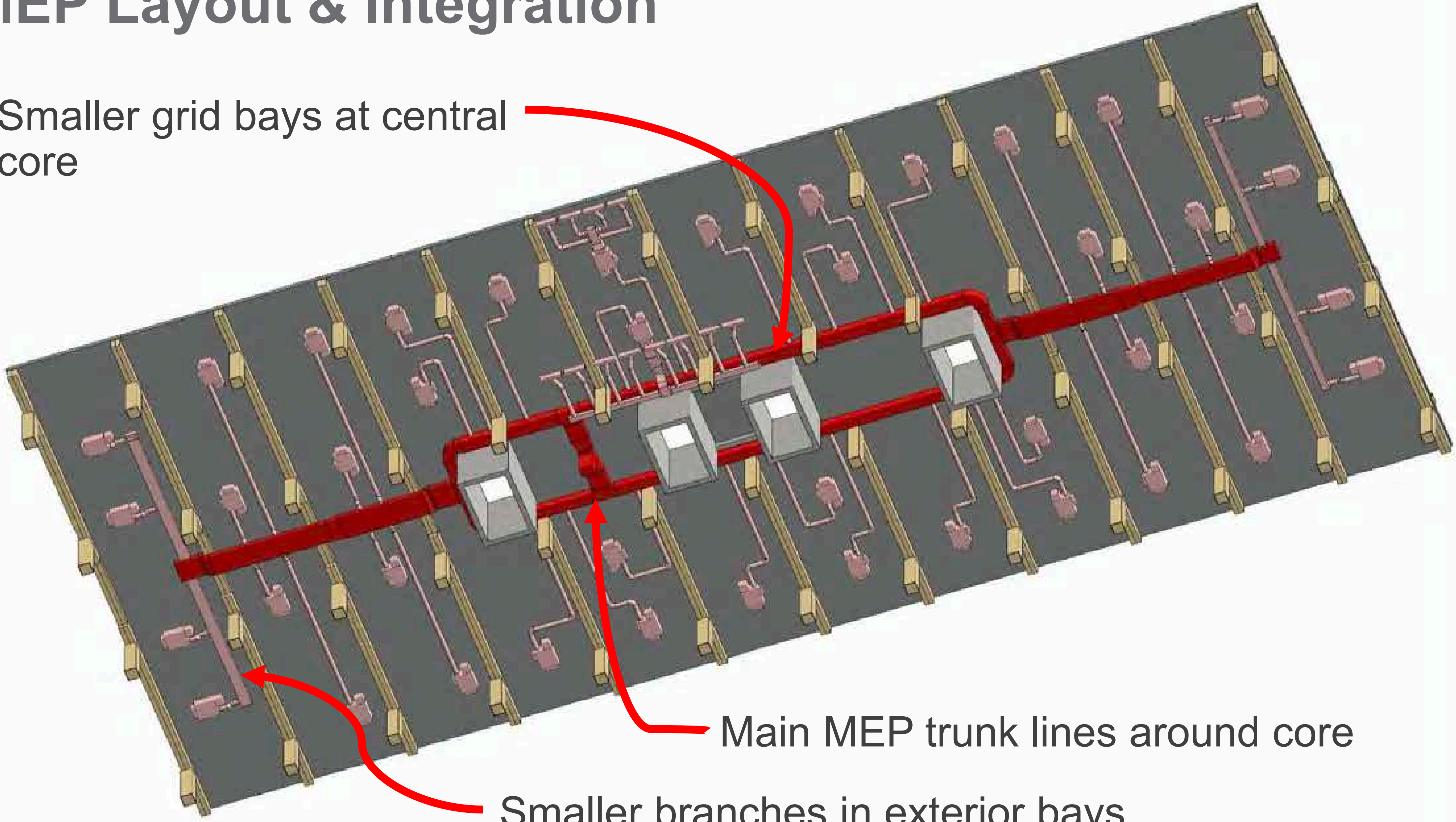
Smaller grid bays at central core (more head height)

- Main MEP trunk lines around core, smaller branches in exterior bays





MEP Layout & Integration



Credit: ARUP

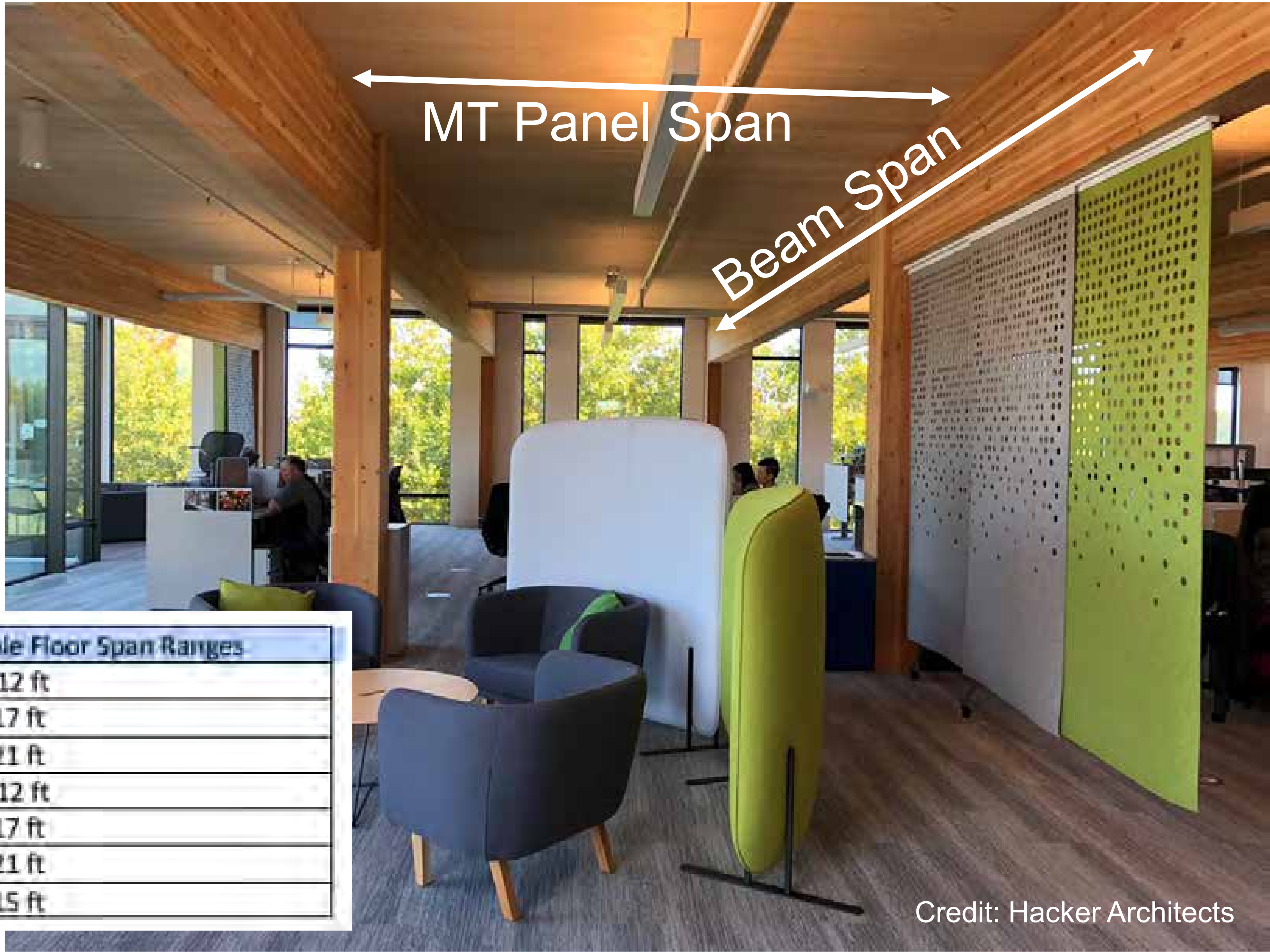
MEP Layout & Integration

Grid impact: Relies on one-way beam layout. Columns/beams spaced at panel span limits in one direction.

Beam penetrations are minimized/eliminated

Recall typical panel span limits:

Panel	Example Floor Span Ranges
3-ply CLT (4-1/8" thick)	Up to 12 ft
5-ply CLT (6-7/8" thick)	14 to 17 ft
7-ply CLT (9-5/8")	17 to 21 ft
2x4 NLT	Up to 12 ft
2x6 NLT	10 to 17 ft
2x8 NLT	14 to 21 ft
5" MPP	10 to 15 ft



Credit: Hacker Architects

MEP Layout & Integration

Dropped below MT framing
- Can simplify coordination (fewer penetrations)
- Bigger impact on head height

MEP Layout & Integration

Grid impact: Usually more efficient when using a square-ish grid with beams in two directions

Credit: SOM Timber Tower Report

MEP Layout & Integration

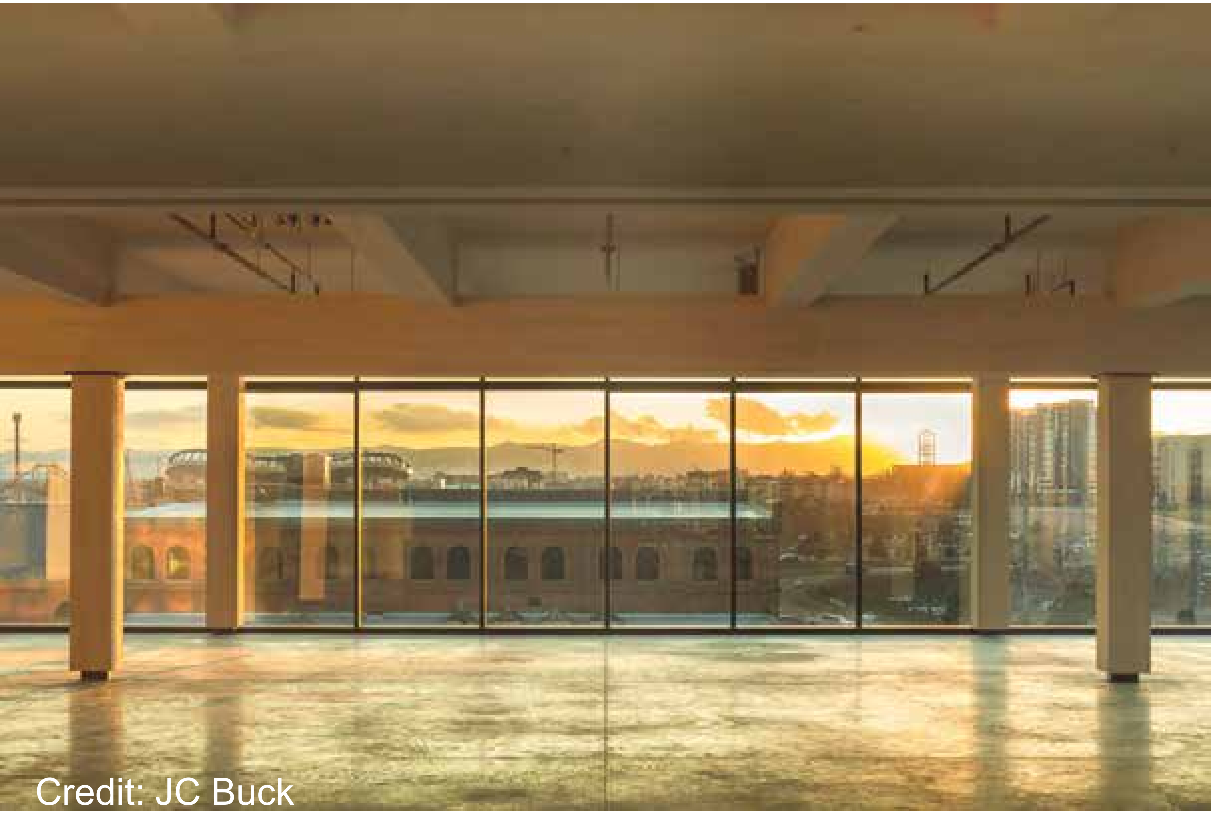
In penetrations through MT framing

- Requires more coordination (penetrations)
- Bigger impact on structural capacity of penetrated members
- Minimal impact on head height

MEP Layout & Integration

In chases above beams and below panels

- Fewer penetrations
- Bigger impact on head height (overall structure depth is greater)
- FRR impacts: top of beam exposure



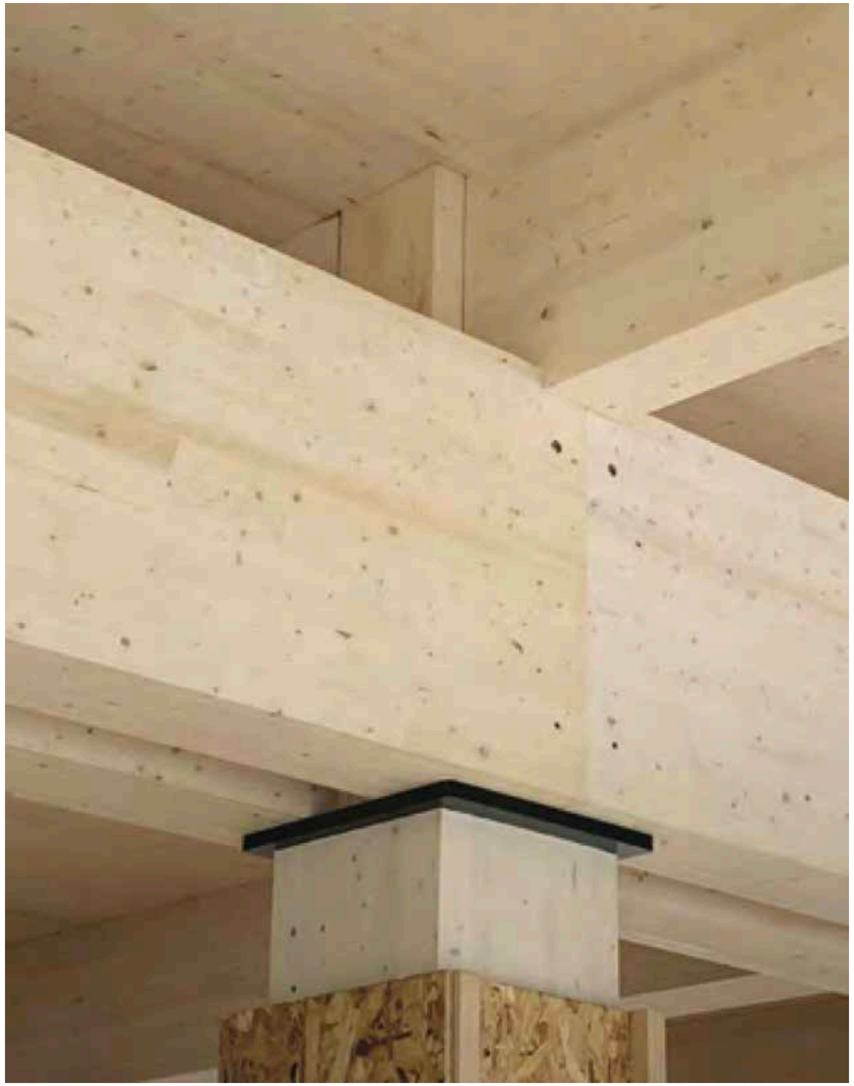
Credit: JC Buck

Credit: KL&A Engineers & Builders

MEP Layout & Integration

In chases above beams and below panels at Platte 15

- 30x30 grid, purlins at 10 ft, 3-ply CLT



MEP Layout & Integration

In chases above beams and below panels at Catalyst

- 30x30 grid, 5-ply CLT ribbed beam system

Credit: Hans-Erik Blomgren

MEP Layout & Integration

In gaps between MT panels

- Fewer penetrations, can allow for easier modifications later

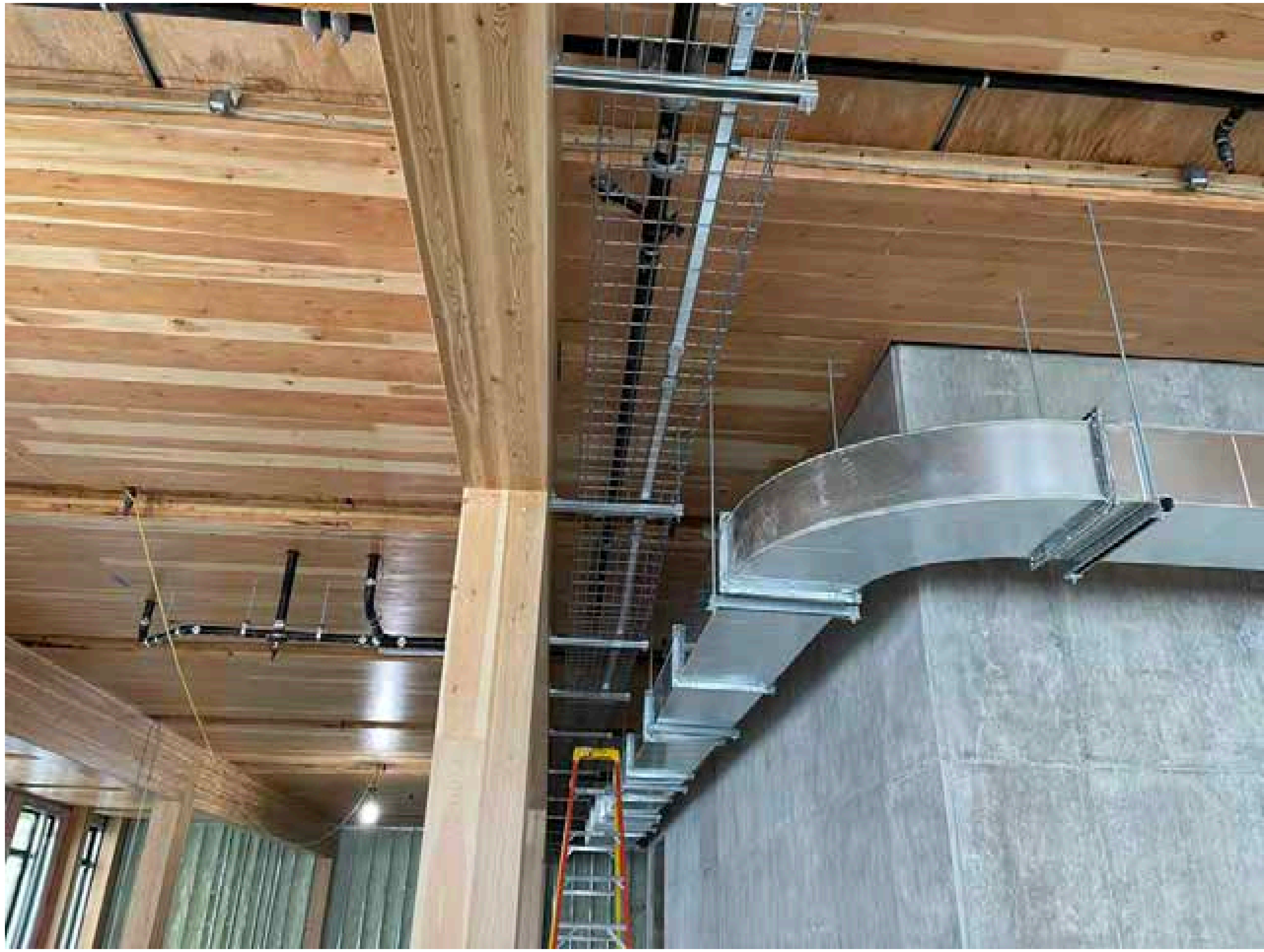
Credit: Ema Peter/MGA

Credit: Hacker Architects

MEP Layout & Integration

In gaps between MT panels

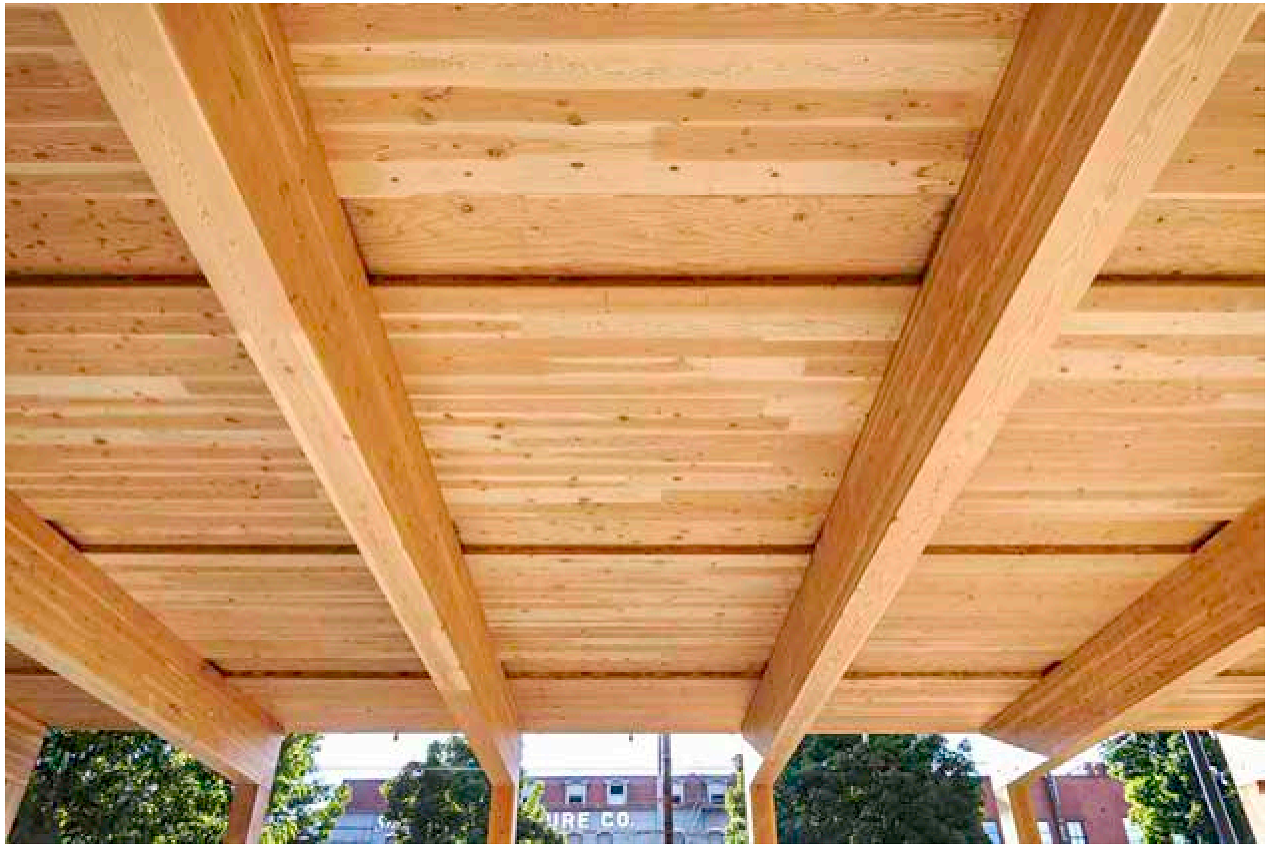
- FRR impacts: generally topping slab relied on for FRR



MEP Layout & Integration

In gaps between MT panels

- Impact on assembly acoustics performance

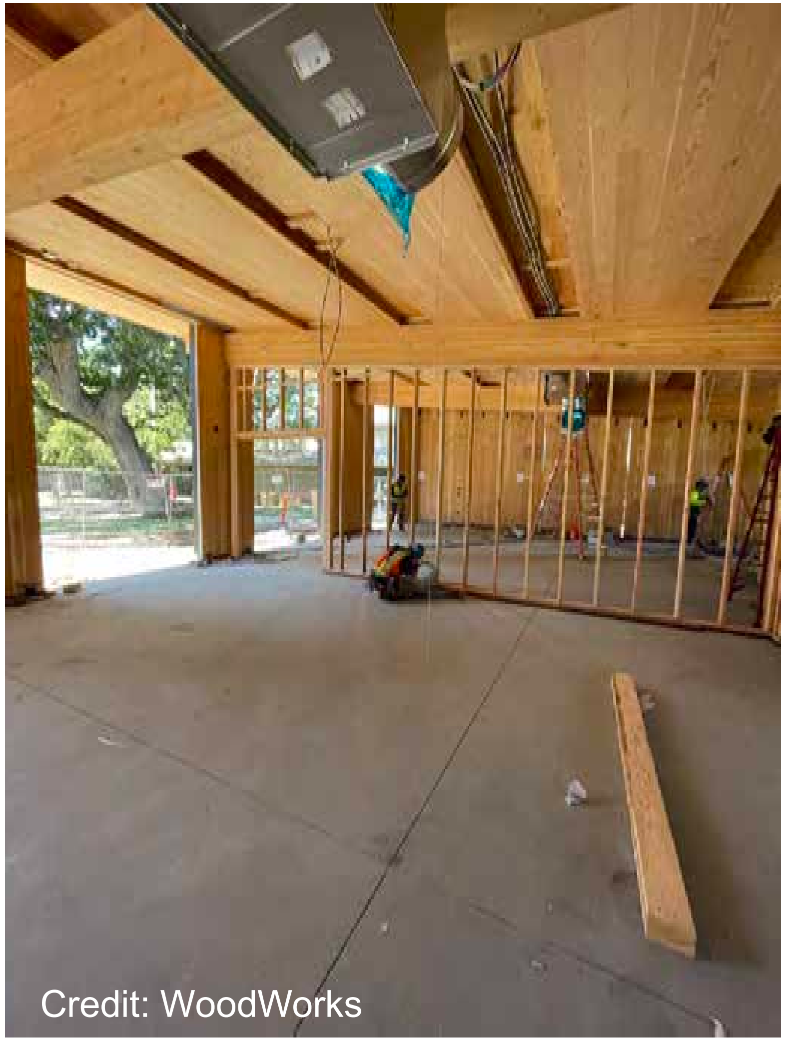


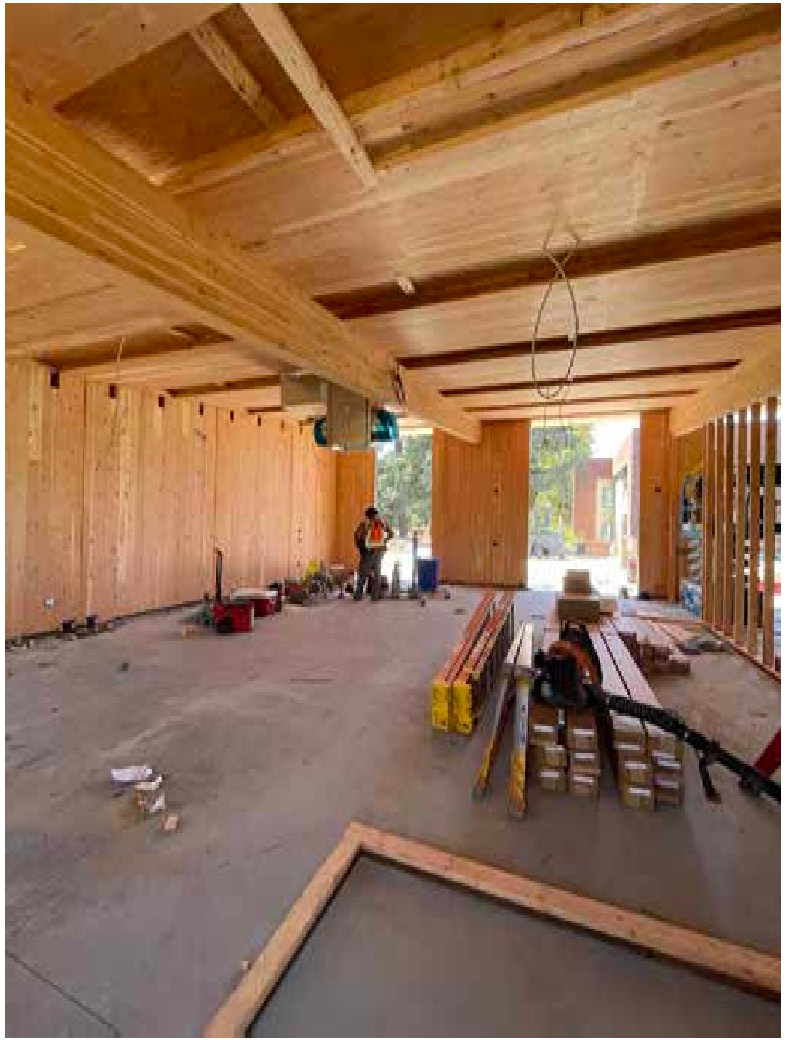
Credit: KPFF

MEP Layout & Integration

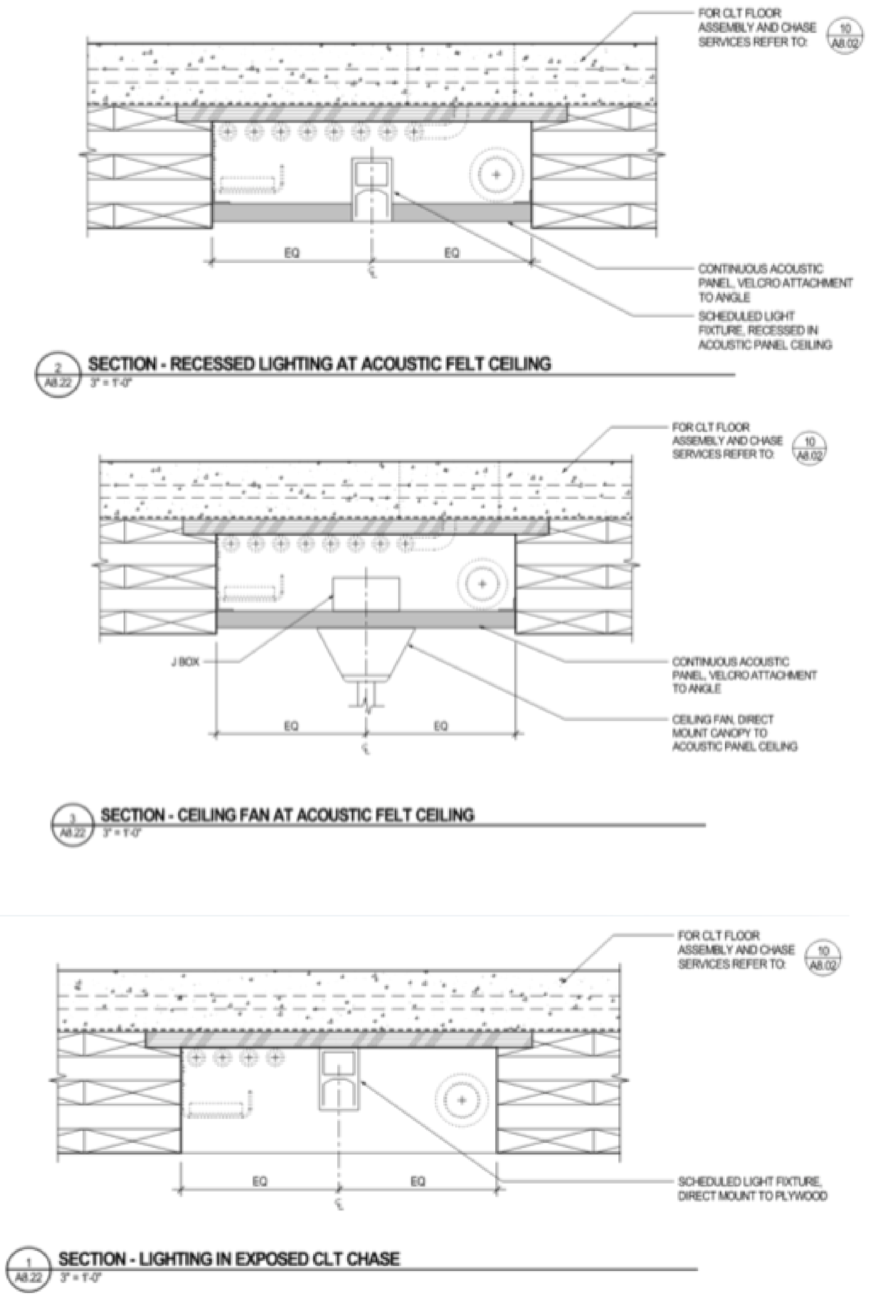
In gaps between MT panels

- Greater flexibility in MEP layout





Credit: WoodWorks



Credit: PAE Consulting Engineers

MEP Layout & Integration

In gaps between MT panels

- Aesthetics: often uses ceiling panels to cover gaps


Credit: Ema Peter/MGA

MEP Layout & Integration

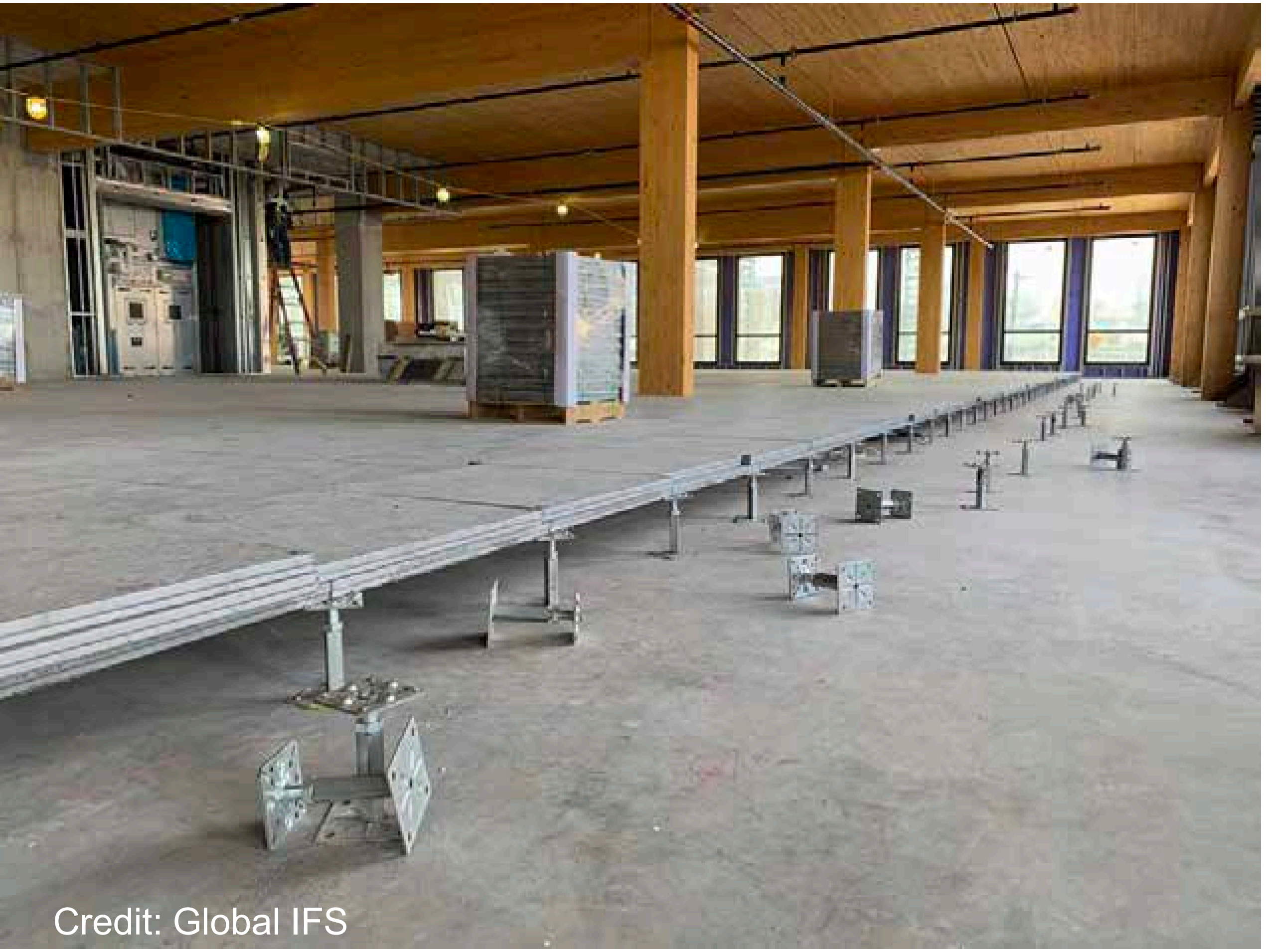
In raised access floor (RAF) above MT

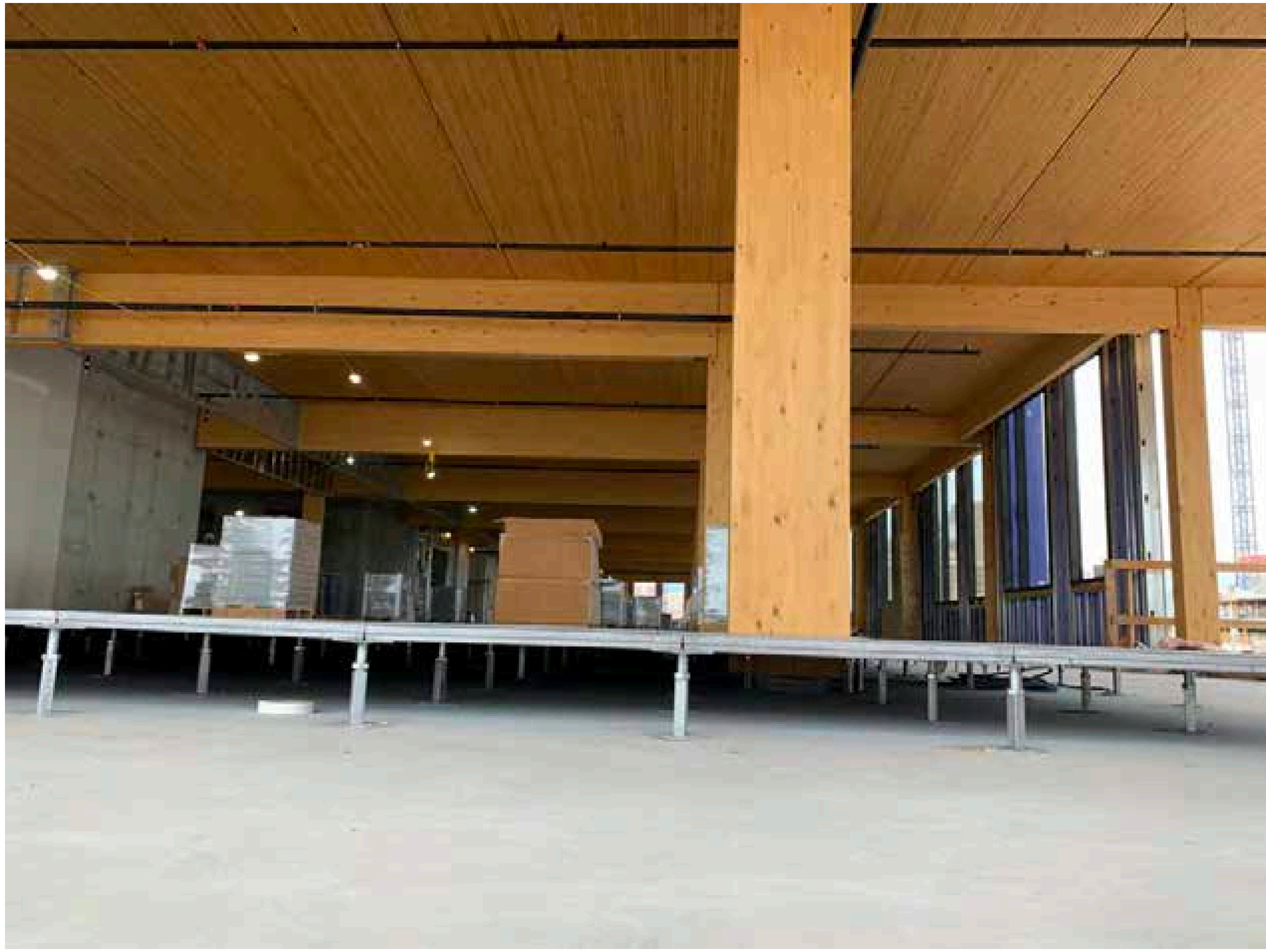
- Aesthetics (minimal exposed MEP)

MEP Layout & Integration

In raised access floor (RAF) above MT

- Impact on head height
- Concealed space code provisions





MEP Layout & Integration

In topping slab above MT

- Greater need for coordination prior to slab pour
- Limitations on what can be placed (thickness of topping slab)
- No opportunity for renovations later


Credit: Alex Schreyer

Lateral System Choices & Impacts

Lateral System Choices

Concrete Shearwalls

Credit: Hacker Architects

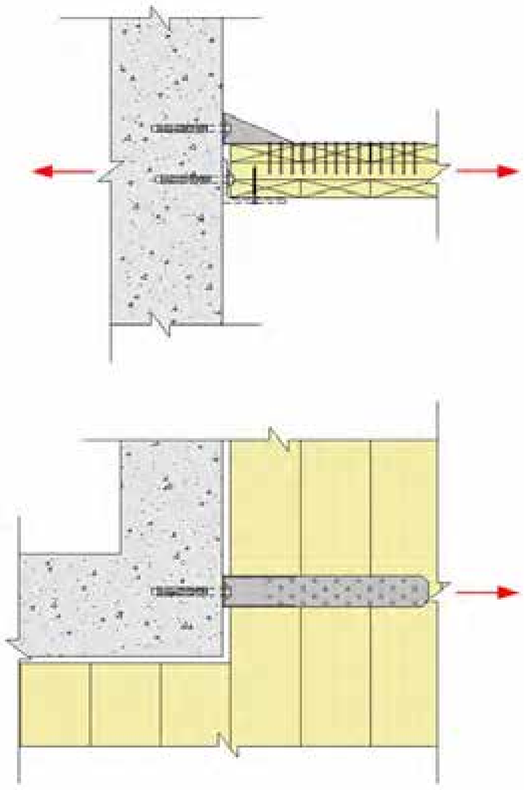
Lateral System Choices

Connection to concrete core

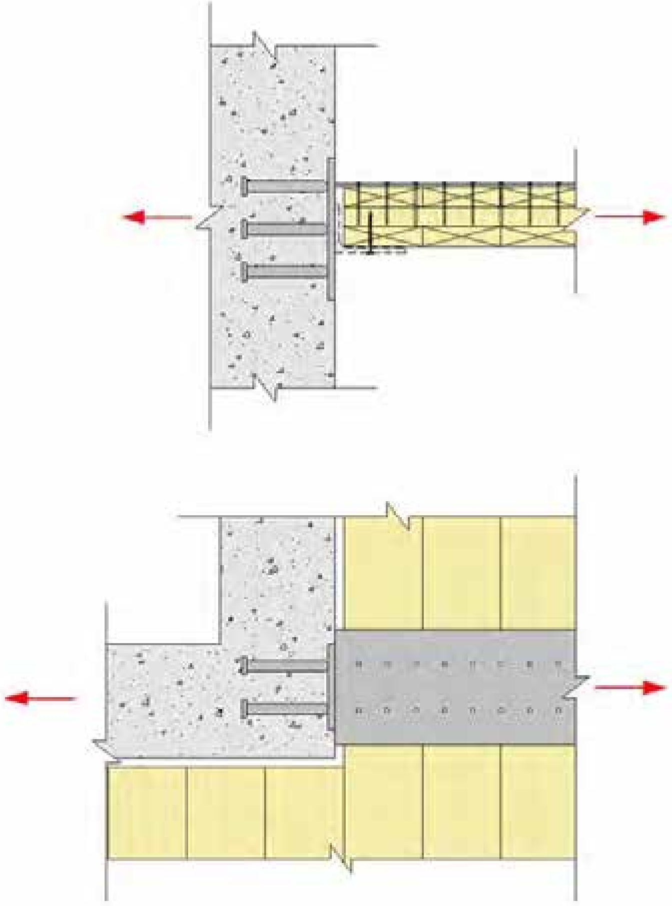
Lateral System Choices

Connections to concrete core

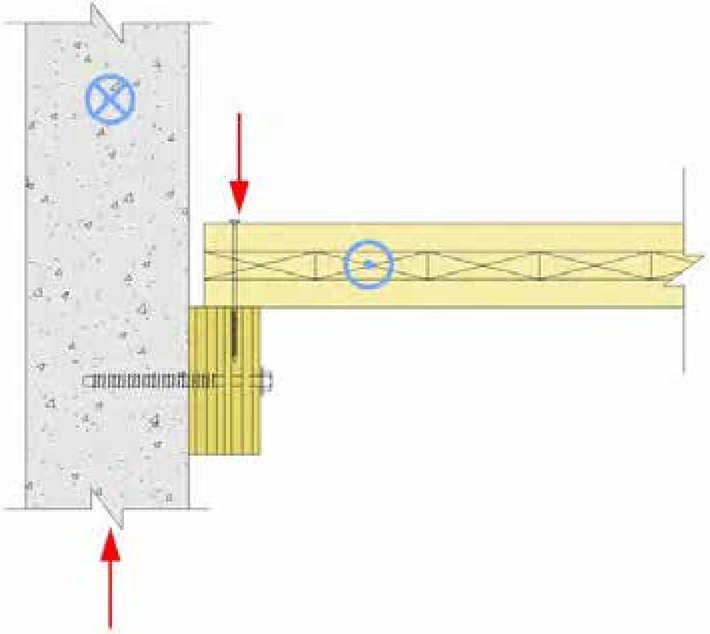
- Tolerances & adjustability
- Drag/collector forces



PLAN VIEW

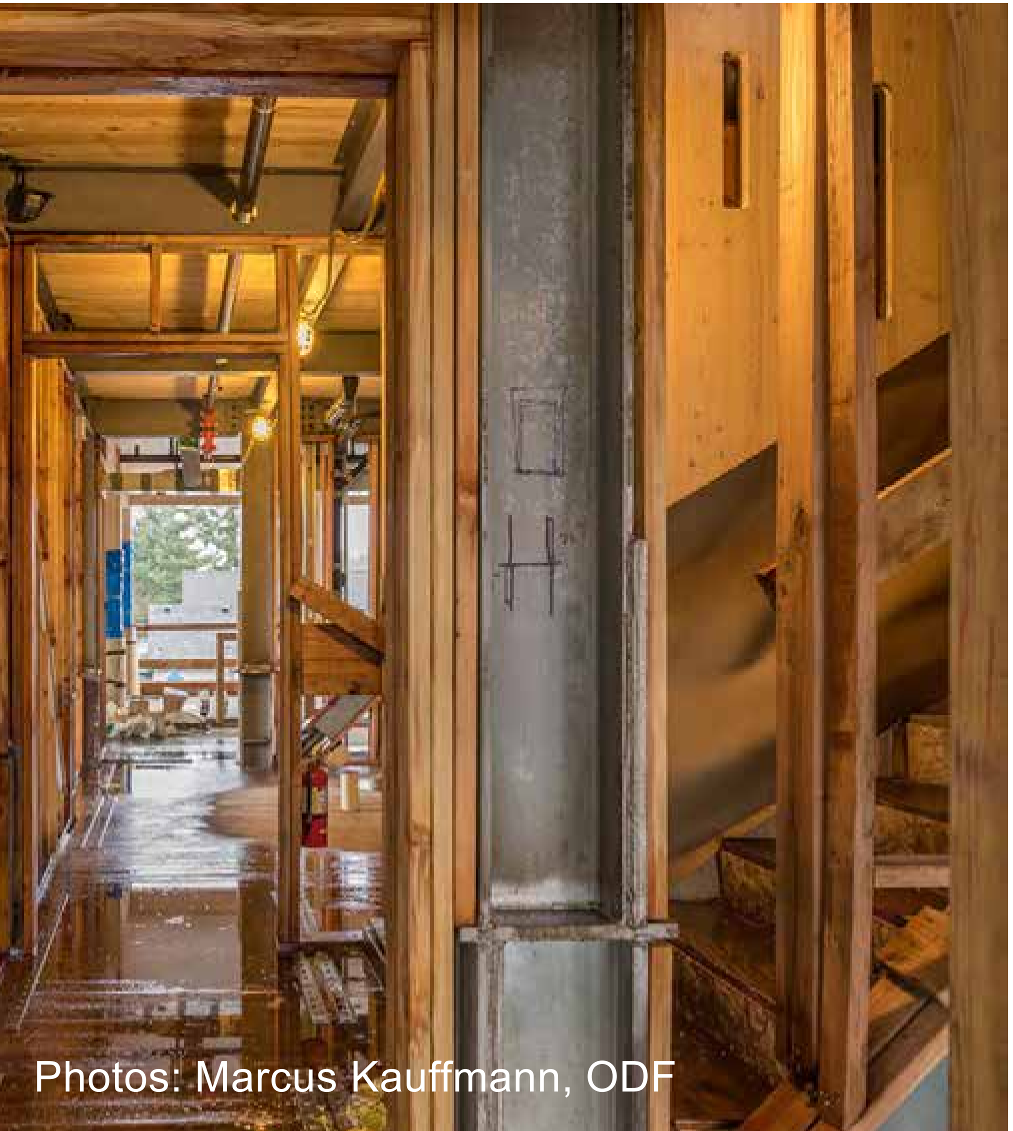


PLAN VIEW



Lateral System Choices

Steel Braced Frame

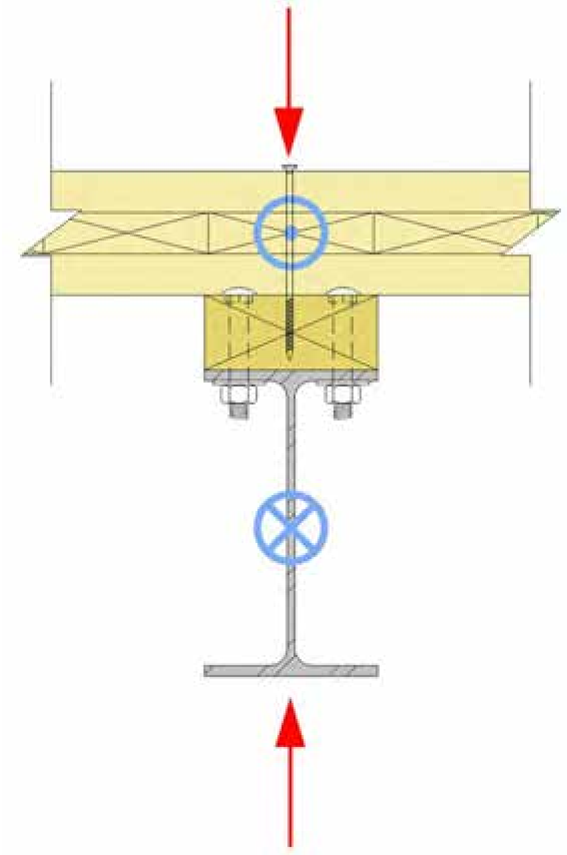


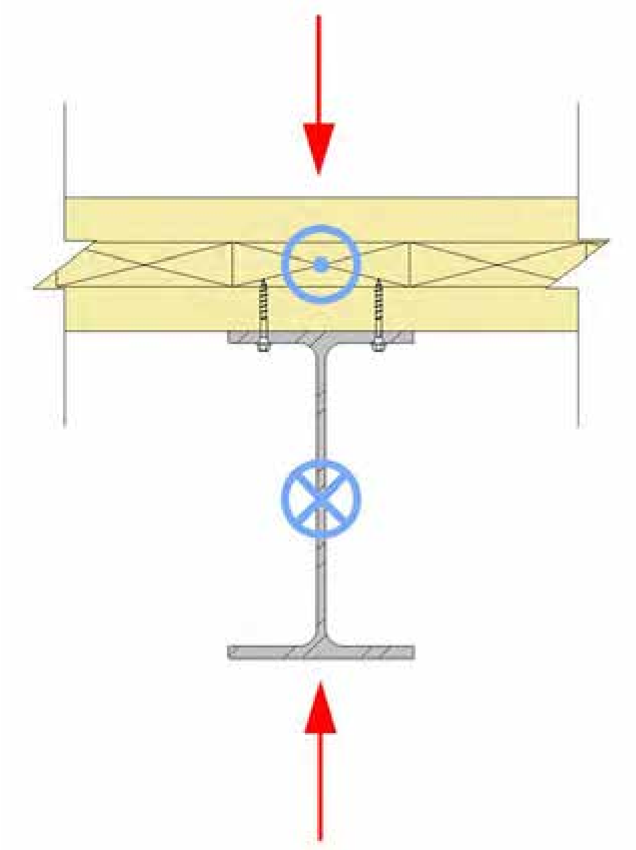
Photos: Marcus Kauffmann, ODF

Lateral System Choices

Connections to steel frame

- Tolerances & adjustability
- Consider temperature fluctuations
- Ease of installation





Lateral System Choices

Wood-Frame Shearwalls

Credit: KL&A Engineers & Builders

Lateral System Choices

Wood-frame Shearwalls:

- Code compliance
- Standard of construction practice well known
- Limited to 65 ft shearwall height, 85 ft overall building height (Type IIIA construction)


Credit: Jeremy Bittermann & Kaiser + Path

Lateral System Choices

MT Shearwalls

Lateral System Choices

MT Rocking Shearwalls

Photo: WoodWorks

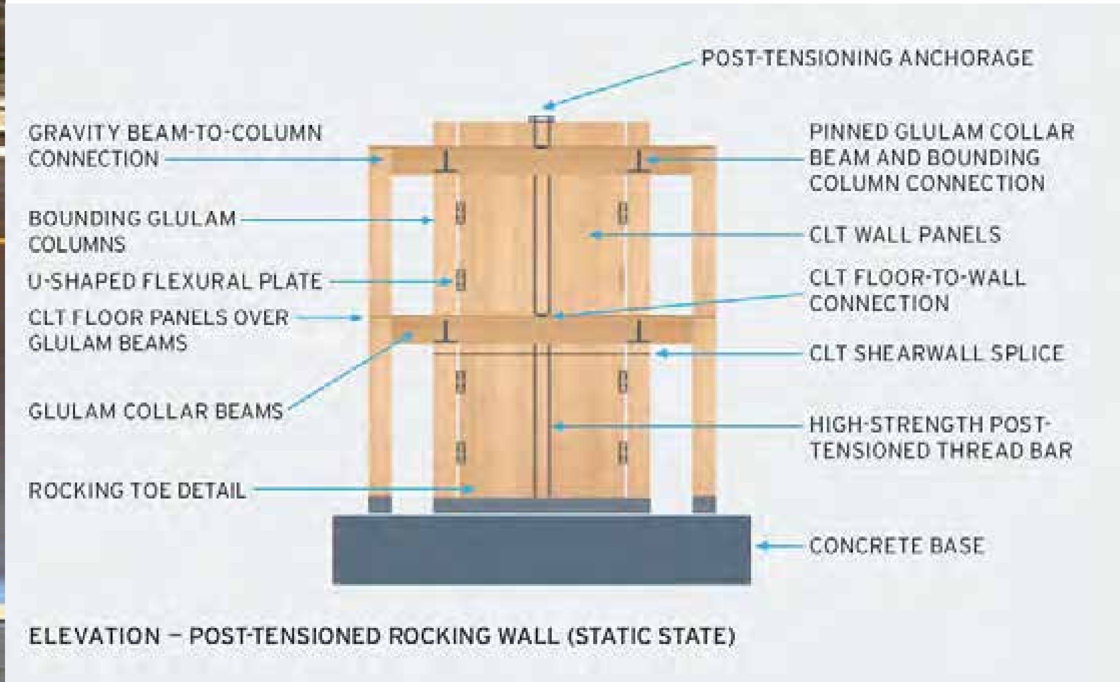


Image: KPFF

Lateral System Choices

Timber Braced Frame


Credit: Alex Schreyer

Lateral System Choices

<u>Prescriptive Code Compliance</u>

Concrete Shearwalls ✓

Steel Braced Frames ✓

Light Wood-Frame Shearwalls ✓

CLT Shearwalls ✓

CLT Rocking Walls ✗

Timber Braced Frames ✗

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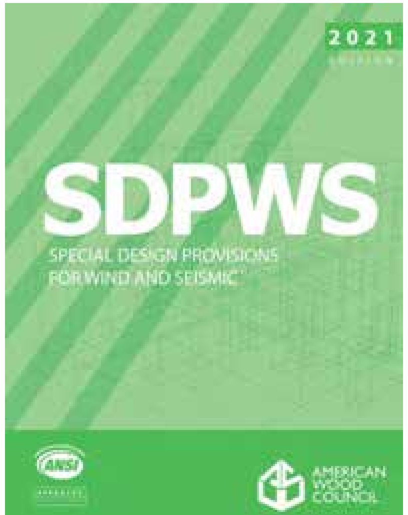


Acoustics & Sound Control

Acoustics & Sound Control

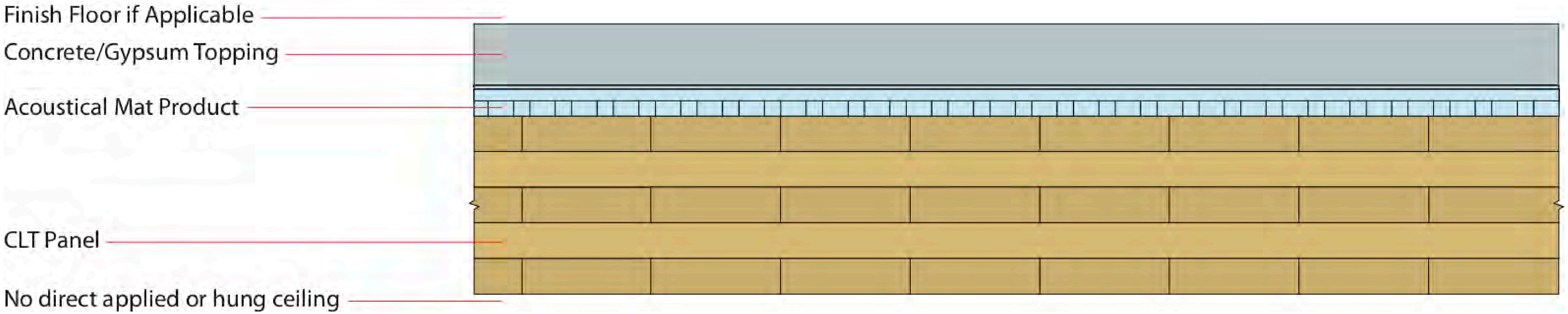
Consider Impacts of:

- Timber & Topping Thickness
- Panel Layout
- Gapped Panels
- Connections & Penetrations
- MEP Layout & Type

Credit: Rothoblaas

Acoustics & Sound Control

Images: Maxxon

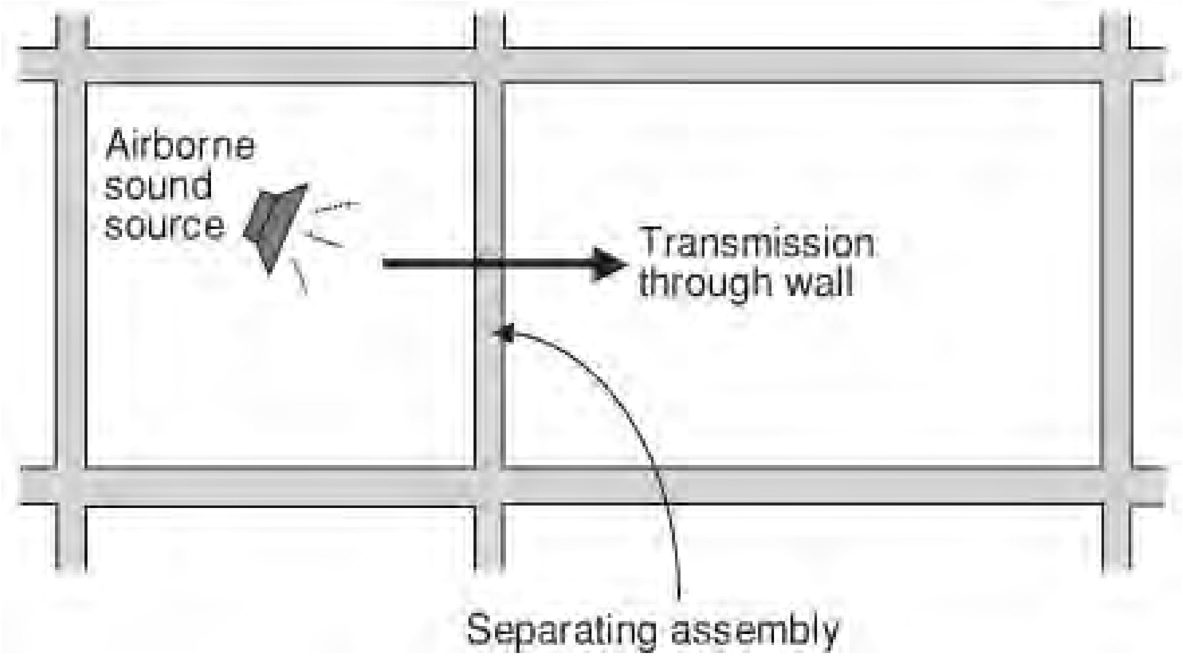


Acoustics & Sound Control

Air-Borne Sound:

Sound Transmission Class (STC)

- Measures how effectively an assembly isolates air-borne sound and reduces the level that passes from one side to the other
- Applies to walls and floor/ceiling assemblies

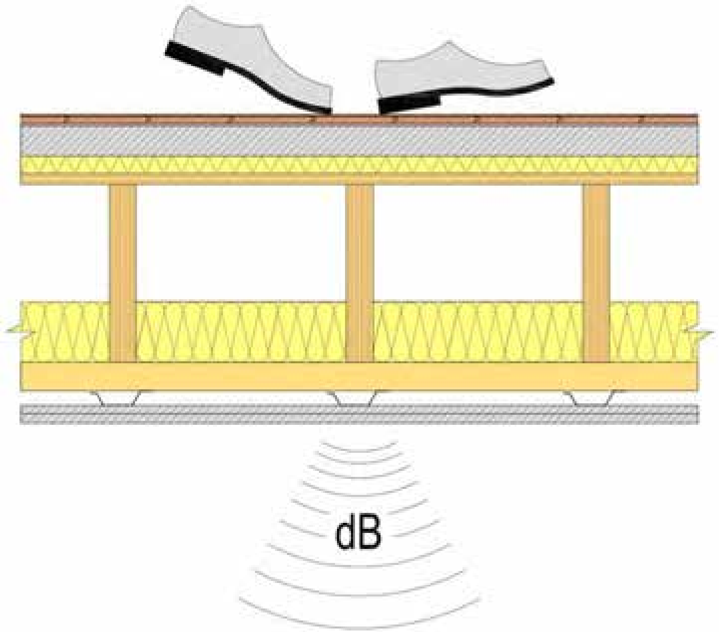


Acoustics & Sound Control

Structure-borne sound:

Impact Insulation Class (IIC)

- Evaluates how effectively an assembly blocks impact sound from passing through it
- Only applies to floor/ceiling assemblies



Acoustics & Sound Control

Code requirements only address residential occupancies:

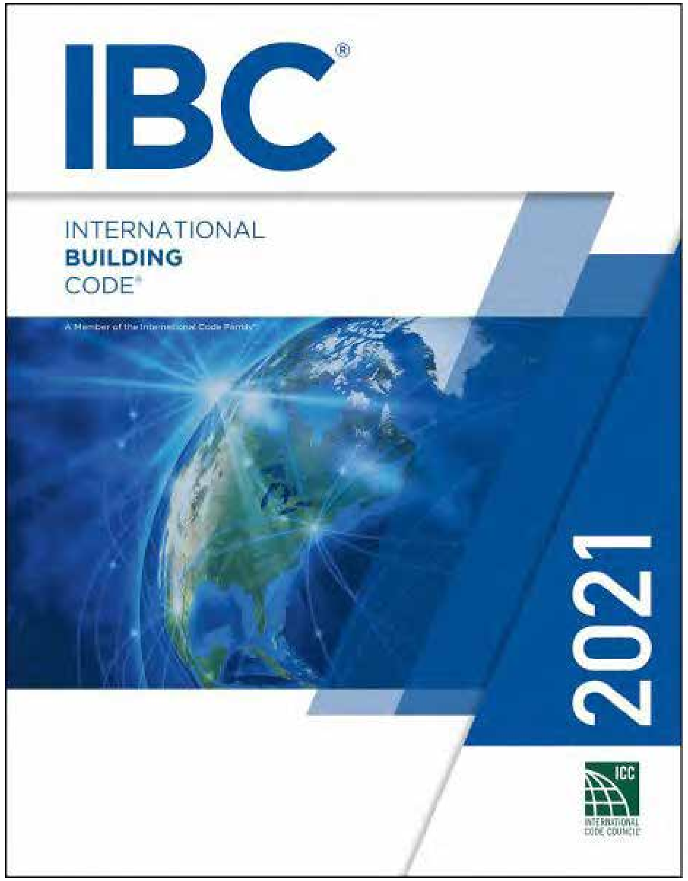
For unit to unit or unit to public or service areas:

Min. STC of 50 (45 if field tested):

- Walls, Partitions, and Floor/Ceiling Assemblies

Min. IIC of 50 (45 if field tested) for:

- Floor/Ceiling Assemblies



Acoustics & Sound Control

STC	What can be heard
25	Normal speech can be understood quite easily and distinctly through wall
30	Loud speech can be understood fairly well, normal speech heard but not understood
35	Loud speech audible but not intelligible
40	Onset of "privacy"
42	Loud speech audible as a murmur
45	Loud speech not audible; 90% of statistical population not annoyed
50	Very loud sounds such as musical instruments or a stereo can be faintly heard; 99% of population not annoyed.
60+	Superior soundproofing; most sounds inaudible

Acoustics & Sound Control

MT: Structure Often is Finish

Photos: Baumberger Studio/PATH Architecture/Marcus Kauffman | Architect: Kaiser + PATH

Acoustics & Sound Control

But by Itself, Not Adequate for Acoustics

Photo: Corey Gaffer courtesy Perkins + Will

Acoustics & Sound Control

TABLE 1:

Examples of Acoustically-Tested Mass Timber Panels

Mass Timber Panel	Thickness	STC Rating	IIC Rating
3-ply CLT wall[4]	3.07"	33	N/A
5-ply CLT wall[4]	6.875"	38	N/A
5-ply CLT floor[5]	5.1875"	39	22
5-ply CLT floor[4]	6.875"	41	25
7-ply CLT floor[4]	9.65"	44	30
2x4 NLT wall[6]	3-1/2" bare NLT 4-1/4" with 3/4" plywood	24 bare NLT 29 with 3/4" plywood	N/A
2x6 NLT wall[6]	5-1/2" bare NLT 6-1/4" with 3/4" plywood	22 bare NLT 31 with 3/4" plywood	N/A
2x6 NLT floor + 1/2" plywood[2]	6" with 1/2" plywood	34	33

Source: Inventory of Acoustically-Tested Mass Timber Assemblies, WoodWorks[7]

Acoustics & Sound Control

Regardless of the structural materials used in a wall or floor ceiling assembly, there are 3 effective methods of improving acoustical performance:

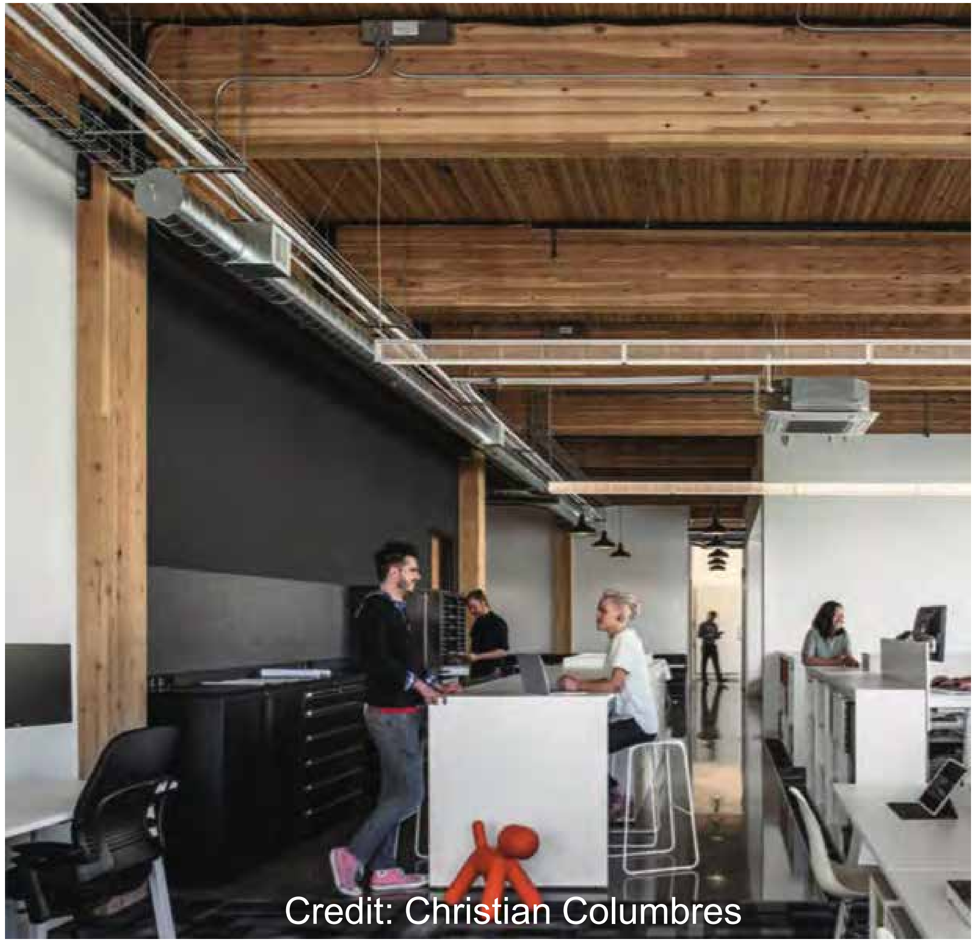
1. Add mass
2. Add noise barriers
3. Add decouplers


Image credit: Christian Columbres

Acoustics & Sound Control

Mass timber has relatively low "mass"
Recall the three ways to increase acoustical performance:

1. Add mass
2. Add noise barriers
3. Add decouplers



Acoustics & Sound Control

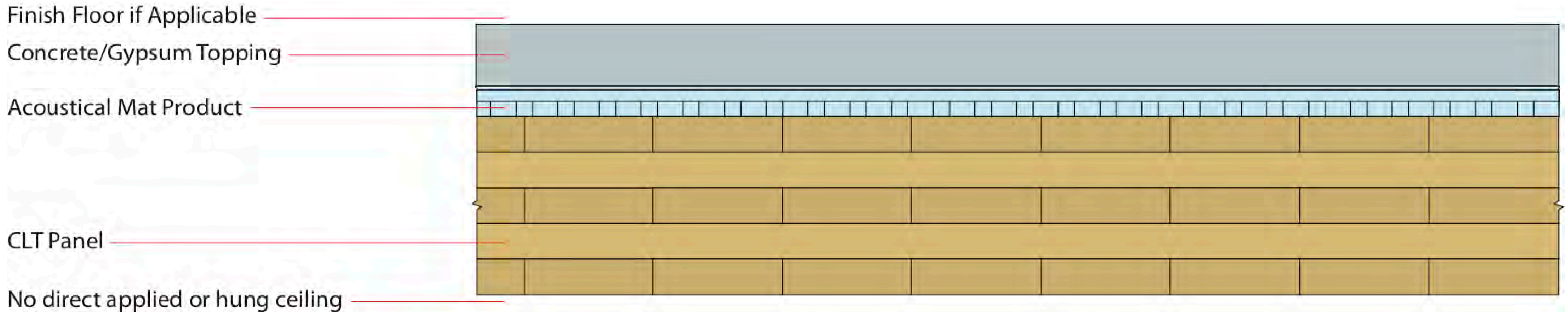
Concrete Slab:
6" Thick
80 PSF
STC 53

CLT Slab:
6-7/8" Thick
18 PSF
STC 41

Acoustics & Sound Control

There are three main ways to improve an assembly's acoustical performance:

1. Add mass
2. Add noise barriers
3. Add decouplers



Acoustics & Sound Control

There are three main ways to improve an assembly's acoustical performance:

1. Add mass
2. Add noise barriers
3. Add decouplers

Acoustical Mat:

- Typically roll out or board products
- Thicknesses vary: Usually ¼" to 1"+

Credit: Maxxon

Acoustics & Sound Control

Acoustical floor underlayments

Photo: AcoustiTECH [10]

Photo: Kinetics Noise Control, Inc.,[11]

Photo: Maxxon Corporation

Photo: Pliteq Inc.,[12]

Acoustics & Sound Control

Common mass timber floor assembly:

- Finish floor (if applicable)
- Underlayment (if finish floor)
- 1.5” to 4” thick concrete/gypcrete topping
- Acoustical mat
- WSP (if applicable)
- Mass timber floor panels

Credit: AcoustiTECH

Acoustics & Sound Control

Solutions Paper

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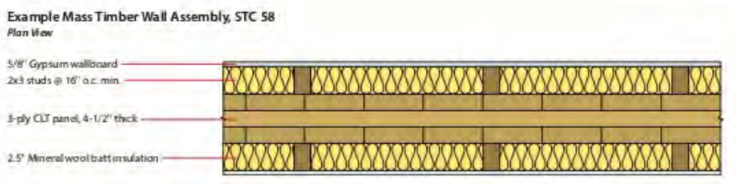
Acoustics and Mass Timber: Room-to-Room Noise Control

The growing availability and code acceptance of mass timber—i.e., large solid wood panel products such as cross-laminated timber (CLT) and nail-laminated timber (NLT)—for floor, wall and roof construction has given designers a low-carbon alternative to steel, concrete, and masonry for many applications. However, the use of mass timber in multi-family and commercial buildings presents unique acoustic challenges.

While laboratory measurements of the impact and airborne sound isolation of traditional building assemblies such as light wood-frame, steel and concrete are widely available, fewer resources exist that quantify the acoustic performance of mass timber assemblies. Additionally, one of the most desired aspects of mass timber construction is the ability to leave a building's structure exposed as finish, which creates the need for asymmetric assemblies. With careful design and detailing, mass timber buildings can meet the acoustic performance expectations of most building types.

FIGURE 3:
Interior CLT partition wall with chase walls on both sides



Source: US CLT Handbook

Mass Timber Assembly Options: Walls

Mass timber panels can also be used for interior and exterior walls—both bearing and non-bearing. For interior walls, the need to conceal services such as electrical and plumbing is an added consideration. Common approaches include building a chase wall in front of the mass timber wall or installing gypsum wallboard on resilient channels that are attached to the mass timber wall. As with bare mass timber floor panels, bare mass timber walls don't typically provide adequate noise control, and chase walls also function as acoustical improvements. For example, a 3-ply CLT wall panel with a thickness of 3.07" has an STC rating of 33.[4] In contrast, Figure 3 shows an interior CLT partition wall with chase walls on both sides. This assembly achieves an STC rating of 58, exceeding the IBC's acoustical requirements for multi-family construction. Other examples are included in the inventory of tested assemblies noted above.

Acoustical Differences between Mass Timber Panel Options

The majority of acoustically-tested mass timber assemblies include CLT. However, tests have also been done on other mass timber panel options such as NLT and dowel-laminated timber (DLT), as well as traditional heavy timber options such as tongue and groove decking. Most tests have concluded that CLT acoustical performance is slightly better than that of other mass timber options, largely because the cross-orientation of laminations in a CLT panel limits sound flanking.

For those interested in comparing similar assemblies and mass timber panel types and thicknesses, the inventory noted above contains tested assemblies using CLT, NLT, glued-laminated timber panels (GLT), and tongue and groove decking.

Improving Performance by Minimizing Flanking

Even when the assemblies in a building are carefully designed and installed for high acoustical performance, consideration of flanking paths—in areas such as assembly intersections, beam-to-column/wall connections, and MEP penetrations—is necessary for a building to meet overall acoustical performance objectives.

One way to minimize flanking paths at these connections and interfaces is to use resilient connection isolation and sealant strips. These products are capable of resisting structural loads in compression between structural members and connections while providing isolation and breaking hard, direct connections between members. In the context of the three methods for improving acoustical performance noted above, these strips act as decouplers. With airtight connections, interfaces and penetrations, there is a much greater chance that the acoustic performance of a mass timber building will meet expectations.

Acoustical isolation strips

Photos: Rothoblaas

http://www.woodworks.org/wp-content/uploads/wood_solution_paper-MASS-TIMBER-ACOUSTICS.pdf

Acoustics & Sound Control

Acoustics & Sound Control

Inventory of Tested Assemblies

Acoustically-Tested Mass Timber Assemblies

Following is a list of mass timber assemblies that have been acoustically tested as of January 23, 2019. Sources are noted at the end of this document. For free technical assistance on any questions related to the acoustical design of mass timber assemblies, or free technical assistance related to any aspect of the design, engineering or construction of a commercial or multi-family wood building in the U.S., email help@woodworks.org or contact the WoodWorks Regional Director nearest you: http://www.woodworks.org/project-assistance

Contents:

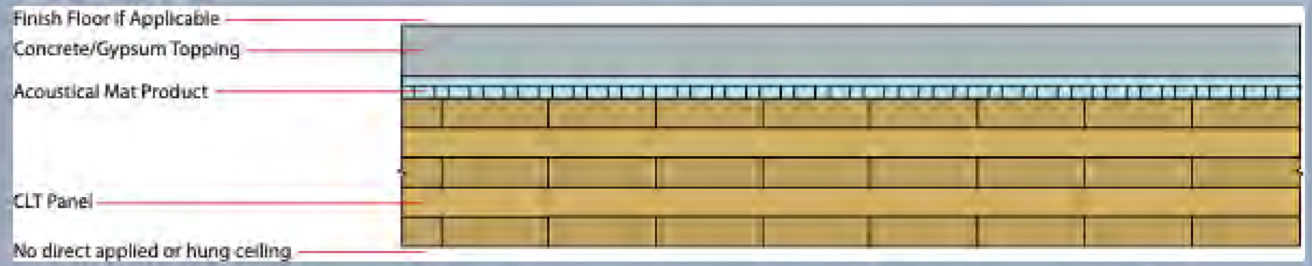
http://bit.ly/mass-timber-assemblies

Acoustics & Sound Control

Inventory of Tested Assemblies

Table 1: CLT Floor Assemblies with Concrete/Gypsum Topping, Ceiling Side Exposed

WoodWorks Wood Products Council



CLT Panel	Concrete/Gypsum Topping	Acoustical Mat Product Between CLT and Topping	Finish Floor	STC[1]	IIC[1]	Source
CLT 5-ply (6.875")	1-1/2" Gyp-Crete®	Maxxon Acousti-Mat® 3/4	None	47[2] ASTC	47[2] AIIC	1
			LVT	-	49[2] AIIC	
			Carpet + Pad	-	75[2] AIIC	
			LVT on Acousti-Top®	-	52[2] AIIC	
			Eng Wood on Acousti-Top®	-	51[2] AIIC	
		Maxxon Acousti-Mat® ¾ Premium	None	49[2] ASTC	45[2] AIIC	
			LVT	-	47[2] AIIC	
			LVT on Acousti-Top®	-	49[2] AIIC	
	1-1/2" Levelrock®	USG SAM N25 Ultra	None	45[6]	39[6]	15
			LVT	48[6]	47[6]	16
			LVT Plus	48[6]	49[6]	58
			Eng Wood	47[6]	47[6]	59
			Carpet + Pad	45[6]	67[6]	60
			Ceramic Tile	50[6]	46[6]	61
			None	45[6]	42[6]	15
			LVT	48[6]	44[6]	16

Key Early Design Decisions

Early Design Decision Example


Credit: Monte French Design Studio

7-story, 84 ft tall multi-family building

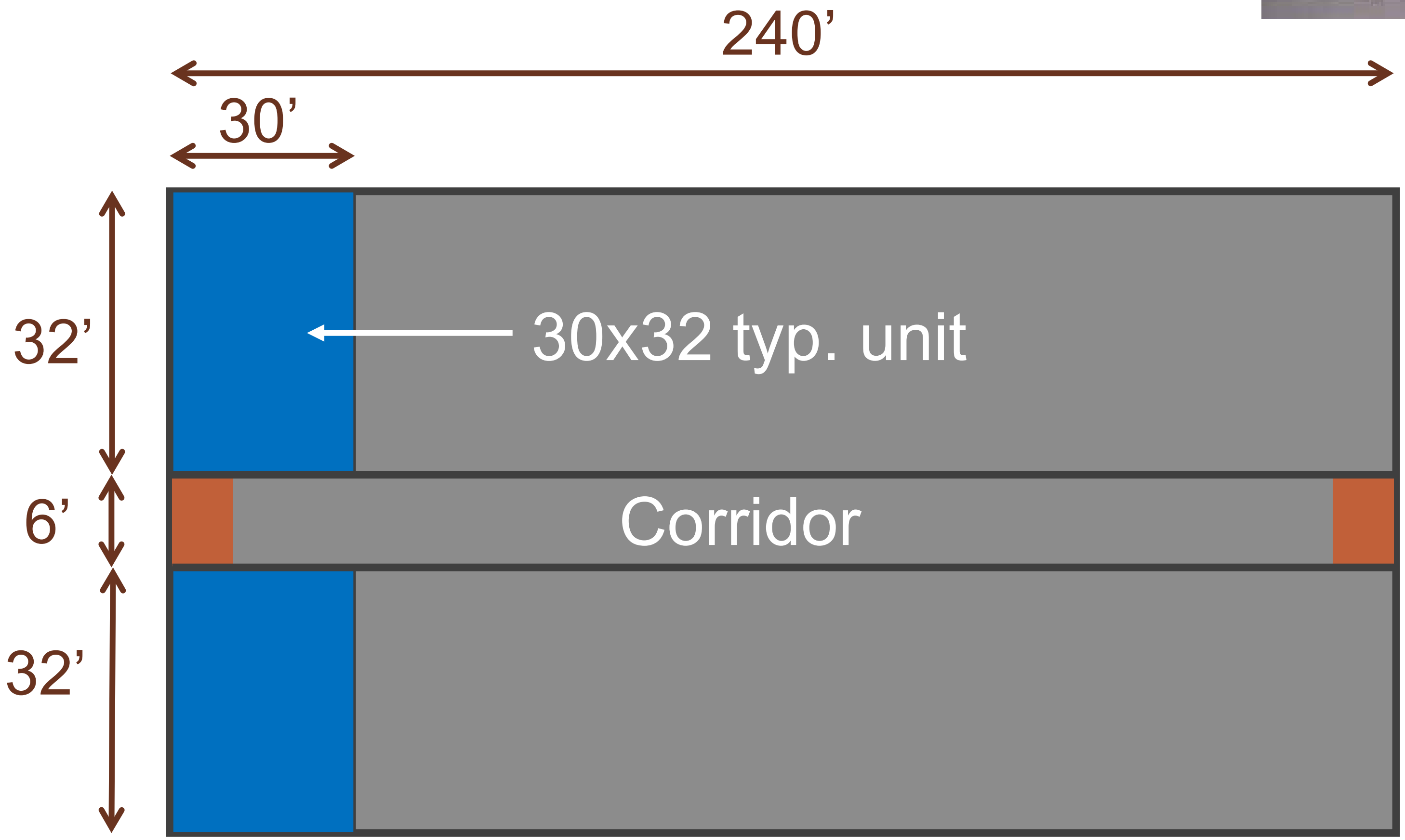
- Parking & Retail on 1st floor, residential units on floors 2-7
- NFPA 13 sprinklers throughout
- Floor plate = 18,000 SF
- Total Building Area = 126,000 SF


Credit: Monte French Design Studio

Key Early Design Decisions

Early Design Decision Example

7-story, multi-family building, typ. floor plan:

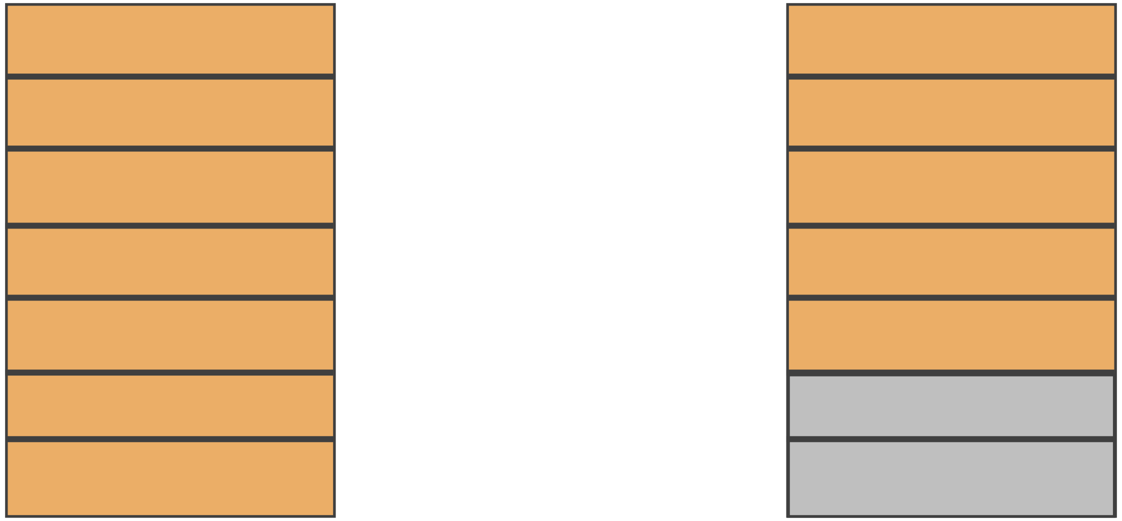


Key Early Design Decisions

Early Design Decision Example

MT Construction Type Options:

- 7 stories of IV-C
- 5 stories of IIIA over 2 stories of IA podium
- 5 stories of IV-HT over 2 stories of IA podium



Key Early Design Decisions

Early Design Decision Example


Credit: Monte French Design Studio

MT Construction Type Options:

- 7 stories of IV-C
- 5 stories of IIIA over 2 stories of IA podium
- 5 stories of IV-HT over 2 stories of IA podium

Implications of Type IV-C:

- 2 hr FRR, all exposed floor panels, beams, columns
- Likely will need at least 5-ply CLT / 2x6 NLT/DLT
- Efficient spans in the 14-17 ft range
- Efficient grids of that or multiples of that (i.e. 30x25, etc)
- No podium required
- CLT exterior walls permitted

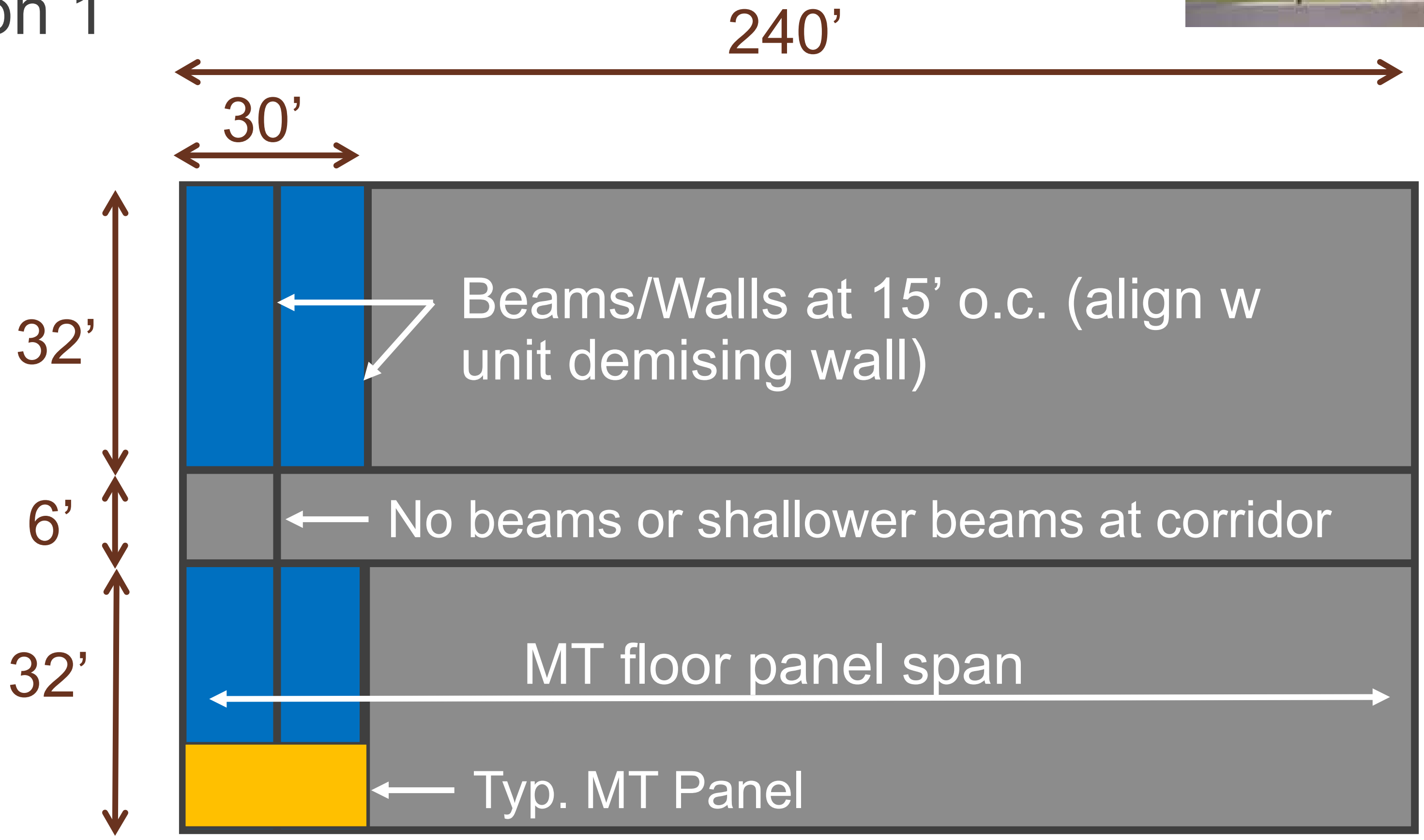
Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

- Option 1

Credit: Monte French Design Studio

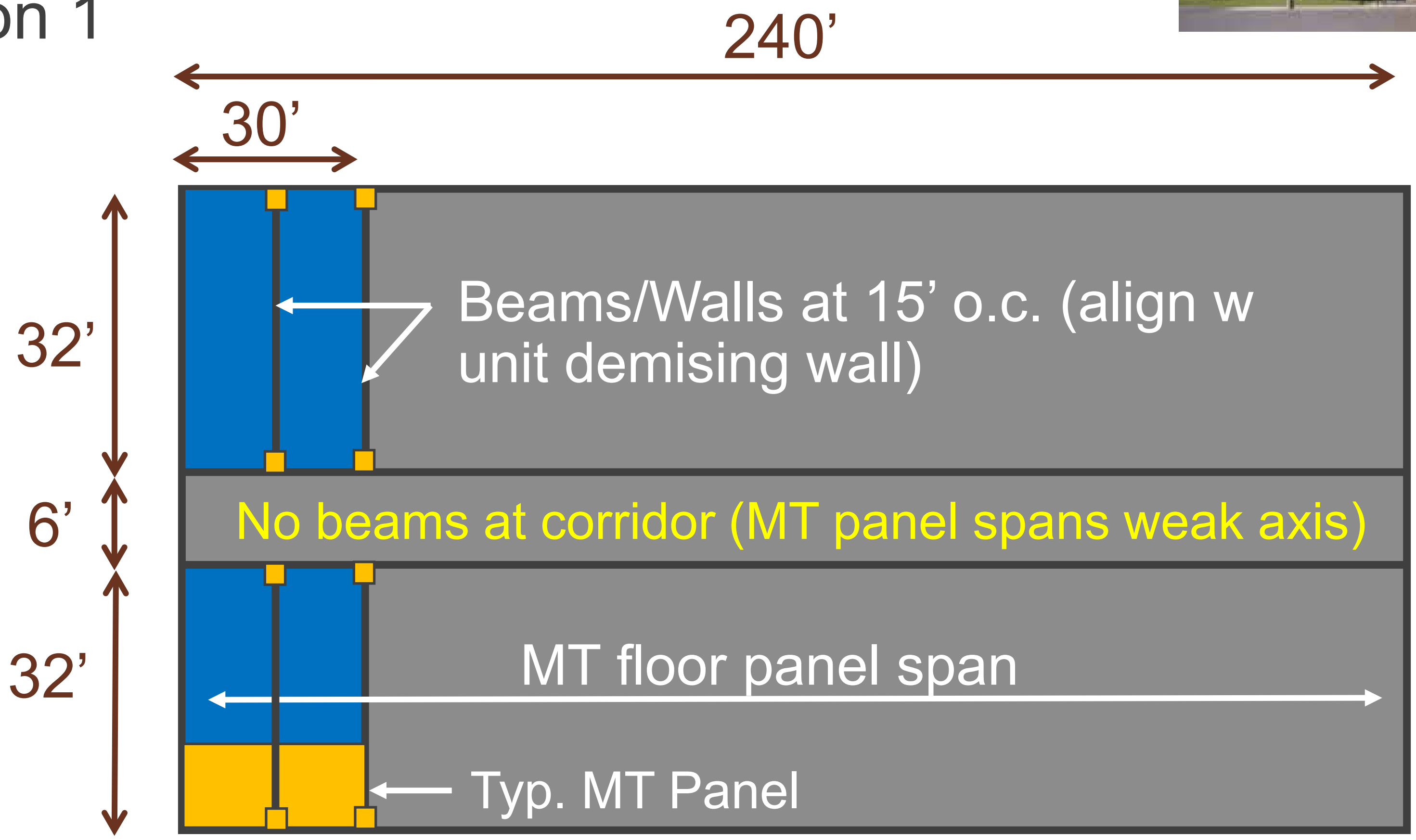


Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

- Option 1

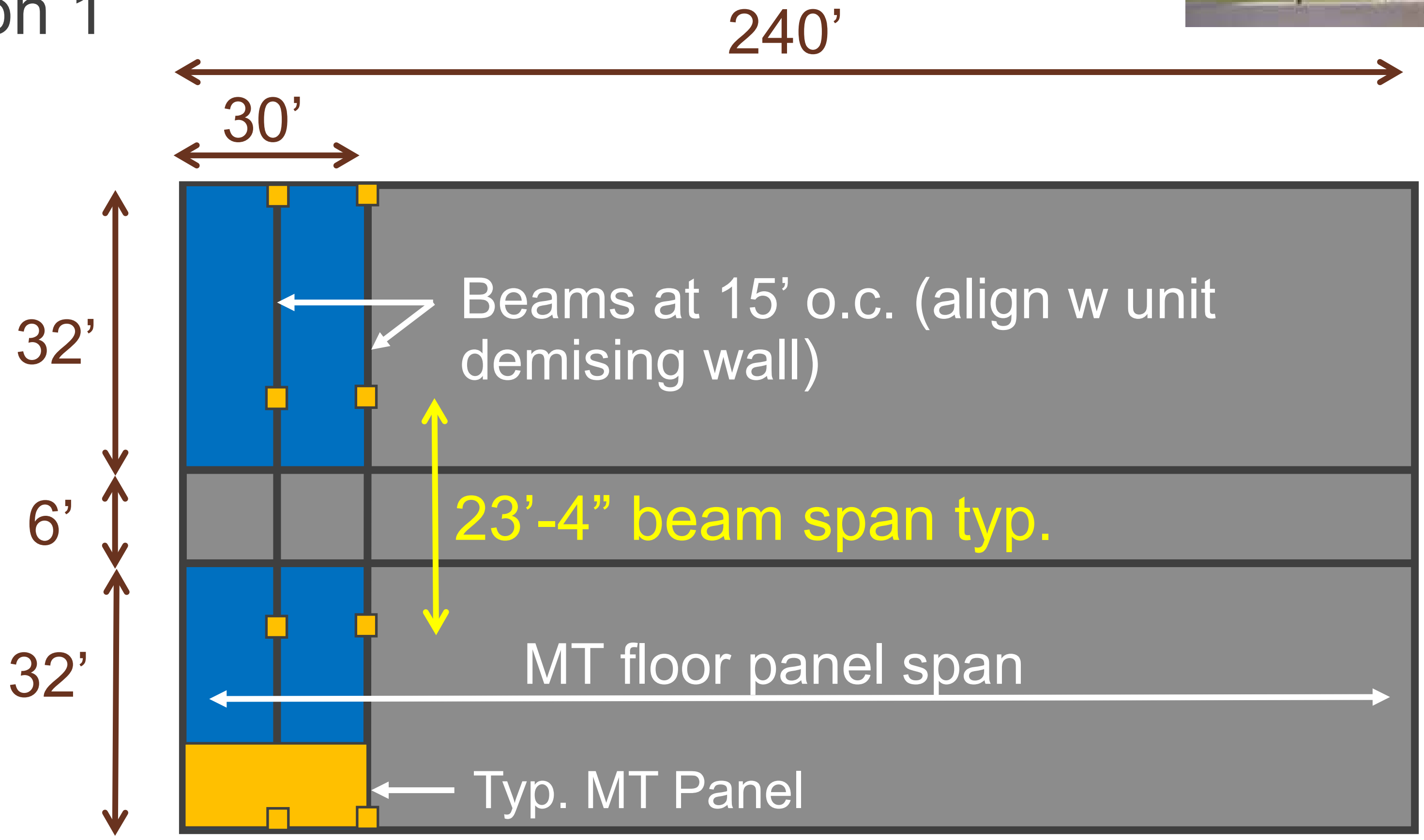


Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

- Option 1

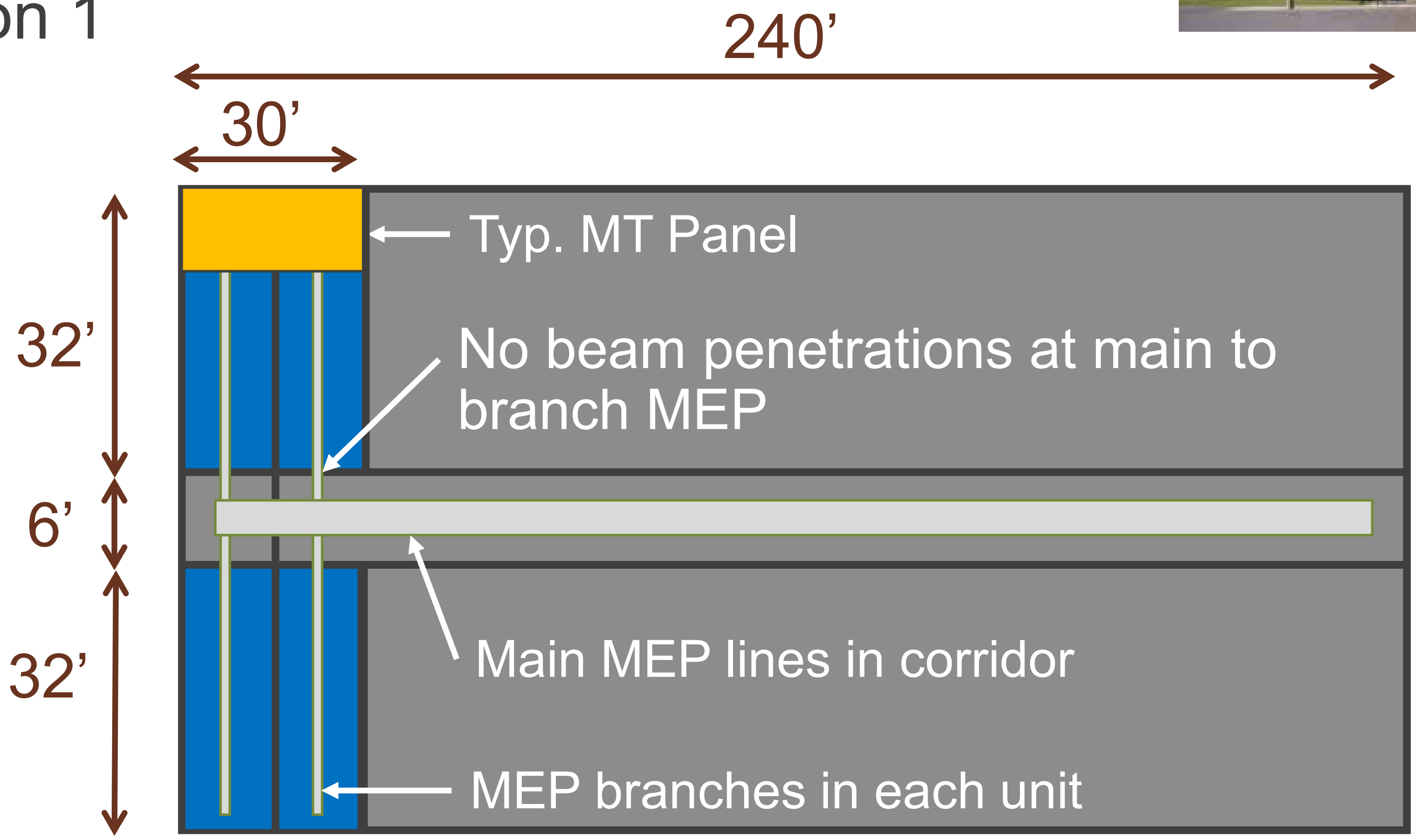


Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

- Option 1

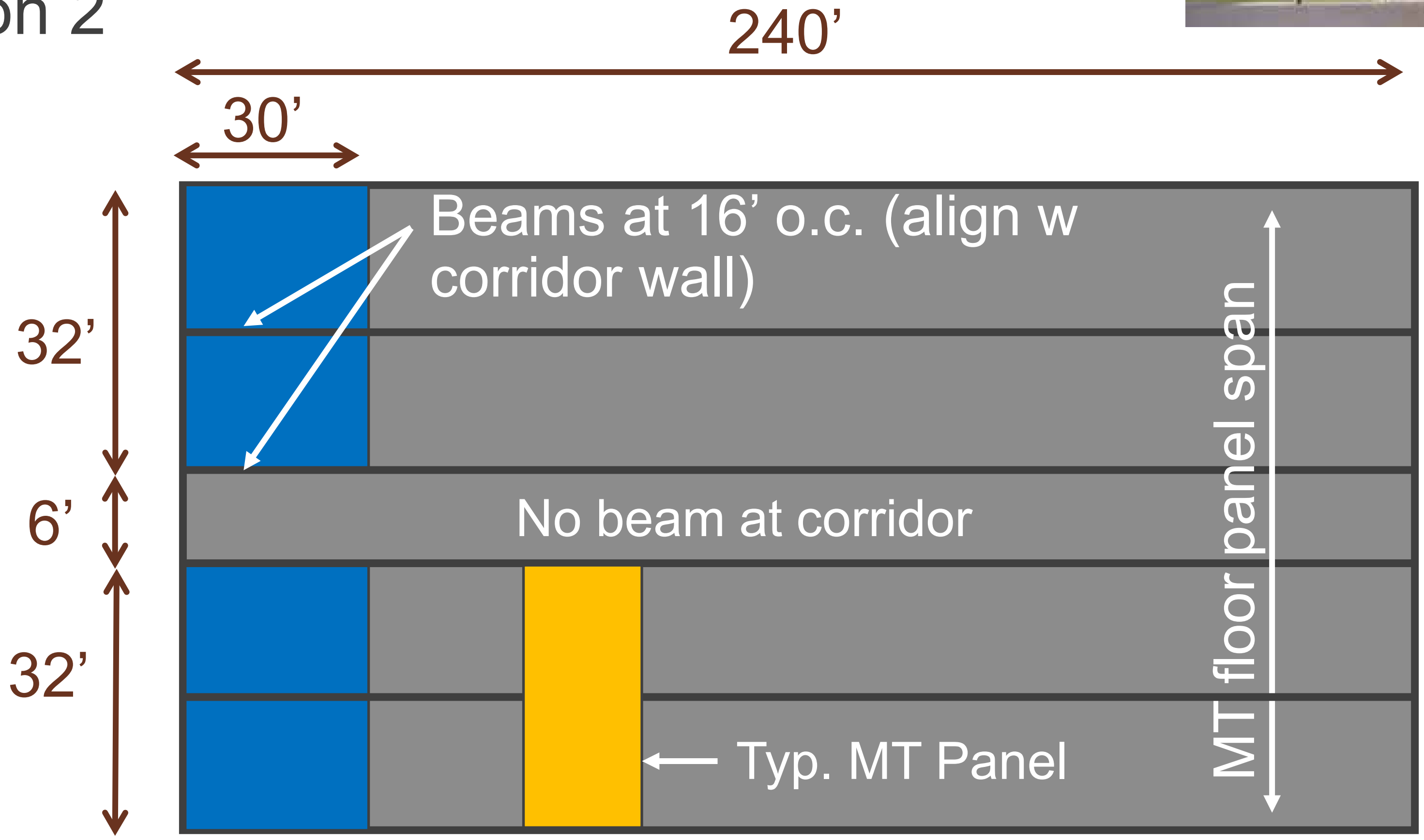


Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

- Option 2

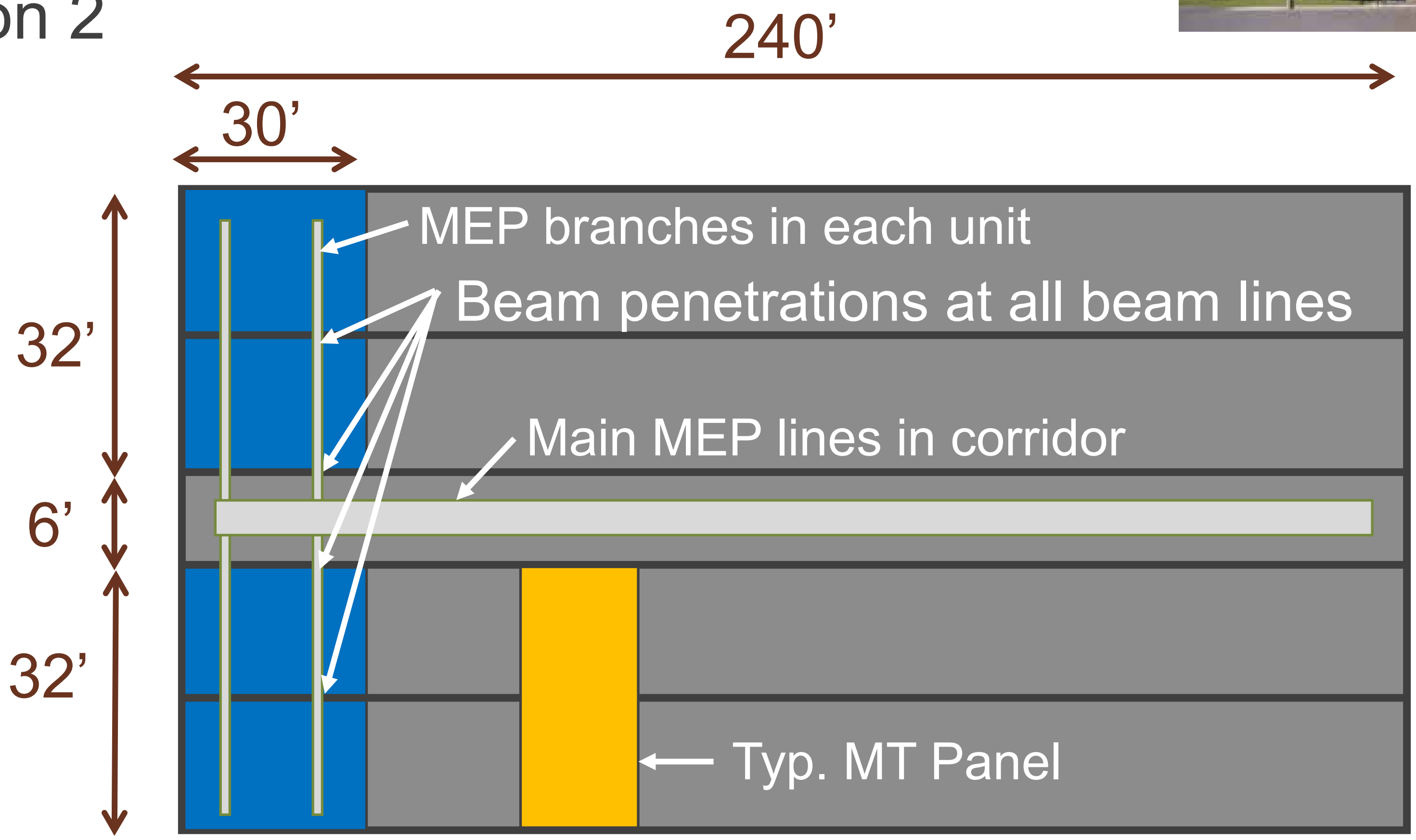


Key Early Design Decisions

Early Design Decision Example

Type IV-C Grid Options

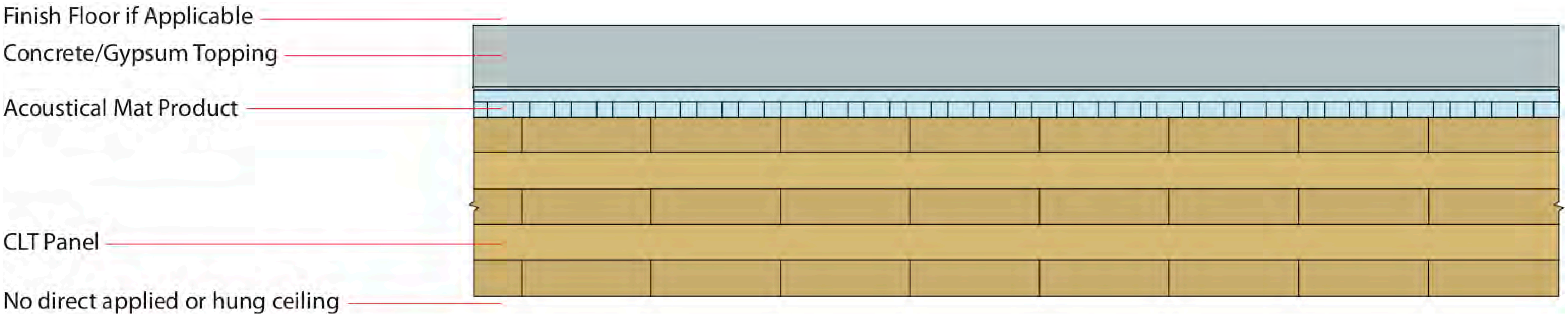
- Option 2



Key Early Design Decisions

Early Design Decision Example

Type IV-C Floor Assembly Options



- 2-hr FRR: 5-ply CLT (tested assembly) or 7-ply CLT (char calculations)
- STC & IIC 50 min: 2" topping (5-ply CLT) or 1.5" topping (7-ply CLT)

Note: many other acoustic mat and topping options exist, one example shown here

Note: 5-ply is most efficient for the 15-16 ft panel spans shown

Key Early Design Decisions

Early Design Decision Example


Credit: Monte French Design Studio

MT Construction Type Options:

- 7 stories of IV-C
- 5 stories of IIIA over 2 stories of IA podium
- 5 stories of IV-HT over 2 stories of IA podium

Implications of Type IIIA:

- 1 hr FRR
- Potential to use 3-ply or thin 5-ply CLT
- Efficient spans vary with panel thickness
- Efficient grids of that or multiples of that (i.e. 20x25, etc)
- 1 story Type IA podium required
- CLT exterior walls not permitted

Reduce Risk

Optimize Costs

- For the entire project team, not just builders
- Lots of reference documents

Download Checklists at

www.woodworks.org

www.woodworks.org/wp-content/uploads/wood_solution_paper-Mass-Timber-Design-Cost-Optimization-Checklists.pdf

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Mass Timber Cost and
Design Optimization Checklists

WoodWorks has developed the following checklists to assist in the design and cost optimization of mass timber projects. The *design optimization* checklists are intended for building designers (architects and engineers), but many of the topics should also be discussed with the fabricators and builders. The *cost optimization* checklists will help guide coordination between designers and builders (general contractors, construction managers, estimators, fabricators, installers, etc.) as they are estimating and making cost-related decisions on a mass timber project.

Most resources listed in this paper can be found on the WoodWorks website. Please see the end notes for URLs.

First Tech Federal Credit Union –
Hillsboro, OR

ARCHITECT:
Hacker

ENGINEERS:
Kramer Gehlen & Associates,
Equilibrium Consulting

CONTRACTOR:
Swinerton

Keys to Mass Timber Success:

Know Your WHY
Design it as Mass Timber From the Start
Leverage Manufacturer Capabilities
Understand Supply Chain
Optimize Grid
Take Advantage of Prefabrication & Coordination
Expose the Timber
Discuss Early with AHJ
Work with Experienced People
Let WoodWorks Help for Free
Create Your Market Distinction

Images: Korb & Associates

Questions? Ask us anything.

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Regional Director | OR, AK, HI, ID, WA

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janelle.leafblad@woodworks.org

901 East Sixth, Thoughtbarn-Delineate Studio,
Leap!Structures, photo Casey Dunn