

Designing Tall Timber for Code Compliance: Fire Resistance, Acoustics and Connection Detailing

Ricky McLain, PE, SE, Senior Technical Director – Tall Wood, WoodWorks – Wood Products Council

Photo: Kaiser+Path

Questions we'll answer:

- How much timber can be exposed
- How do you design for fireresistance (exposed & protected)
- What do I need to know about acoustics in tall timber?
- What do the connections & details look like (and how does fire impact them)



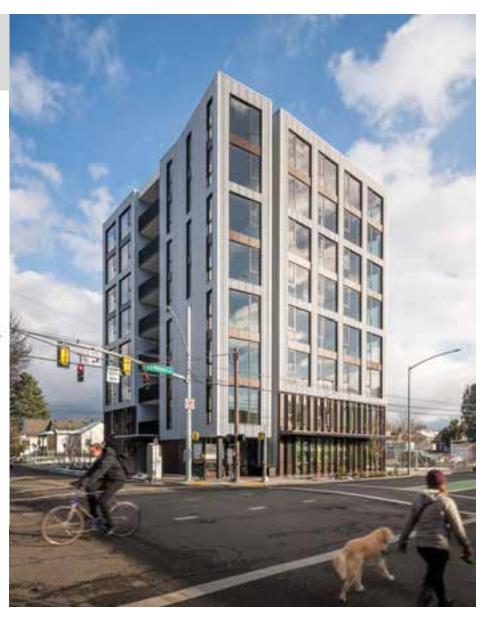
Type IV-C



9 STORIES
BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,0
AVERAGE AREA PER STORY 45,00

85' 405,000 SF 45,000 SF

TYPE IV-C



Photos: Baumberger Studio/PATH Architecture/Marcus Kauffman







Credit: Susan Jones, atelierjones

IV-C



ALLOWABLE BUILDING AREA AVERAGE AREA PER STORY 45,000 SF

TYPE IV-C





All Mass Timber surfaces may be exposed

Exceptions: Shafts, concealed spaces, outside face of exterior walls

F

Ema Peter

Credit: Kaiser+Path,

Credit: Susan Jones, atelieriones

Type IV-B



12 STORIES 180 FT ALLOWABLE BUILDING AREA AVERAGE AREA PER STORY 54,000SF

648,000 SF

TYPE IV-B



Credit: LEVER Architecture





Credit: Susan Jones, atelierjones

Credit: Kaiser+Path

Type IV-B Protection vs. Exposed





12 STORIES
BUILDING HEIGHT 180 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

TYPE IV-B





NC protection on all surfaces of Mass Timber except limited exposed areas

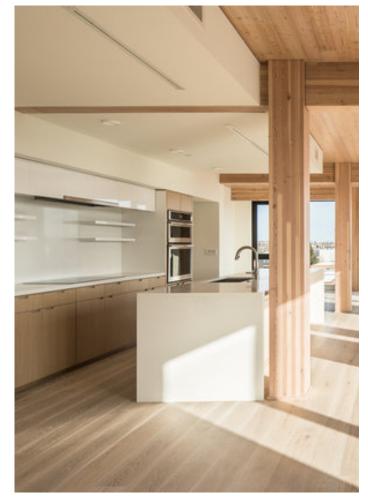
~20% of Ceiling or ~40% of Wall can be exposed, see code for requirements

Credit: Susan Jones, atelierjones

IV-B

Limited Exposed MT allowed in Type IV-B for:

- MT beams and columns which are not integral part of walls or ceilings, no area limitation applies
- MT ceilings and beams up to 20% of floor area in dwelling unit or fire area, or
- MT walls and columns up to 40% of floor area in dwelling unit or fire area, or
- Combination of ceilings/beams and walls/columns, calculated as follows:



Credit: Kaiser+Path

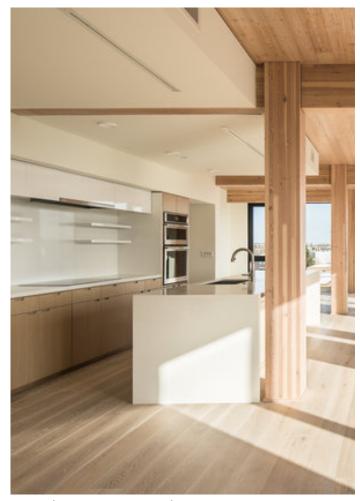


Mixed unprotected areas, exposing both ceilings and walls:

In each dwelling unit or fire area, max.
 unprotected area =

$$(U_{tc}/U_{ac}) + (U_{tw}/U_{aw}) \le 1.0$$

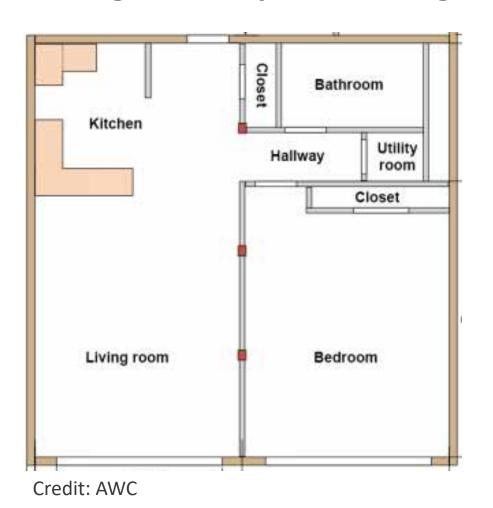
- U_{tc} = Total unprotected MT ceiling areas
- U_{ac} = Allowable unprotected MT ceiling areas
- U_{tw} = Total unprotected MT wall areas
- U_{aw} = Allowable unprotected MT wall areas



Credit: Kaiser+Path



Design Example: Mixing unprotected MT walls & ceilings



800 SF dwelling unit

- $U_{ac} = (800 \text{ SF})*(0.20) = 160 \text{ SF}$
- $U_{aw} = (800 \text{ SF})*(0.40) = 320 \text{ SF}$
- Could expose 160 SF of MT ceiling,
 OR 320 SF of MT Wall, OR
- If desire to expose 100 SF of MT ceiling in Living Room, determine max. area of MT walls that can be exposed



Design Example: Mixing unprotected MT walls & ceilings



$$(U_{tc}/U_{ac}) + (U_{tw}/U_{aw}) \le 1.0$$

(100/160) + $(U_{tw}/320) \le 1.0$
 $U_{tw} = 120 \text{ SF}$

 Can expose 120 SF of MT walls in dwelling unit in combination with exposing 100 SF of MT ceiling

IV-B





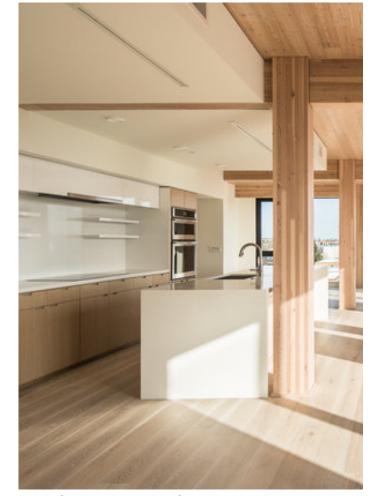
IV-B





Horizontal separation of unprotected areas:

 Unprotected portions of mass timber walls and ceilings shall be not less than 15 feet from unprotected portions of other walls and ceilings, measured horizontally along the ceiling and from other unprotected portions of walls measured horizontally along the floor.



Credit: Kaiser+Path

IV-B





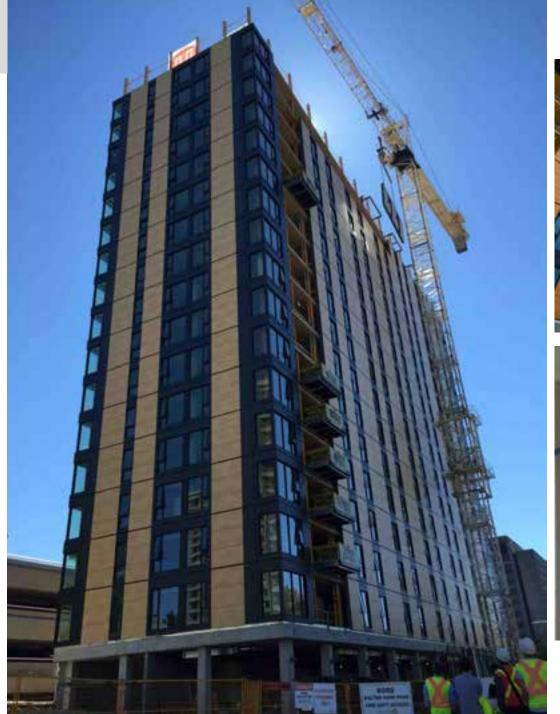
Type IV-A



18 STORIES
BUILDING HEIGHT 270°
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000 SF

TYPE IV-A

Credit: Susan Jones, atelierjones





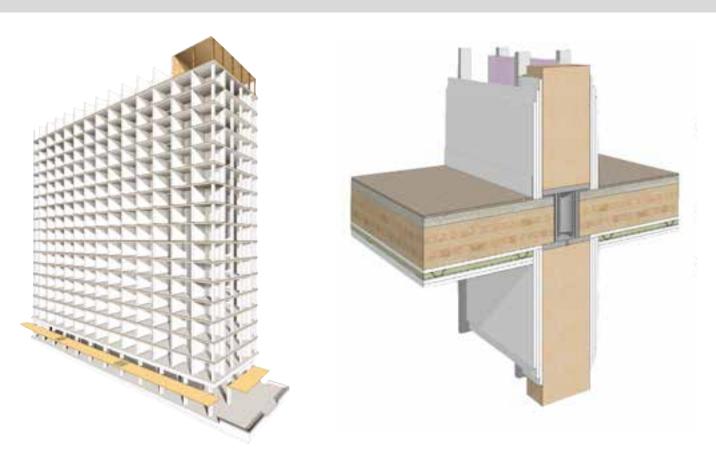


Photos: Structurlam, naturally:wood, Fast + Epp, Urban One

18 STORIES ALLOWABLE BUILDING AREA AVERAGE AREA PER STORY TYPE IV-A

Credit: Susan Jones, atelierjones

Type IV-A Protection vs. Exposed



100% NC protection on all surfaces of Mass Timber

Materials Permitted

602.4 Type IV. Type IV construction is that type of construction in which the building elements are mass timber or noncombustible materials and have fire resistance ratings in accordance with Table 601. Mass timber elements shall meet the fire resistance rating requirements of this section based on either the fire resistance rating of the noncombustible protection, the mass timber, or a combination of both and shall be determined in accordance with Section 703.2 or 703.3. The minimum dimensions and permitted materials for building elements shall comply with the provisions of this section and Section 2304.11. Mass timber

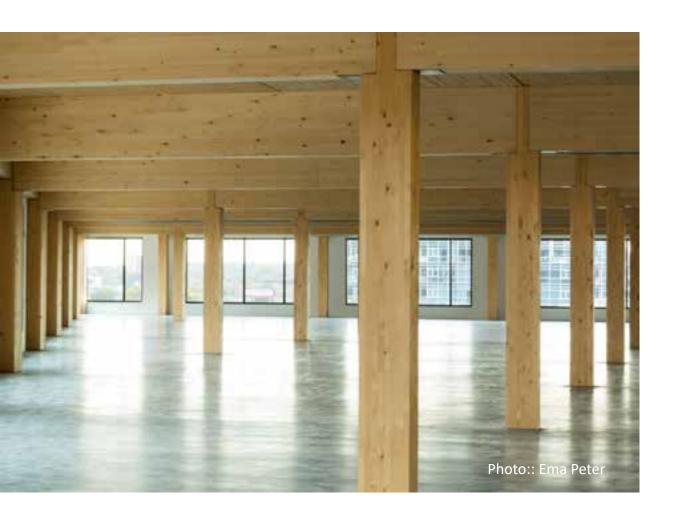
Exterior load-bearing walls and nonload-bearing walls shall be mass timber construction, or shall be of noncombustible construction.

Exception:Type IV-HT Construction in accordance with Section 602.4.4.

The interior building elements, including nonload-bearing walls and partitions, shall be of mass timber construction or of noncombustible construction.

Exception: Type IV-HT Construction in accordance with Section 602.4.4...

Building Elements in Type IV Construction



Minimum sizes for existing
Type IV (now IV-HT)

apply to the new
Type IV-A, IV-B and IV-C

See
IBC 2018 2304.11
IBC 2015 602.4

Tall Wood Fire Resistance Ratings (FRR)

FRR Requirements for Tall Mass Timber Structures (hours)

Building Element	IV-A	IV-B	IV-C
Primary Frame	3	2	2
Exterior Bearing Walls	3	2	2
Interior Bearing Walls	3	2	2
Roof Construction	1.5	1	1
Primary Frame at Roof	2	1	1
Floor Construction	2	2	2

Source: 2021 IBC Table 601

Noncombustible Protection (NC)

Where timber is required to be protected, NC must contribute at least 2/3 FRR

Required Noncombustible Contribution to FRR

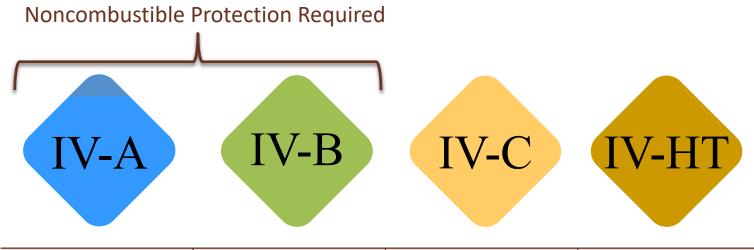
FRR of Building Element (hours)	Minimum from Noncombustible Protection (minutes)
1	40
2	80
3 or more	120

Source: 2021 IBC Section 722.7

Noncombustible Protection (NC)







Roof below Mass Timber

Primary Frame @ Roof

Primary Frame

Below Mass Timber Floor

Above Mass Timber Floor

60 min	40 min*	Not Req.	Not Req.
80 min	40 min*	Not Req.	Not Req.
120 min	80 min*	Not Req.	Not Req.
80 min	80 min*	Not Req.	Not Req.
1" Min NC Material	1" Min NC Material	Not Req.	Not Req.

Requirements Per new 602.4. * Some MT permitted to be exposed.

Noncombustible Protection (NC)

Prescriptive Noncombustible Contributions to FRR

Type of Protection	Contribution per Layer (minutes)
1/2" Type X gypsum board	25
5/8" Type X gypsum board	40

Source: 2021 IBC Section 722.7.1

Required Noncombustible Contribution to FRR

FRR of Building Element (hours)	Minimum from Noncombustible Protection (minutes)
1	40
2	80
3 or more	120

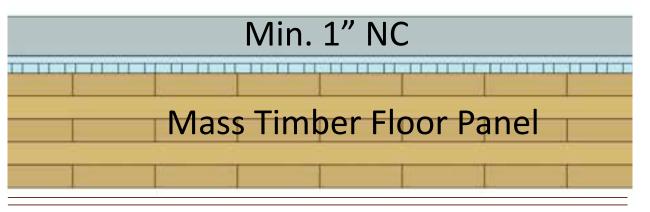
1 layer 5/8 Type X2 layers 5/8 Type X3 layers 5/8 Type X

Source: 2021 IBC Section 722.7

Type IV-A and IV-B NC Protection over MT Floor



IV-B



In Type IV-A and IV-B, the floor assembly shall contain a noncombustible material not less than one inch in thickness above the mass timber.



Type IV-A Fire Resistance Ratings (FRR)

IV-A

FRR Examples:

Primary Structural Frame (Beam, Column, Bearing Wall): 3 HR Required

NC protection = at least 120 min

Use 3 layers of 5/8" type X Gypsum = 120 min (2 HR)
 Mass Timber FRR req'd = 3 HR - 2 HR = 1 HR





Type IV-A Fire Resistance Ratings (FRR)

IV-A

FRR Examples:

Floor Panels:

2 HR Required

NC Protection = at least 80 min

- Use 2 layers of 5/8" type X Gypsum = 80 min (1.33 HR), plus:
 - Mass Timber FRR req'd = 2 HR 1.33 HR = 0.67 HR,
 or
- Use 3 layers of 5/8" Type X Gypsum = 120 min (2 HR) and no FRR from MT req'd

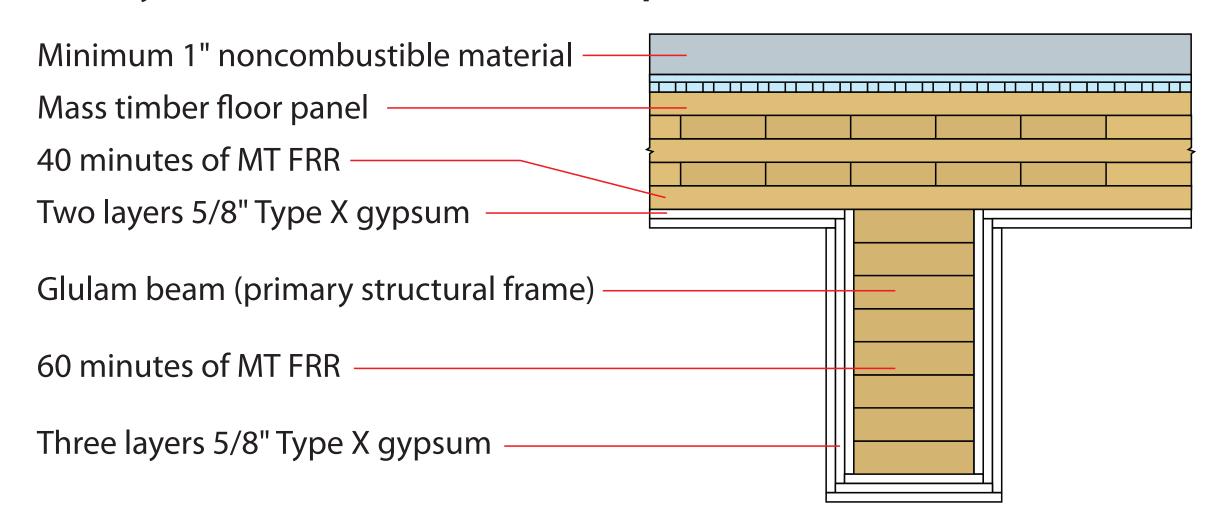




Type IV-A Fire Resistance Ratings (FRR)



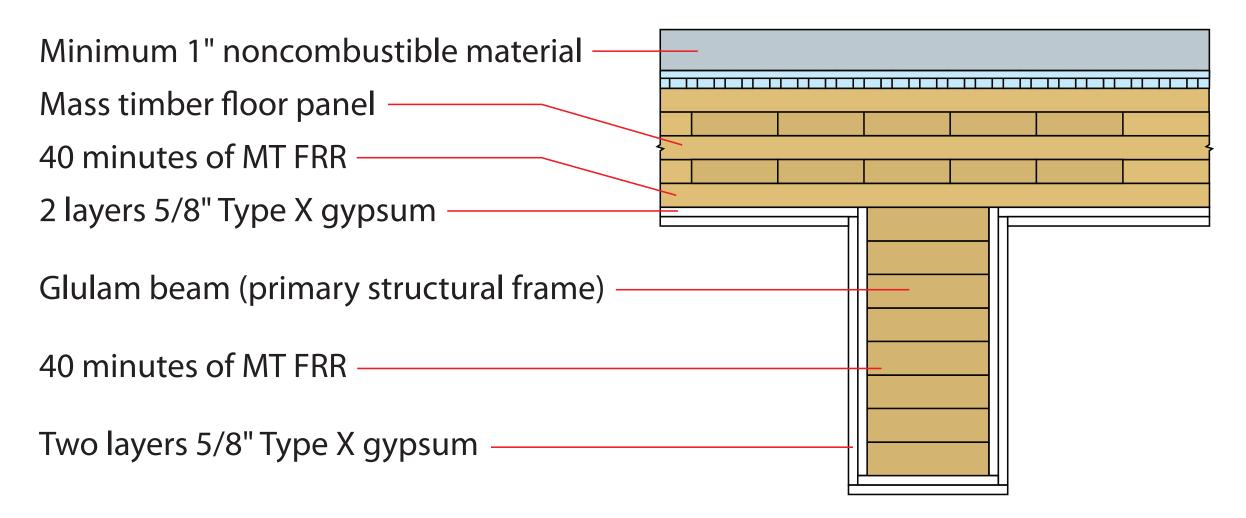
Primary Frame (3-hr) + Floor Panel Example (2-hr):



Type IV-B Fire Resistance Ratings (FRR)

IV-B

Primary Frame (2-hr) + Floor Panel (2-hr)



Type IV-B Fire Resistance Ratings (FRR)

IV-B

Primary Frame (2-hr) + Floor Panel Example (2-hr)

Minimum 1" noncombustible material ——				
Mass timber floor panel				-
2 hr of MT EDD.				
2-hr of MT FRR; ——————————————————————————————————				
Glulam beam (primary structural frame) —				
2-hr of MT FRR; ——————————————————————————————————		_		

Type IV-C Fire Resistance Ratings (FRR)

IV-B

Primary Frame (2-hr) + Floor Panel Example (2-hr)

Noncombustible material not required —		
Mass timber floor panel		
2-hr of MT FRR;		
noncombustible material not required		
Glulam beam (primary structural frame) —		
2-hr of MT FRR;		
Noncombustible material not required		





IBC 722.7

The fire resistance rating of the mass timber elements shall consist of the fire resistance of the unprotected element (MT) added to the protection time of the noncombustible (NC) protection.





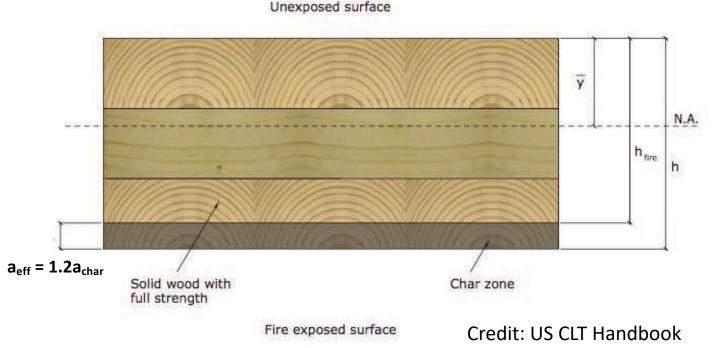


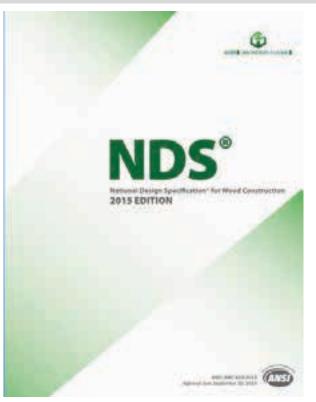


How do you determine FRR of MT?

- 2 Options:
- 1. Calculations in Accordance with IBC 722 → NDS Chapter 16
- 2. Tests in Accordance with ASTM E119











NDS Chapter 16 includes calculation of fire resistance of NLT, CLT, Glulam, Solid Sawn and SCL wood products

Table 16.2.1B Effective Char Depths (for CLT with β_n =1.5in./hr.)

Required Fire Endurance	Effective Char Depths, a _{char} (in.) lamination thicknesses, h _{lam} (in.)								
(hr.)	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
1-Hour	2.2	2.2	2.1	2.0	2.0	1.9	1.8	1.8	1.8
1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6

Nominal char rate of 1.5"/HR is recognized in NDS. Effective char depth calculated to account for duration, structural reduction in heat-affected zone



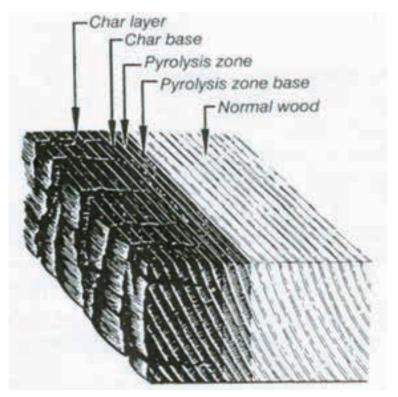
Table 16.2.1A Char Depth and Effective Char Depth (for $\beta_n = 1.5$ in./hr.)

Required Fire Resistance (hr.)	Char Depth, a _{char} (in.)	Effective Char Depth, a _{eff} (in.)
1-Hour	1.5	1.8
1½-Hour	2.1	2.5
2-Hour	2.6	3.2

Table 16.2.1B Effective Char Depths (for CLT with β_n =1.5in./hr.)

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(hr.)	5/8	3/4	7/8	1	1-1/4	1-3/8	1-1/2	1-3/4	2
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1½-Hour	3.4	3.2	3.1	3.0	2.9	2.8	2.8	2.8	2.6
2-Hour	4.4	4.3	4.1	4.0	3.9	3.8	3.6	3.6	3.6

Structural capacity check performed on remaining section, with stress increases



Credit: Forest Products Laboratory

			ASD						
5			Design Stress to Member Strength Factor	Size Factor	Volume Factor?	Hat Use Factor?	Beam Stability Factor	Column Stability Factor	
Bending Strength	Fb	х	2.85	C_{F}	Cy	C_{fu}	$C_{\rm L}$	2.0	
Beam Buckling Strength	FbE	x	2.03	*		391	57.5	: (*)	
Tensile Strength	F,	x	2.85	$C_{\rm F}$		420	(- -)	N/L	
Compressive Strength	Fe	X	2.58	C_{F}	28	19	(*)	$C_{\mathbb{P}}$	
Column Buckling Strength	F_{eE}	x	2.03			-	265		

$$a_{char} = \beta_t t^{0.813}$$

Solid Sawn, Glulam, SCL

$$a_{char} = n_{lam} h_{lam} + \beta_t (t - (n_{lam} t_{gi}))^{0.813}$$

CLT

$$a_{eff} = 1.2a_{char}$$

Effective Char Depth

Inventory of Fire Tested MT Assemblies

Table 1: North American Fire Resistance Tests of Mass Timber Floor / Roof Assemblies



CLT Pand	Messectorer	CLT Grade or Major v. Minor Grade	Colling Protection	Panel Connection in Yest	Floor Topping	Load Rating	Fire Resistance Achieved (Hours)	Searce	Toting Lab
3-ply-CET (114-max-4.44 Kin)	Notice	SPERSON LISTARE	2 Injun 1/2" Type X gypsam.	Half-Gap	None .	Bad acod) A% Moment Capacity	ř.	T (Test I)	NRC Fire Laboratory
3-ply-CET (102 mm 6.133 in)	Smotodasi	686 41:42 4.586 41:42	A Sayor S. W. Type Xgypnian	Half-Lap	New	Reduced 72% Monum Capacity	i.	1 (Tet.9)	NRC Fire Laboratory
5-ply-CLT (17.5mm6.875*)	Node:	(0)	News.	Traps site Spiller	2 stagg and layers of 1/2" assumt broads	Lended. Soc Menufacturer	2	- 2	NRC Fire Laboratory Murch 2016
3-ply CLT (175mm6 875")	Notic	:0	1 Invertis 4" Type Xgypromyndor2- channels and farring stype with 2.5 4"	Topolde Spiling	2 maggared layers of 3/2" symmethicsels	Leaded. See Manufacturer	8	19	NRC Fire Laboratory Nav 2014
5-ph/CET (E75mann 8757)	Nordic	366	Sunt	Topolde Splina	3/4 in proprietary gyperote over Manage.	Holacol 50% Monunt Capacity	13	3	UL
5-ply-CLT (17.5mm+ 87.5°)	Nordic	,ii.	J. Say or S. S.* montained graphism	Topolde Spline	It is a proprietary gyperate over Museum acceptical mat or proprietary round board	Reduced 18% Moreunt Capacity	£	4	UL.
5-ply CLT (175mmin 8717)	Nordse	n	1 layer 3%* Type X Gyp under Revision (Numer) under 2 %8" (Johns with 3 12" Mite and World Services Tribe	(talf-Lap	New York	Louisi. Suc Meredatorer	£).	31	Interiek 8/24/2012
3-ph/CLT (173mm8.875°)	Structurfate	62363 MSR 2100 4 SPF #2	Nese	Topvide Spline	E-1-2" Mana on Cyp-Greek 2000 over Mana on Heinflotting Mash	Leaded, See Manufacturer	2.6	×	Intertek, 2/22/2016
1-ply C13 (175mm+ 875°)	DR Johnson	W	New	Shift Lay A Tops ido Splins	2" уурганизгруйд	Loaded. New Manufacturer	27	7	SwR1 (May 2016)
5-ply (LT (175mm+875*)	Notice	SPE 1910 Fe MSR 5 MP 43	Noc	Halling	Notes	Bolive of 19% Montant Copacity	- 11	F (Tiet.8)	NRC Fire Laboratory
5-ply-CLT (173mm+375*)	Simularian	SPF #1/92 x SPF #1/92	i layer i 9° iyye Xgypaani	Halfilap	Note	Unreduced £01% Messari Capacity	2	1 (Test t)	NRC Fire Laboratory
7 ply CLT (243mm 9+37)	Structuriore	SHE HE HE & SHE HE HE	New	Hill-lay	None	Unreduced 101% Moment Capacity	25	1 (Ferit)	NRC Fire Laboratory
5-ph-CLT (175mms,825°)	SmartLen	54.74	New	Half-Lay	nominal 12" ply wood with fidentic	Londol, Sac Manufacturer	20	12(Tet 4)	Western Fire Center 19/26/2016
##15 CEE (173mm (A73")	Amaril an	W.	New	Half-Lap	posted 12° physical with 84 sale.	Leaded, NorManufacturer	2	12 (Tast 5)	Western Fire Center 10/28/2016
5-pty CLT (17-femori 87-5")	DR.Johnson	VI	New	Half-Lag	foreign 12° ply word with 6 d salls.	Leafek. No Manufactoria	1	12(Tan 6)	Western Fire Center 11/01/2016
1+b CLI	KUH	CVINI	Nes	Helf-Lip &	New	Louised,	Fy.	D)	SwRI



Fire-Resistive Design of Mass Timber Members

Code Applications, Construction Types and Fire Ratings

Bartani Mrs. am, PE, SE + Sense Technical Oreston + Viscolitines Scott Simmercian, Prib. PE, SE + Sensor Technical Director + Hoodworks

For many years, exposed heavy timber framing elements have been permitted in U.S. buildings due to their inherent fre-resistance properties. The predictability of wood's char rate fast been well-established for decades and has long been recognitized in building codes and standards.

Today, one of the exching brands in building design is the growing use of mass timber—L.e., large sold wood panel products such as cross-harminated timber (CLT) and nat-terrinated timber (NLT)—for floor, wall and roof construction. Like heavy timber, mass timber products have imberent fire resistance that allows them to be left exposed and still achieve a fire-resistance rating. Secause of their strength and dimensional stability, these products also offer a low-cabox attention to stock concests, and masonly for many applications. It is this combination of exposed structure and strength that developers and designers across the country.

are leveraging to create innovative designs with a warm yet modern aeathetic, often for projects that go beyond traditional norms of wood-design.

This paper has been written to support architects and engineers exploring the use of mass timber for commercial and multi-family construction. It focuses on how to meet fine-neistance requirements in the International Building Gode (BCC), including calculation and testing-based methods. Unless otherwise noted, references refer to the 2018 ISC.

Mass Timber & Construction Type

Before demonstrating fire-resistance ratings of exposedmess timber elements, it's important to understand under eithat circumstraced the code currently allows the use of mass timber in commercial and multi-tamily construction.

A building's assigned construction type is the main indicator of where and where all mode snaturns can be used. IBC Section 602 defines five men options (Type I through VI with all but Type IV having subcategories A and B. Types III and VI permit the use of wood framing throughout much of the structure and both are used entensively for modern mass triviber buildings.

Type III (IDC 602.3) — Timber elements can be used in floors, more and inserior walls. Five-resetters treated wood FRTWh flurning to permitted in exterior walls with a finerealistance rating of 2 hours or less.

Type V 60C 602.5) – Timber elements can be used throughout the structure, including floors, roofs and both interior and extenor

Type IV SBC 602.41 - Commonly referred to as 'Heavy Timber' construction, this cotion

Mass Timber Fire Design Resource

- Code compliance options for demonstrating FRR
- Updated as new tests are completed
- Free download at woodworks.org

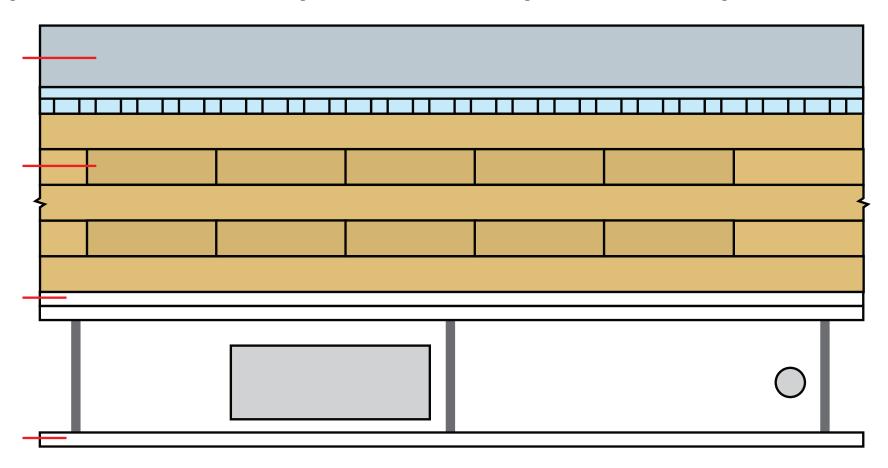
Credit: WoodWorks



Concealed Spaces in Type IV

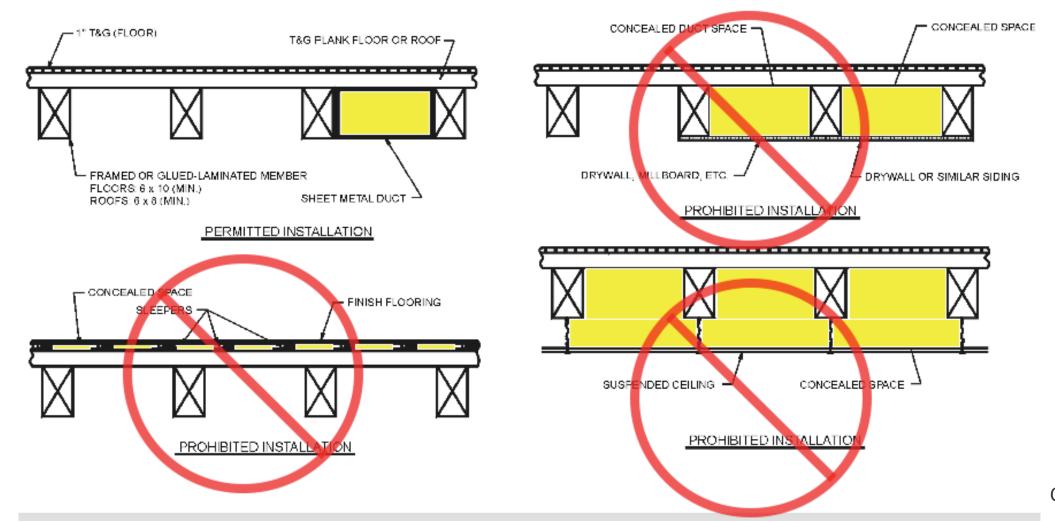
What if I have a dropped ceiling? Can I have a dropped ceiling?

Impact on FRR, NC placement, sprinkler requirements



Concealed Spaces in Type IV

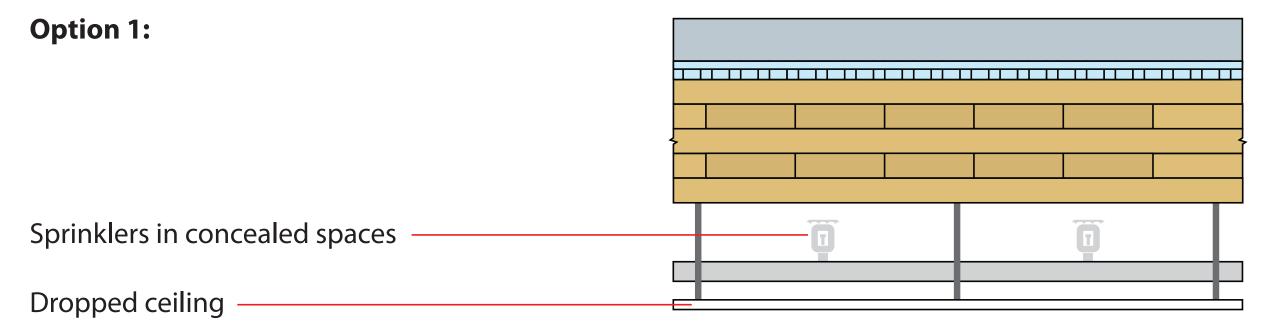
Previous Type IV (now IV-HT) provisions prohibited concealed spaces



Credit: IBC

Concealed Spaces in Type IV-HT – 2021 IBC

CONCEALED SPACES: TYPE IV-HT



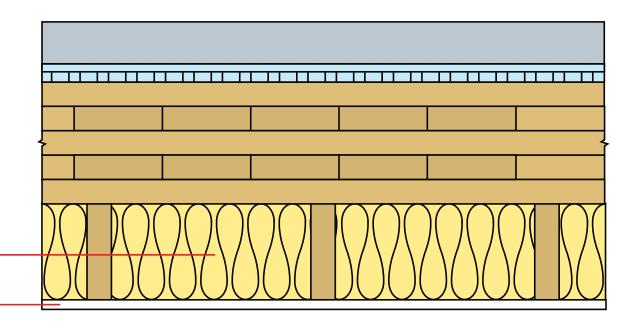
Concealed Spaces in Type IV-HT – 2021 IBC

CONCEALED SPACES: TYPE IV-HT

Option 2:

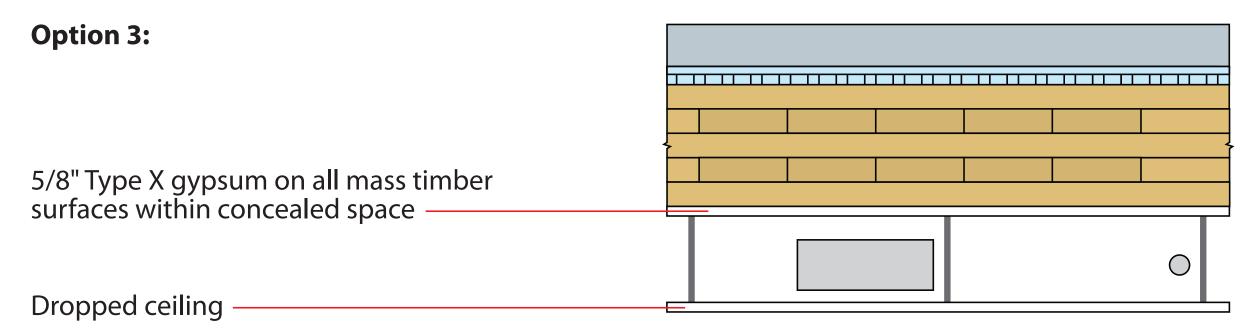
Noncombustible insulation

Dropped ceiling



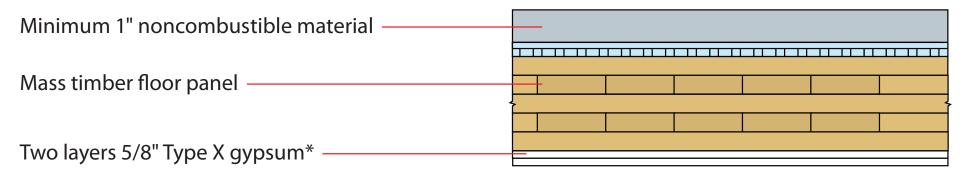
Concealed Spaces in Type IV-HT – 2021 IBC

CONCEALED SPACES: TYPE IV-HT



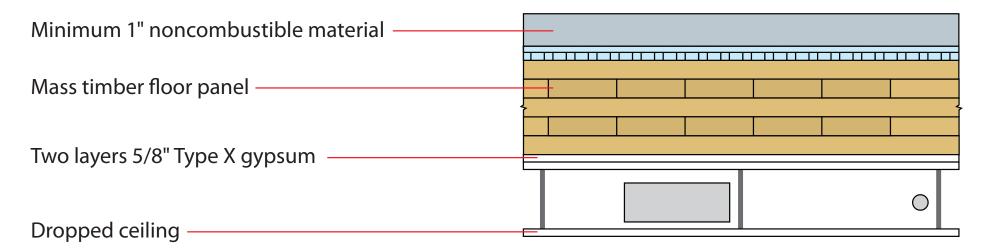
Concealed Spaces in Type IV-A, IV-B

Without Dropped Ceiling



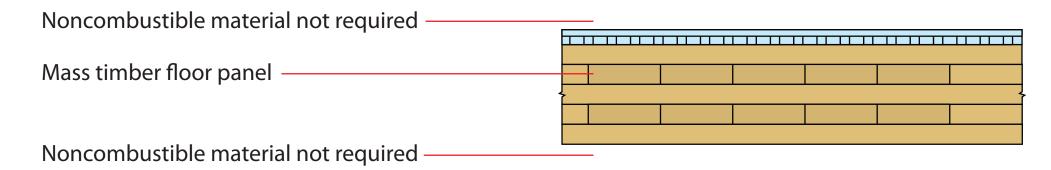
^{*}Applicable to most locations; limited exposed mass timber permitted in IV-B

With Dropped Ceiling

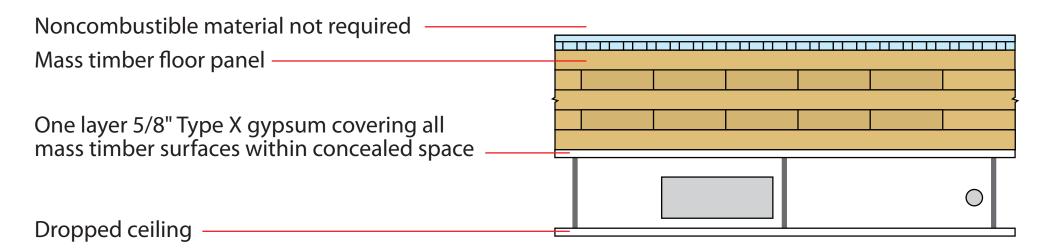


Concealed Spaces in Type IV-A, IV-B

Without Dropped Ceiling



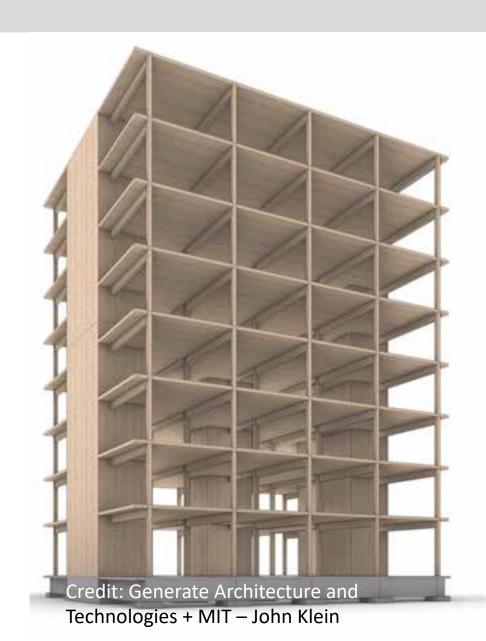
With Dropped Ceiling



Tall Wood Shaft Enclosures

- When can shaft enclosures be MT?
- What FRR requirements exist?
- If shaft enclosure is MT, is NC req'd?





Tall Wood Shaft Enclosures





Exit & Hoistway Enclosures

E&H Enclosures FRR



IV-B



t: MT protected with 2
layers 5/8" type X gyp
(if 2 HR req'd) or 3
layers 5/8" type X gyp
(if 3 HR req'd) both
sides

Above 12 Stories or 180 ft: Noncombustible shafts (IBC 2021 602.4)

NC or MT protected with 2 layers 5/8" type X gyp (IBC 2021 602.4.2.6) both sides

NC or MT protected with 1 layer 5/8" type X gyp (IBC 602.4.3.6) both sides

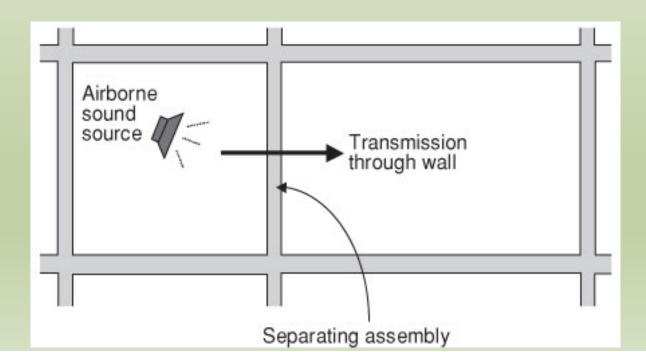
2 HR (not less than FRR of floor assembly penetrated, IBC 713.4)

Acoustical Design

Air-Borne Sound:

Sound Transmission Class (STC)

- Measures how effectively an assembly isolates air-borne sound and reduces the level that passes from one side to the other
- Applies to walls and floor/ceiling assemblies



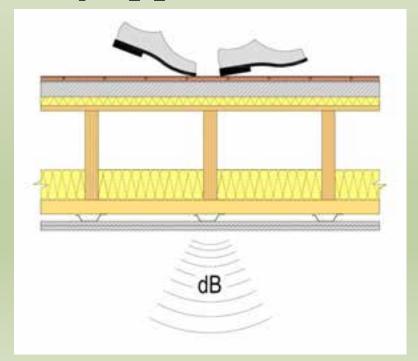


Acoustical Design

Structure-borne sound:

Impact Insulation Class (IIC)

- Evaluates how effectively an assembly blocks impact sound from passing through it
- Only applies to floor/ceiling assemblies





Acoustical Criteria IBC 1207

Code requirements only address residential occupancies:

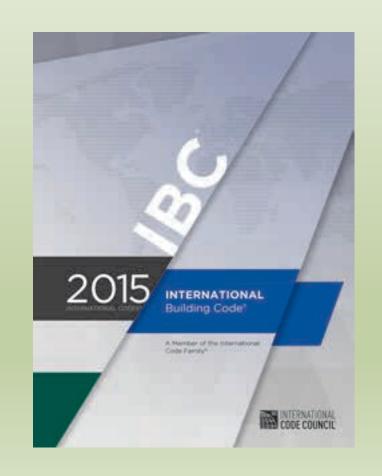
For unit to unit or unit to public or service areas:

Min. STC of 50 (45 if field tested):

 Walls, Partitions, and Floor/Ceiling Assemblies

Min. IIC of 50 (45 if field tested) for:

Floor/Ceiling Assemblies

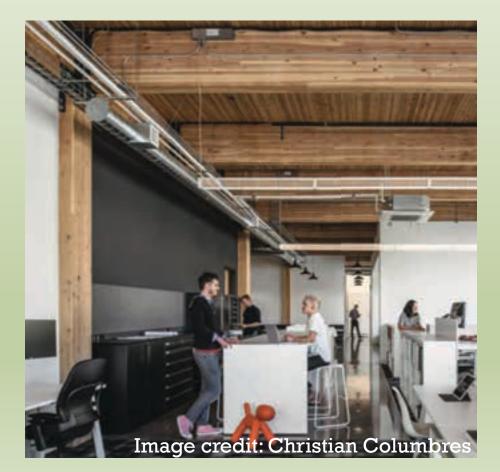


Acoustical Criteria

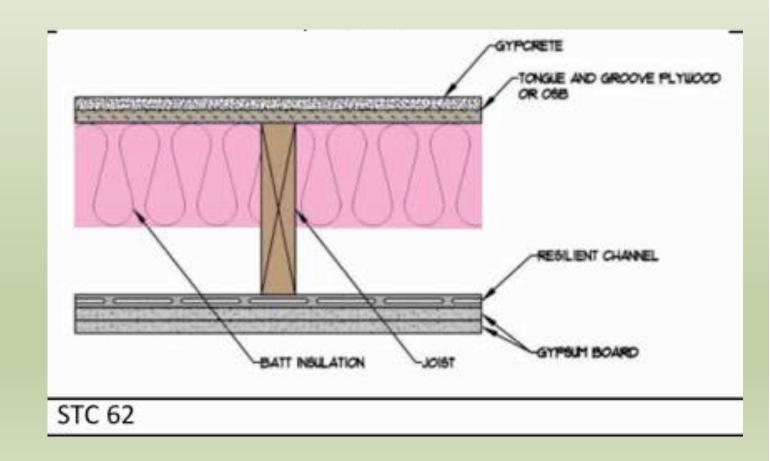
STC	What can be heard
25	Normal speech can be understood quite easily and distinctly through wall
30	Loud speech can be understood fairly well, normal speech heard but not understood
35	Loud speech audible but not intelligible
40	Onset of "privacy"
42	Loud speech audible as a murmur
45	Loud speech not audible; 90% of statistical population not annoyed
50	Very loud sounds such as musical instruments or a stereo can be faintly heard; 99% of population not annoyed.
60+	Superior soundproofing; most sounds inaudible

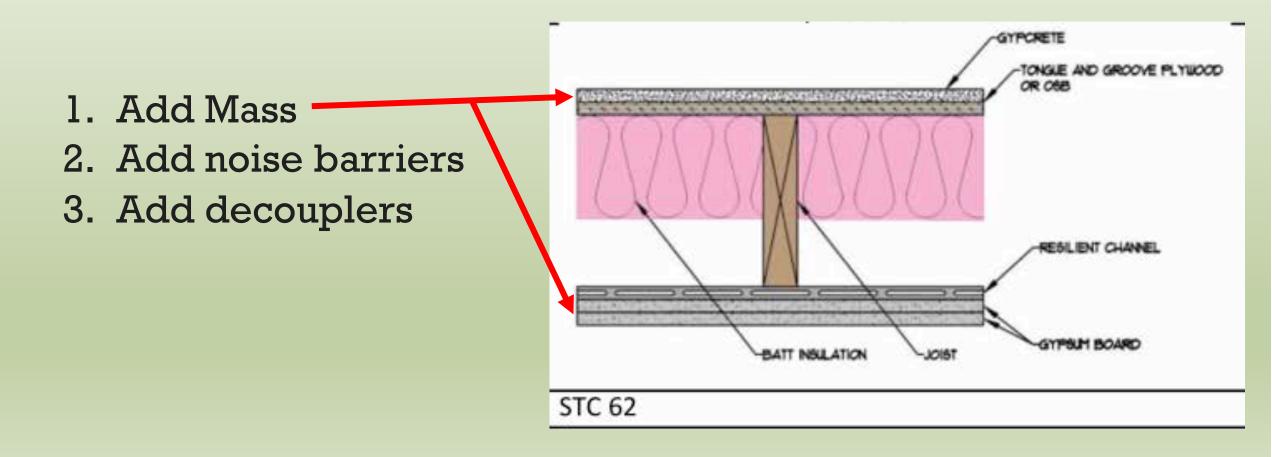
Regardless of the structural materials used in a wall or floor ceiling assembly, there are 3 effective methods of improving acoustical performance:

- 1. Add Mass
- 2. Add noise barriers
- 3. Add decouplers

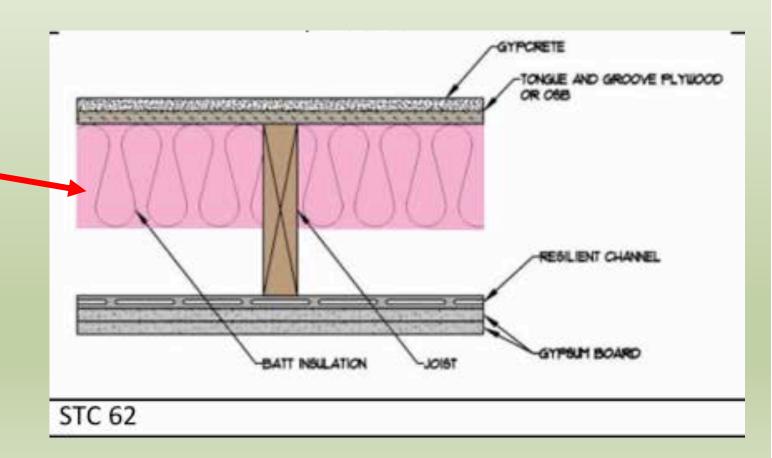


- 1. Add Mass
- 2. Add noise barriers
- 3. Add decouplers

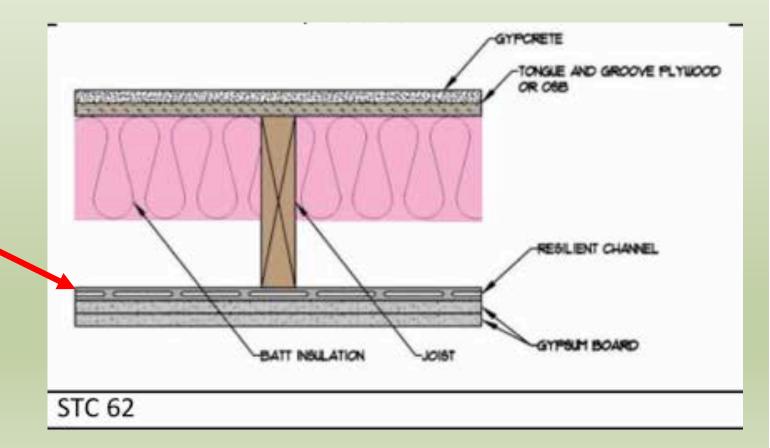




- 1. Add Mass
- 2. Add noise barriers
- 3. Add decouplers



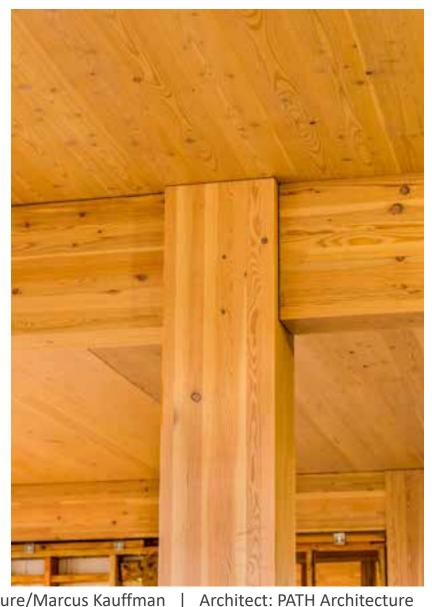
- 1. Add Mass
- 2. Add noise barriers
- 3. Add decouplers



Mass Timber: Structure Often is Finish







Photos: Baumberger Studio/PATH Architecture/Marcus Kauffman | A

But by Itself, Not Adequate for Acoustics





TABLE 1: Examples of Acoustically-Tested Mass Timber Panels

Mass Timber Panel	Thickness	STC Rating	IIC Rating
3-ply CLT wall⁴	3.07*	33	N/A
5-ply CLT wall ⁴	6.875*	38	N/A
5-ply CLT floor ⁵	5.1875*	39	22
5-ply CLT floor ⁴	6.875*	41	25
7-ply CLT floor ⁴	9.65*	44	30
2x4 NLT wall ⁶	3-1/2" bare NLT 4-1/4" with 3/4" plywood	24 bare NLT 29 with 3/4" plywood	N/A
2x6 NLT wall ⁶	5-1/2" bare NLT 6-1/4" with 3/4" plywood	22 bare NLT 31 with 3/4" plywood	N/A
x6 NLT floor + 1/2" plywood ²	6" with 1/2" plywood	34	33

Source: Inventory of Acoustically-Tested Mass Timber Assemblies, WoodWorks?

One of the main reasons is "mass" Recall the three ways to increase acoustical performance:

- 1. Add Mass
- 2. Add noise barriers
- 3. Add decouplers



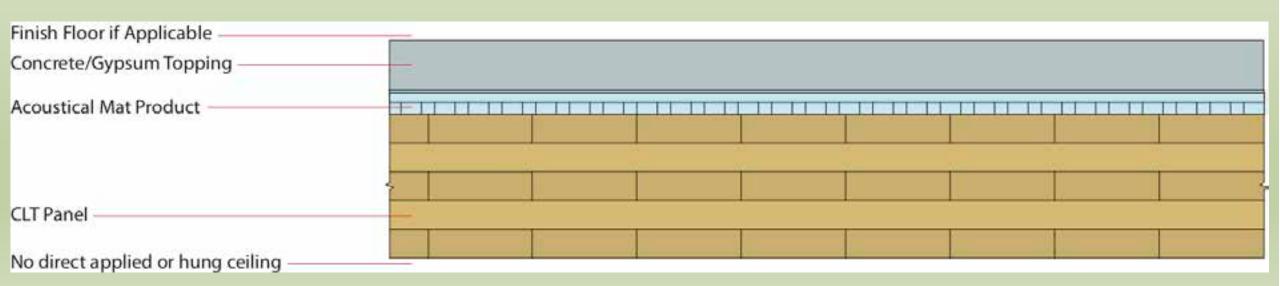






There are three main ways to improve an assembly's acoustical performance:

- 1. Add mass
- 2. Add noise barriers
- Add decouplers



There are three main ways to improve an assembly's acoustical performance:

- 1. Add mass
- 2. Add noise barriers
- 3. Add decouplers

Acoustical Mat:

- Typically roll out or board products
- Thicknesses vary: Usually
 1/4 "to 1"+





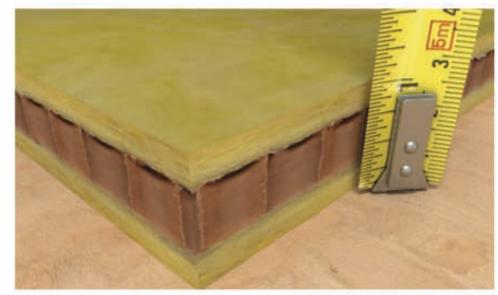


Photo: Kinetics Noise Control, Inc.,11







Common mass timber floor assembly:

- Finish floor (if applicable)
- Underlayment (if finish floor)
- 1.5" to 4" thick concrete/gypcrete topping
- Acoustical mat
- WSP (if applicable)
- Mass timber floor panels



Where can you find acoustically tested assemblies?

CLT Floors in CLT Handbook

End view of cross-section	Floor detail	FSTC	FIIC
1 2 3	1 = Carpet, or floating flooring about 2/5" on 1/8" resilient underlayment of 0.16 to 0.37 lb./ft. ² 2 = At least 5.12 lb./ft. ² dry topping, e.g. 0.8-1" gypsum board, cement fibreboard 3 = Resilient underlayment, e.g. 2/5" rubber mat of 0.84 lb./ft. ² , ³ / ₄ " texture felt of 0.27 lb./ft. ² , ¹ / ₂ " low density wood fibreboard of 0.73lb./ft. ² 4 = 5-layer CLT of 6-7/8"	~45	~45
	- Replace the dry topping by wet topping, e.g. 1.5" concrete of at least 15.6 lb./ft. ²	~50	~50





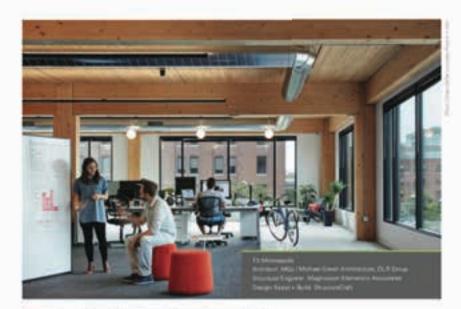
Solutions Paper

Mass Timber Acoustics



Acoustics and Mass Timber: Room-to-Room Noise Control

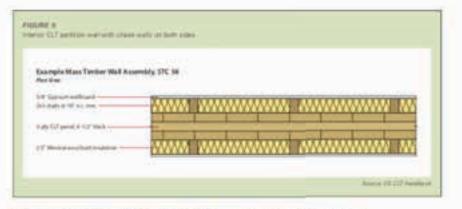
Parket McCare, PECSE + Seiser Neithried Dresins + Hould Vole.



This growing availability and code acceptance of many finding—i.e., large solid wood panel products such as cross-specially finding (E.T.T) and nativalmented tensor \$4.7)—for tipo, wall and roof construction has given designers a law-custori attenuative to steel, (process, and majoriny for them) applications. However, the use of travel strates in much feerly and commercial fluidlings presents unique accounts challenges.

While industries in recompanies of the impact and ordering squared excepts of tradecoral building assemblies south as ingle widely believe, steel and concrete are widely possible, fourse excepts and that quartily the aboutiful performance of mass since excepts of these steel that except occurred expects of mass shible congruence is the ability to leave a buildings steel occurred or the most of the mass thickness of the excepts of the recent for experimental assemblies. With careful design and detailing, these terms of mass buildings are received to perform one descolations of most buildings to the executing performance descolations of most buildings to the executing the executing that the executing the exec

http://www.woodworks.org/wp-content/uploads/wood_solution_paper-MASS-TIMBER-ACOUSTICS.pdf



Mass Timber Assembly Options: Walls

Mana timber punels can also be used for implier and extensiwalls-both bearing and non-bearing. For intentor walls, the reset to core sall services such as electrical and plumbing is an added consideration. Common approaches include duilding a chase wall in front of the mass bridge wall or . mataling gypsum madboard on repliant channels that are attached to the mass totalish wall. As with been made sincled Tool panels, have more tribler walls don't har cally provide edequate notice control, and chave yeals also function as ecountrical improvements. For everyte, a 3-pty Ct, I was purel swith a thick resis of 2 D7 Rasian STC integ of 33 ft is contact. Figure 3 shows an interior CL7 partition used with chase walls. on both value. This assembly achieves an STC rating of EX. accepting the IRC's acculated requirements for multi-family. construction. Other eventies are included in the inventory. of tested somewhites miled above.

Acoustical Differences between Mass Timber Panel Options

The majority of accordingly harded mass similar easierosis to take CLT. However, betts have also been done on other must british point solves solve as NLT and down immediate through CLT, as even as traditional heavy tomber garded solves and provide doking. Most tests have concluded that CLT according per lamance is suggetly better then that of other mass further opinions, largely backage the proteorientation of consecutions in a CLT panel limits accordingly.

For these interested in comparing contain assembles, and mass former period bytes and this bresses, the maintain patient assembles comp CLT, NLT, glood derivations before penals (IET), and tonges and grows decling.

Improving Performance by Minimizing Flanking

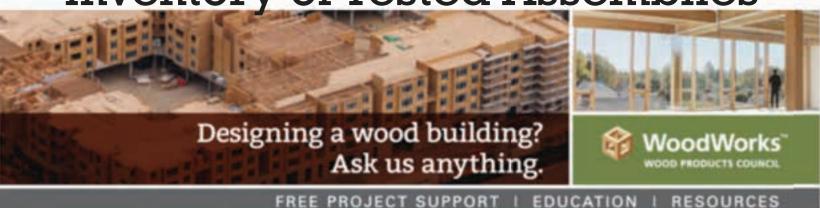
Even when the example on a trothing we seekuly designed and retailed for high according performance, consideration of feeling paths—in when such as assembly objections, beam is optimised perhaphona, and MEP penetrotons—is necessary for a huilding to meet coard according to performance objections.

One way to minimum familing paths at these connections and interfaces is to use mellent connection exists and sealers error. These products are capitalle of necestry structure dialets in participation and sounding total mentions and connections while providing total and breaking that, direct connections between marriages, in the consect of



According to the party.

Inventory of Tested Assemblies



Acoustically-Tested Mass Timber Assemblies

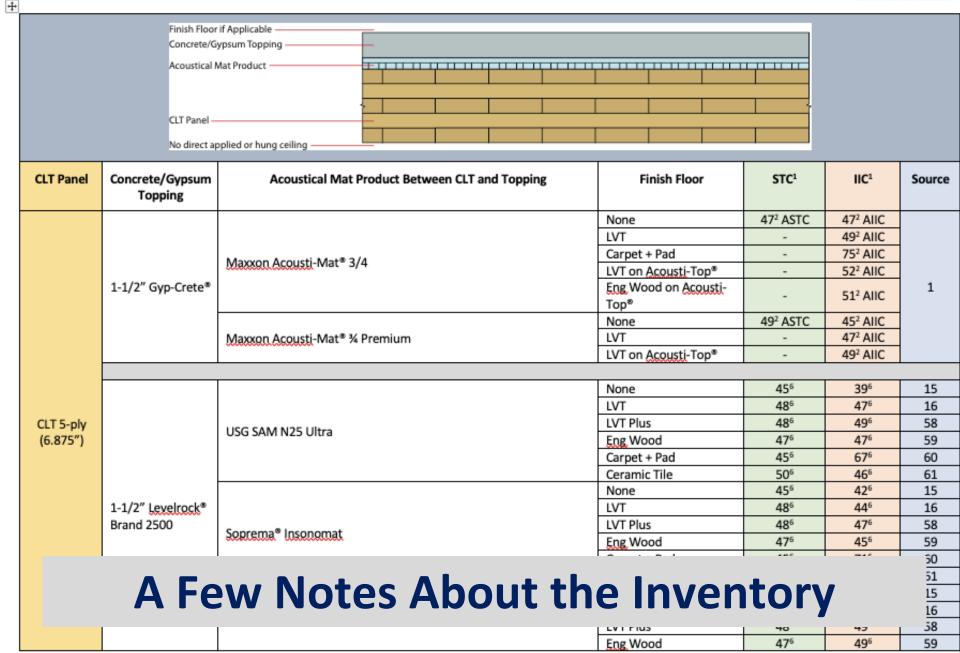
Following is a list of mass timber assemblies that have been acoustically tested as of January 23, 2019. Sources are noted at the end of this document. For free technical assistance on any questions related to the acoustical design of mass timber assemblies, or free technical assistance related to any aspect of the design, engineering or construction of a commercial or multi-family wood building in the U.S., email help@woodworks.org or contact the WoodWorks Regional Director nearest you: http://www.woodworks.org/project-assistance

Contents:

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Table 2: CLT Floor Assemblies without Concrete/Gypsum Topping, Ceiling Side Exposed	7
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Table 1: CLT Floor Assemblies with Concrete/Gypsum Topping, Ceiling Side Exposed





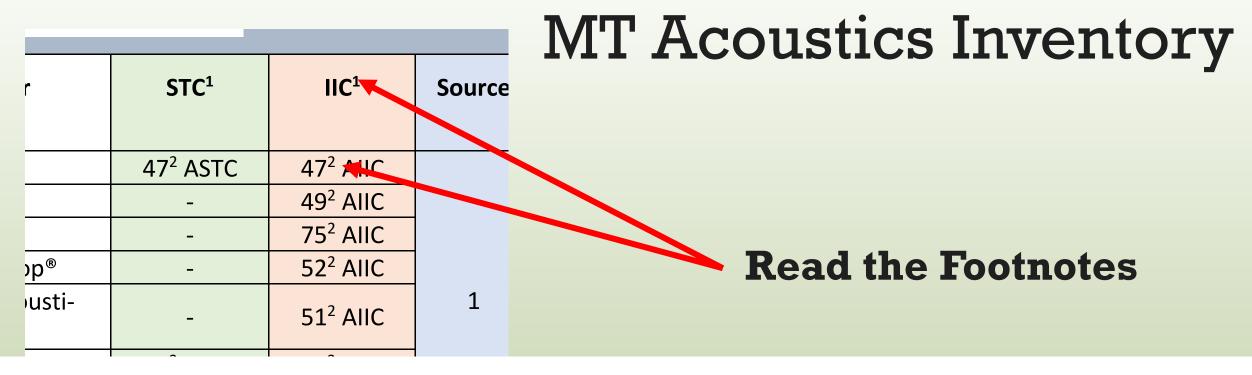


Table 1 Notes:

- 1. All STC tests performed in accordance with ASTM E 90 unless otherwise noted below. All IIC tests performed in accordance with ASTM E 492 unless otherwise noted below. See end of document for sources and referenced test reports.
- 2. ASTC field tests performed in accordance with ASTM E 336. AIIC field tests performed in accordance with ASTM E 1007.
- 3. IIC tests not performed in accordance with a singular test standard. Test measurement method used a combination of ASTM E492 and ASTM 1007 per acoustical mat product manufacturer.
- 4. FSTC field test performed in accordance with ASTM E 336. AIIC field test not performed in accordance with ASTM E 1007 (inadequate number of measurements).
- 5. STC and IIC noted is a prediction based on the ISO 15712-1 prediction method as noted in the referenced test report.
- 6. STC and IIC noted is based on floor zone testing procedures that are modifications of ASTM E90 and E492 test and do not fully conform with these test standards per acoustical mat product manufacturer and as noted in the referenced test report.
- 7. Actual thickness of CLT in this test was 6.3" (160 mm)
- 8. Assemblies included in the 1st edition of the CLT Handbook are included herein due to their legacy use. However, the testing standards used for these assemblies are European and direct correlation to IBC-referenced ASTM standards is not currently available.
- 9. STC and IIC noted is a based on the ISO 12354 model as noted in the referenced manufacturer's literature

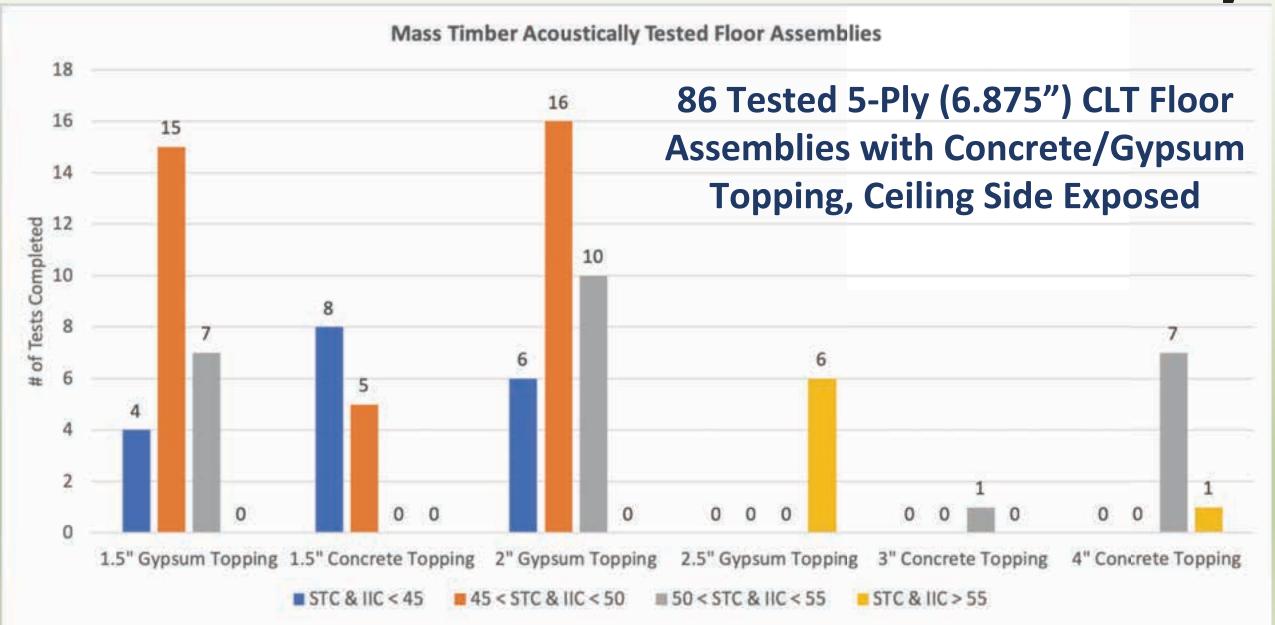
MT Acoustics Inventory

1206.2 Airborne sound. Walls, partitions and floor-ceiling assemblies separating dwelling units and sleeping units from each other or from public or service areas shall have a sound transmission class of not less than 50, or not less than 45 if field tested, for airborne noise where tested in accordance with ASTM E90. Alternatively, the sound transmission class of walls, partitions and floor-ceiling assemblies shall be established by engineering analysis based on a comparison of walls, partitions and floor-ceiling assemblies having sound transmission class ratings as determined by the test procedures set forth in ASTM E90. Penetrations or openings in construction assemblies for piping; electrical devices; recessed cabinets; bathtubs; soffits; or heating, ventilating or exhaust ducts shall be sealed, lined, insulated or otherwise treated to maintain the required ratings. This requirement shall not apply to entrance doors; however, such doors shall be tight fitting to the frame and sill.

MT Acoustics Inventory

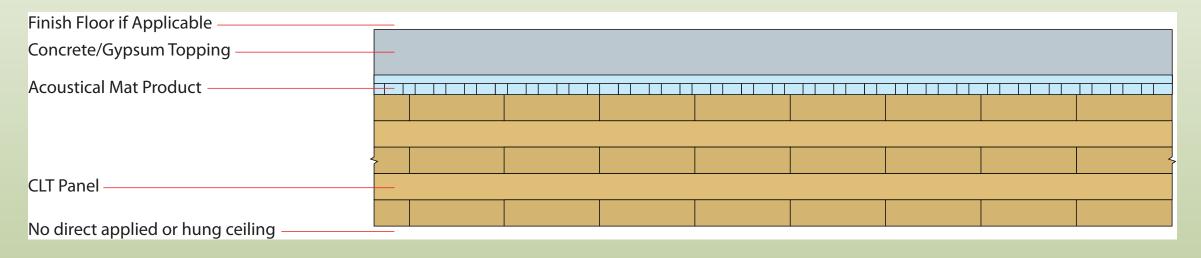
1206.3 Structure-borne sound. Floor-ceiling assemblies between dwelling units and sleeping units or between a dwelling unit or sleeping unit and a public or service area within the structure shall have an impact insulation class rating of not less than 50, or not less than 45 if field tested, where tested in accordance with ASTM E492. Alternatively, the impact insulation class of floor-ceiling assemblies shall be established by engineering analysis based on a comparison of floor-ceiling assemblies having impact insulation class ratings as determined by the test procedures in ASTM E492.

MT Acoustics Inventory



MT Acoustics Inventory

5-Ply (6.875") CLT Floor Assemblies with Concrete/Gypsum Topping, Ceiling Side Exposed



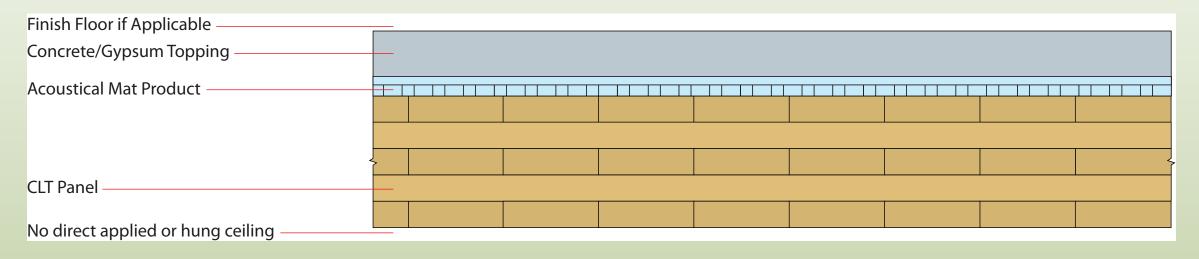
86 Tests Completed. Of these:

32 Have STC & IIC 50 or greater

7 Have STC & IIC 55 or greater

MT Acoustics Inventory

Topping Thickness Effect on 5-Ply (6.875") CLT Floor Assemblies



32 Have STC & IIC 50 or greater

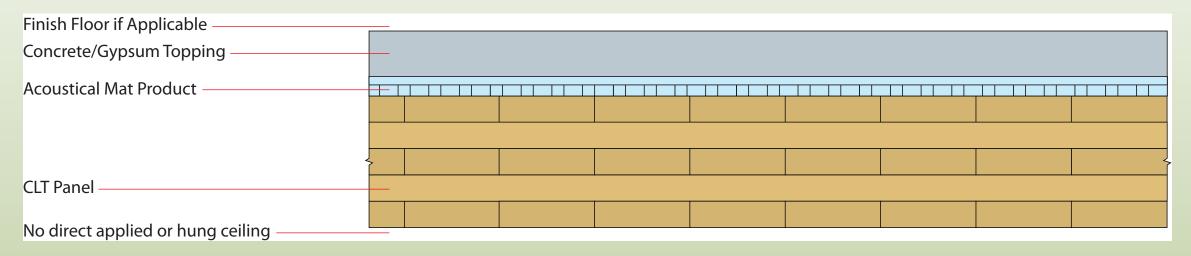
7 Include 1.5" Gypsum Topping10 Include 2" Gypsum Topping6 Include 2.5" Gypsum Topping

1 Includes 3" Concrete Topping

8 Include 4" Concrete Topping

MT Acoustics Inventory

Topping Thickness Effect on 5-Ply (6.875") CLT Floor Assemblies



7 Have STC & IIC 55 or greater

6 Include 2.5" Gypsum Topping 1 Includes 4" Concrete Topping

1" Bare Gypsum (no finish floor)

Tall Timber Assemblies

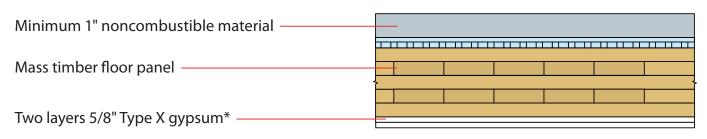
Without Dropped Ceiling

Minimum 1" noncombustible material				
Mass timber floor panel —				
	•			

STC 50

IIC 40

Without Dropped Ceiling

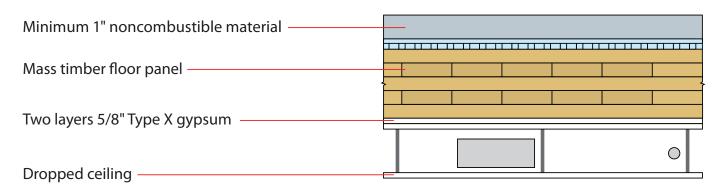


STC 52

IIC 46

${\it *Applicable to most locations; limited exposed mass timber permitted in IV-B}$

With Dropped Ceiling



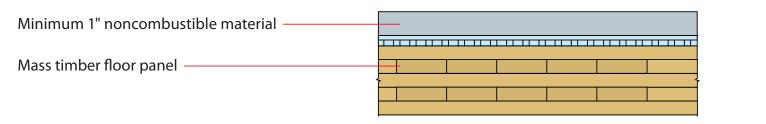
STC 63

IIC 60

LVT on 1" Gypsum

Tall Timber Assemblies

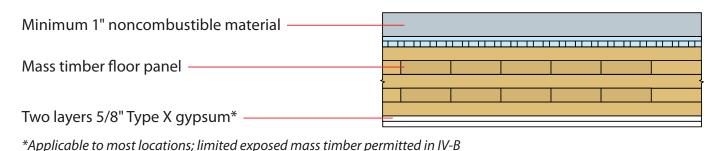
Without Dropped Ceiling



STC 51

IIC 43

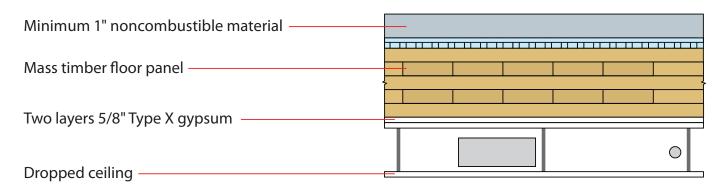
Without Dropped Ceiling



STC 52

IIC 48

With Dropped Ceiling



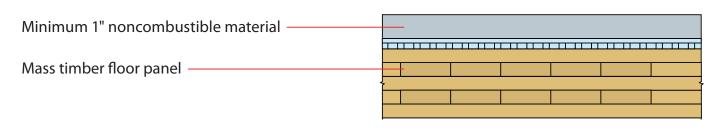
STC 63

IIC 63

Eng. Wood on 1" Gypsum

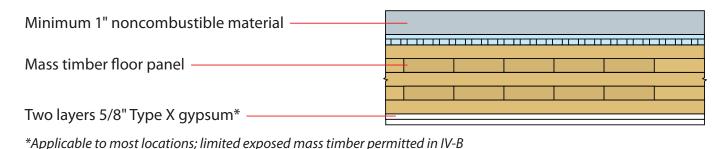
Tall Timber Assemblies

Without Dropped Ceiling



NA

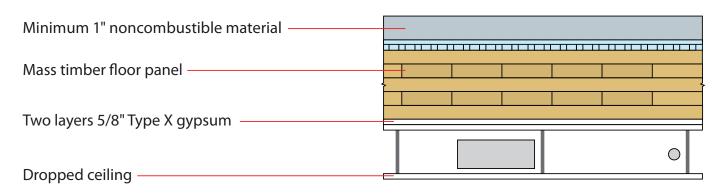
Without Dropped Ceiling



STC 52

IIC 47

With Dropped Ceiling



STC 64

IIC 62



In Construction Types IV-A, IV-B & IV-C, building elements are required to be FRR as specified in IBC Tables 601 and 602. Connections between these building elements must be able to maintain FRR no less than that required of the connected

members.



16.3 Wood Connections

Wood connections, including connectors, fasteners, and portions of wood members included in the connection design, shall be protected from fire exposure for the required fire resistance time. Protection shall be provided by wood, fire-rated gypsum board, other approved materials, or a combination thereof. Source: NDS

Many ways to demonstrate connection fire protection: calculations, prescriptive NC, test results, others as approved by AHJ









2017 Glulam Beam to Column Connection Fire Tests under standard ASTM E119 time-temperature exposure







Fire Test Results

Test	Beam	Connector	Applied Load	FRR		
1	8.75" x 18" (222mm x 457mm)	1 x Ricon S VS 290x80	3,905lbs (17.4kN)	1hr		
2	10.75" x 24" (273mm x 610mm)	Staggered double Ricon S VS 200x80	16,620lbs (73.9kN)	1.5hrs		
3	10.75" x 24" (273mm x 610mm)	1 x Megant 430	16,620lbs (73.9kN)	1.5hrs		

Softwood Lumber Board

Glulam Connection Fire Test

Summary Report

Issue | June 5, 2017

Full Report Available at:

SOUTHWEST RESEARCH INSTITUTE

NSF

FIRE PERFORMANCE EVALUATION OF A LOAD BEARING GLULAM BEAM TO COLUMN CONNECTION, INCLUDING A CLT PANEL, TESTED IN GENERAL ACCORDANCE WITH ASTM E119-16m, STANDARD TEST METHODS FOR FIRE TESTS OF BUILDING CONSTRUCTION AND MATERIALS

FINAL REPORT Consisting of 32 Pages

CHEMISTRY AND CHEMICAL ENGINEERING DIVISION

https://www.thinkwood.com/wp-content/uploads/2018/01/reThink-Wood-Arup-SLB-Connection-Fire-Testing-Summary-web.pdf



PENETRATIONS IN TALL WOOD

Although not a new code requirement or specific to tall wood, more testing & information is becoming available on firestopping of penetrations through MT assemblies





Most firestopping systems include combination of fire safing (eg. noncombustible materials such as mineral wool insulation) plus fire caulk



Photos: AWC/FPInnovations/Hilti

SOUTHWEST RESEARCH INSTITUTE

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CHEMISTRY AND CHEMICAL ENGINEERING DIVISION

FIRE TECHNOLOGY DEPARTMENT WWW.FIRE.SHIPLOHG FAX (210) 525-0277



FIRE RESISTANCE PERFORMANCE EVALUATION OF A PENETRATION FIRESTOP SYSTEM TESTED IN ACCORDANCE WITH ASTM E814-13A, STANDARD TEST METHOD FOR FIRE TESTS OF PENETRATION FIRESTOP SYSTEMS

FINAL REPORT Consisting of 18 Pages

SwRI[®] Project No. 01.21428.01.001a Test Date: September 30, 2015 Report Date: October 22, 2015

Prepared for:

American Wood Council 222 Catoctin Circle SE Leesburg, VA 20175



Lindsay Ranger 1, Christian Dagenais 1, Conroy Lum1, Tony Thomas 1

ABSTRACT: Integrity and continuity must be maintained for fire separations required to provide fiprevent passage of hot gases or increased temperature on the unexposed side. Vulnerable locations, whe are introduced into mass timber systems, are susceptible to fire special. Service and closure penetral timber fire separation have been investigated. Many of the fire stop systems were able to achieve 1-16 accordance with CANULC-S115, which would be required for 2-br fire resistance rated assemblies, so tall wood buildings. Construction details are outlined which ensure adequate fire performance of these p

KEYWORDS: Firestop, through-potetrations, fire rated door, mass timber, cross-laminated timbuildings, fire resistance

1 INTRODUCTION

Many tall wood buildings using mass timber are planned or are currently being designed for construction around the world. A few have been built in Canada, including an 18 storey cross-laminated timber (CLT) and glulam building in British Columbia. The prescriptive requirements in the National Building Code of Canada (NBCC) [1] do not (yet) permit the construction of wood buildings taller than six stories, however an alternative construction, as well as in several alter building designs.

Although the general fire performance of well documented, there are still sever warrant further investigation to ensure safety levels are not and a number available for designers to use. Generating generic assemblies will reduce the need I completed on an individual construction



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FIRESTOPPING TEST WITNESS REPORT

for

NORDIC STRUCTURES

Inventory of Fire Tested Penetrations in MT Assemblies

Table 3: North American Fire Tests of Penetrations and Fire Stops in CLT Assemblies



	F Rating	T Rating	Stated Test Protocal	Source	Testing Lab
roximately 2 - 5/64 in. The One Max caulking.	1 hour	0.5 hour	CANULC S115	26	Intertek March 30, 2016
e remaining. I in annular space	1 hour	NA.	CANULC S115	26	Intertek March 30, 2016
i. The remaining 1 in annular	1 hour	N.A.	CANULC S115	26	Intertek March 30, 2016
approximately 2 - 5/64 in. The i-One Max caulking.	1 hour	NA.	CANULC S115	26	Intertek March 30, 2016
th of approximately 1 - 7/64in was filled with Hilti FS-One	1 hour	0.75 hour	CANULC S115	26	Intertek March 30, 2016
oximately 4 - 5/32 in. The One Max coulking.	2 hours	1.5 hours	CANULC S115	26	Intertek March 30, 2016
ne remaining 1 in. an nul ar space	2 hours	NA.	CANULC S115	26	Intertek March 30, 2016
n. The remaining 1 in, an nul ar	2 hours	0.5 hour	CANULC S115	26	Intertek March 30, 2016
approximately 4 - 5/32 in. The S-One Max caulking.	2 hours	NA.	CANULC SH 5	26	Intertek March 30, 2016
(PONT) 하나 (프라마스 CONTOCO) (INDEXES PONT) - (A.S 스크 (1997) (1997)	2 hours	1.5 hours	CANULC S115	26	Intertek March 30, 2016
the slab. The first location was rap strip 3 in, from the bottom th Roxul Safe mineral wool	2 hours	2 hours	ASTM E814	24	QAILaboratories March 3, 2017
	was filled with Hilti FS-One is of Hilti CP 648-E W45/1-3/4 the slab. The first location was rap strip 3 in, from the bottom th Roxul Safe mineral wool	the slab. The first location was rap strip 3 in. from the bottom	was filled with Hilri FS-One 2 hours 1.5 hours to of Hilti CP 648-E W45/1-3/4" the slab. The first location was rap strip 3 in. from the bottom th Roxul Safe mineral wool 2 hours 2 hours	was filled with Hilti FS-One 2 hours 1.5 hours CANULC S115 s of Hilti CP 648-E W45/1-3/4" the slab. The first location was rap strip 3 in. from the bottom th Roxul Safe mineral wool 2 hours ASTM E814	was filled with Hilti FS-One 2 hours 1.5 hours CANULC S115 26 s of Hilti CP 648-E W45/1-3/4" the slab. The first location was rap strip 3 in. from the bottom th Roxul Safe mineral wool 2 hours 2 hours 2 hours 24



Tall Wood Buildings in the 2021 IBC Up to 18 Stories of Mass Timber

Scott Bernaman, Ph.D. SE, Wood-Notes - Wood Products Council + Mart Termina, SE, John A, Martin & Associates
• Demos Richardson PE, CRO, Chile, American Wood Council

In January 2019, the International Code Council (ICC) approved a set of proposals to allow tell wood buildings as part of the 2021 International Building Code (IBC). Based on these proposals, the 2021 IBC will include three new construction types.—Type IV-A, IV-B and IV-C—allowing the use of mass timber or noncombustible materials. These new types are based on the previous Heavy Timber construction type trenamed Type IV-HT) but with additional fire resistance ratings and levels of required noncombustible protection. The code will include provisions for up to 18 stones of Type IV-A construction for Business and Residential Occupancies.

Based on information first published in the Structural Engineers Association of California (SEAOCI 2018 Conference Proceedings, this paper summarizes the background to these proposals, technical research that supported their adoption, and resulting changes to the IBC and product-specific standards.

Background: ICC Tall Wood Building Ad Hoc Committee

Over the past 10 years, there has been a growing interest in tall buildings constructed from mass timber materials (Breneman 2013, Temmers 2015). Around the world there



WoodWorks Tall Wood Design Resources

http://www.woodworks.org/wp-content/uploads/wood_solution_paper-TALL-WOOD.pdf

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3	Via Carrei	Man, buy	:9.	2013





TECHNICAL BRIEF

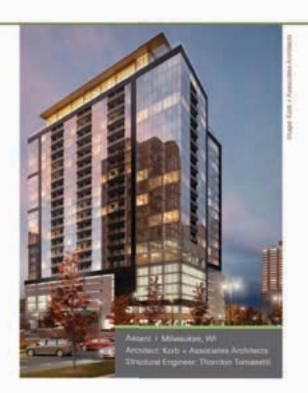
Demonstrating Fire-Resistance Ratings for Mass Timber Elements in Tall Wood Structures

Richard Michael, PE, SE . Servor Technical Director - Tail Wood, WoodWords

Changes to the 2021 International Building Code (IBC) have created opportunities for wood buildings that are much larger and taller than prescriptively allowed in past versions of the code. Occupant safety, and the need to ensure fire performance in particular, was a fundamental consideration as the changes were developed and approved. The result is three new construction types—Type IV-A, IV-B and IV-C—which are based on the previous Heavy Timber construction type (renamed Type IV-HT), but with additional fire protection requirements.

One of the main ways to demonstrate that a building will meet the required level of passive fire protection, regardless of structural materials, is through hourly fire-resistance ratings (FRRs) of its elements and assembles. The IBC defines an FRR as the period of time a building element, component or assembly maintains the ability to confine a fire, continues to perform a given structural function, or both, as determined by the tests, or the methods based on tests, prescribed in Section 703.

FRRs for the new construction types are similar to those required for Type I construction, which is primarily steel and concrete. See Table 1.) They are found in IBC Table 601, which includes FRR requirements for all construction types and building elements, however, other code sections should be shecked for overriding provisions (e.g., occupancy separation, shaft enclosures, etc.) that may after the requirement.



TABLET

FRR Requirements (Hours) for Tall Mass Timber Construction Types and Existing Type I

E-A IV-A 5-B IV-B IV-C Unimped stories. Max. 18 stories. Max. 12 stories. Max. 12 stories. Max. 12 stories. Max. 12 stories.

Tall Timber Fire-Resistance Design



TECHNICAL BRIEF

Shaft Wall Requirements in Tall Mass Timber Buildings

Richard McLain, Pf., SE + Senior Technical Director + Tall Wood: Woodsforts

The 2021 International Building Code (IBC) introduced three new construction types—Type IV-A, TV-B and IV-C—which allow tall mass timber buildings. For details on the new types and their requirements, see the WoodWorks paper, Tall Wood Buildings in the 2021 IBC – Up to 18 Stories of Mass Timber.¹ This paper builds on that document with an in-depth look at the requirements for shaft walls, including when and where wood can be used.

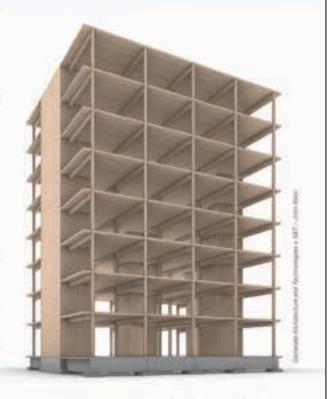
Shaft Enclosure Requirements in the 2021 IBC

A shaft is defined in Section 202 of the 2021 IBC as "an enclosed space extending through one or more stories of a building, connecting vertical openings in successive floors, or floors and roof." Therefore, shaft enclosure requirements apply to stairs, elevators, and mechanical/electrical/plumbing (MEP) chases in multi-story buildings. While these applications may be similar in their fire design requirements, they tend to differ in terms of their assemblies, detailing, and construction constraints.

Shaft enclosures are specifically addressed in IBC Section 713. However, because shaft enclosure walls must be constructed as fire barriers per Section 713.2, many shaft wall requirements reference provisions for fire barriers found in Section 707.

Allowable Shaft Wall Materials

Provisions addressing materials permitted in shaft wall



A relatively new category of wood products, mass timber can

Shaft Enclosure Design in Tall Timber



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What is the current status of tall mass timber buildings in the building code?

Status as of January 1, 2020:

The first of two groups of proposed code changes regarding tall mass timber buildings has been approved for the 2021 International Building Code (IBC). The review and voting process for the second group of changes is underway and will be completed in the fall of 2019. Oregon has preemptively approved the first group of changes through a Statewide Alternative Method, allowing tall wood buildings today, and Washington will formalize similar prescriptive allowances in early July. Other jurisdictions are considering tall wood buildings through Alternate Methods and Materials Requests and/or allowing design teams to look ahead to the already-approved tall mass timber code language of the 2021 IBC, even though that version of the code has yet to be adopted in their jurisdiction.

Following is a more detailed summary of where things stand and how we arrived at this point:



The IBC is the model building code adopted in whole and/or with local amendments by most states and jurisdictions in the U.S. It is updated every three years to reflect advancements in products and technology while giving time to ensure that new additions provide adequate fire and life safety and structural performance and are fully vetted through a hearing, public comment and voting process. The current version is the 2018 IBC, and the 2021 IBC will be published in the fall of 2020.

In 2015, the board of the International Code Council (ICC), developer of the IBC, created the Ad Hoc Committee on Tall Wood Buildings (AHC-TWB) to assess the science behind mass timber high-rises and, if appropriate, propose changes to the code. After considerable review, the committee proposed two groups of changes-Group A and Group B-which are being reviewed and

Tall Timber Code Language in 2021 IBC



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