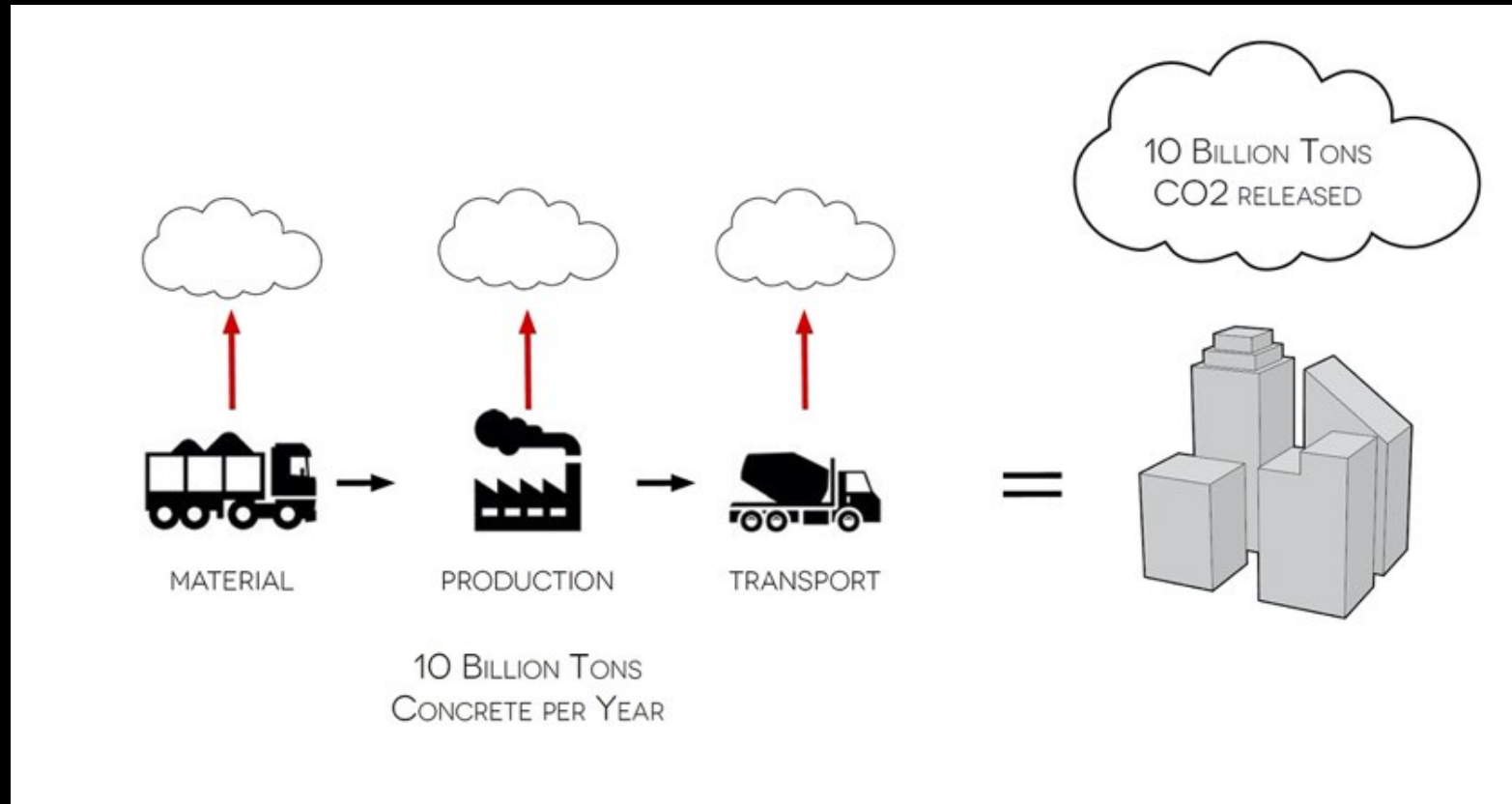


TMBR | PUSHING THE BOUNDARIES OF MASS TIMBER CONSTRUCTION

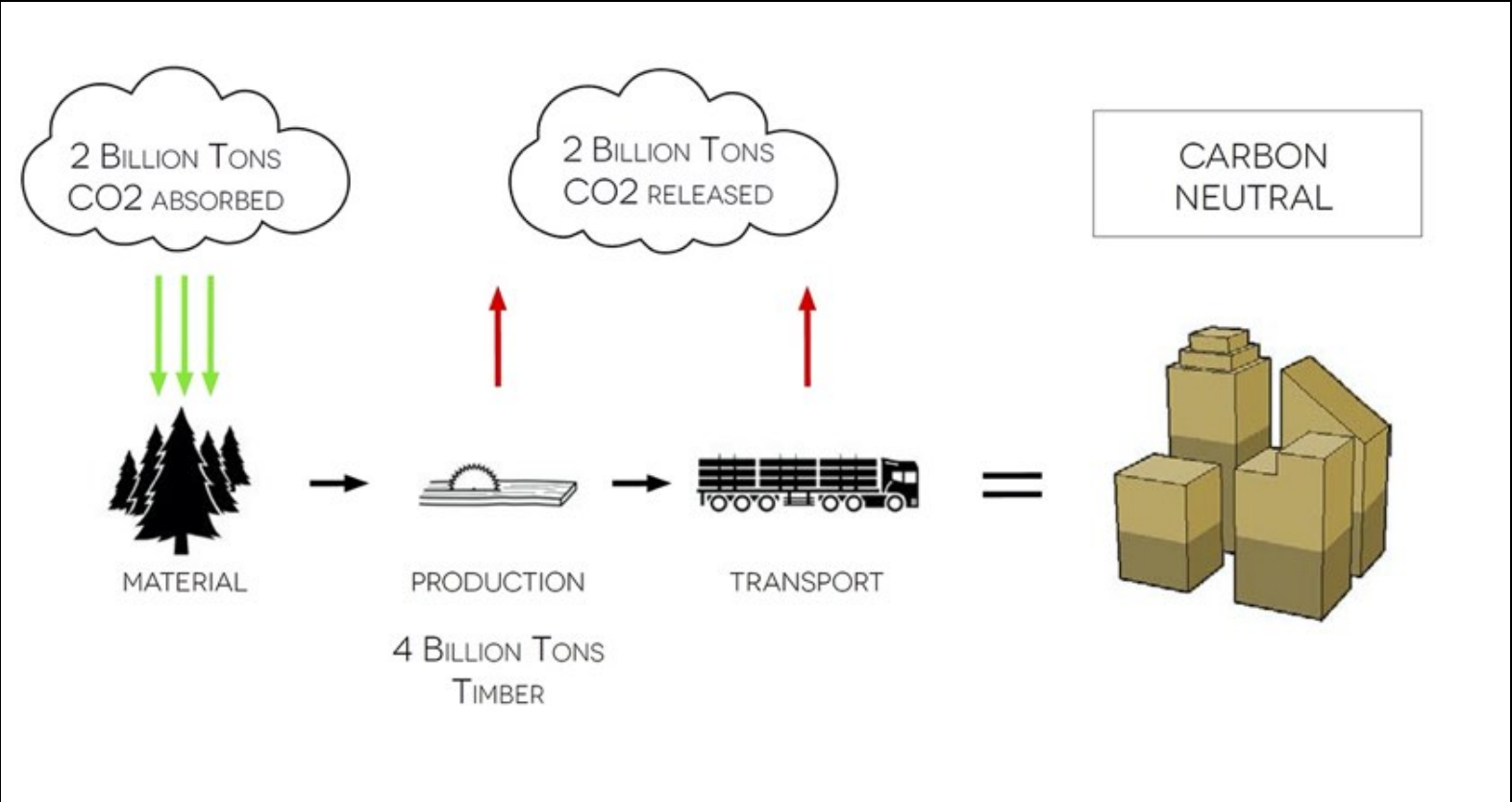
Disclaimer: This presentation was developed by a third party and is not funded by WoodWorks or the Softwood Lumber Board.



TMBR | BACKGROUND



TMBR | BACKGROUND



TMBR | MASS TIMBER TECHNOLOGIES

Glue Laminated Timber (GLT)



Cross-Laminated Timber (CLT)



Nail-Laminated Timber (NLT)



Photo: Think Wood

Dowel-Laminated Timber (DLT)



Photo: StructureCraft

Mass plywood panels (MPP)



Photo: Freres Lumber



TMBR | CLT PANEL

3-ply 3-layer
(3.43" - 4.14")



5-ply 5-layer
(5.47" - 6.90")



7-ply 7-layer
(7.52" - 9.66")



9-ply 9-layer
(9.57" - 12.42")



7-ply 5-layer



9-ply 7-layer

TMBR | CLT STRUCTURAL – FLAT, P&B, HONEY



STRUCTURAL SOLUTIONS | POST + PLATE

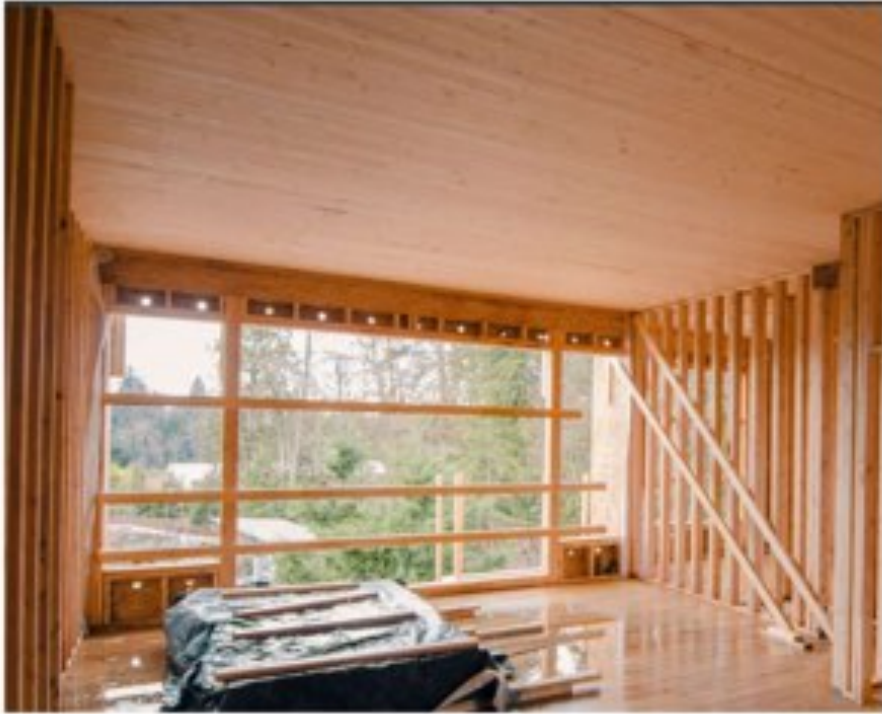


STRUCTURAL SOLUTIONS | POST, BEAM + PLATE



STRUCTURAL SOLUTIONS | HONEYCOMB

TMBR | CLT STRUCTURAL – LIGHT FRAME + STEEL

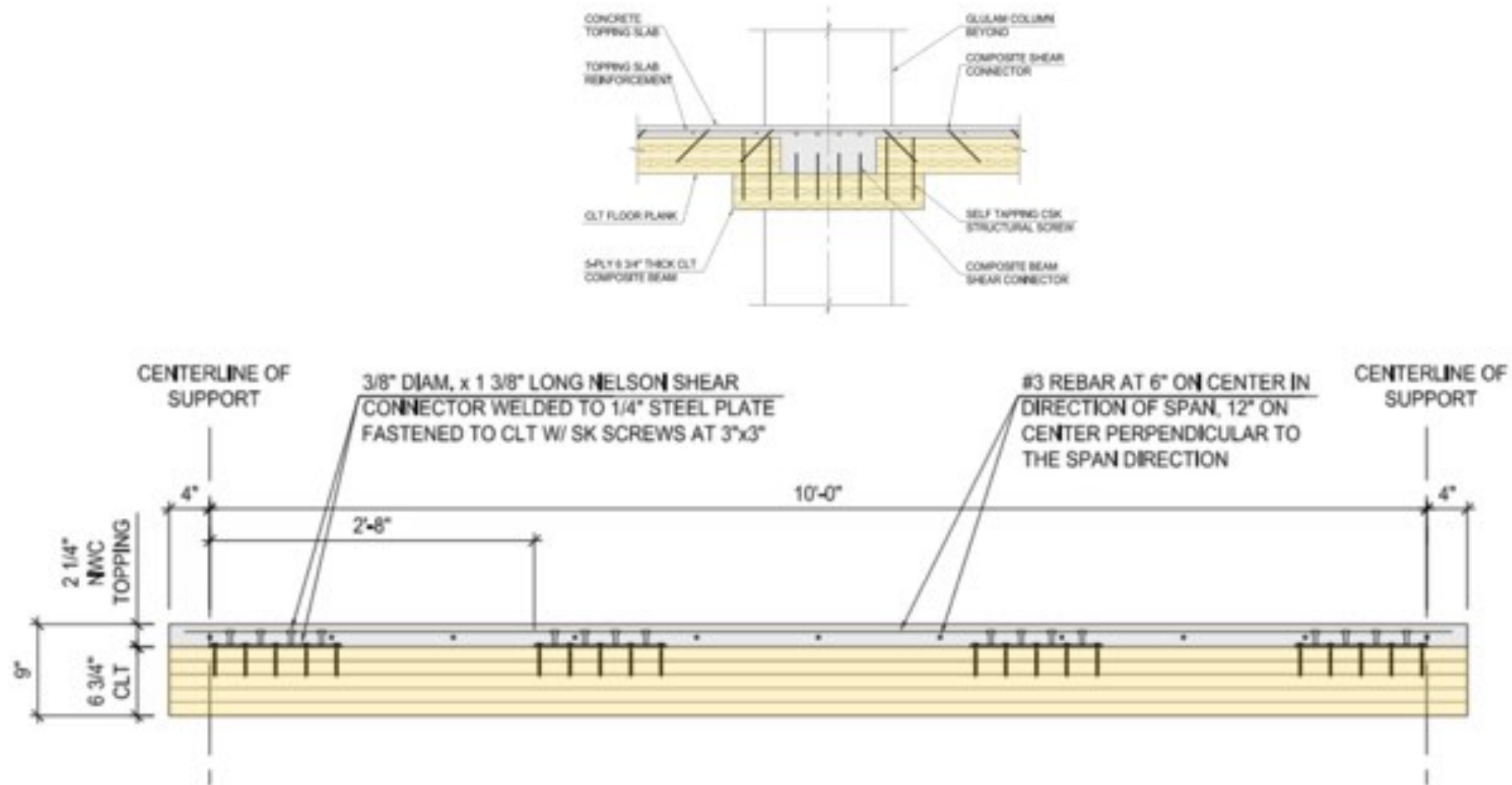


STRUCTURAL SOLUTIONS | HYBRID LIGHT-FRAME + MASS TIMBER



STRUCTURAL SOLUTIONS | HYBRID STEEL + MASS TIMBER

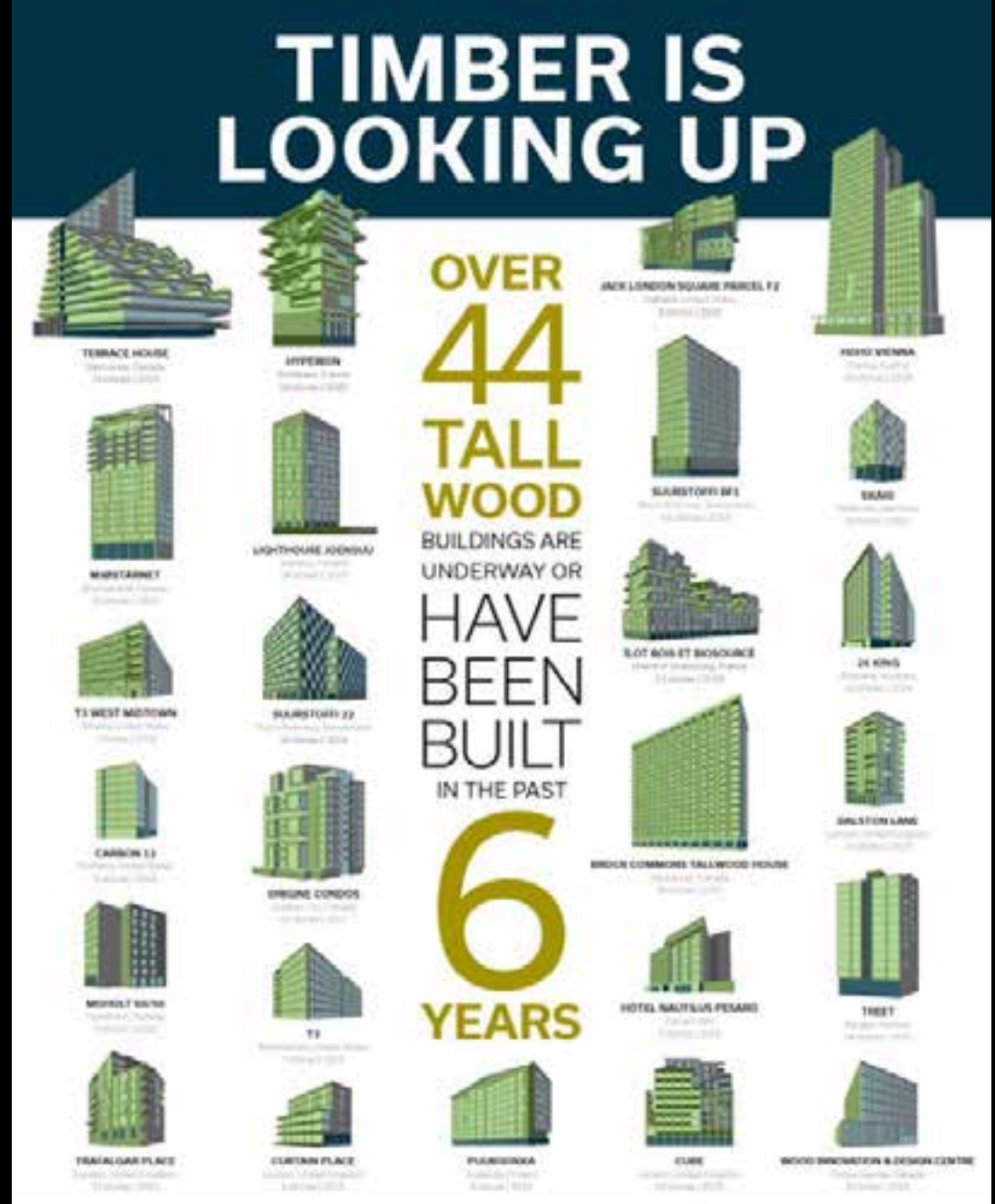
TMBR | CLT COMPOSITE SECTION



TMBR | SITE



MASS TIMBER | PROJECTS



What's next for Taller Wood? To find out, visit:
ThinkWood.com/TallerWood

**THINK
WOOD.**

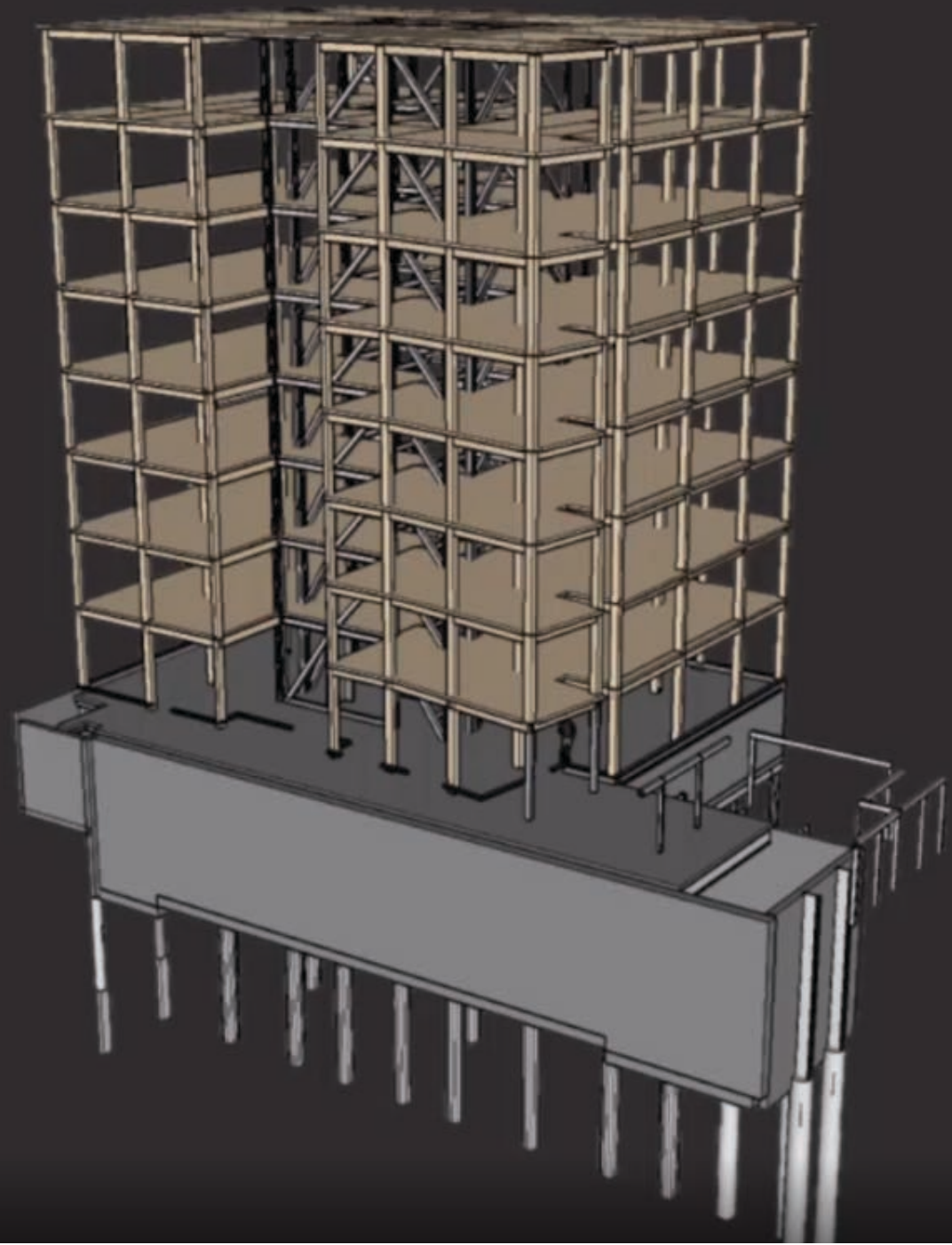
CARBON 12 | PORTLAND, OR



CARBON 12 | CONSTRUCTION



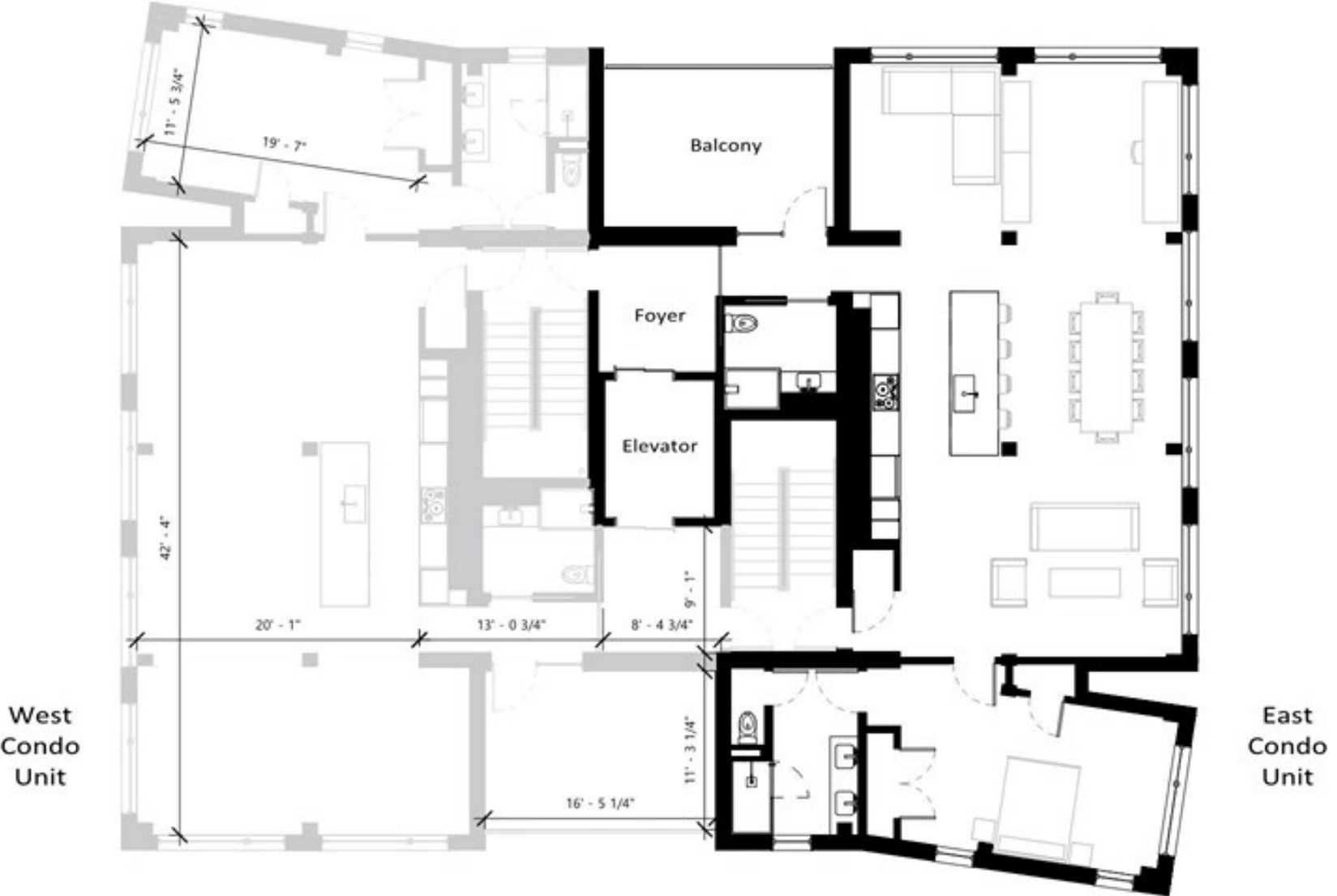
CARBON 12 | STRUCTURE



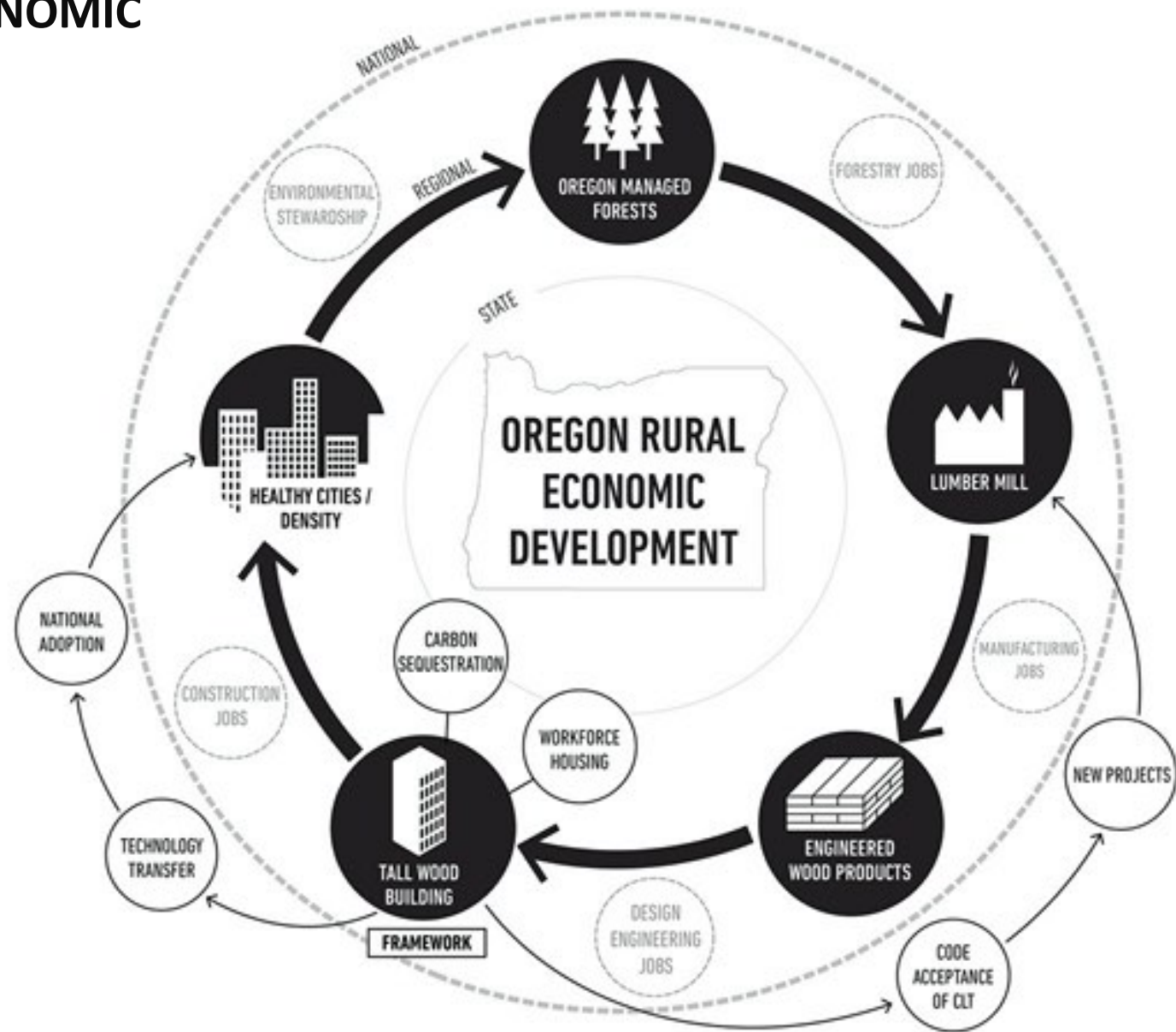
CARBON 12 | INTERIORS



CARBON 12 | PLANS



CARBON 12 | ECONOMIC



MASS TIMBER | MANUFACTURER LOCATIONS



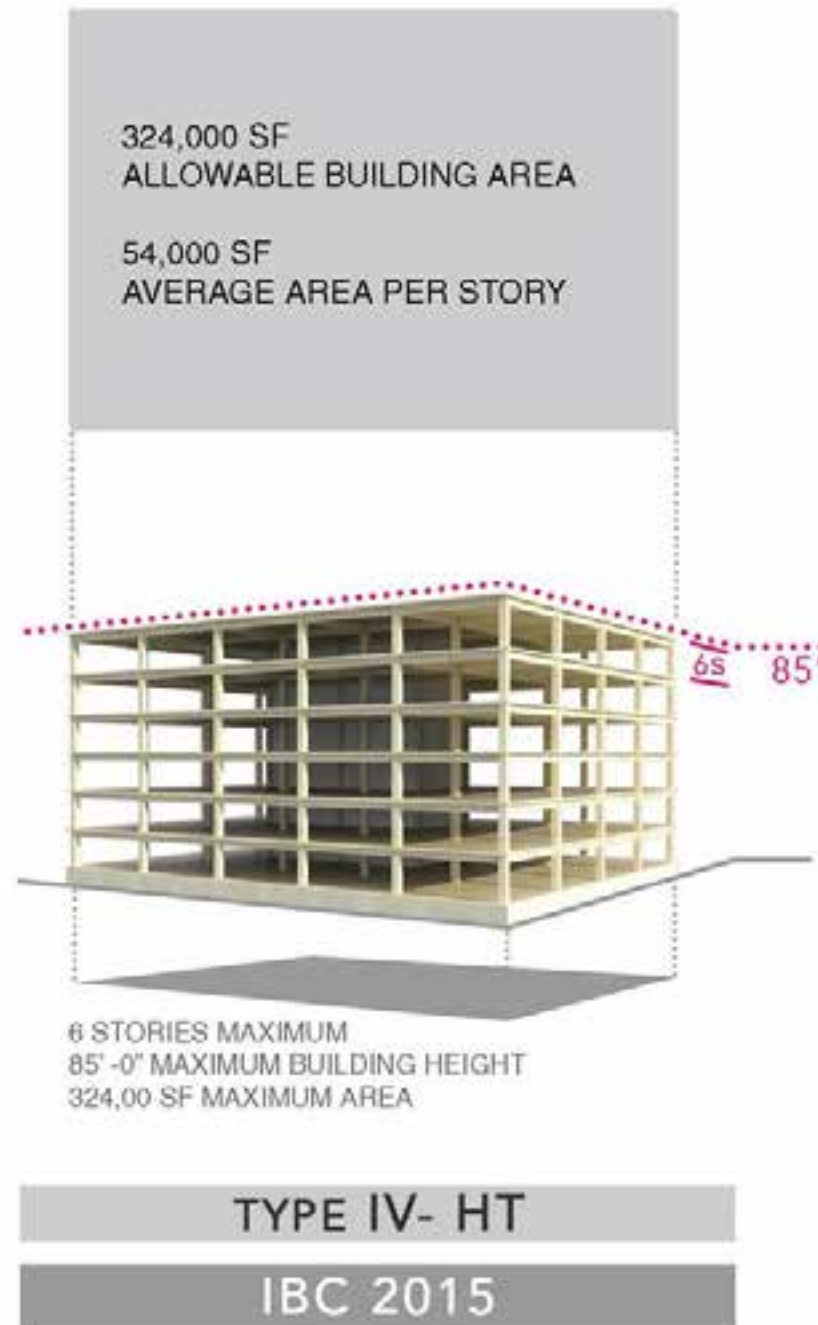
NORTH AMERICAN CLT/nlt/dlt MANUFACTURERS

1. STRUCTURE CRAFT, ABBOTSFORD, BC (nlt, dlt)
2. STRUCTURELAM, BC, CANADA
3. KATERRA, SPOKANE, WA
4. FRERES LUMBER CO, LYONS, OR
5. WESTERN STRUCTURES, VENETA, OR (glulam)
6. DR JOHNSON WOOD, RIDDLE, OR
7. TERRALAM CLT, LUFKIN, TX
8. NORDIC, MONTREAL, CANADA
9. Vaagan timbers, colville, wa
10. Smartlam, Galloway, b.c. | Columbia falls, mo |
Dothan, al

T-3 | MINNEAPOLIS, MN



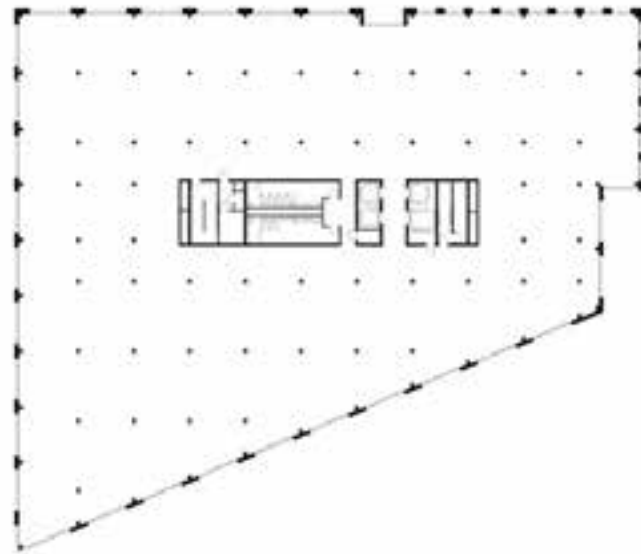
T-3 | CONSTRUCTION TYPE



T-3 | INTERIOR



T-3 | PLAN GRID + INTERIOR PICTURE



T3 | PLAN LEVELS 3-7



T-3 | CONSTRUCTION



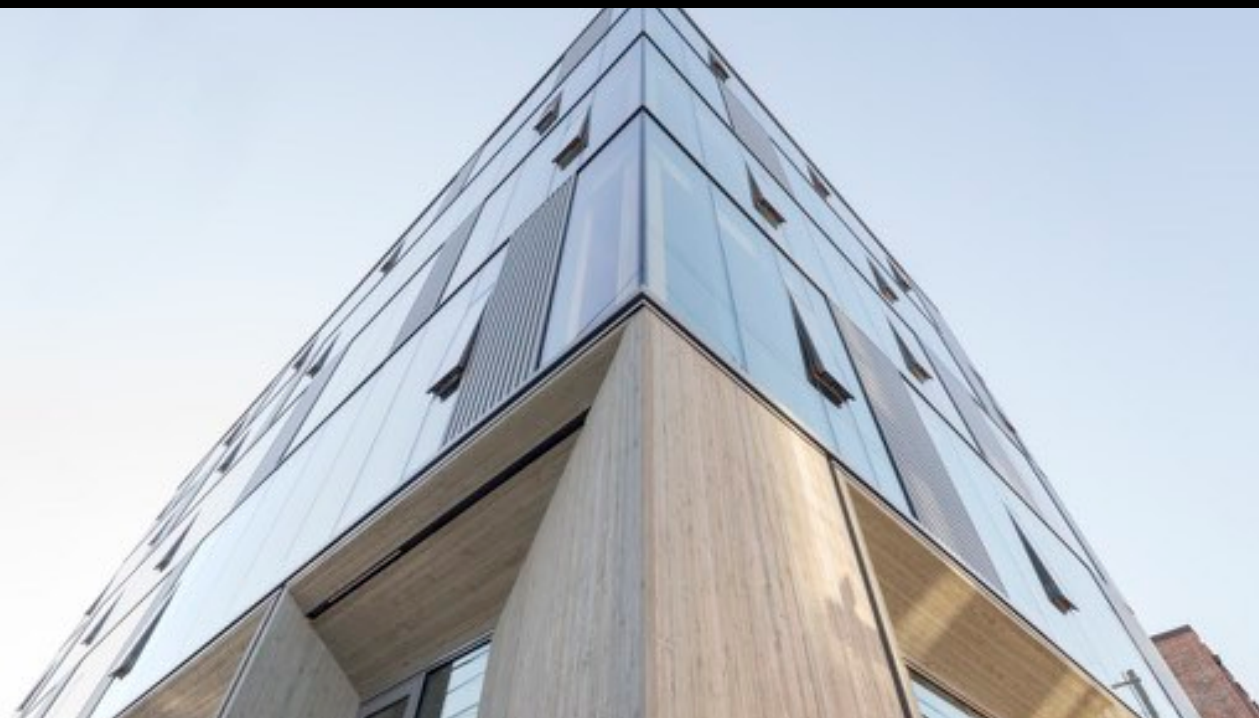
T-3 | MANUFACTURE+TRANSPORT+CONSTRUCTION



TMBR | TEAM



MASS TIMBER | PORTLAND PROJECTS



MASS TIMBER | ICC TYPE iv CLASSIFICATIONS 2021



18 STORIES
BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-A



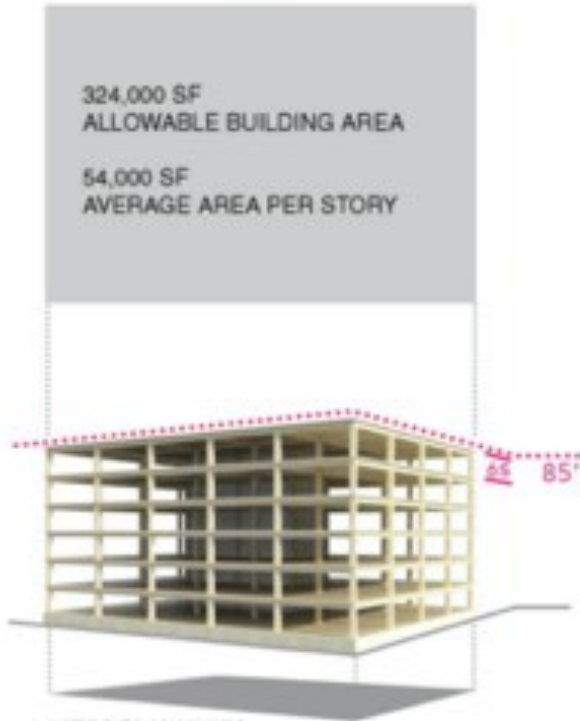
12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-B



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C



324,000 SF
ALLOWABLE BUILDING AREA

54,000 SF
AVERAGE AREA PER STORY

6 STORIES MAXIMUM
85'-0" MAXIMUM BUILDING HEIGHT
324,00 SF MAXIMUM AREA

TYPE IV- HT

IBC 2015

IBC 2021

BUSINESS OCCUPANCY [GROUP B]

*BUILDING FLOOR-TO-FLOOR HEIGHTS ARE SHOWN AT 12'-0" FOR ALL EXAMPLES FOR CLARITY IN COMPARISON BETWEEN 2015 TO 2021 IBC CODES.

BROCK COMMONS | EXTERIOR / INTERIOR



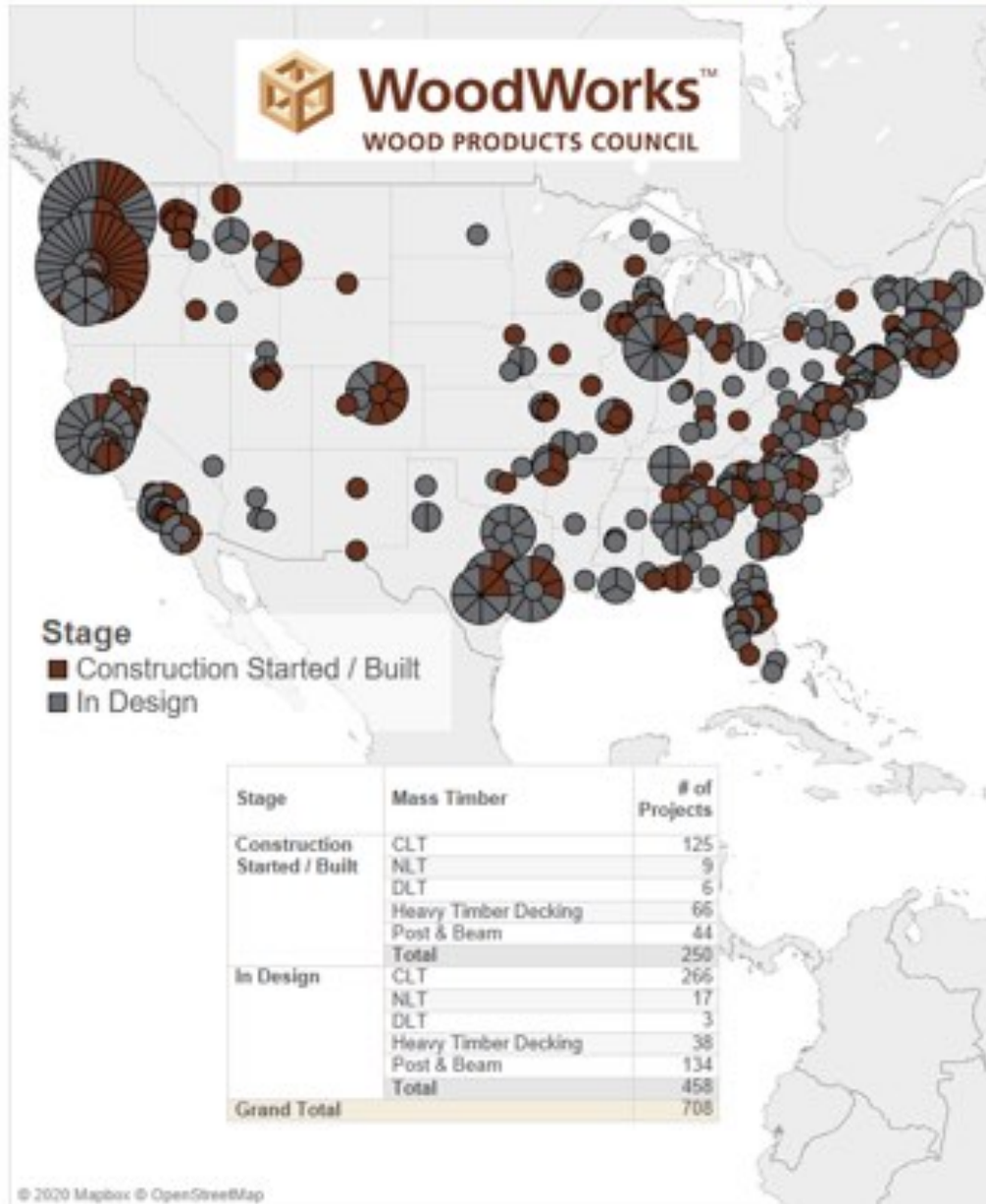
ARBORA | CEILING TESTING



MGA | WOOD INNOVATION & DESIGN CENTER



MASS TIMBER PROJECTS | DESIGNED & CONSTRUCTED (dec 2019)



State	Stage		State	Stage	
AK	In Design	1	MS	In Design	4
AL	Construction Started / Built	3	MT	Construction Started / Built	6
AR	In Design	8		In Design	5
AZ	Construction Started / Built	3	NC	Construction Started / Built	13
CA	In Design	5		In Design	22
	In Design	3	ND	In Design	1
CO	Construction Started / Built	32	NE	Construction Started / Built	1
	In Design	68		In Design	3
CT	Construction Started / Built	14	NH	Construction Started / Built	1
	In Design	11		In Design	1
DC	Construction Started / Built	3	NJ	Construction Started / Built	1
	In Design	6		In Design	6
DE	Construction Started / Built	2	NM	Construction Started / Built	1
	In Design	5	NV	In Design	2
FL	In Design	2	NY	Construction Started / Built	6
GA	Construction Started / Built	15		In Design	24
	In Design	18	OH	Construction Started / Built	1
HI	Construction Started / Built	4		In Design	5
	In Design	13	OK	Construction Started / Built	1
IA	In Design	3		In Design	2
ID	Construction Started / Built	3	OR	Construction Started / Built	25
	In Design	3		In Design	23
IL	Construction Started / Built	3	PA	Construction Started / Built	3
	In Design	5		In Design	5
IN	Construction Started / Built	11	RI	Construction Started / Built	2
	In Design	1		In Design	1
KS	Construction Started / Built	1	SC	Construction Started / Built	9
	In Design	1		In Design	11
KY	Construction Started / Built	2	TN	Construction Started / Built	3
	In Design	1		In Design	4
LA	Construction Started / Built	2	TX	Construction Started / Built	17
	In Design	5		In Design	37
MA	Construction Started / Built	13	UT	Construction Started / Built	3
	In Design	25		In Design	3
MD	Construction Started / Built	1	VA	Construction Started / Built	6
	In Design	7		In Design	7
ME	Construction Started / Built	1	VT	Construction Started / Built	1
	In Design	14		In Design	8
MI	Construction Started / Built	2	WA	Construction Started / Built	28
	In Design	6		In Design	44
MN	Construction Started / Built	2	WI	Construction Started / Built	8
	In Design	4		In Design	12
MO	Construction Started / Built	5	WV	Construction Started / Built	2
	In Design	5	WY	Construction Started / Built	1

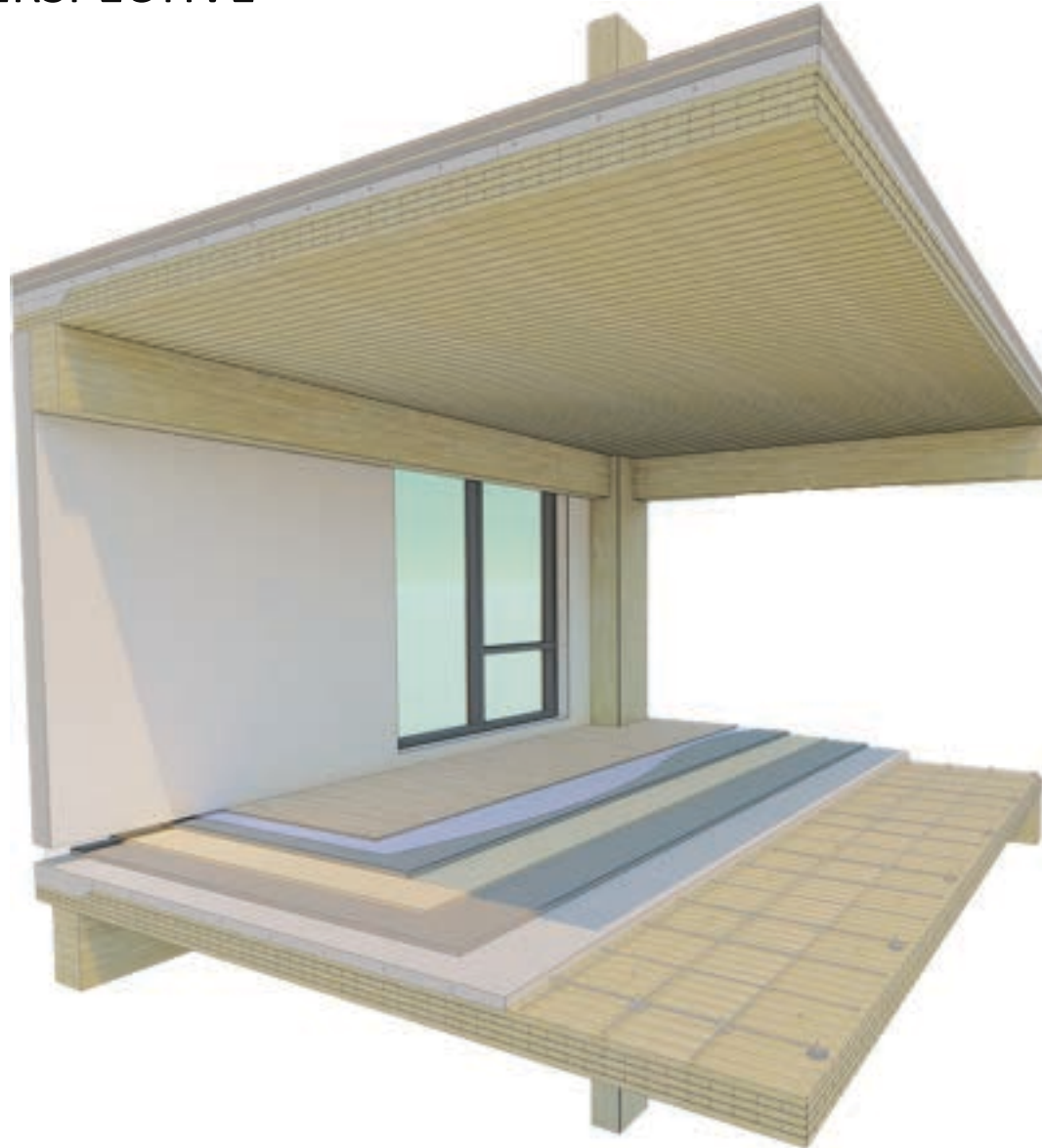
Considering mass timber for a project?
Ask us anything.

For free project support, contact:
help@woodworks.org
woodworks.org/project-assistance

TMBR | T-3 SECTION PERSPECTIVE



TMBR | TMBR SECTION PERSPECTIVE



TMBR | STRUCTURAL GRID ROTATION



TMBR | FRONT RENDER



TMBR | BACK RENDER



TMBR | INTERIOR RENDER



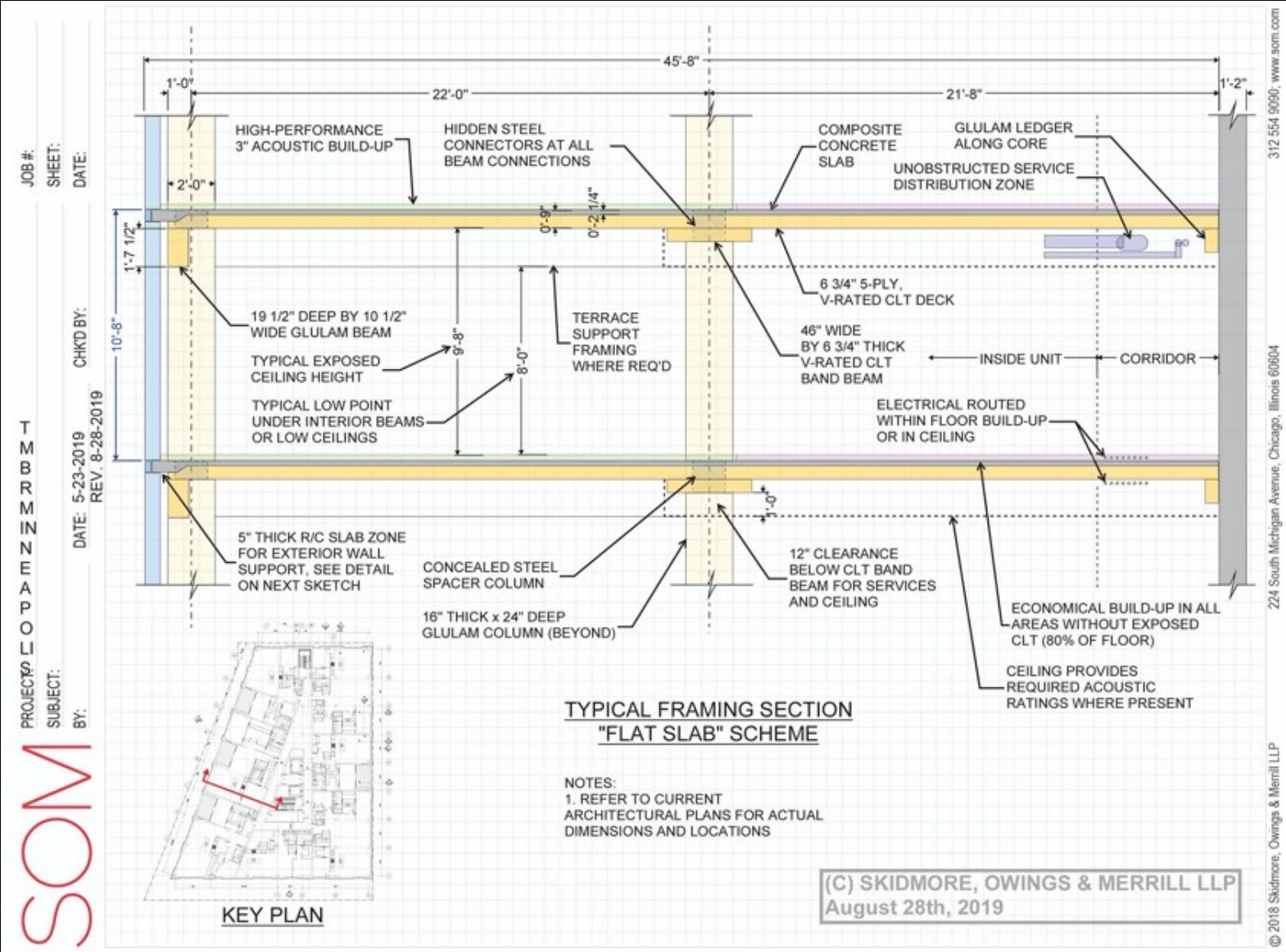
TMBR | INTERIOR RENDER



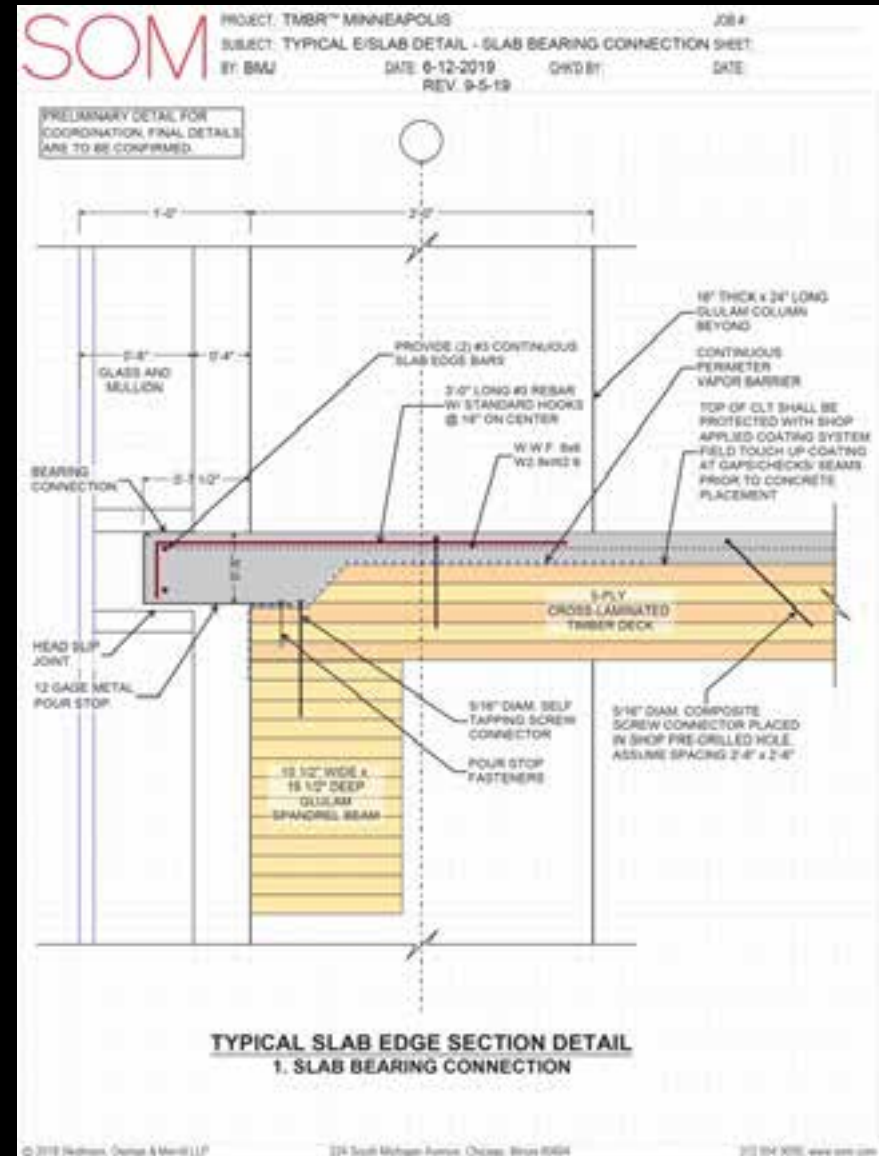
TMBR | ROOF DECK RENDER



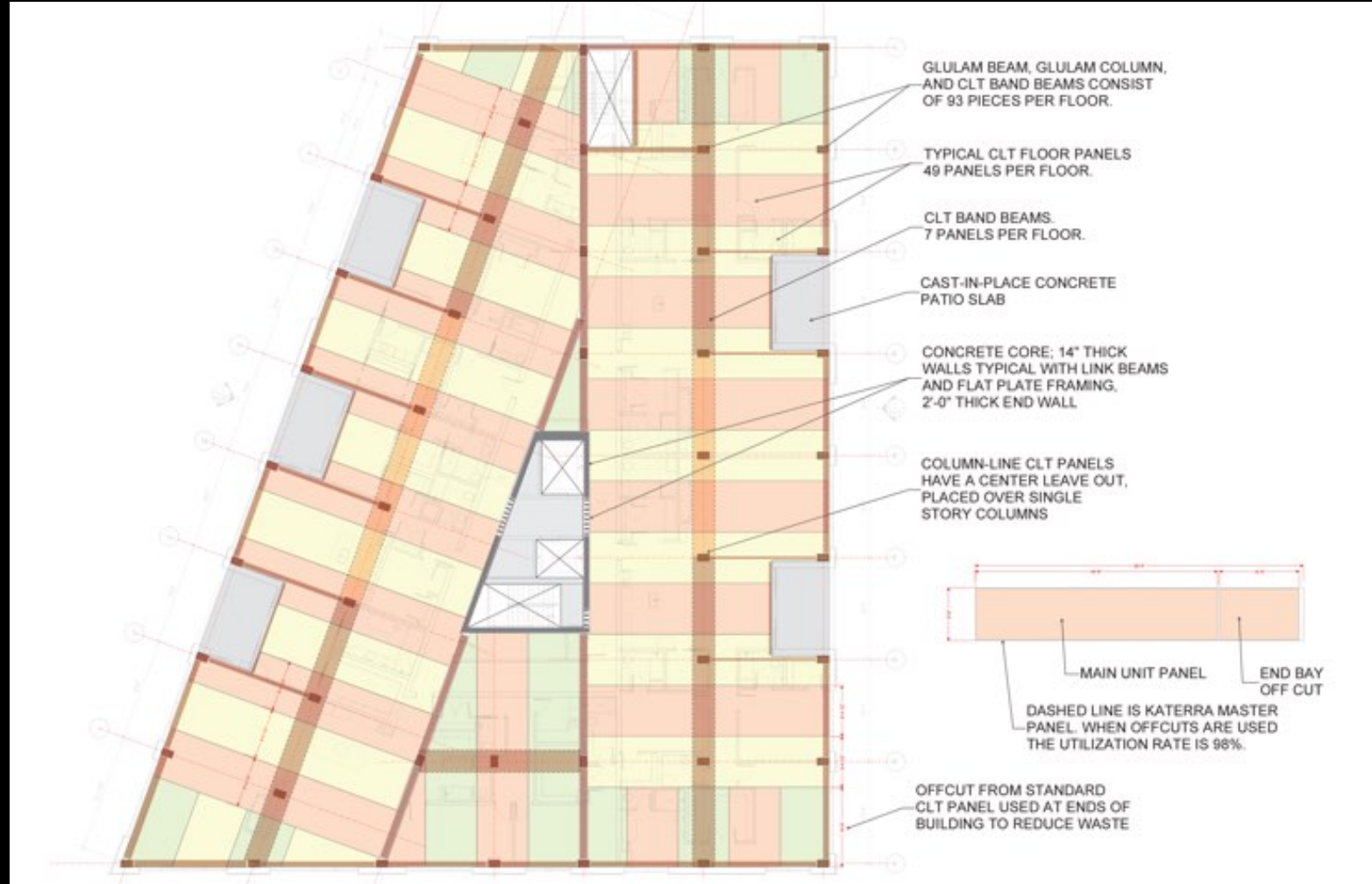
TMBR | FLAT SLAB SECTION – SOM



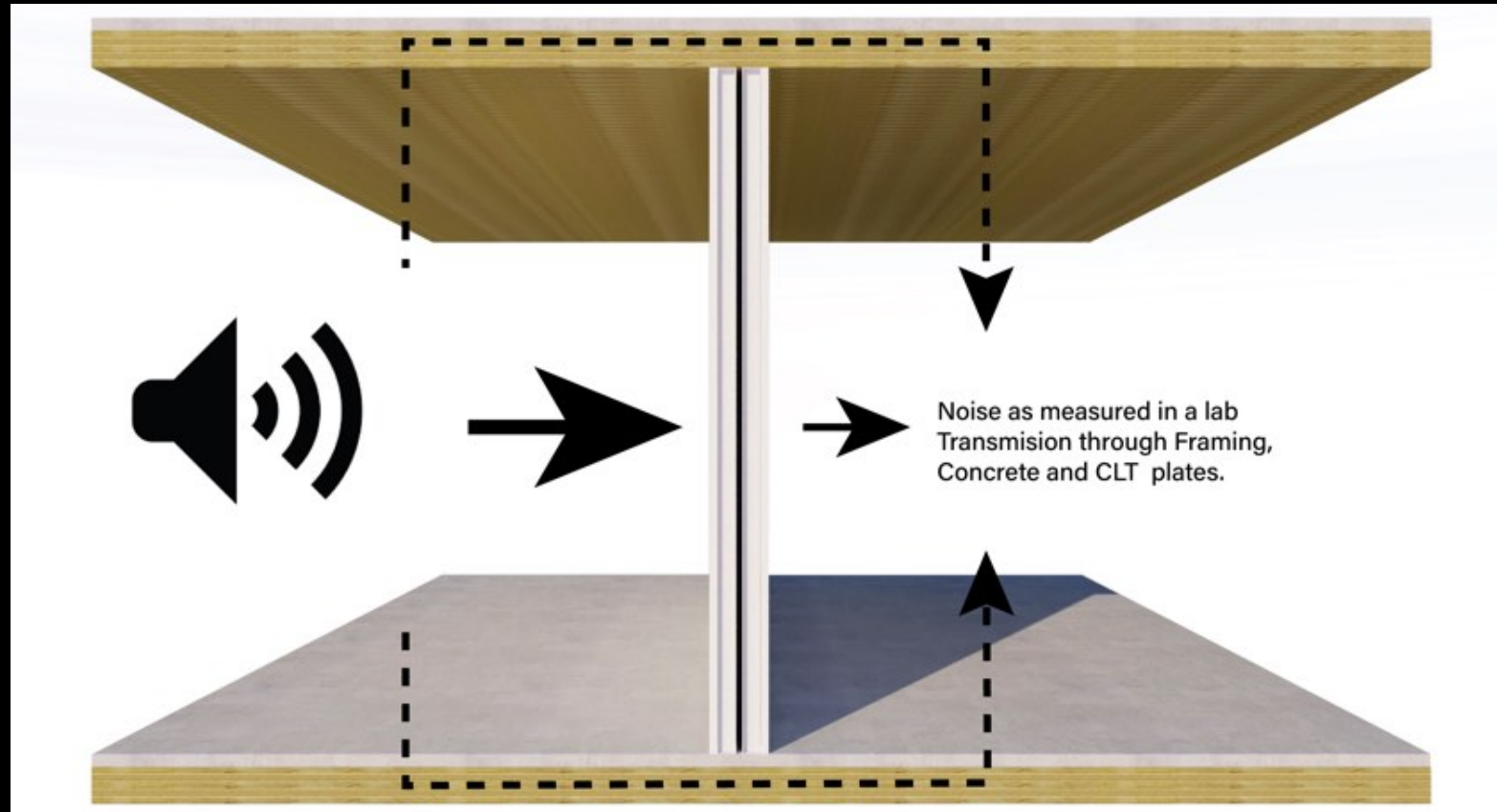
TMBR | SLAB EDGE DETAIL – SOM



TMBR | FLOOR PANELIZATION PLAN



TMBR | ACOUSTIC FLANKING



TMBR | CLT ACOUSTIC PROPERTIES

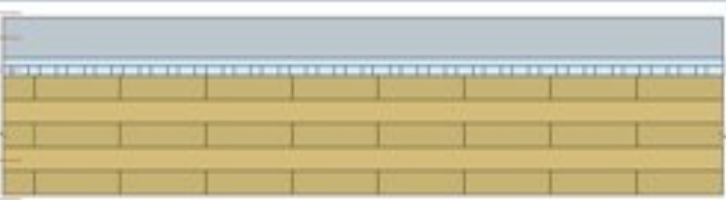
Finish Floor If Applicable

Concrete/Gypsum Topping

Acoustical Mat Product

CLT Panel

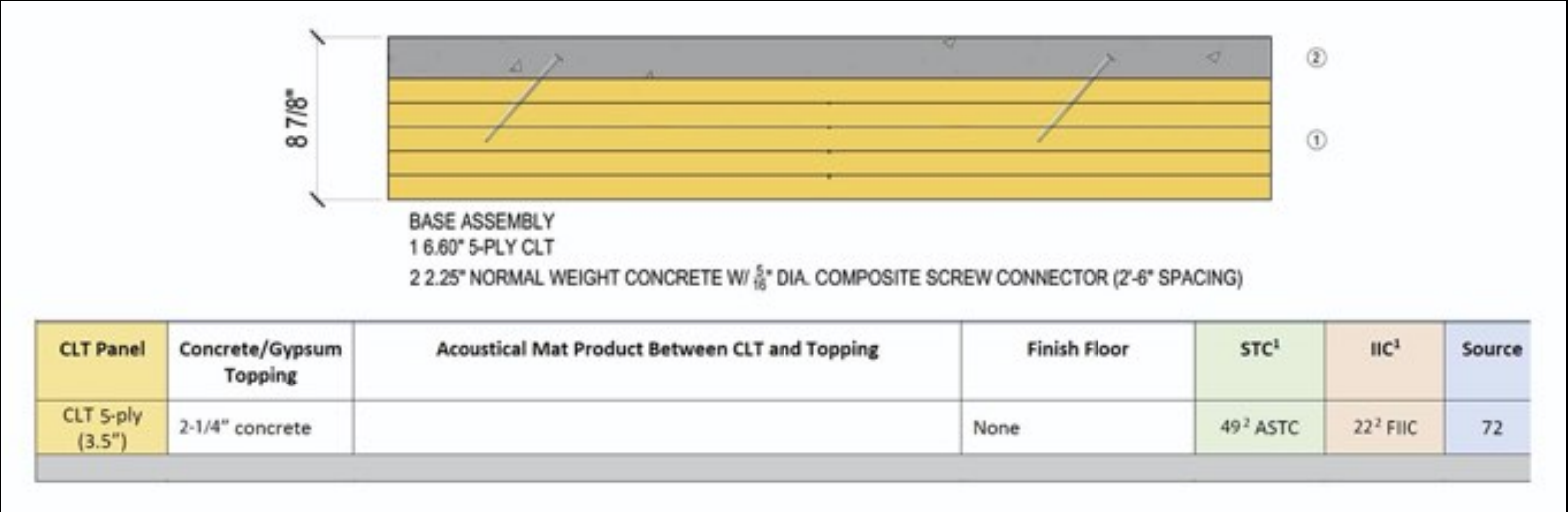
No direct applied or hung ceiling



CLT Panel	Concrete/Gypsum Topping	Acoustical Mat Product Between CLT and Topping	Finish Floor	STC ¹	IIC ¹	Source
CLT 3-ply (3.5")	3" concrete	Maxxon Acousti-Mat® 3/4	None	53 ² ASTC	45 ² FIIC	72
CLT 5-ply (6.875")	1-1/2" Gyp-Crete®	Maxxon Acousti-Mat® 3/4	None	47 ² ASTC	47 ² AIIC	1
			LVT	-	49 ² AIIC	
			Carpet + Pad	-	75 ² AIIC	
			LVT on Acousti-Top®	-	52 ² AIIC	
			Eng Wood on Acousti-Top®	-	51 ² AIIC	
		Maxxon Acousti-Mat® ¾ Premium	None	49 ² ASTC	45 ² AIIC	
			LVT	-	47 ² AIIC	
			LVT on Acousti-Top®	-	49 ² AIIC	
	1-1/2" Levelrock® Brand 2500	USG SAM N25 Ultra	None	45 ⁵	39 ⁵	15
			LVT	48 ⁵	47 ⁵	16
			LVT Plus	48 ⁵	49 ⁵	58
			Eng Wood	47 ⁵	47 ⁵	59
			Carpet + Pad	45 ⁵	67 ⁵	60
			Ceramic Tile	50 ⁵	46 ⁵	61
		Soprema® Insonomat	None	45 ⁵	42 ⁵	15
			LVT	48 ⁵	44 ⁵	16
			LVT Plus	48 ⁵	47 ⁵	58
			Eng Wood	47 ⁵	45 ⁵	59
			Carpet + Pad	45 ⁵	71 ⁵	60
			Ceramic Tile	50 ⁵	46 ⁵	61
		USG SAM N75 Ultra	None	45 ⁵	38 ⁵	15
			LVT	48 ⁵	47 ⁵	16
			LVT Plus	48 ⁵	49 ⁵	58

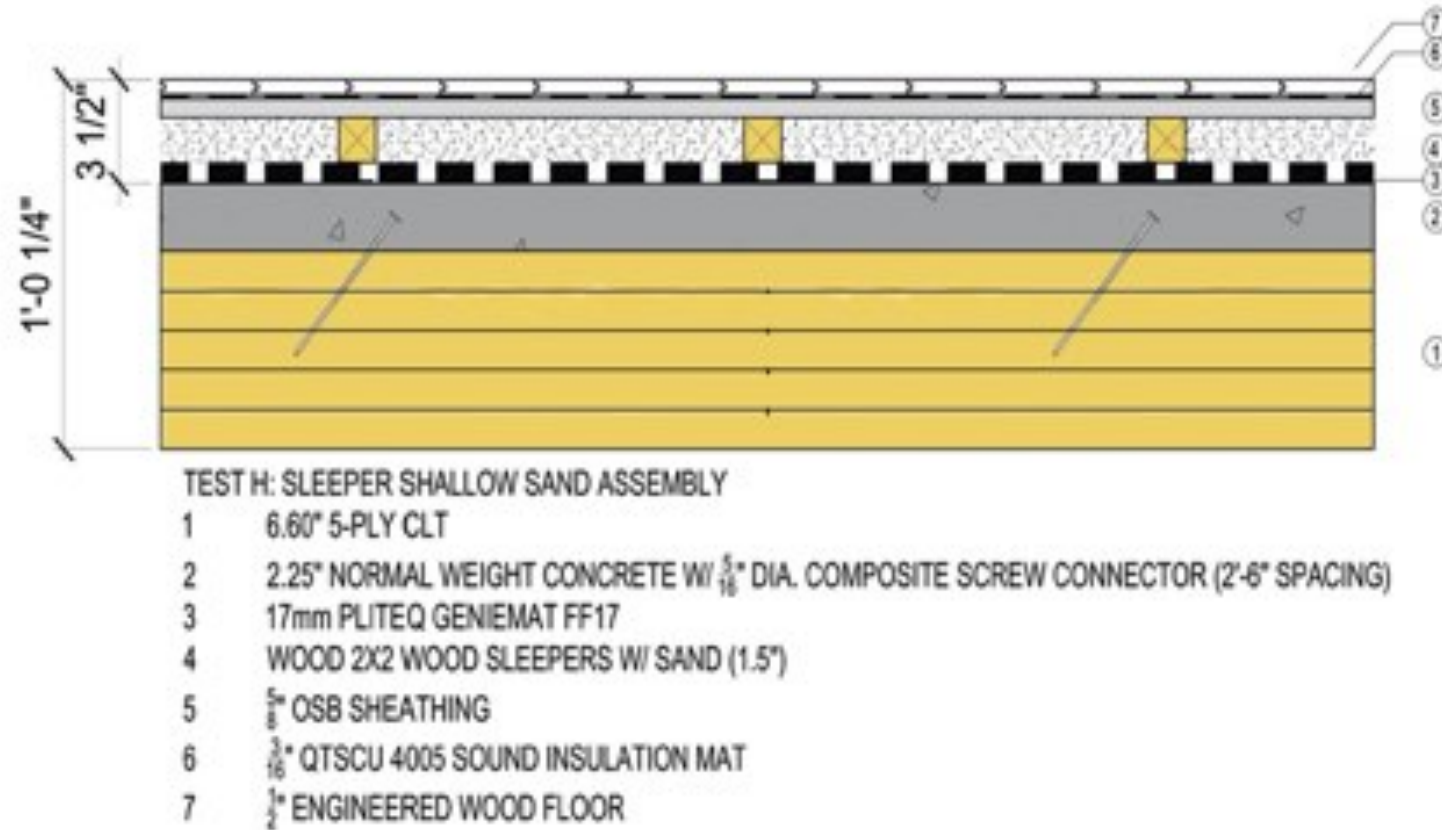
Source: WoodWorks

TMBR | COMPOSITE SLAB ACOUSTIC PROPERTIES

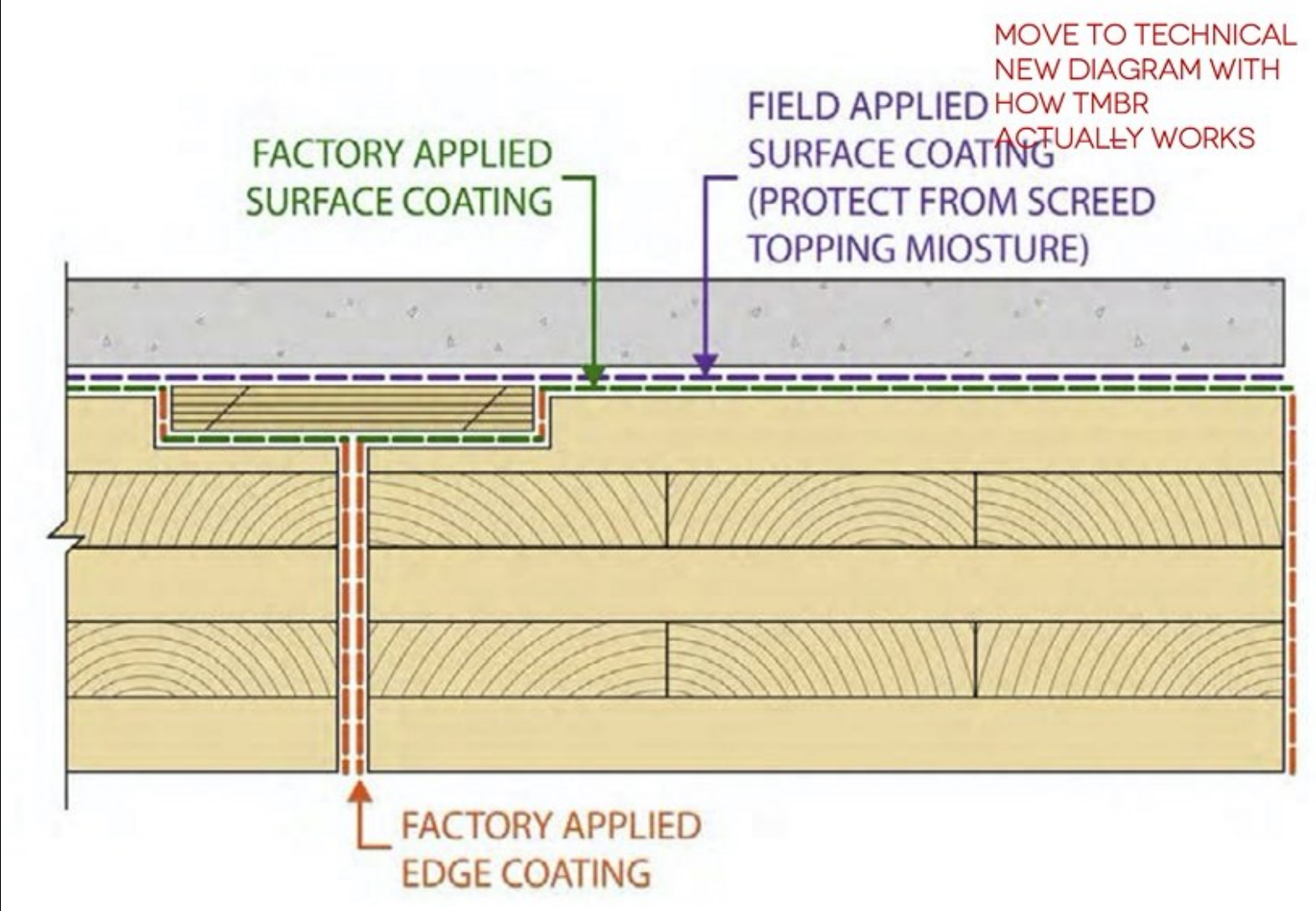


Source: WoodWorks

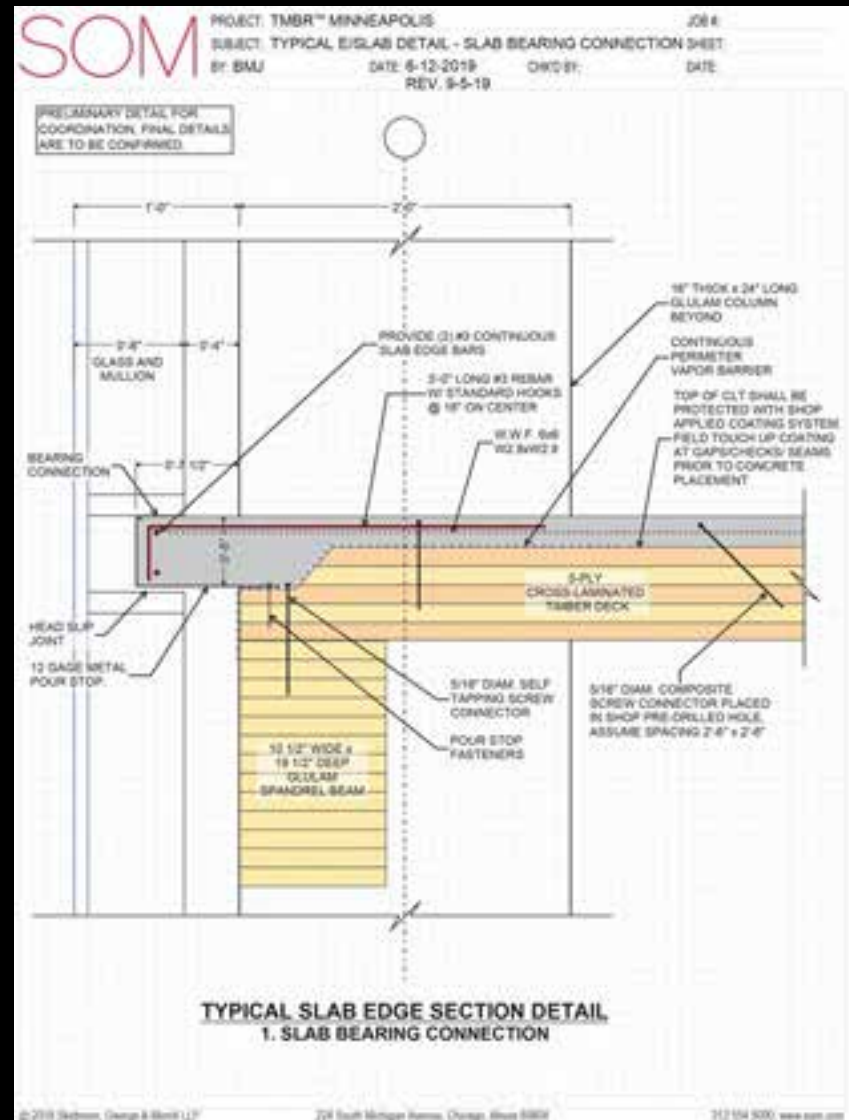
TMBR | CLT ACOUSTIC PROPERTIES



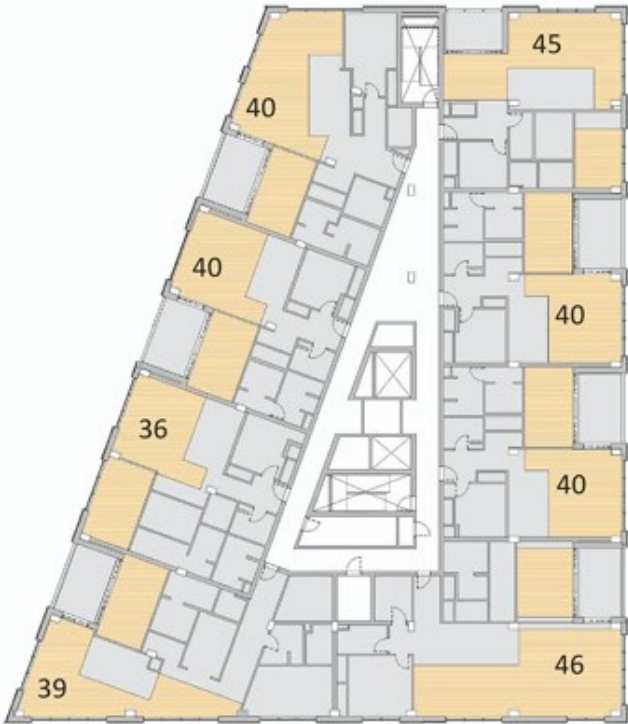
TMBR | MOISTURE DIAGRAM



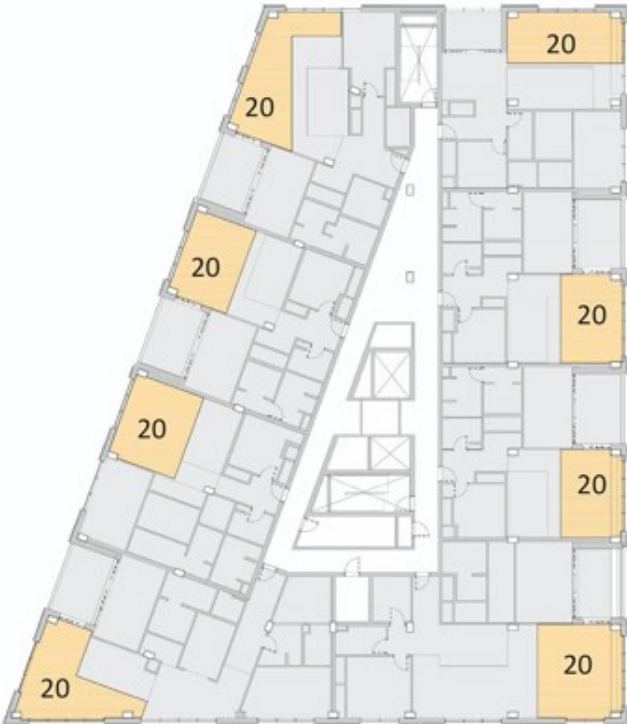
TMBR | SLAB EDGE DETAIL – FIRE



TMBR | ALTERNATE CODE – 20% VS 40%



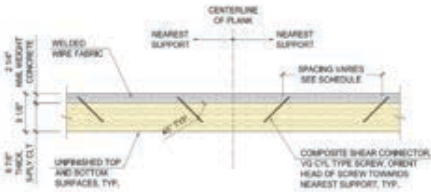
RCP: SECOND FLOOR DESIRED



RCP: SECOND FLOOR REQUIRED (20% EXPOSED)

Rationale for Increased Exposed Mass Timber Surfaces

Enhanced Fire Protection Features



1 TYPICAL COMPOSITE FLOOR DETAIL



Timber-Concrete Deck System

Exposed CLT Deck
-Encapsulation: None
-Tested Rating: 2hrs
-Calculated Rating: 2 to 2.5hrs

Encapsulated Areas / Corridors
-Encapsulation: 80 mins
-Tested Rating: 2hrs
-Calculated Rating: 3 to 3.5hrs

Concrete Terrace Deck
-Non-Combustible
-Tested Rating: 3.0hrs

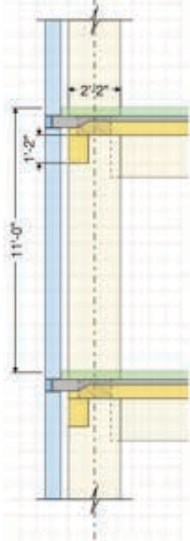
Glulam Framing
-Encapsulation: None / 80 mins
-Tested Rating: 2hrs
-Calculated Rating: 2.5 to 3.5hrs

2021 IBC Req'd Rating: 2hr

- Notes:
- 1. All steel connectors are concealed
 - 2. Concrete topping creates continuous non-combustible barrier between levels
 - 3. Fire-stopping at concrete slabs

Rationale for Increased Exposed Mass Timber Surfaces

Enhanced Fire Protection Features



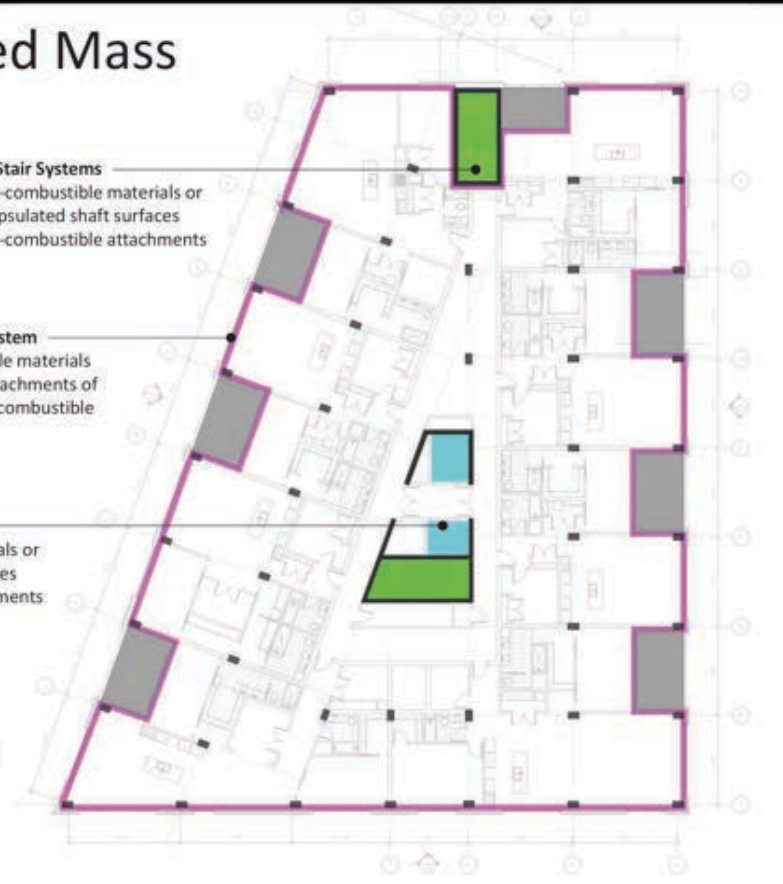
Exterior Wall Section

Exit Stair Systems
-Non-combustible materials or encapsulated shaft surfaces
-Non-combustible attachments

Exterior Wall System
-Non-combustible materials
-Support and attachments of system are non-combustible

Elevator Shafts
-Non-combustible materials or encapsulated shaft surfaces
-Non-combustible attachments

- Notes:
1. Concrete topping slabs are extended to support exterior wall and create non-combustible barrier between levels



TMBR | CHARRING



Design & Tools - WoodWorks

woodworks.org/design-and-tools/

Apps YouTube Maps TMBR

Design & Tools


This section highlights building code and structural system opportunities related to the design of non-residential and multi-family wood buildings, and provides links to additional resources. For assistance with a project, email help@woodworks.org or contact the Regional Director nearest you.

BUILDING TYPES

- Multi-Family/Mixed-Use
- Educational
- Office
- Commercial Low-Rise
- Industrial
- Civic/Recreational
- Institutional/Healthcare

BUILDING SYSTEMS

- Wood-Frame
- Mass Timber/Composite Systems
- Panelized Roofs
- Timber-Frame



University of Washington – W.G. Clark Construction, Ankrom Moisan Architects.




DESIGN TOPICS

- Structural Design
- Fire and Life Safety

DESIGN TOOLS

- Design Guides & Standards
- Design Software
- CAD & REVIT Details
- Online Calculators
- Span Tables
- Inventory of Fire Resistance-Tested Mass Timber Assemblies
- Inventory of Mass Timber Acoustic Assemblies

FUNDING PARTNERS



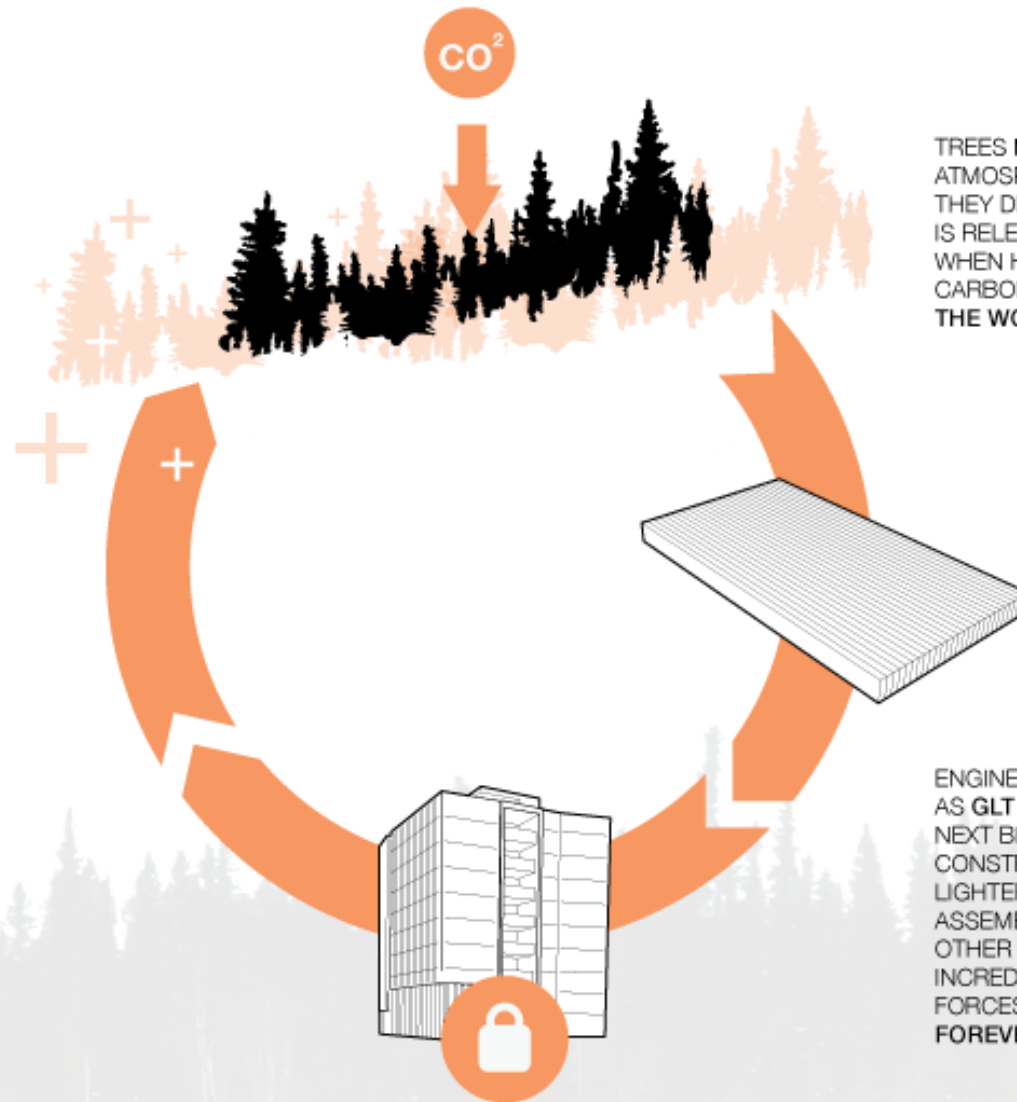
TMBR | INSURANCE COMPARISON TO ELEVEN



CARBON SEQUESTRATION | CYCLE

CARBON12'S PIONEERING MASS TIMBER CONSTRUCTION, THE TALLEST IN THE UNITED STATES AT **85 FEET**, WILL BE A PRECEDENT, INSPIRATION, AND CATALYST FOR BUILDERS AND ARCHITECTS IN THE UNITED STATES.

THE INCREASED DEMAND FOR THESE WOOD PRODUCTS WILL IN TURN LEAD TO **A RESURGENCE** OF THE SUSTAINABLE TIMBER INDUSTRY IN THE US, MEANING MORE TREES PLANTED, MORE JOBS CREATED, AND MORE ATMOSPHERIC CO₂ **SEQUESTERED** IN OUR LIVING CITIES.



TREES NATURALLY SEQUESTER ATMOSPHERIC CO₂ AS THEY GROW. WHEN THEY DECOMPOSE OR BURN, THAT CARBON IS RELEASED BACK INTO THE ATMOSPHERE. WHEN HARVESTED FOR TIMBER, THE CARBON IS **FOREVER LOCKED AWAY INTO THE WOOD.**

ENGINEERED WOOD PRODUCTS, SUCH AS **GLT STRUCTURAL PANELS** ARE THE NEXT BIG REVOLUTION IN CONSTRUCTION. STRONG AS STEEL, LIGHTER THAN CONCRETE, WITH ASSEMBLY TIMES A BARE FRACTION OF OTHER CONSTRUCTION METHODS, AND INCREDIBLY RESILIENT TO SEISMIC FORCES, MODERN MASS TIMBER WILL **FOREVER CHANGE THE WAY WE BUILD.**

D/O

Architects

1621 HENNEPIN AVE | STE. 100

MINNEAPOLIS MINN | 55403

WWW.DWYEROGLESBAY.COM

INFO@DWYEROGLESBAY.COM

612.259.8623