



A New Path Forward for Tall Wood Construction: Code Provisions and Design Steps

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Photo: Kaiser+Path

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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



Course Description

We are at an exciting confluence in timber construction. The need for sustainable, urban construction has never been higher. Concurrently, mass timber products such as cross-laminated timber have opened the door to many new opportunities for construction, one of which is tall wood. In January 2019, the International Code Council (ICC) approved a set of proposals to allow tall wood buildings of up to 18 stories as part of the 2021 International Building Code (IBC). This presentation will introduce the new tall wood code provisions in depth. Starting with a review of the technical research and testing that supported their adoption, it will then take a detailed look at the new code provisions and methods of addressing the new requirements. Topics will include fire-resistance ratings and allowances for exposed timber, penetrations, sprinklers, connections, exterior walls and much more. Designers can expect to take away the knowledge they need to start exploring tall wood designs on their projects.

Learning Objectives

1. Review the global history of tall wood construction and highlight the mass timber products used in these structures.
2. Explore the work and conclusions of the ICC Ad Hoc Committee on Tall Wood Buildings in establishing 14 new code provisions for the 2021 IBC that address tall wood construction.
3. Discuss code-compliant options for exposing mass timber, where up to 2-hour fire-resistance ratings are required, and demonstrate design methodologies for achieving these ratings.
4. Review code requirements unique to tall wood buildings, focusing on items such as sprinklers, shaft construction and concealed spaces.

Questions we'll answer:

- What is tall wood?
- How tall is tall?
- How did we arrive at the proposed tall wood code changes?
- What are the new tall wood code provisions?
- How are design topics such as fire-resistance ratings addressed in tall wood structures?



TALL WOOD IN NORTH AMERICA CIRCA 1906

9 STORIES



GLOBAL TALL WOOD CIRCA 2015

7-14 STORIES



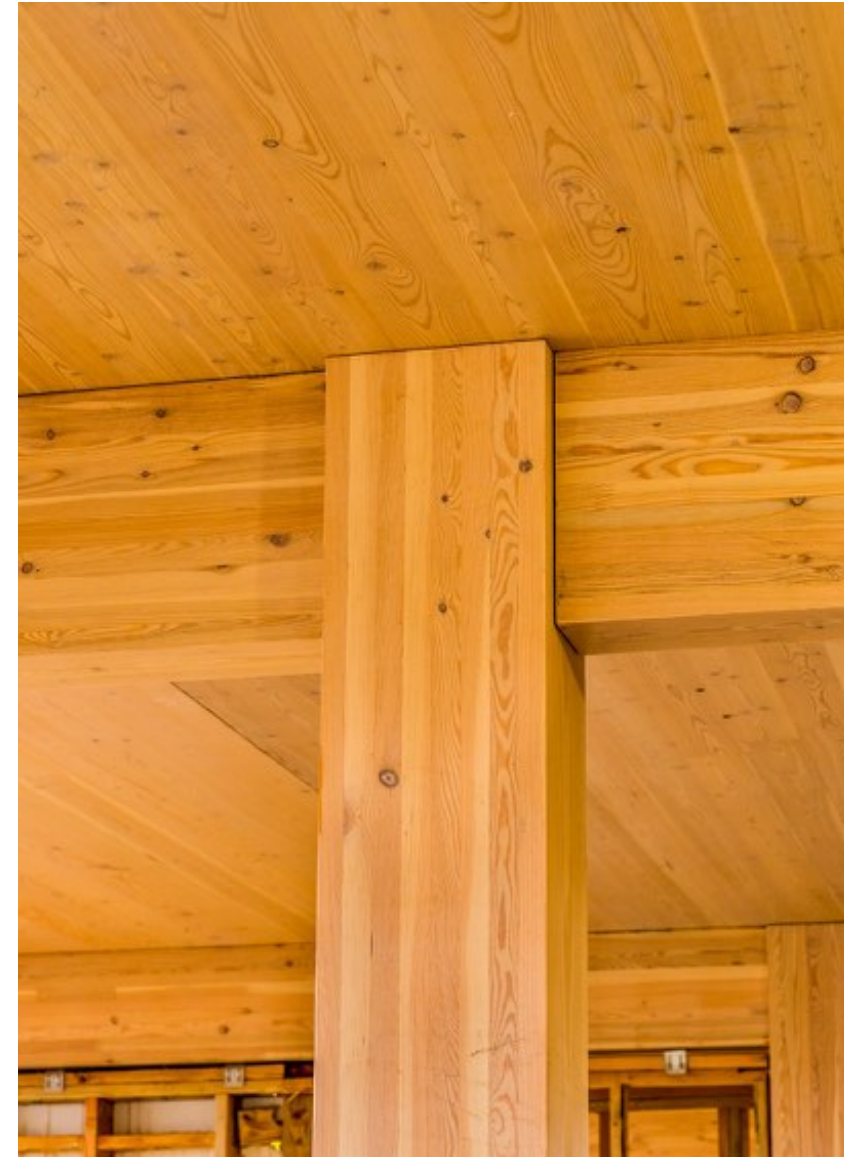
GLOBAL TALL WOOD CIRCA 2019

18-24 STORIES



TALL WOOD IN THE US CIRCA 2019

8 STORIES



Photos: Baumberger Studio/PATH Architecture/Marcus Kauffman | Architect: PATH Architecture

GLULAM



Photos: APA

CROSS-LAMINATED TIMBER (CLT)



NAIL-LAMINATED TIMBER (NLT)



Photo: Think Wood



Photo: StructureCraft



Photo: LendLease

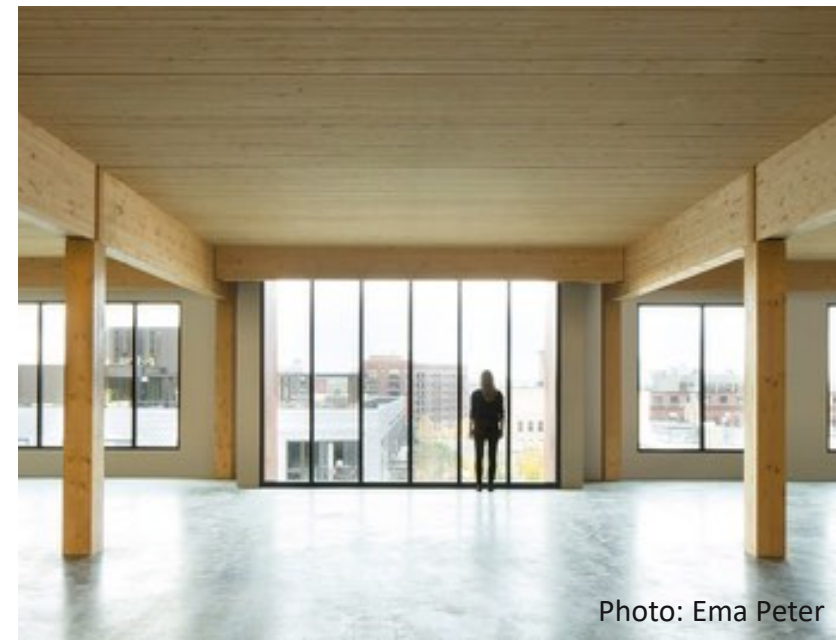


Photo: Ema Peter

DOWEL-LAMINATED TIMBER (DLT)



Photo: StructureCraft

MASS PLYWOOD PANELS (MPP)



Photo: WoodWorks

DECKING



Photo: StructureCraft



Photo: LEVER Architecture



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TALL WOOD IN THE U.S.

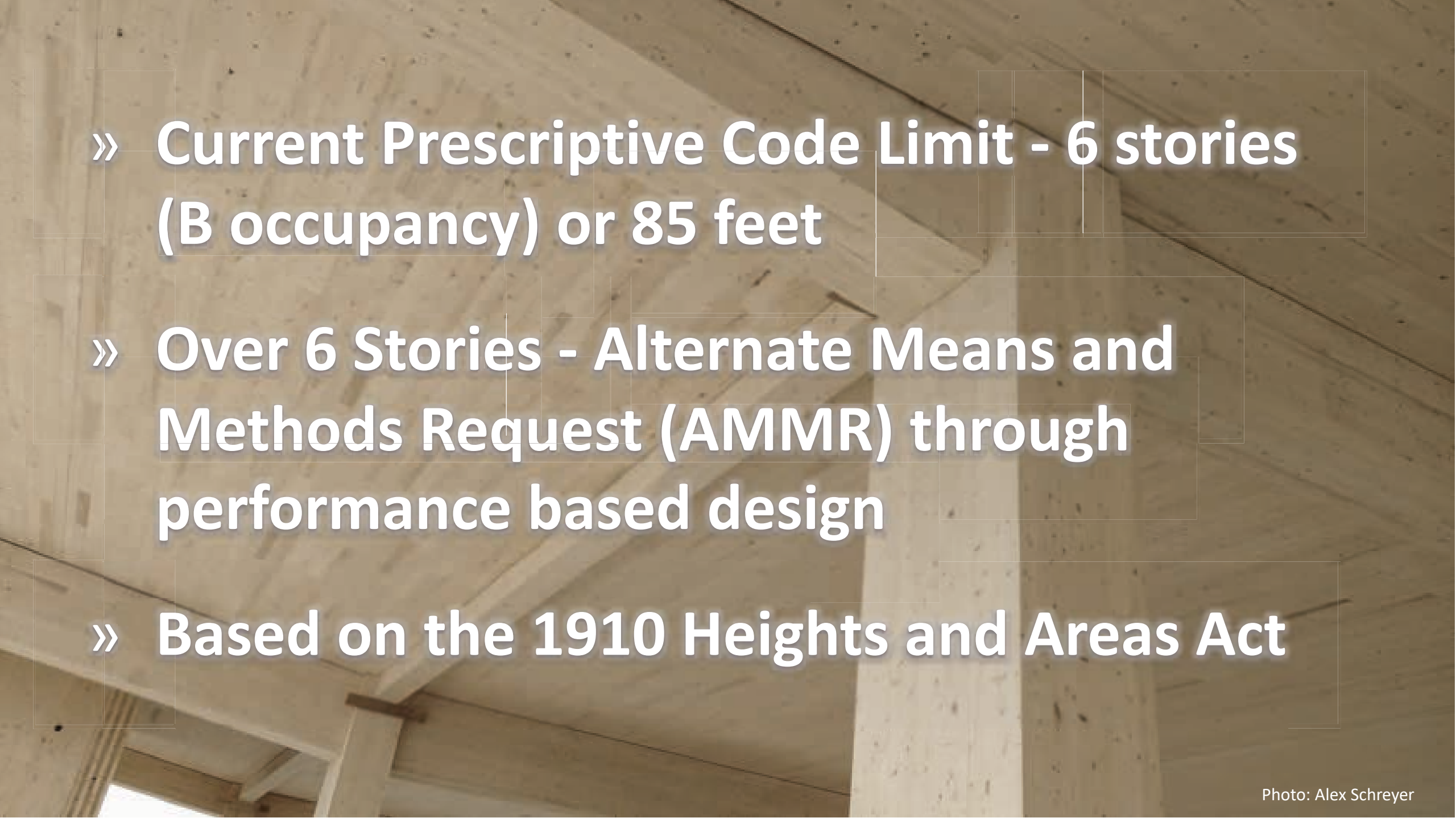
- 
- » **Current Prescriptive Code Limit - 6 stories (B occupancy) or 85 feet**
 - » **Over 6 Stories - Alternate Means and Methods Request (AMMR) through performance based design**
 - » **Based on the 1910 Heights and Areas Act**



Photo: Blaine Brownell



Photo: Christian Columbres



ICE Block I, RMW Architecture & Interiors, Buehler Engineering, Bernard André Photography



Photo: Swinerton

U.S. TALL WOOD DEVELOPMENT AND CHANGES

Interest in tall wood projects in the US was rapidly increasing. Some building officials were reluctant to approved proposed plans, primarily due to lack of code direction and precedent



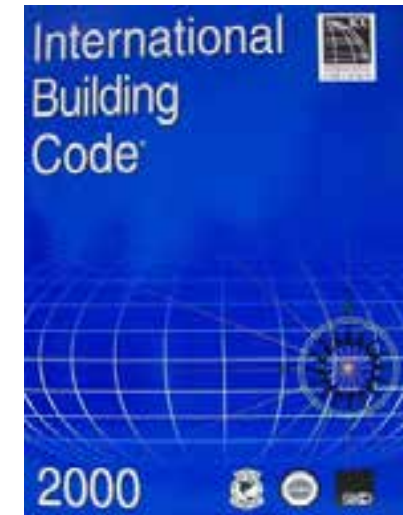
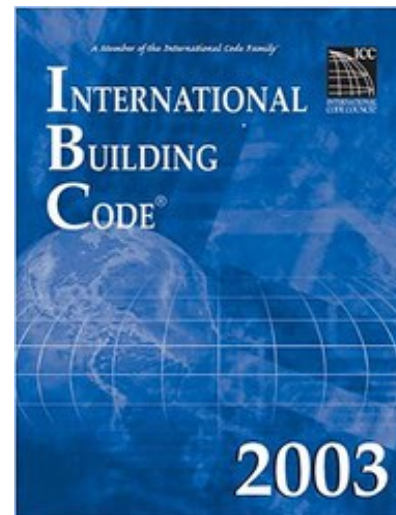
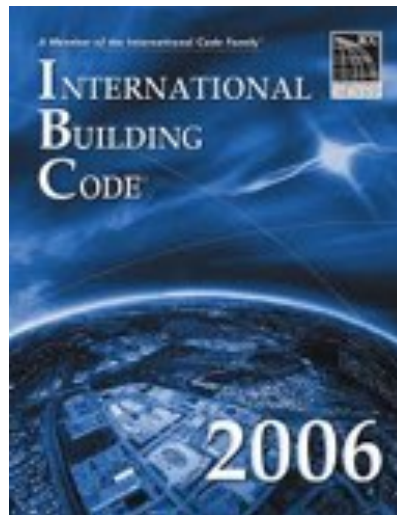
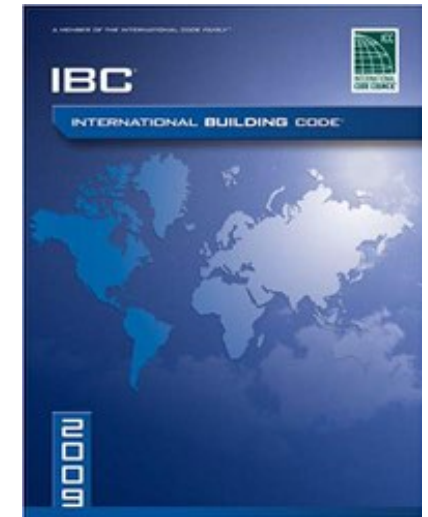
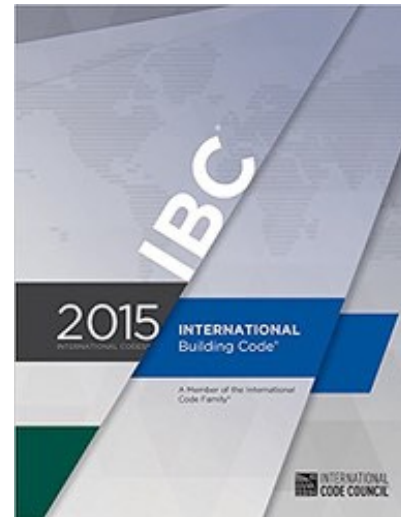
Empire State Building, New York City, New York, 1931



Photo: Seagate Mass Timber Inc
Pollux Chang Photographer

UBC Brock Commons Student Residence, Vancouver, British Columbia, 2018

3 YEAR CODE CYCLE



U.S. TALL WOOD DEVELOPMENT AND CHANGES



In December 2015, the ICC Board established the ICC Ad Hoc Committee on Tall Wood Buildings. Objectives:

1. Explore the building science of tall wood buildings
2. Investigate the feasibility, and
3. Take action on developing code changes for tall wood buildings.

Taller wood buildings create new set of challenges to address:

AHC established 6 performance objectives, summarized as:

1. No collapse after complete burn-out of fuel without automatic sprinkler protection
2. Highly reliable fire suppression systems
3. Protection of adjoining properties from subject building
4. Protection of subject building from adjoining properties
5. No unusual fire department access issues
6. Egress systems designed to protect building occupants



U.S. BUILDING CODES

Tall Wood Ad Hoc Committee

Commissioned series of 5 full-scale tests on 2-story mass timber structure at ATF lab in MD, May-June 2017

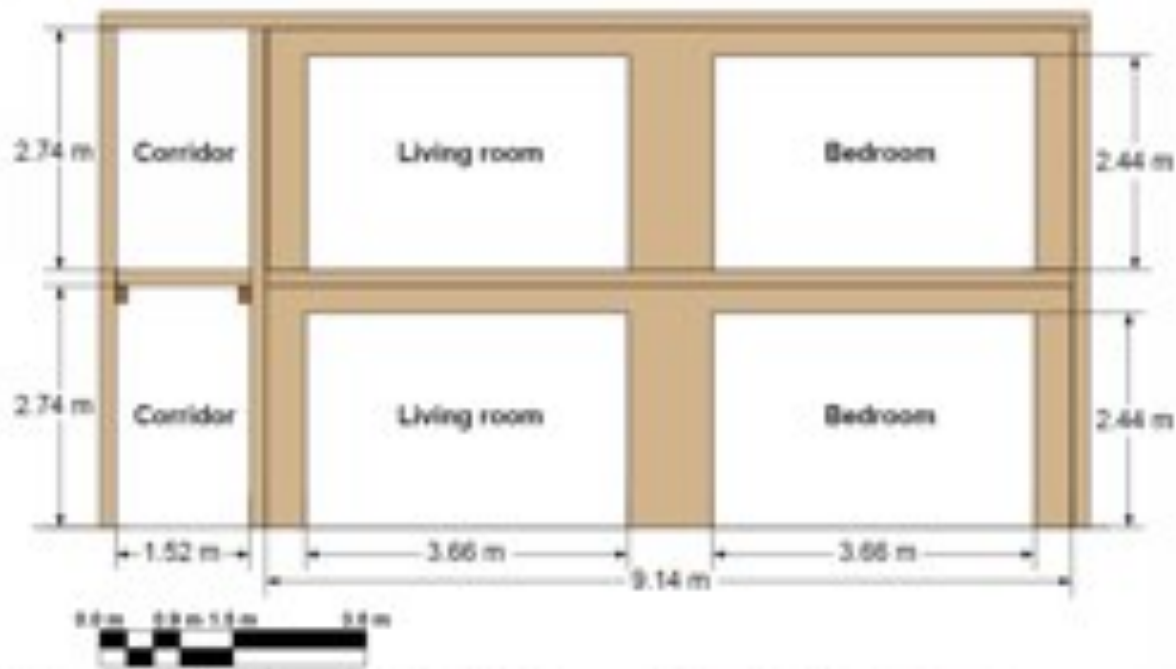


Figure 2. Elevation view of the front of the cross-laminated timber test structure.



Figure 1. General plan view of cross-laminated timber test structure.



Photo: LendLease



Photo: LendLease



Photo: LendLease



Photo: LendLease



Photo: LendLease

U.S. BUILDING CODES

Tall Wood Ad Hoc Committee

Test	Description	Construction Type
Test 1	All mass timber surfaces protected with 2 layers of 5/8" Type X Gypsum. No Sprinklers.	IV-A
Test 2	30% of CLT ceiling area in living room and bedroom exposed. No Sprinklers.	IV-B
Test 3	Two opposing CLT walls exposed – one in bedroom and one in living room. No Sprinklers.	IV-B
Test 4	All mass timber surfaces fully exposed in bedroom and living room. Sprinklered – normal activation	IV-C
Test 5	All mass timber surfaces fully exposed in bedroom and living room. Sprinklered – 20 minute delayed activation	IV-C

U.S. BUILDING CODES

DEVELOPMENT AND CHANGES

ICC TWB Ad Hoc Committee Group A proposals consisted of the following 14 parts

Requirements for the new Types of Construction:

- IBC Section 602.4 – Type of Construction (G108-18)
- IBC Section 703.8 – Performance Method for Fire Resistance from Noncombustible Protection (FS5-18)
- IBC Section 722.7 – Prescriptive Fire Resistance from Noncombustible Protection (FS81-18)
- IBC Section 703.9 – Sealants at Edges (FS6-18)
- IBC Section 718.2.1 – Fire and Smoke Protection (FS73-18)
- IBC Section 403.3.2 – High-Rise Sprinkler Water Supply (G28-18)
- IBC Section 701.6 – Owners' Responsibility (F88-18)
- IFC Section 3308.4 – Fire Safety During Construction (F266-18)

Allowable building size limits:

- IBC Table 504.3 – Building Height (G75-18)
- IBC Table 504.4 – Number of Stories (G80-18)
- IBC Table 506.2 – Allowable Area (G84-18)

Housekeeping changes:

- IBC Section 3102 – Special Construction (G146-18)
- IBC Appendix D – Fire Districts (G152-18)
- IBC Section 508.4 and 509.4 – Fire Barriers (G89-18)



TALL WOOD APPROVED!

Unofficial results posted Dec 19, 2018

Final votes ratified Jan 31, 2019

AWC: Tall Mass Timber code changes get final approval

Dec 19, 2018

LEESBURG, VA. – The International Code Council (ICC) has released the unofficial voting results on code change proposals considered in 2018, including passage of the entire package of [14 tall mass timber code change proposals](#). The proposals create three new types of construction (Types IV-A, IV-B and IV-C), which set fire safety requirements, and allowable heights, areas and number of stories for tall mass timber buildings. Official results are expected to be announced during the first quarter of 2019. The new provisions will be included in the 2021 International Building Code (IBC).

"Mass timber has been capturing the imagination of architects and developers, and the ICC result means they can now turn sketches into reality. ICC's rigorous study, testing and voting process now

SO WHAT'S CHANGED??



Since its debut, IBC has contained 9 construction type options

5 Main Types (I, II, III, IV, V) with all but IV having sub-types A and B

TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
A	B	A	B	A	B	HT	A	B

2021 IBC Introduces 3 new tall wood construction types:

IV-A, IV-B, IV-C

Previous type IV renamed type IV-HT

BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV				TYPE V	
	A	B	A	B	A	B	A	B	C	HT	A	B

New Building Types



18 STORIES
BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-A



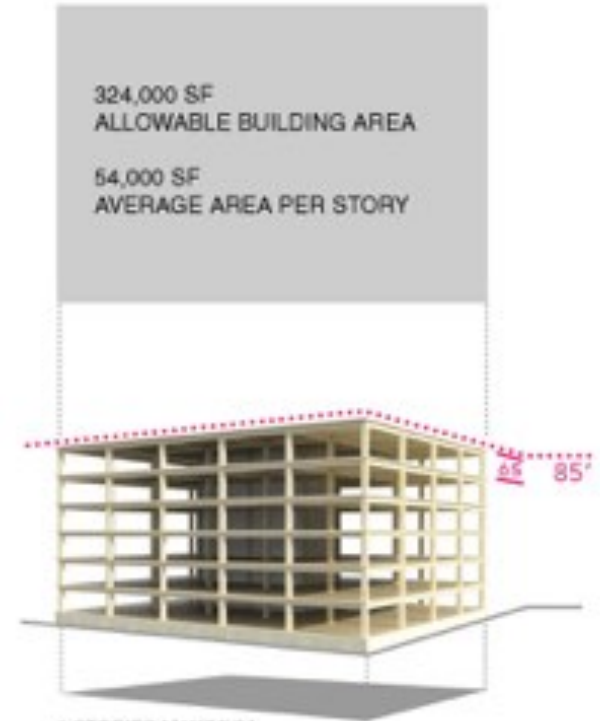
12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-B



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C



6 STORIES MAXIMUM
85'-0" MAXIMUM BUILDING HEIGHT
324,00 SF MAXIMUM AREA

TYPE IV- HT

IBC 2015

IBC 2021

BUSINESS OCCUPANCY [GROUP B]

*BUILDING FLOOR-TO-FLOOR HEIGHTS ARE SHOWN AT 12'-0" FOR ALL EXAMPLES FOR CLARITY IN COMPARISON BETWEEN 2015 TO 2021 IBC CODES.

Type IV-C



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C



Credit: Susan Jones, atelierjones

Photos: Baumberger Studio/PATH
Architecture/Marcus Kauffman

Type IV-C Protection vs. Exposed

IV-C



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C



Credit: Kaiser+Path, Ema Peter

All Mass Timber surfaces may be exposed

Exceptions: Shafts, concealed spaces, outside face of exterior walls

Credit: Susan Jones, atelierjones

Type IV-C Height and Area Limits

IV-C



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	6	85 ft	56,250 SF	168,750 SF
B	9	85 ft	135,000 SF	405,000 SF
M	6	85 ft	76,875 SF	230,625 SF
R-2	8	85 ft	76,875 SF	230,625 SF

Areas exclude potential frontage increase

In most cases, Type IV-C height allowances = Type IV-HT height allowances, but add'l stories permitted due to enhanced FRR

Type IV-C area = 1.25 * Type IV-HT area

Type IV-B



12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-B

Credit: Susan Jones, atelierjones



Credit: LEVER Architecture



Type IV-B Protection vs. Exposed

IV-B



12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-B

Credit: Susan Jones, atelierjones



Credit: Kaiser+Path

NC protection on all surfaces of Mass Timber except limited exposed areas
~20% of Ceiling or ~40% of Wall can be exposed, see code for requirements

Type IV-B Protection vs. Exposed

IV-B

Limited Exposed MT allowed in Type IV-B for:

- **MT beams and columns which are not integral part of walls or ceilings, no area limitation applies**
- **MT ceilings and beams up to 20% of floor area in dwelling unit or fire area, or**
- **MT walls and columns up to 40% of floor area in dwelling unit or fire area, or**
- **Combination of ceilings/beams and walls/columns, calculated as follows:**



Credit: Kaiser+Path

Type IV-B Protection vs. Exposed

IV-B

Design Example: Mixing unprotected MT walls & ceilings



Credit: AWC

800 SF dwelling unit

- $U_{ac} = (800 \text{ SF}) * (0.20) = 160 \text{ SF}$
- $U_{aw} = (800 \text{ SF}) * (0.40) = 320 \text{ SF}$
- **Could expose 160 SF of MT ceiling, OR 320 SF of MT Wall, OR**
- **If desire to expose 100 SF of MT ceiling in Living Room, determine max. area of MT walls that can be exposed**

Type IV-B Protection vs. Exposed

IV-B

Design Example: Mixing unprotected MT walls & ceilings



$$(U_{tc}/U_{ac}) + (U_{tw}/U_{aw}) \leq 1.0$$

$$(100/160) + (U_{tw}/320) \leq 1.0$$

$$U_{tw} = 120 \text{ SF}$$

- Can expose 120 SF of MT walls in dwelling unit in combination with exposing 100 SF of MT ceiling

Type IV-B Height and Area Limits



12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000 SF

TYPE IV-B

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	12	180 ft	90,000 SF	270,000 SF
B	12	180 ft	216,000 SF	648,000 SF
M	8	180 ft	123,000 SF	369,000 SF
R-2	12	180 ft	123,000 SF	369,000 SF

Areas exclude potential frontage increase

In most cases, Type IV-B height & story allowances = Type I-B height & story allowances

Type IV-B area = 2 * Type IV-HT area

Type IV-A



18 STORIES
BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-A

Credit: Susan Jones, atelierjones



Photos: Structurlam, naturally:wood,
Fast + Epp, Urban One

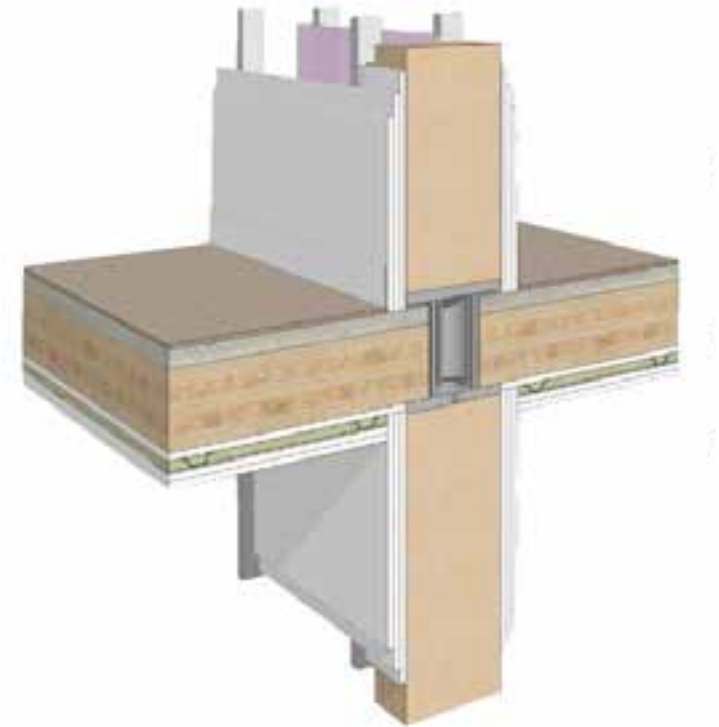
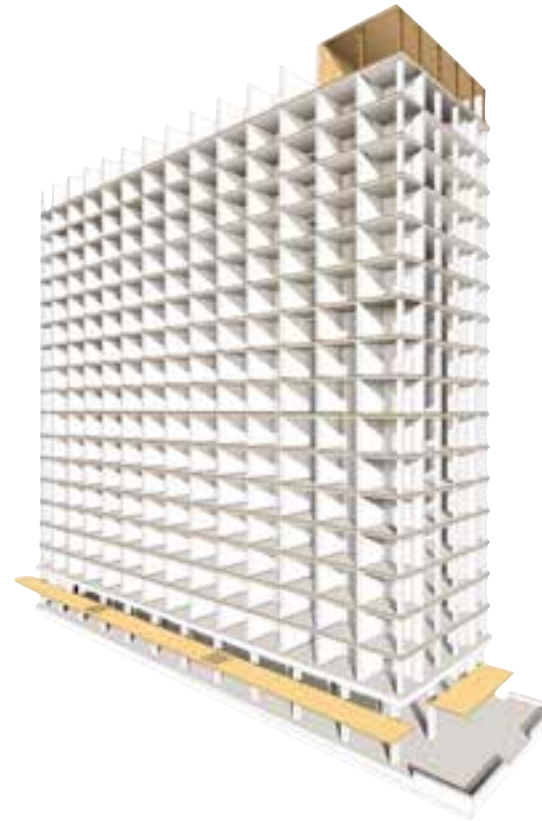
Type IV-A Protection vs. Exposed



18 STORIES
BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-A

Credit: Susan Jones, atelierjones



**100% NC protection on all surfaces of
Mass Timber**

Credit: Acton Ostry Architects, Fast + Epp

Type IV-A Height and Area Limits



18 STORIES
BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-A

Credit: Susan Jones, atelierjones

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	18	270 ft	135,000 SF	405,000 SF
B	18	270 ft	324,000 SF	972,000 SF
M	12	270 ft	184,500 SF	553,500 SF
R-2	18	270 ft	184,500 SF	553,500 SF

Areas exclude potential frontage increase

In most cases, Type IV-A height & story allowances = 1.5 * Type I-B height & story allowances

Type IV-A area = 3 * Type IV-HT area

Building Elements in Type IV Construction



Photo:: Ema Peter

Minimum sizes for existing
Type IV (now IV-HT)
apply to the new
Type IV-A, IV-B and IV-C

See
IBC 2018 2304.11
IBC 2015 602.4

Noncombustible Protection (NC)

Noncombustible Protection Required

IV-A

IV-B

IV-C

IV-HT



Credit: LEVER Architecture



Credit: PATH Architecture



Photo: Blaine Brownell

Tall Wood Fire Resistance Ratings (FRR)



Roof Construction

Primary Frame @ Roof

Floor Construction

Primary Frame

Exterior Bearing Walls

Interior Bearing Walls

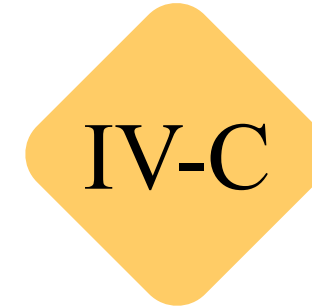
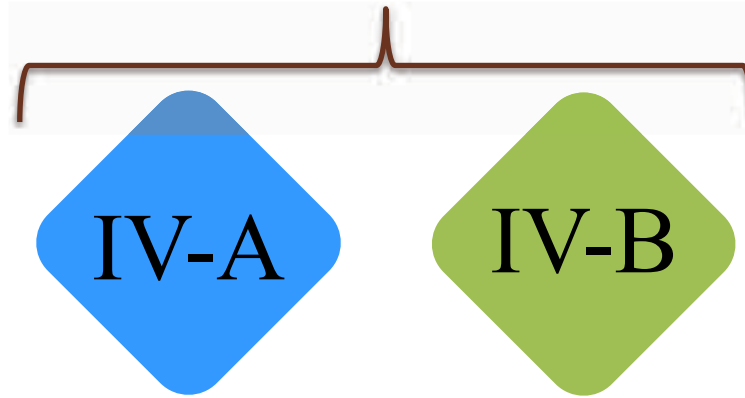
IV-A	IV-B	IV-C	IV-HT
1.5	1	1	HT
2	1	1	HT
2	2	2	HT
3	2	2	HT
3	2	2	2
3	2	2	1 or HT

Required Fire Resistance Rating in Hours (per Table 601 only)

Noncombustible Protection (NC)



Noncombustible Protection Required



Roof below Mass Timber

Primary Frame @ Roof

Primary Frame

Below Mass Timber Floor

Above Mass Timber Floor

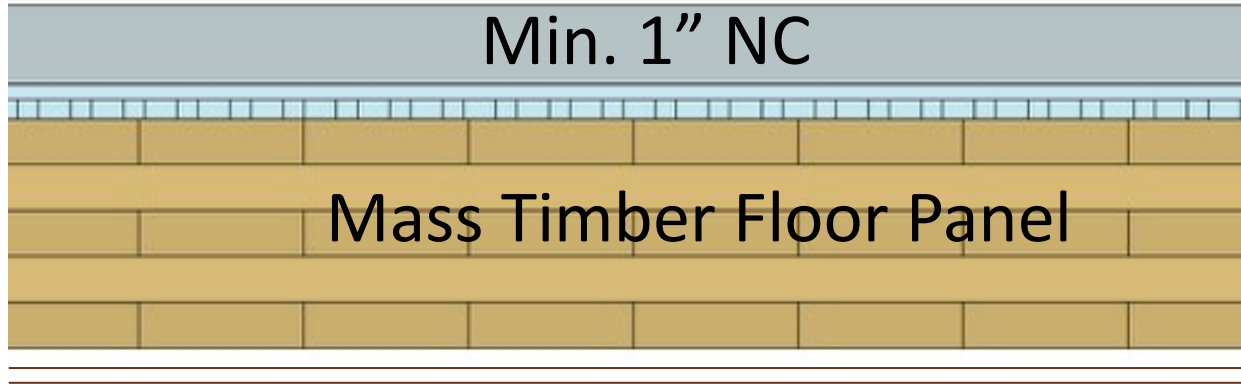
60 min	40 min*	Not Req.	Not Req.
80 min	40 min*	Not Req.	Not Req.
120 min	80 min*	Not Req.	Not Req.
80 min	80 min*	Not Req.	Not Req.
1" Min NC Material	1" Min NC Material	Not Req.	Not Req.

Requirements Per new 602.4. * Some MT permitted to be exposed.

IV-A

IV-B

Type IV-A and IV-B NC Protection over MT Floor



In Type IV-A and IV-B, the floor assembly shall contain a noncombustible material not less than one inch in thickness above the mass timber.



Credit: Maxxon

MT Fire Resistance Ratings (FRR)



IBC 722.7

The fire resistance rating of the mass timber elements shall consist of the fire resistance of the unprotected element (MT) added to the protection time of the noncombustible (NC) protection.

MT



NC



= FRR

Noncombustible Protection (NC)

TABLE 722.7.1(a)

PROTECTION REQUIRED FROM NONCOMBUSTIBLE COVERING MATERIAL

<u>Required Fire Resistance Rating of Building Element per Tables 601 and 602 (hours)</u>	<u>Minimum Protection Required from Noncombustible Protection (minutes)</u>	
<u>1</u>	<u>40</u>	1 layer 5/8 Type X
<u>2</u>	<u>80</u>	2 layers 5/8 Type X
<u>3 or more</u>	<u>120</u>	3 layers 5/8 Type X

Credit: ICC

TABLE 722.7.1(b)

PROTECTION PROVIDED BY NONCOMBUSTIBLE COVERING MATERIAL

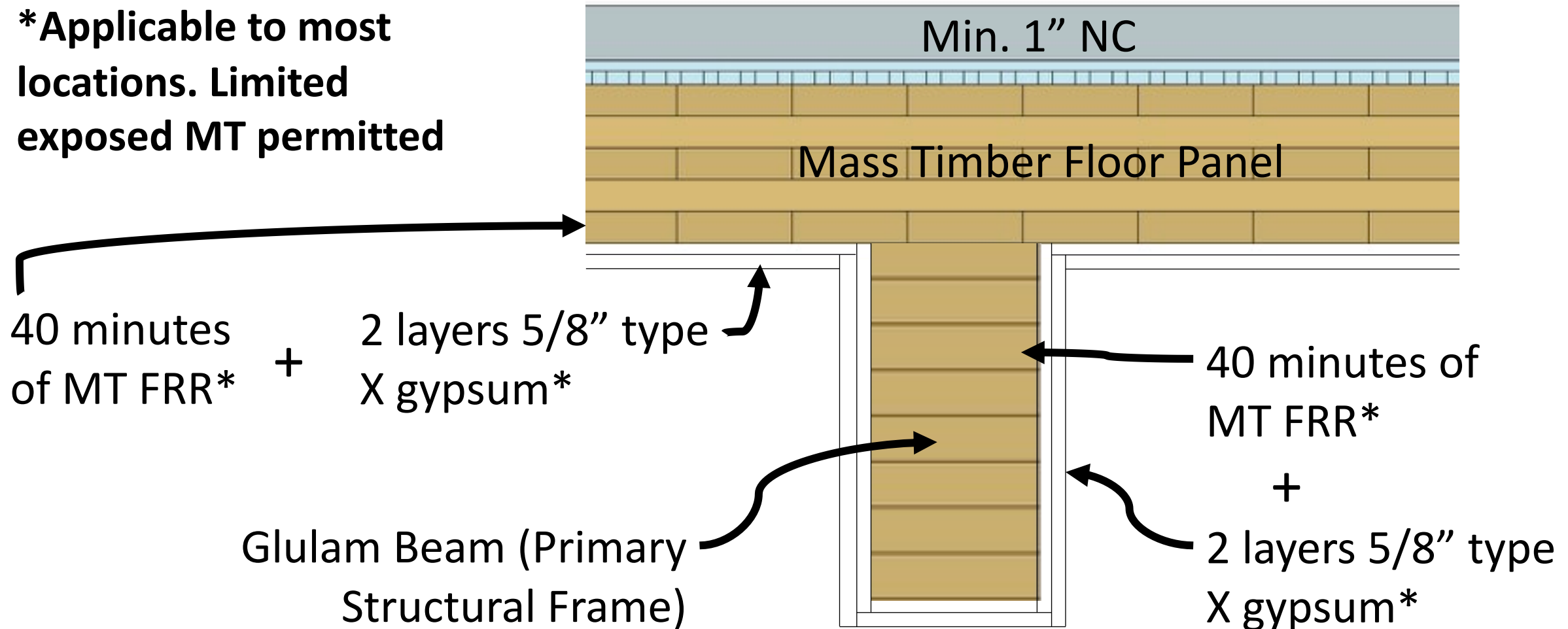
<u>Noncombustible Protection</u>	<u>Protection Contribution (minutes)</u>
<u>1/2 inch Type X Gypsum Board</u>	<u>25</u>
<u>5/8 inch Type X Gypsum Board</u>	<u>40</u>

Type IV-B Fire Resistance Ratings (FRR)

IV-B

Primary Frame (2 HR) + Floor Panel Example (2 HR):

***Applicable to most locations. Limited exposed MT permitted**

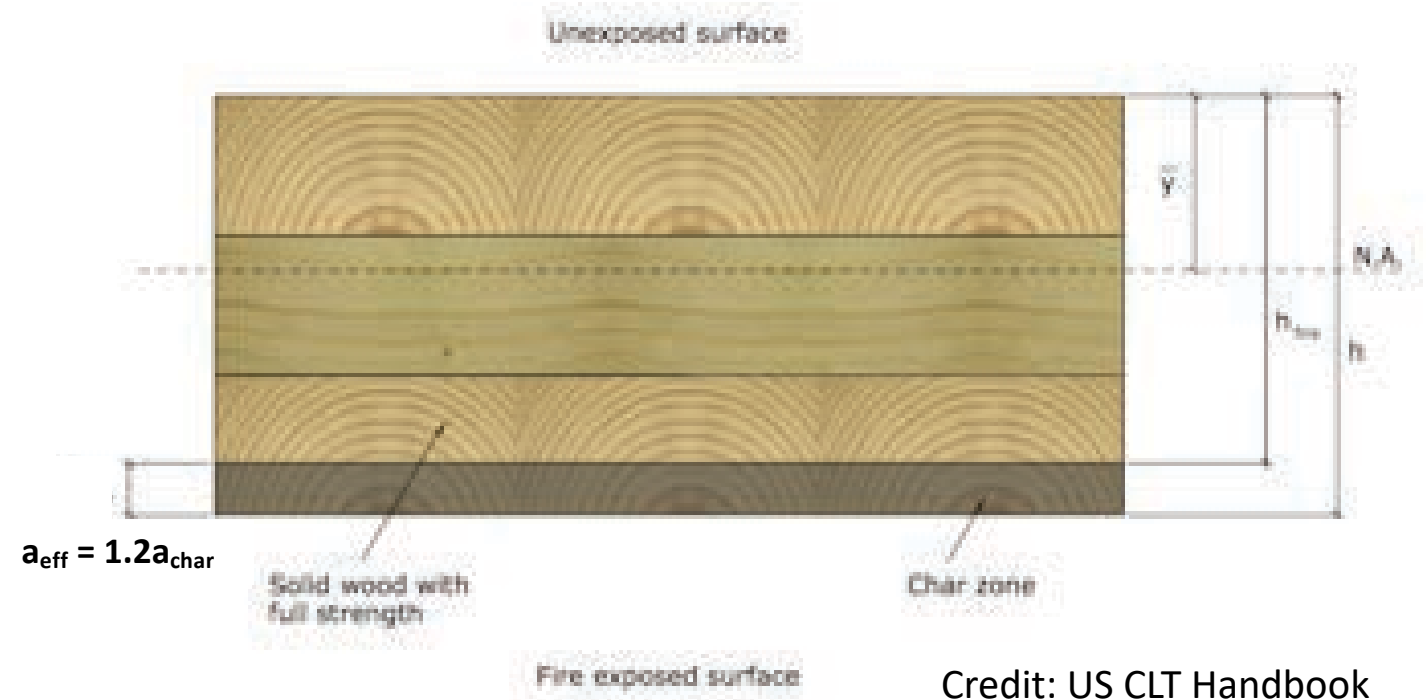


MT Fire Resistance Ratings (FRR)

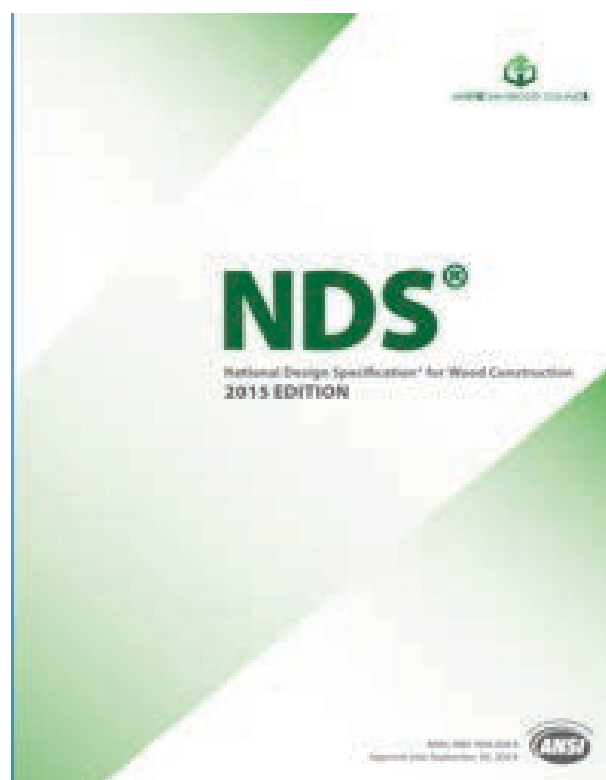
How do you determine FRR of MT?

2 Options:

1. Calculations in Accordance with IBC 722 → NDS Chapter 16
2. Tests in Accordance with ASTM E119



MT Fire Resistance Ratings (FRR)



NDS Chapter 16 includes calculation of fire resistance of NLT, CLT, Glulam, Solid Sawn and SCL wood products

Table 16.2.1B Effective Char Depths (for CLT with $\beta_s = 1.5 \text{ in./hr.}$)

Required Fire Endurance (hr.)	Effective Char Depths, a_{char} (in.)								
	lamination thicknesses, h_{lam} (in.)								
	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8
1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6



Credit: FPInnovations

MT Fire Resistance Ratings (FRR)

Nominal char rate of 1.5"/HR is recognized in NDS. Effective char depth calculated to account for duration, structural reduction in heat-affected zone



Credit: ARUP

Table 16.2.1A Char Depth and Effective Char Depth (for $\beta_a = 1.5$ in./hr.)

Required Fire Resistance (hr.)	Char Depth, a_{char} (in.)	Effective Char Depth, a_{eff} (in.)
1-Hour	1.5	1.8
1½-Hour	2.1	2.5
2-Hour	2.6	3.2

Table 16.2.1B Effective Char Depths (for CLT with $\beta_a=1.5$ in./hr.)

Required Fire Endurance (hr.)	Effective Char Depths, a_{char} (in.)								
	lamination thicknesses, h_{lam} (in.)								
	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8
1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6

MT Fire Resistance Ratings (FRR)

Inventory of Fire Tested MT Assemblies

Table 1: North American Fire Resistance Tests of Mass Timber Floor / Roof Assemblies



CLT Panel	Manufacturer	CLT Grade or Major & Minor Grade	Ceiling Protection	Panel Connection in Test	Floor Topping	Load Rating	Fire Resistance Achieved (Hours)	Source	Testing Lab
8-ply CLT (114mm x 4000 mm)	Nordic	SPT 14.50 (E) x 1.10 (MB) x SPT 40	2 layers 1/2" Type X gypsum	Half-Lap	None	Ballasted 14% Moment Capacity	1	1 (Test 1)	NBC Fire Laboratory
8-ply CLT (101mm x 4110 mm)	Sveinbjörn	SPT 40 (E) x SPT 40 (E)	1 layer 1/2" Type X gypsum	Half-Lap	None	Ballasted 13% Moment Capacity	1	1 (Test 3)	NBC Fire Laboratory
8-ply CLT (171mm x 4700")	Nordic	EL	None	Top-side Splice	2 staggered layers of 1/2" cement boards	Loaded, See Manufacturer	2	2	NBC Fire Laboratory March 2016
8-ply CLT (171mm x 4700")	Nordic	EL	1 layer of 1/2" Type X gypsum under 2 channels and flooring strips with 3 5/8" dimension studs	Top-side Splice	2 staggered layers of 1/2" cement boards	Loaded, See Manufacturer	2	2	NBC Fire Laboratory Nov 2014
8-ply CLT (171mm x 4700")	Nordic	EL	None	Top-side Splice	3/4 in. proprietary gypsum over Mass on acoustic insulation	Ballasted 10% Moment Capacity	1.5	3	UL
8-ply CLT (171mm x 4700")	Nordic	EL	1 layer 5/8" normal gypsum	Top-side Splice	3/4 in. proprietary gypsum over Mass on acoustic insulation or proprietary metal board	Ballasted 10% Moment Capacity	2	4	UL
8-ply CLT (171mm x 4700")	Nordic	EL	2 layers 5/8" Type X Gypsum under Redken/Channel under 3 7/8" 4-layers with 1 1/2" Insulated Wood between Joists	Half-Lap	None	Loaded, See Manufacturer	2	21	Intertek 8/24/2012
8-ply CLT (171mm x 4700")	Sveinbjörn	ELMS MSR 2100 x SPT 42	None	Top-side Splice	1 x 1/2" Masson Type G over 2000 or Masson Insulating Mat	Loaded, See Manufacturer	2.5	4	Intertek, 2/22/2016
8-ply CLT (171mm x 4700")	DR Johnson	VI	None	Half-Lap & Top-side Splice	2" gypsum topping	Loaded, See Manufacturer	2	7	SwRI (May 2016)
8-ply CLT (171mm x 4700")	Nordic	SPT 14.50 (E) x 1.10 (MB) x SPT 40	None	Half-Lap	None	Ballasted 10% Moment Capacity	1.5	1 (Test 3)	NBC Fire Laboratory
8-ply CLT (171mm x 4700")	Sveinbjörn	SPT 40 (E) x SPT 40 (E)	1 layer 5/8" Type X gypsum	Half-Lap	None	Unballasted 10% Moment Capacity	2	1 (Test 6)	NBC Fire Laboratory
8-ply CLT (141mm x 4800")	Sveinbjörn	SPT 40 (E) x SPT 40 (E)	None	Half-Lap	None	Unballasted 10% Moment Capacity	2.5	1 (Test 7)	NBC Fire Laboratory
8-ply CLT (171mm x 4700")	SmartLam	SL-V4	None	Half-Lap	nominal 1/2" plywood with 3/4" sub.	Loaded, See Manufacturer	2	12 (Test 4)	Western Fire Center 10/26/2016
8-ply CLT (171mm x 4700")	SmartLam	VI	None	Half-Lap	nominal 1/2" plywood with 3/4" sub.	Loaded, See Manufacturer	2	12 (Test 3)	Western Fire Center 10/28/2016
8-ply CLT (171mm x 4700")	DR Johnson	VI	None	Half-Lap	nominal 1/2" plywood with 3/4" sub.	Loaded, See Manufacturer	2	12 (Test 6)	Western Fire Center 11/01/2016
8-ply CLT (114mm x 4000 mm)	KTH	(CVIM)	None	Half-Lap & Top-side Splice	None	Loaded, See Manufacturer	1	16	SwRI

MT Fire Resistance Ratings (FRR)



Fire-Resistive Design of Mass Timber Members

Code Applications, Construction Types and Fire Ratings

Robert Johnson, PE, SE • Senior Technical Director • WoodWorks
Scott Steinman, PhD, PE, SE • Senior Technical Director • WoodWorks

For many years, exposed heavy timber framing elements have been permitted in U.S. buildings due to their inherent fire-resistance properties. The predictability of wood's char rate has been well established for decades and has long been recognized in building codes and standards.

Today, one of the exciting trends in building design is the growing use of mass timber—i.e., large solid wood panel products such as cross-laminated timber (CLT) and nail-laminated timber (NLT)—for floor, wall and roof construction. Like heavy timber, mass timber products have inherent fire resistance that allows them to be left exposed and still achieve a fire-resistance rating. Because of their strength and dimensional stability, these products also offer a low-carbon alternative to steel, concrete, and masonry for many applications. It is this combination of exposed structure and strength that developers and designers across the country

are leveraging to create innovative designs with a warm, yet modern aesthetic, often for projects that go beyond traditional norms of wood design.

This paper has been written to support architects and engineers exploring the use of mass timber for commercial and multi-family construction. It focuses on how to meet fire-resistance requirements in the International Building Code (IBC), including calculation and testing-based methods. Unless otherwise noted, references refer to the 2018 IBC.

Mass Timber & Construction Type

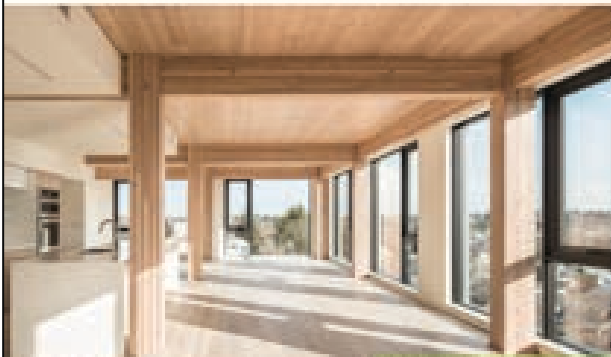
Before demonstrating fire-resistance ratings of exposed mass timber elements, it's important to understand under what circumstances the code currently allows the use of mass timber in commercial and multi-family construction.

A building's assigned construction type is the main indicator of where and when all wood systems can be used. IBC Section 602 defines five main options (Type I through V) with all but Type IV having subcategories A and B. Types III and V permit the use of wood framing throughout much of the structure and both are used extensively for modern mass timber buildings.

Type III IBC 602.3 – Timber elements can be used in floors, roofs and interior walls. Fire-retardant-treated wood (FRTW) framing is permitted in exterior walls with a fire-resistance rating of 2 hours or less.

Type V IBC 602.5 – Timber elements can be used throughout the structure, including floors, roofs and both interior and exterior walls.

Type IV IBC 602.4 – Commonly referred to as "Heavy Timber" construction, this option



Carlentz | Portland, Oregon
Riser Group | Feb Architecture
Manning Structural Engineering

Mass Timber Fire Design Resource

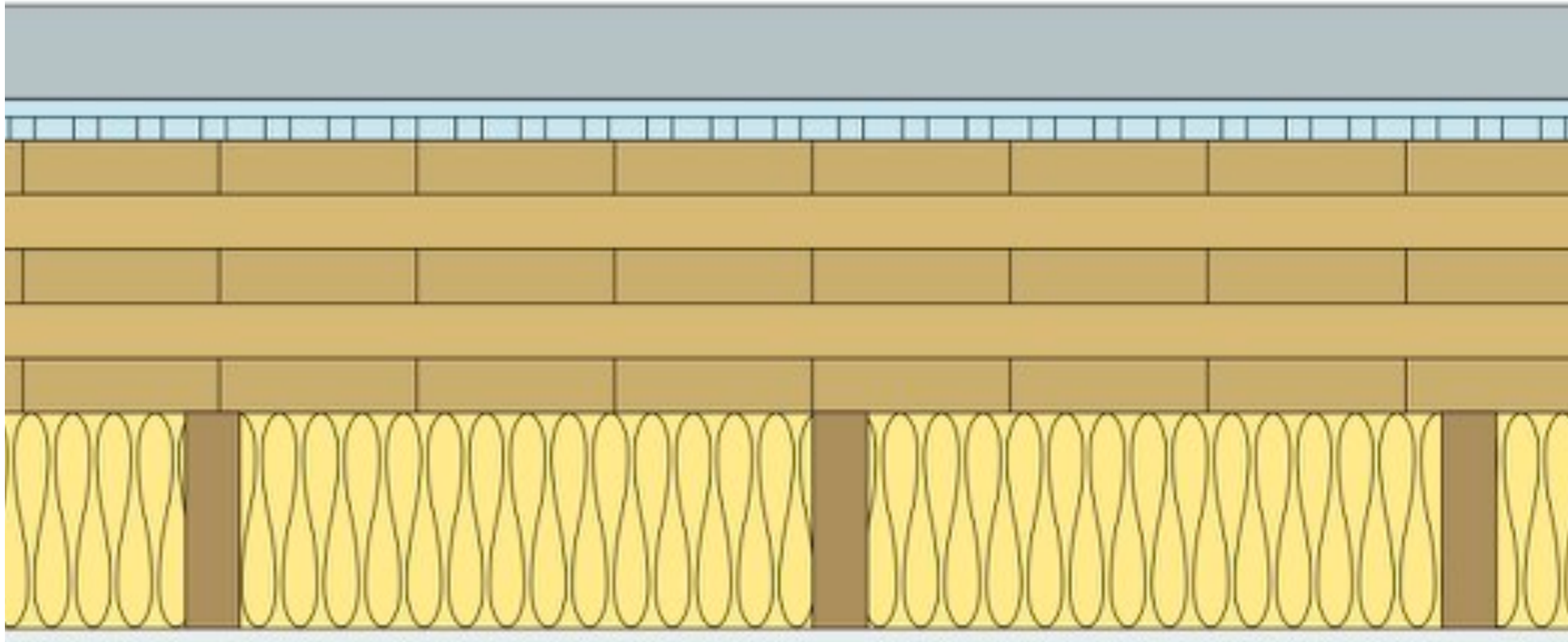
- Code compliance options for demonstrating FRR
- Updated as new tests are completed
- Free download at woodworks.org

Credit: WoodWorks

Concealed Spaces in Type IV

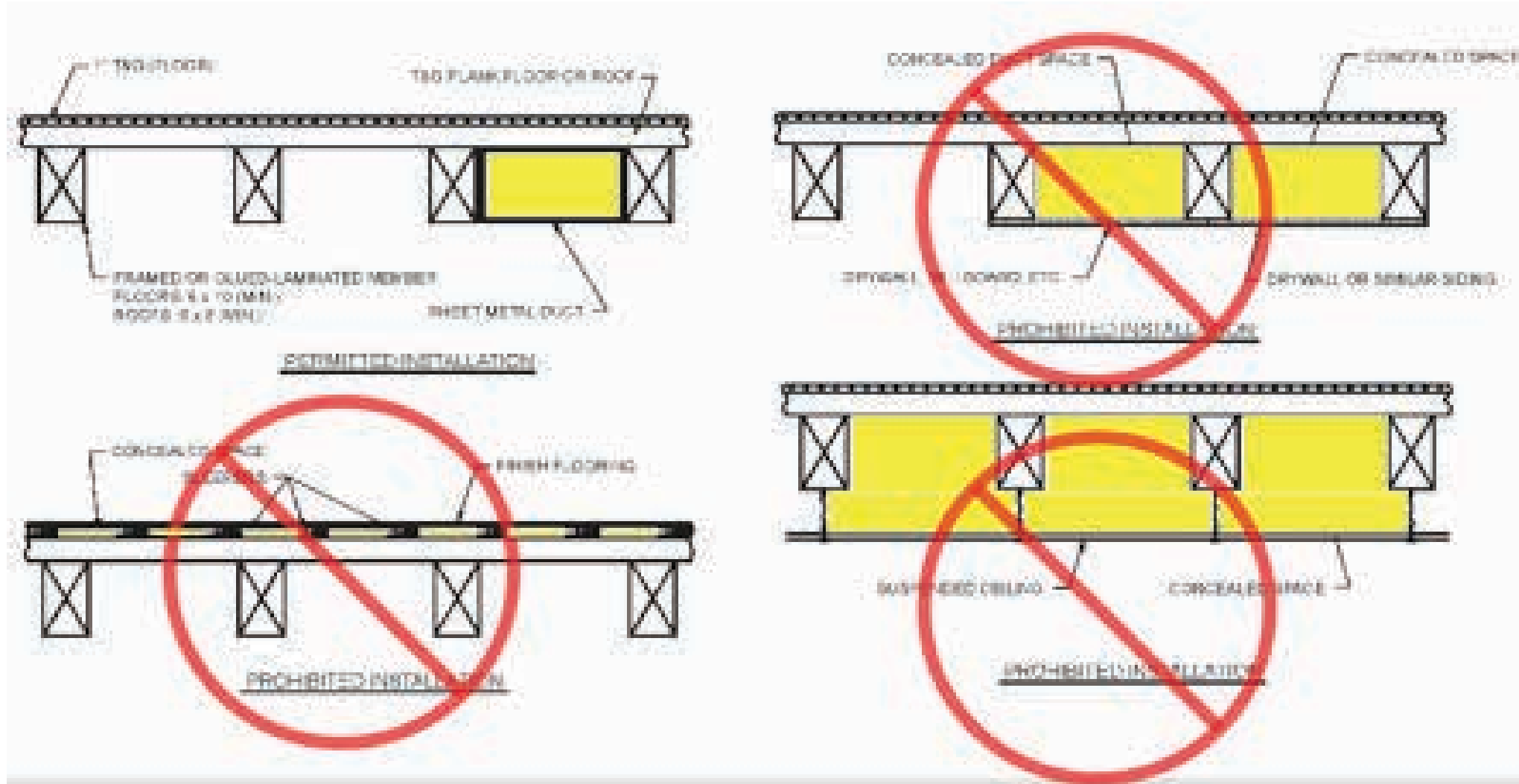
What if I have a dropped ceiling? Can I have a dropped ceiling?

- **Impact on FRR, NC placement, sprinkler requirements**

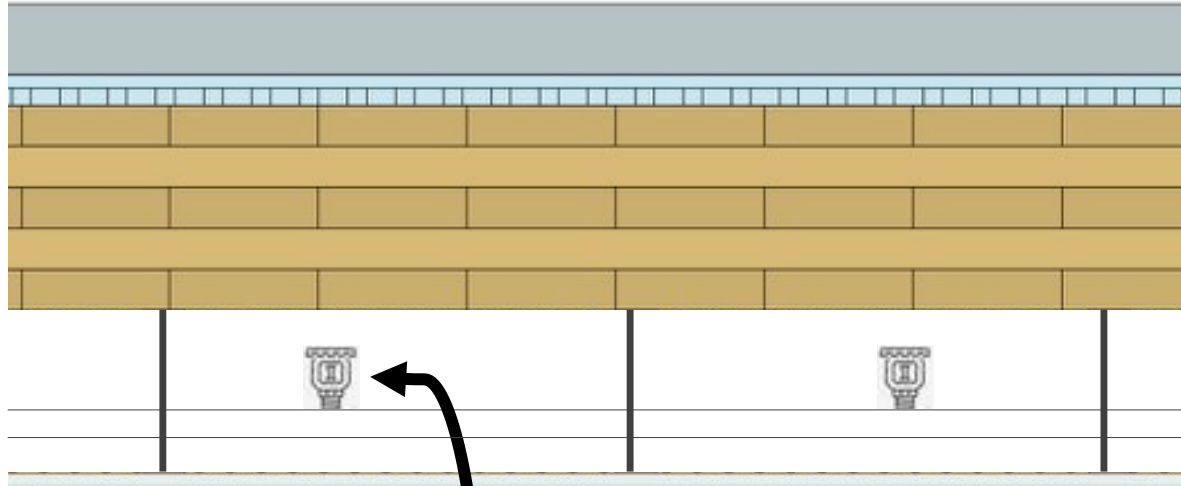


Concealed Spaces in Type IV

Previous Type IV (now IV-HT) provisions prohibited concealed spaces

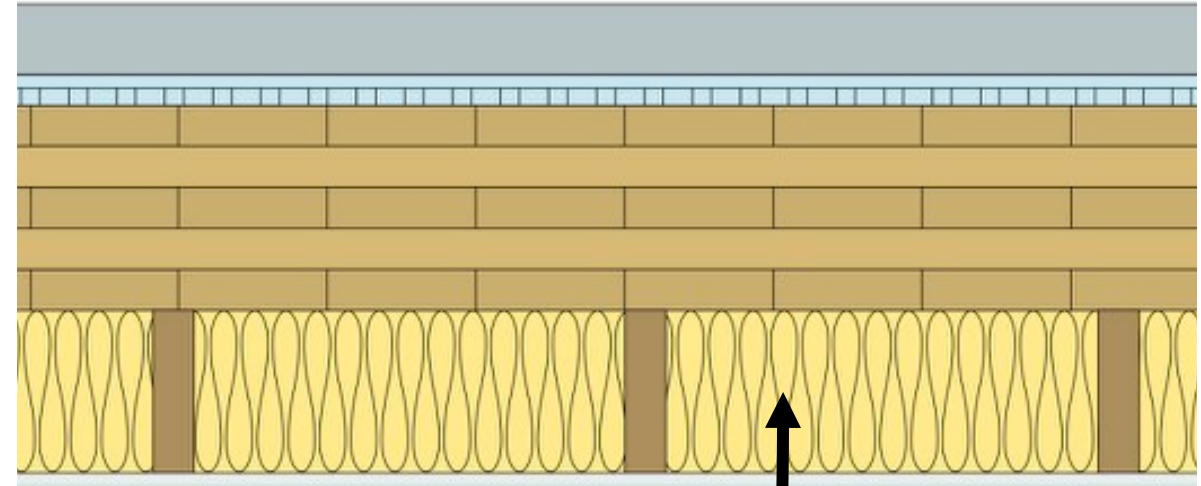


Concealed Spaces in Type IV-HT – 2021 IBC



Option 1

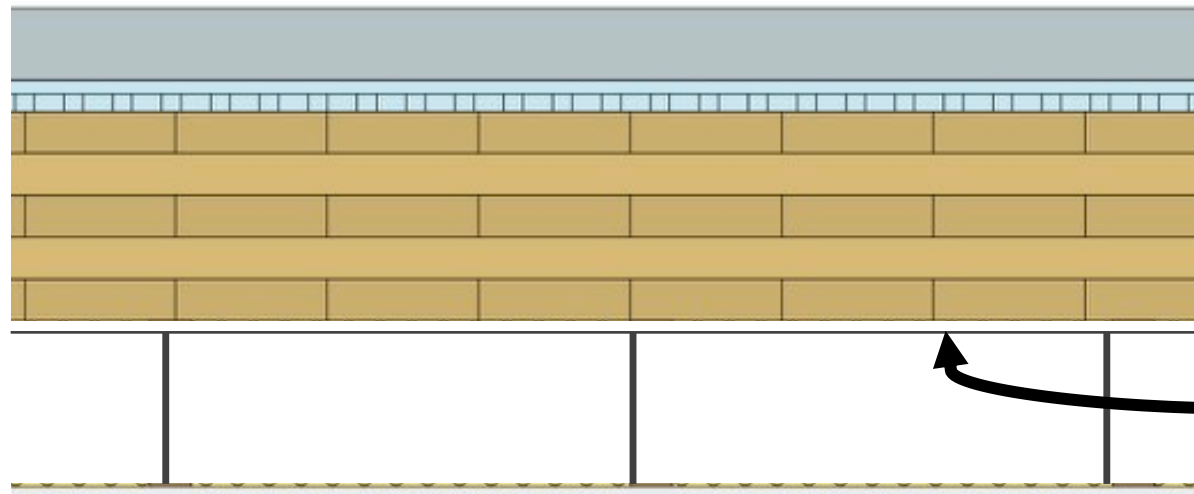
Sprinklers in
concealed spaces



Option 2

Noncombustible
insulation

Option 3



5/8" Type X gypsum
on all MT surfaces

Concealed Spaces in Type IV-A, IV-B



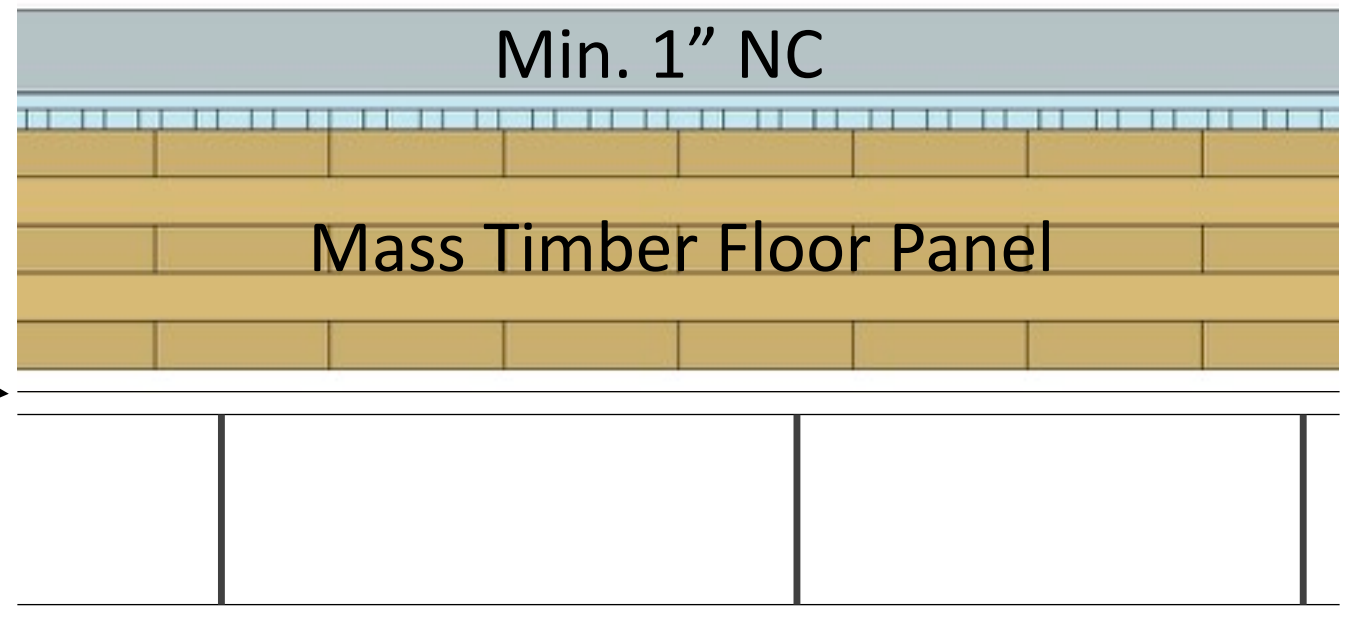
*Applicable to most locations. Limited exposed MT permitted in IV-B

2 layers 5/8" type X gypsum*

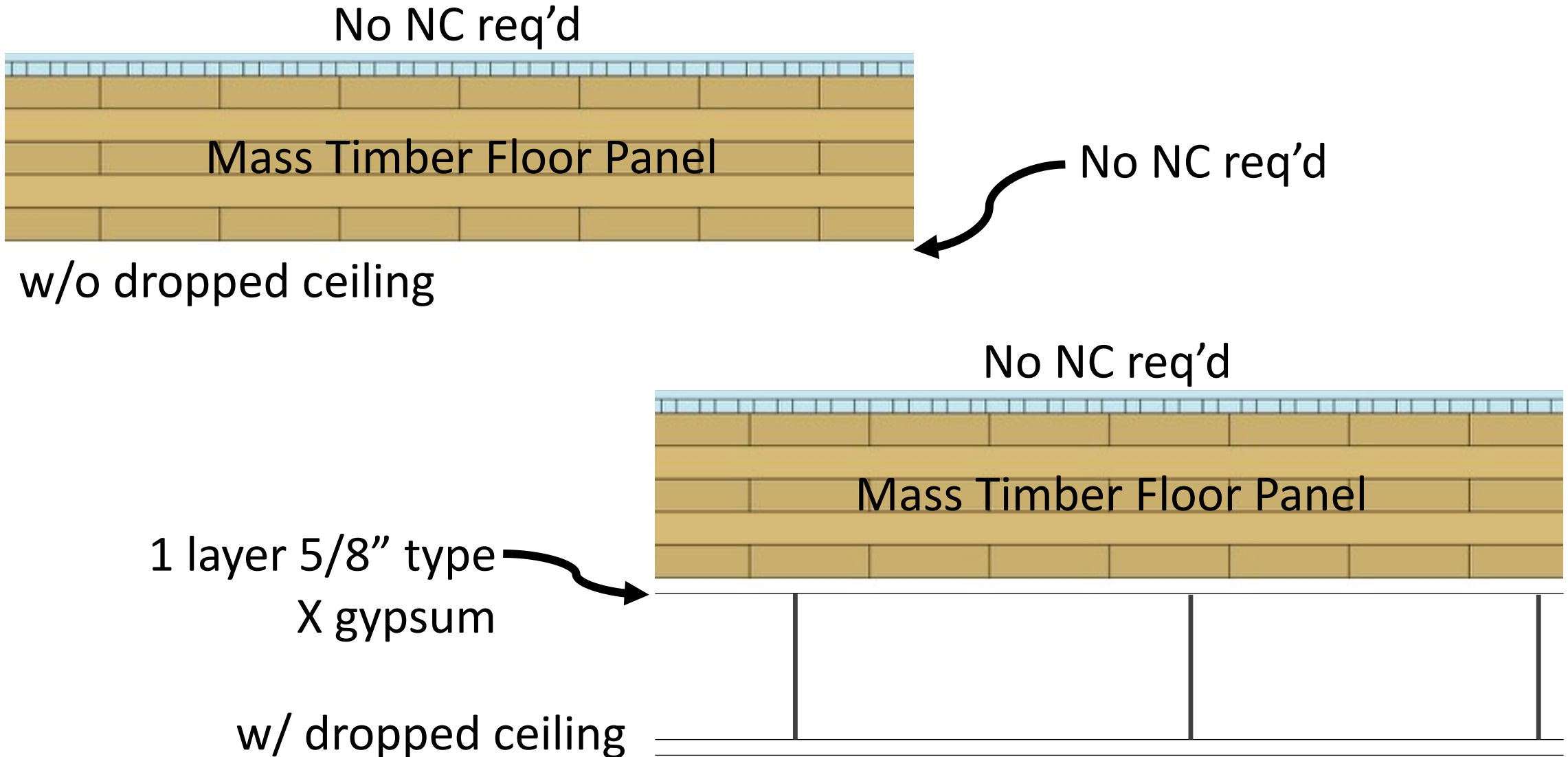
w/o dropped ceiling

2 layers 5/8" type X gypsum

w/ dropped ceiling



Concealed Spaces in Type IV-C



Tall Wood Shaft Enclosures

- When can shaft enclosures be MT?
- What FRR requirements exist?
- If shaft enclosure is MT, is NC req'd?



Credit: Alex Schreyer

Tall Wood Shaft Enclosures



Exit & Hoistway Enclosures

E&H Enclosures FRR

Up to 12 Stories or 180 ft: MT protected with 2 layers 5/8" type X gyp (if 2 HR req'd) or 3 layers 5/8" type X gyp (if 3 HR req'd) both sides

NC or MT protected with 2 layers 5/8" type X gyp (IBC 2021 602.4.2.6) both sides

NC or MT protected with 1 layer 5/8" type X gyp (IBC 602.4.3.6) both sides

Above 12 Stories or 180 ft: Noncombustible shafts (IBC 2021 602.4)

2 HR (not less than FRR of floor assembly penetrated, IBC 713.4)



CONNECTIONS IN TALL WOOD

Photo: Structurlam

Connection Fire Protection

In Construction Types IV-A, IV-B & IV-C, building elements are required to be FRR as specified in IBC Tables 601 and 602. Connections between these building elements must be able to maintain FRR no less than that required of the connected members.



Photo: MyTiCon

16.3 Wood Connections

Wood connections, including connectors, fasteners, and portions of wood members included in the connection design, shall be protected from fire exposure for the required fire resistance time. Protection shall be provided by wood, fire-rated gypsum board, other approved materials, or a combination thereof.

Source: NDS

Connection Fire Protection

Many ways to demonstrate connection fire protection: calculations, prescriptive NC, test results, others as approved by AHJ



Photo: John Stamets



Photo: Josh Partee



Photo: Christian Columbres

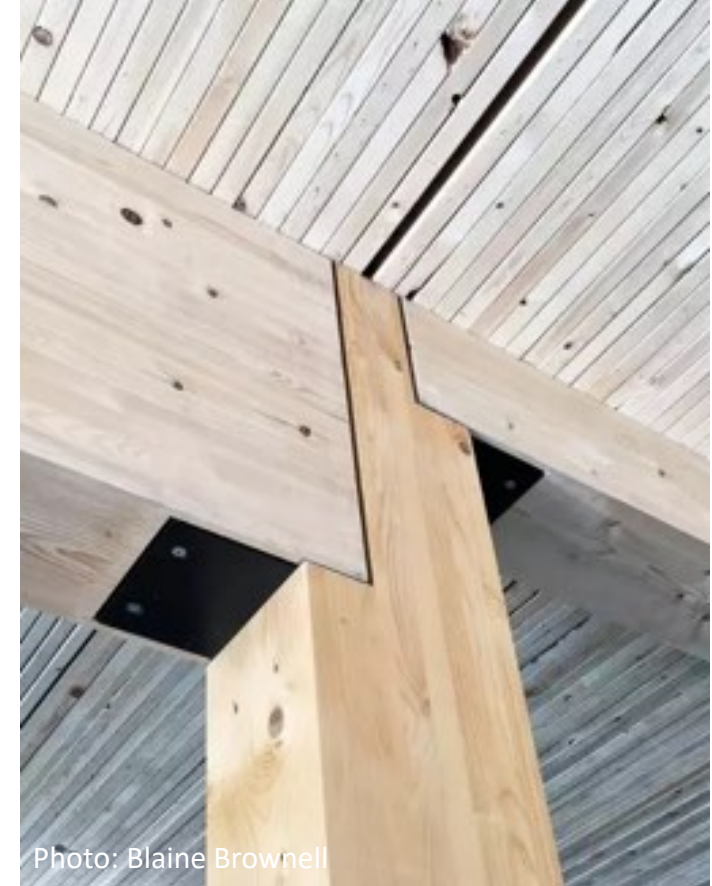


Photo: Blaine Brownell

Connection Fire Protection

**2017 Glulam Beam to Column Connection
Fire Tests under standard ASTM E119
time-temperature exposure**



Connection Fire Protection

Softwood Lumber Board Glulam Connection Fire Test Summary Report

Issue | June 5, 2017

SOUTHWEST RESEARCH INSTITUTE

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CHEMISTRY AND CHEMICAL ENGINEERING DIVISION

FIRE TECHNOLOGY DEPARTMENT
WWW.FIRE.SWRI.ORG
FAX (210) 348-9377



FIRE PERFORMANCE EVALUATION OF A LOAD BEARING
GLULAM BEAM TO COLUMN CONNECTION, INCLUDING A
CLT PANEL, TESTED IN GENERAL ACCORDANCE WITH
ASTM E119-16a, *STANDARD TEST METHODS FOR FIRE TESTS
OF BUILDING CONSTRUCTION AND MATERIALS*

FINAL REPORT
Consisting of 32 Pages

Full Report Available at:

<https://www.thinkwood.com/wp-content/uploads/2018/01/reThink-Wood-Arup-SLB-Connection-Fire-Testing-Summary-web.pdf>



PENETRATIONS IN TALL WOOD

Photo: Alex Schreyer

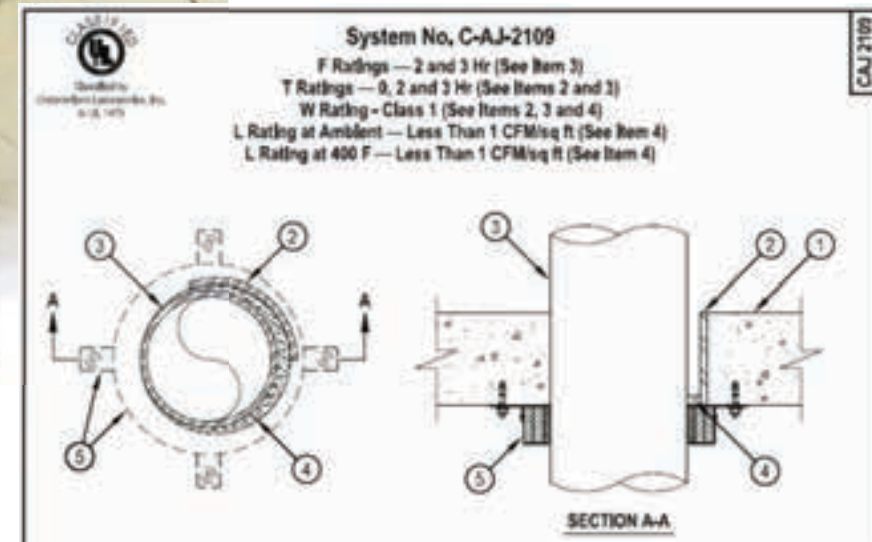
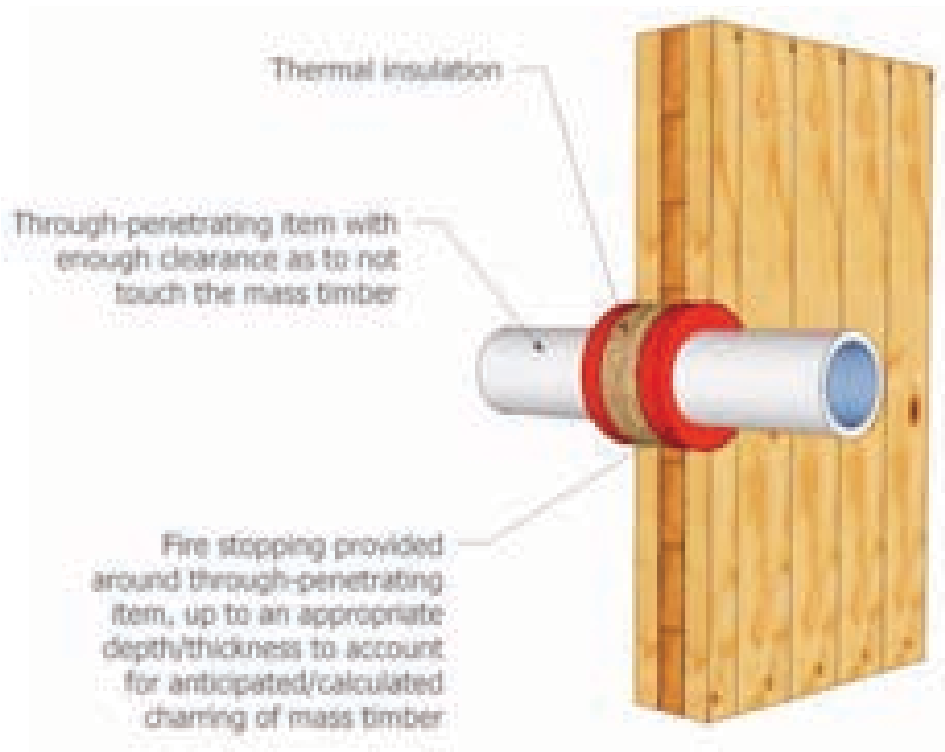
Penetration Fire Protection

Although not a new code requirement or specific to tall wood, more testing & information is becoming available on firestopping of penetrations through MT assemblies



Penetration Fire Protection

Most firestopping systems include combination of fire safing (eg. noncombustible materials such as mineral wool insulation) plus fire caulk



Penetration Fire Protection

Inventory of Fire Tested Penetrations in MT Assemblies



Table 3: North American Fire Tests of Penetrations and Fire Stops in CLT Assemblies

CLT Panel	Exposed Side Protection	Penetrating Item	Penetration Condition or Offset in Hole	Firestopping System Description	F Rating	T Rating	Related Test Protocol	Source	Testing Lab
3-ply (Thomson 3.07'')	None	1.5" diameter data/cable bundle	Continued	1.5 in diameter hole. Mineral wool was installed in the 1 in. annular space around the data cable to a total depth of approximately 2 - 3.6 in. The remaining 1 in. annular space from the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	0.5 hour	CANULC 510.1	24	Intertek March 30, 2014
3-ply (Thomson 3.07'')	None	2" copper pipe	Continued	4.975 in diameter hole. Pipe wrap was installed around the copper pipe to a total depth of approximately 2 - 3.6 in. The remaining 1 in. annular space starting at the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	NA	CANULC 510.1	24	Intertek March 30, 2014
3-ply (Thomson 3.07'')	None	2.3" schedule 40 pipe	Continued	4.92 in diameter hole. Pipe wrap was installed around the schedule 40 pipe to a total depth of approximately 2 - 3.6 in. The remaining 1 in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	NA	CANULC 510.1	24	Intertek March 30, 2014
3-ply (Thomson 3.07'')	None	6" cast iron pipe	Continued	8.31 in diameter hole. Mineral wool was installed in the 1 in. annular space around the cast iron pipe to a total depth of approximately 2 - 3.6 in. The remaining 1 in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS-One Max caulking.	1 hour	NA	CANULC 510.1	24	Intertek March 30, 2014
3-ply (Thomson 3.07'')	None	Hilti 4 in drop in drainage system No. F-B-2049	Continued	8.01" diameter hole. Mineral wool was installed in the 1 - 1.6 in. annular space around the drop-in device to a total depth of approximately 1 - 3.6 in and the remaining 1 in. annular space from the top of the mineral wool to the top edge of the 4 - 1.6 in. hole in the CLT was filled with Hilti FS-One Max caulking.	1 hour	0.75 hour	CANULC 510.1	24	Intertek March 30, 2014
3-ply CLT (131 mm 5.16'')	None	1.5" diameter data/cable bundle	Continued	1.5" diameter hole. Mineral wool was installed in the 1 in. annular space around the data cable to a total depth of approximately 4 - 3.32 in. The remaining 1 in. annular space from the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	1.5 hours	CANULC 510.1	24	Intertek March 30, 2014
3-ply CLT (131 mm 5.16'')	None	2" copper pipe	Continued	4.975 in diameter hole. Pipe wrap was installed around the copper pipe to a total depth of approximately 4 - 3.32 in. The remaining 1 in. annular space starting at the top of the mineral wool to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	NA	CANULC 510.1	24	Intertek March 30, 2014
3-ply CLT (131 mm 5.16'')	None	2.3" schedule 40 pipe	Continued	4.92 in diameter hole. Pipe wrap was installed around the schedule 40 pipe to a total depth of approximately 4 - 3.32 in. The remaining 1 in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	0.5 hour	CANULC 510.1	24	Intertek March 30, 2014
3-ply CLT (131 mm 5.16'')	None	6" cast iron pipe	Continued	8.31 in diameter hole. Mineral wool was installed in the 1 in. annular space around the cast iron pipe to a total depth of approximately 4 - 3.32 in. The remaining 1 in. annular space starting at the top of the pipe wrap to the top of the floor assembly was filled with Hilti FS-One Max caulking.	2 hours	NA	CANULC 510.1	24	Intertek March 30, 2014
3-ply CLT (131 mm 5.16'')	None	Hilti 4 in drop in drainage system No. F-B-2049	Continued	8.01" diameter hole. Mineral wool was installed in the 1 - 1.6 in. annular space around the drop-in device to a total depth of approximately 1 - 3.6 in and the remaining 1 in. annular space from the top of the mineral wool to the top edge of the 4 - 1.6 in. hole in the CLT was filled with Hilti FS-One Max caulking.	2 hours	1.5 hours	CANULC 510.1	24	Intertek March 30, 2014
3-ply (1 Thomson 3.07'')	None	1" nominal PVC pipe	Continued	8.21 in diameter with a 3/4 in plywood and steel flange with the top of the slab reducing the opening to 2.24 in. Two wraps of Hilti CP-entel WR11 1.5/4" Firestop wrap wrap at two locations with a 30 gauge steel plate which extended from the top of the slab to 1 in below the slab. The first location was with the bottom of the wrap wrap flange with the bottom of the steel plate and the second was with the bottom of the wrap wrap 7 in. from the bottom of the slab. The void between the steel plate and the CLT and between the steel plate and pipe at the top was filled with Rammed Cellulose mineral wool leaving a 1/8 in deep void at the top of the assembly. Hilti FS-One Max for concrete Penetration Sealant was applied to a depth of 3/4 in on the top of the assembly, between the plywood and steel plate as well as the steel plate and pipe.	2 hours	2 hours	ASTM D814	24	QAI Laboratory March 3, 2017

Tall Wood Buildings in the 2021 IBC *Up to 18 Stories of Mass Timber*

By: Beneman, PhD, PE, WoodWorks • Wood Products Council • Matt Timmers, SE, John A. Martin & Associates
• Dennis Richardson, PE, CBO, CMAA, American Wood Council

In January 2019, the International Code Council (ICC) approved a set of proposals to allow tall wood buildings as part of the 2021 International Building Code (IBC). Based on these proposals, the 2021 IBC will include three new construction types—Type IV-A, IV-B and IV-C—allowing the use of mass timber or noncombustible materials. These new types are based on the previous Heavy Timber construction type (renamed Type IV-HT) but with additional fire-resistance ratings and levels of required noncombustible protection. The code will include provisions for up to 18 stories of Type IV-A construction for Business and Residential Occupancies.

Based on information first published in the Structural Engineers Association of California (SEAOC) 2018 Conference Proceedings, this paper summarizes the background to these proposals, technical research that supported their adoption, and resulting changes to the IBC and product-specific standards.

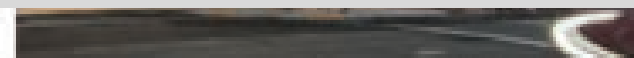
Background: ICC Tall Wood Building Ad Hoc Committee

Over the past 10 years, there has been a growing interest in tall buildings constructed from mass timber materials (Beneman 2013, Timmers 2016). Around the world there



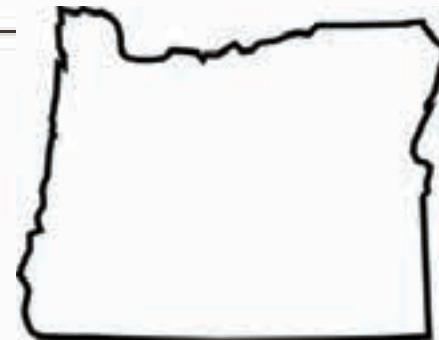
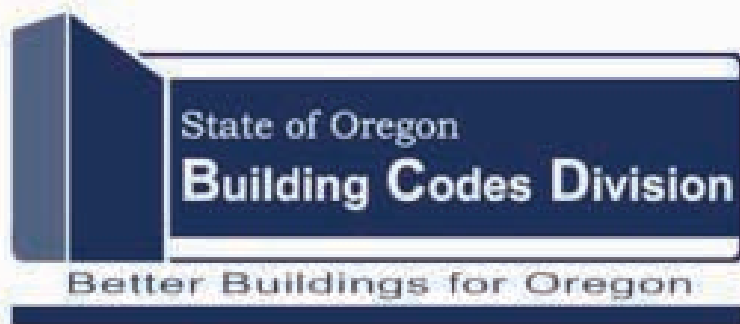
WoodWorks Tall Wood Design Resource

http://www.woodworks.org/wp-content/uploads/wood_solution_paper-TALL-WOOD.pdf



An aerial photograph of a tall building under construction. The structure features a complex wooden frame with numerous vertical and horizontal beams. The beams are connected by metal brackets and bolts. The building is surrounded by other urban structures and greenery. A semi-transparent banner with the text "EARLY TALL WOOD CODE ADOPTION" is overlaid across the center of the image.

EARLY TALL WOOD CODE ADOPTION



Statewide Alternate Method No. 18-01 Tall Wood Buildings – Background

Statewide Alternate Method (SAM) Number 18-01 provides prescriptive path elements for Tall Wood Buildings of mass timber construction. This alternate path includes scientific conclusions established by the International Code Council's Ad Hoc Committee on Tall Wood Buildings that were incorporated into fourteen national proposals and utilizes concrete, steel or masonry for the vertical elements of the seismic force-resisting system.

The provisions detailed in the SAM are crafted to coincide with the *2014 Oregon Structural Specialty Code* (OSSC) when selected for use.

Three new types of construction are introduced under this method, all three of which are organized under Type IV construction, typically referred to as heavy timber.

The new types of construction are:

- Type IV A
- Type IV B
- Type IV C

WASHINGTON STATE BUILDING CODE

CHAPTER 51-50 WAC



INTERNATIONAL BUILDING CODE 2015 Edition

Includes adoption of and amendments to
the 2015 International Existing Building Code
and
ICC/ANSI A117.1-2009



Credit: State of Washington

TABLE 504.3
ALLOWABLE BUILDING HEIGHT IN FEET ABOVE GRADE PLANE*

Occupancy Classification	See Footnotes	Type of Construction									
		Type I		Type II		Type III		Type IV			
		A	B	A	B	A	B	A	B	C	HT
A, B, E, F, M, S, U	NS ²	UL	160	65	55	65	55	65	65	65	65
	S	UL	180	85	75	85	75	270	180	85	85
H-1, H-2, H-3, H-5	NS ^{2,4}	UL	160	65	55	65	55	120	90	65	65
	S										
H-4	NS ^{2,4}	UL	160	65	55	65	55	65	65	65	65
	S	UL	180	85	75	85	75	140	100	85	85
I-1 Condition 1, I-3	NS ^{2,4}	UL	160	65	55	65	55	65	65	65	65
	S	UL	180	85	75	85	75	180	120	85	85
I-1 Condition 2, I-2	NS ^{2,4,7}	UL	160	65	55	65	55	65	65	65	65
	S	UL	180	85							
I-4	NS ^{2,4}	UL	160	65	55	65	55	65	65	65	65
	S	UL	180	85	75	85	75	180	120	85	85
R	NS ²	UL	160	65	55	65	55	65	65	65	65
	S13R	60	60	60	60	60	60	60	60	60	60
	S	UL	180	85	75	85	75	270	180	85	85

Revised 10/1/2015, 10/1/2015, 10/1/2015, 10/1/2015

QUESTIONS?

This concludes The
American Institute of
Architects Continuing
Education Systems
Course

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