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WOOD PRODUCTS COUNCIL

Practical, Code-Compliant Detailing for Mid-Rise Wood Structures

Detailing Considerations for Mid Rise Wood Frame Buildings

Anthony Harvey, PE

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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.

Learning Objectives

1. Discuss allowable construction types, occupancies, and building heights and areas for wood-frame mid-rise construction per the International Building Code.
2. Examine a variety of floor-to-exterior wall details for use in wood-frame, Type III construction and discuss code compliance paths and approval rationale for each.
3. Discuss code-permitted shaft wall and fire wall construction materials and fire-resistance requirements, and review common details for each.
4. Consider code provisions for corridor and balcony fire-resistance protection, and identify details that accommodate these requirements while maximizing wood use.

Outline

- Need for Mid-Rise Construction (Urban Densification)
- Mid-rise Building Types/Configurations
- Maximizing Height & Area
- Fire Ratings & Requirements
- Structural Design & Detailing Considerations
- Shrinkage Considerations & Detailing
- Acoustic Requirements & Detailing
- Common Floor to Wall Detailing

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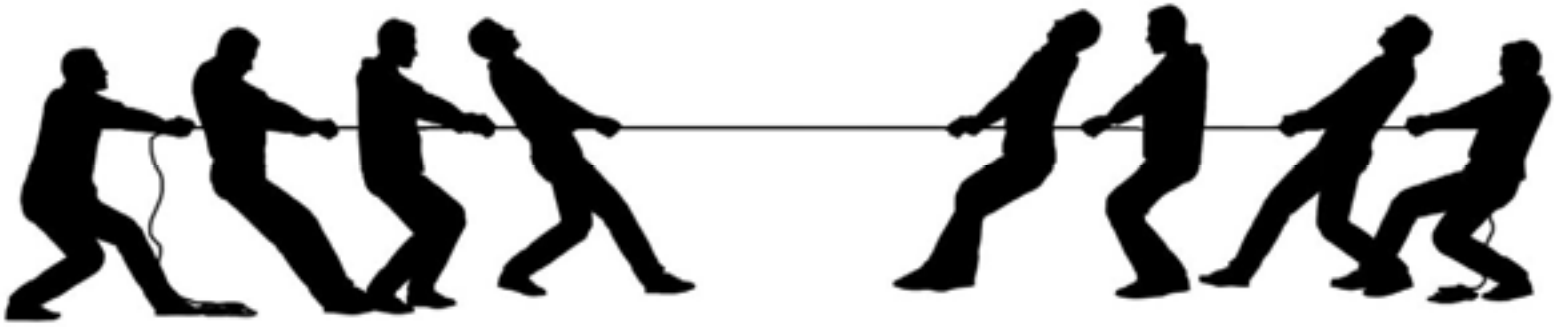
Global Population Boom

Global Population
> 7 billion now
9.0 billion by 2050
30% increase

Urban Population
5.3 billion by 2050
66% increase

Need for Sustainable Multi-Family & Mixed Use Structures



Economically Meet
Urban Housing Needs

Increase
Environmental
Responsibility

These 2 items don’t need to be in opposition-
Wood framing helps them work together!

Why Wood?

- Wood Costs Less
- Wood is Versatile
- Wood Meets Code
- Wood is Durable
- Wood is Renewable

Using Wood Helps Reduce Your Environmental Impact

Wood Products Play a Significant Role in Modern Economy

Outline

- Need for Mid-rise Construction (Urban Densification)
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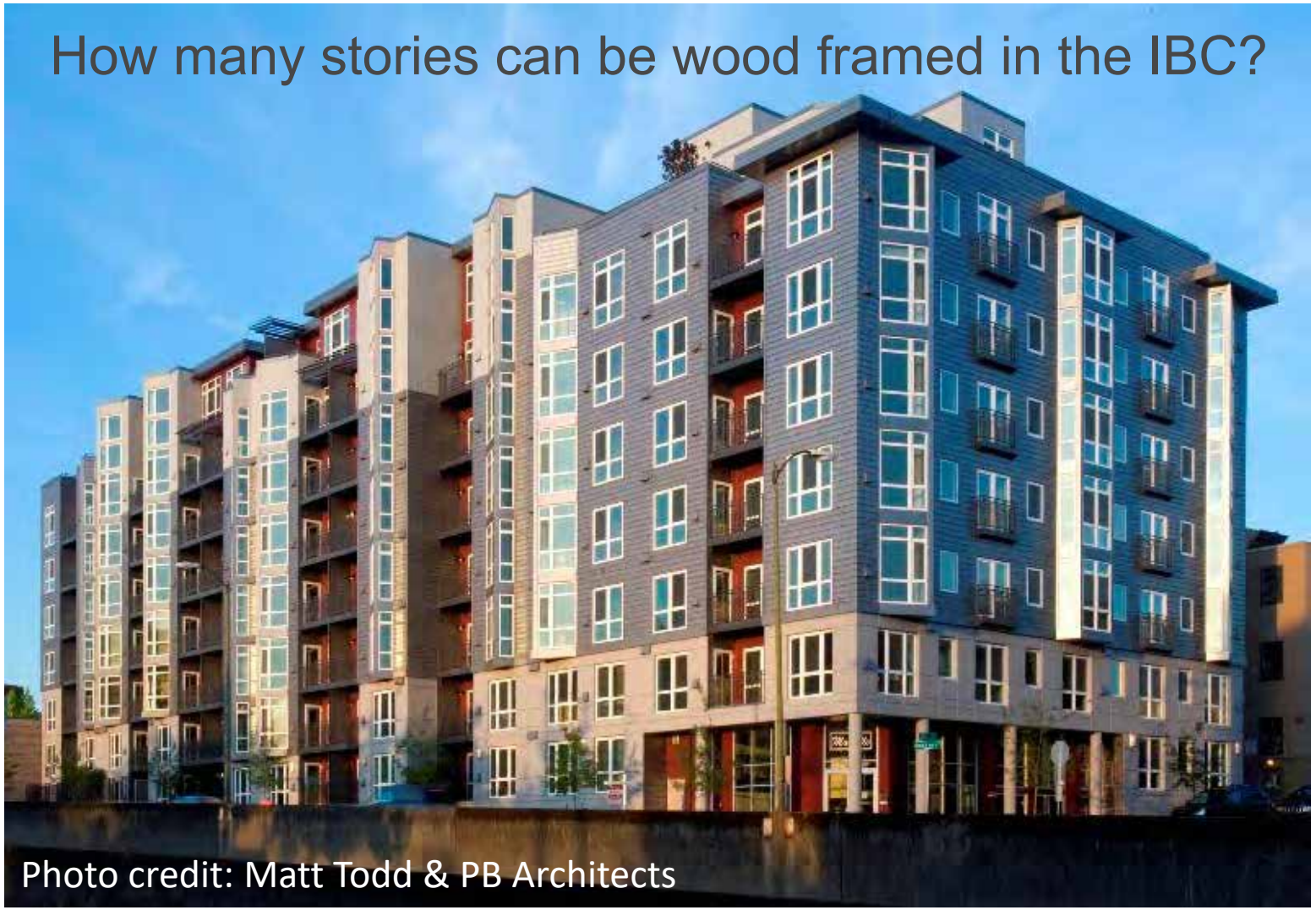
Seattle, WA
College Park, MD
CAMDEN
Normal, IL
Los Angeles, CA
Atlanta, GA

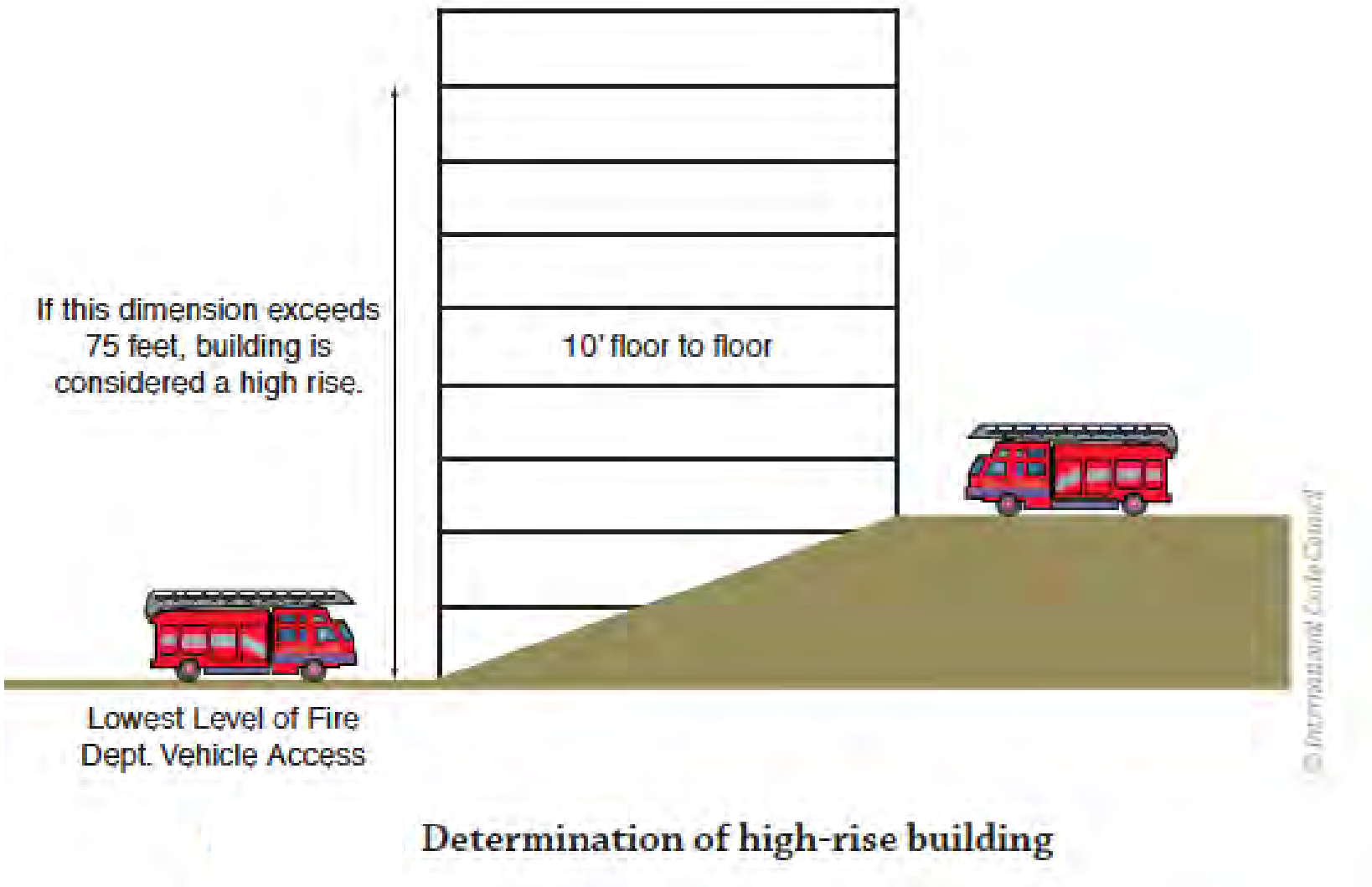
Wood Mid-Rise Construction



Marselle Condos, Seattle, WA

6 stories for Offices, 5 stories for Residential
+ Mezzanine + Multi-Story Podium

Mid-Rise vs. High-Rise Definition – IBC 202



Determination of high-rise building

Walk-up/ Tuck Under

First floor walk up units with private garage

Benefits:

- Eliminates need for S-2 parking garage
- Can be all wood
- Least expensive overall but lowest densification rates

Wrap-Around

Walk up units surround parking structure

Benefits:

- Enhanced security
- Centralized access to parking
- Visual appeal from street
- More expensive than walk/up tuck-under
- 5 story yields 60-80 units/acre

Podium

Multiple stories of wood over an elevated concrete deck

Benefits:

- Increased number of stories
- Accommodates Mixed-use occupancies
- Most expensive but can allow increased density

Podium

4 stories of residential over podium (parking or retail)

- 60-80 units/acre

Inman Park Condos, Atlanta, GA
Davis & Church

Podium

5 stories over retail

- 100-120 units/acre

AvalonBay Stadium, Anaheim, CA
VanDorpe Chou Associates

Inman Park Condos, Atlanta, GA
Davis & Church

Mezzanine & Podium

5 stories with mezzanine + residential podium

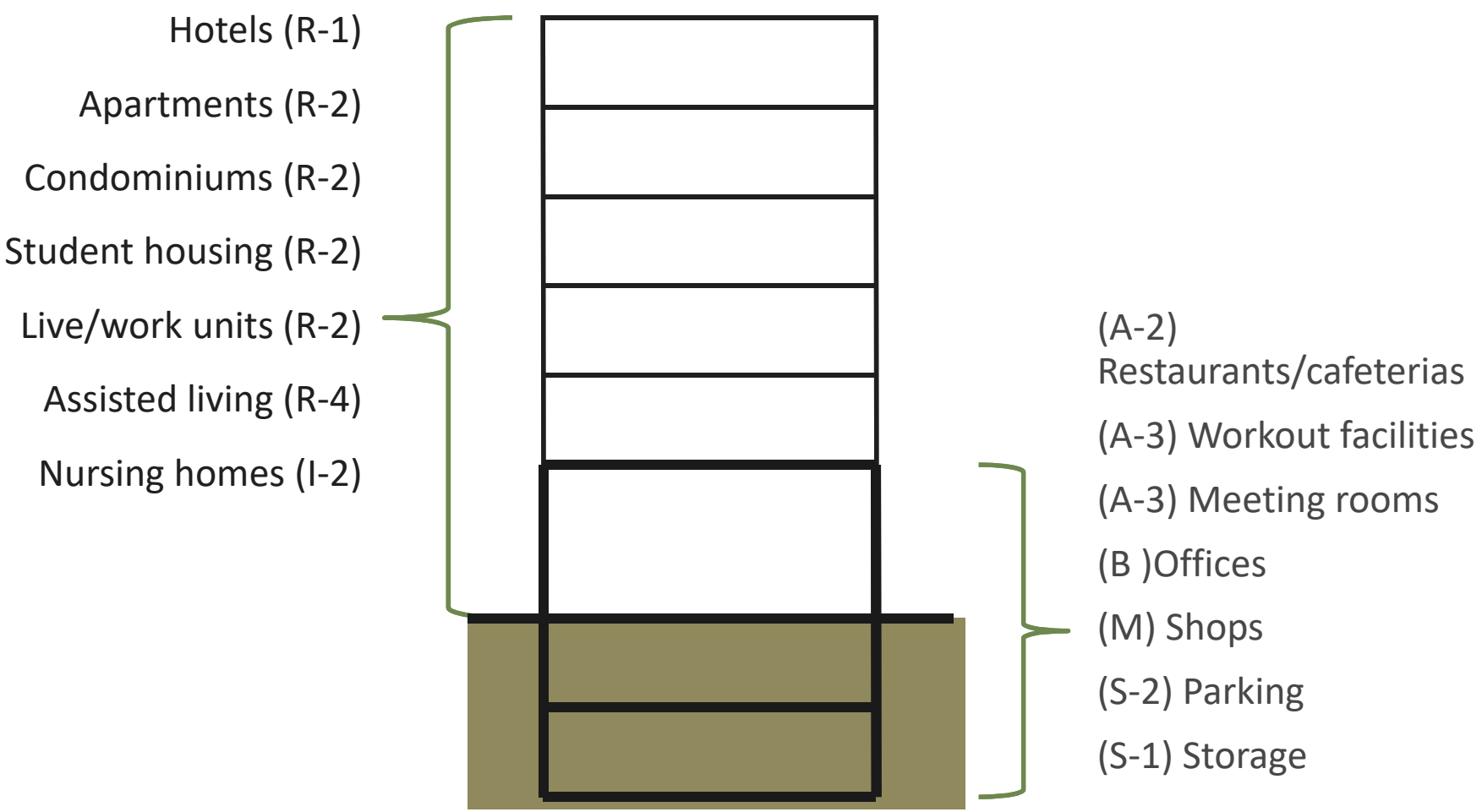
- 125-145 units/acre

120 Union, San Diego, CA
Togawa Smith Martin

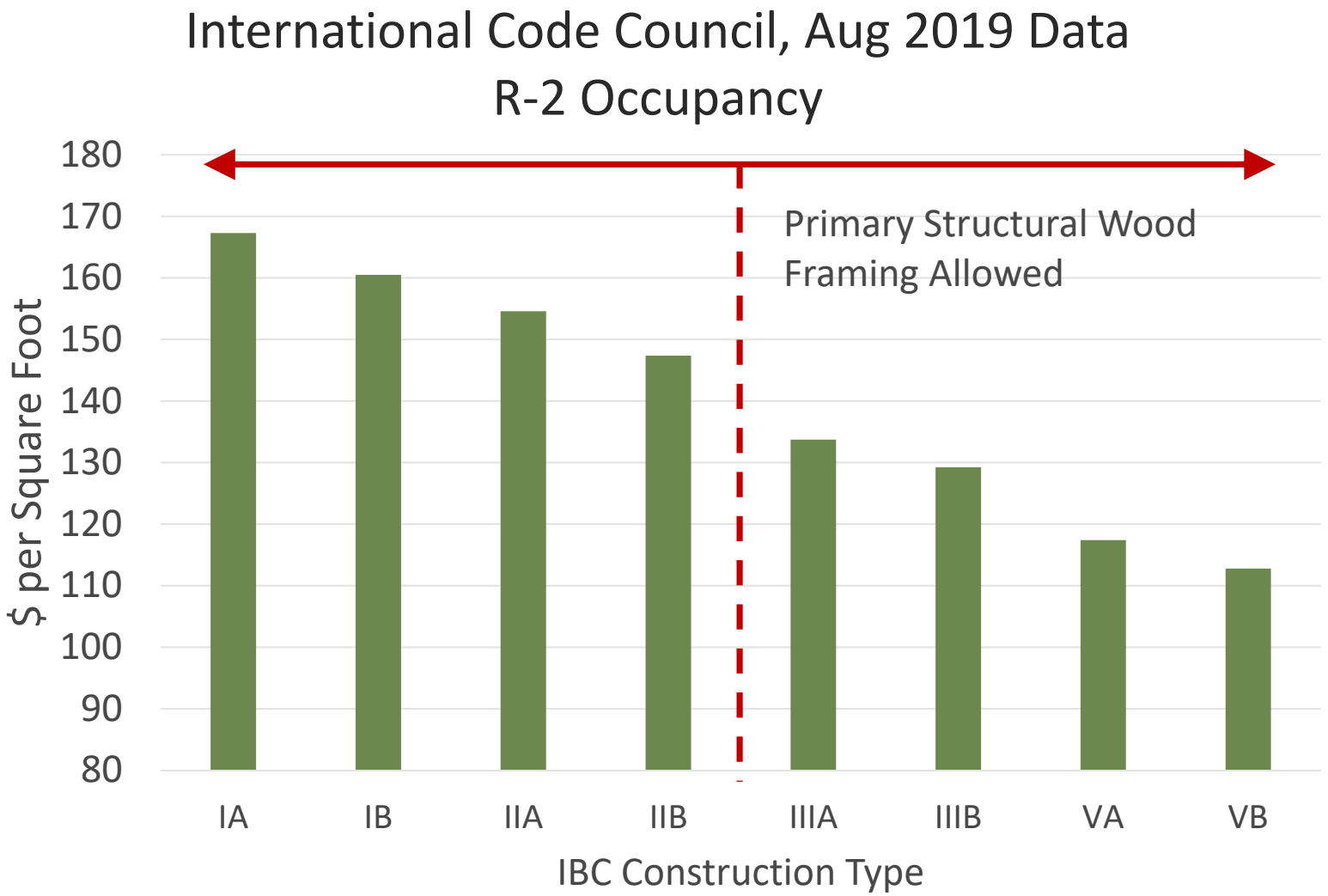
Outline

- Need for Mid-rise Construction (Urban Densification)
- Mid-rise Building Types/Configurations
- Maximizing Height & Area
  1. Construction Types
  2. Tabulate Areas & Stories
  3. Allowable increases
  4. Mezzanine & Special Design Provisions
- Fire Ratings & Requirements
- Structural Design & Detailing Considerations
- Shrinkage Considerations & Detailing
- Acoustic Requirements & Detailing
- Common Floor to Wall Detailing

Typical Mid-rise Occupancy



IBC Building Valuation Data

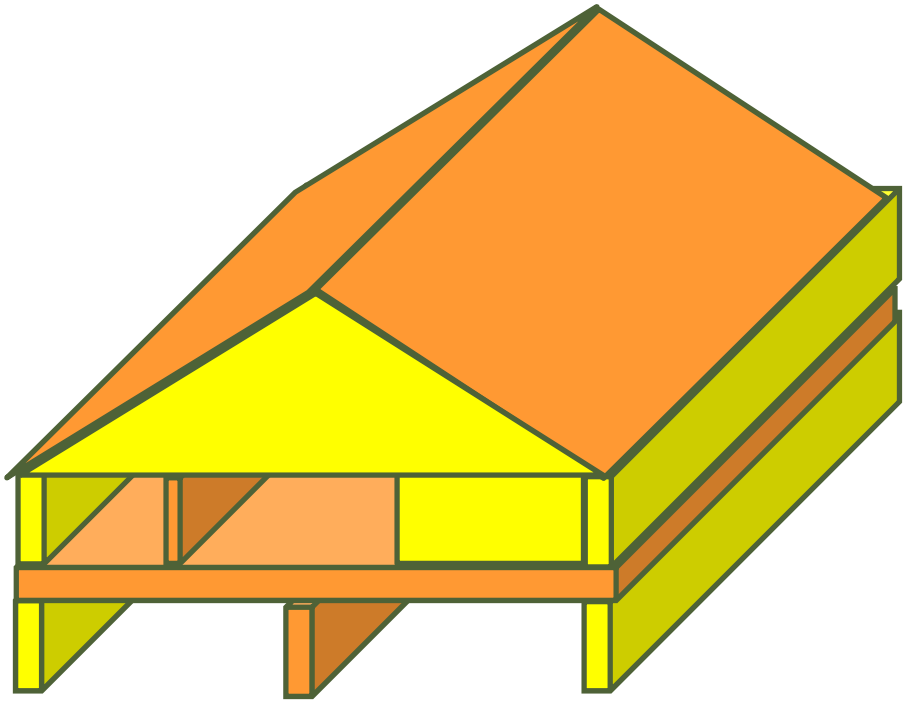


Heights & Areas - Table 504.3&.4; 506.2

GROUP		TYPE OF CONSTRUCTION								
		TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
		A	B	A	B	A	B	HT	A	B
	HEIGHT (feet)	UL	160	65	55	65	55	65	50	40
	STORIES(S) AREA (A)									
M	S A	UL UL	11 UL	4 21,500	2 12,500	4 18,500	2 12,500	4 20,500	3 14,000	1 9,000
R-1	S A	UL UL	11 UL	4 24,000	4 16,000	4 24,000	4 16,000	4 20,500	3 12,000	2 7,000
R-2	S A	UL UL	11 UL	4 24,000	4 16,000	4 24,000	4 16,000	4 20,500	3 12,000	2 7,000
R-3	S A	UL UL	11 UL	4 UL	4 UL	4 UL	4 UL	4 UL	3 UL	3 UL
R-4	S A	UL UL	11 UL	4 24,000	4 16,000	4 24,000	4 16,000	4 20,500	3 12,000	2 7,000
S-1	S A	UL UL	11 48,000	4 26,000	2 17,500	3 26,000	2 17,500	4 25,500	3 14,000	1 9,000
S-2[b, c]	S A	UL UL	11 79,000	5 39,000	3 26,000	4 39,000	3 26,000	5 38,500	4 21,000	2 13,500
U[c]	S A	UL UL	5 35,500	4 19,000	2 8,500	3 14,000	2 8,500	4 18,000	2 9,000	1 5,500

Type III Construction

Exterior walls are of noncombustible materials and interior building elements are of any material. Fire Retardant Treated (FRT) wood is permitted in exterior walls of 2hr fire rating or less.

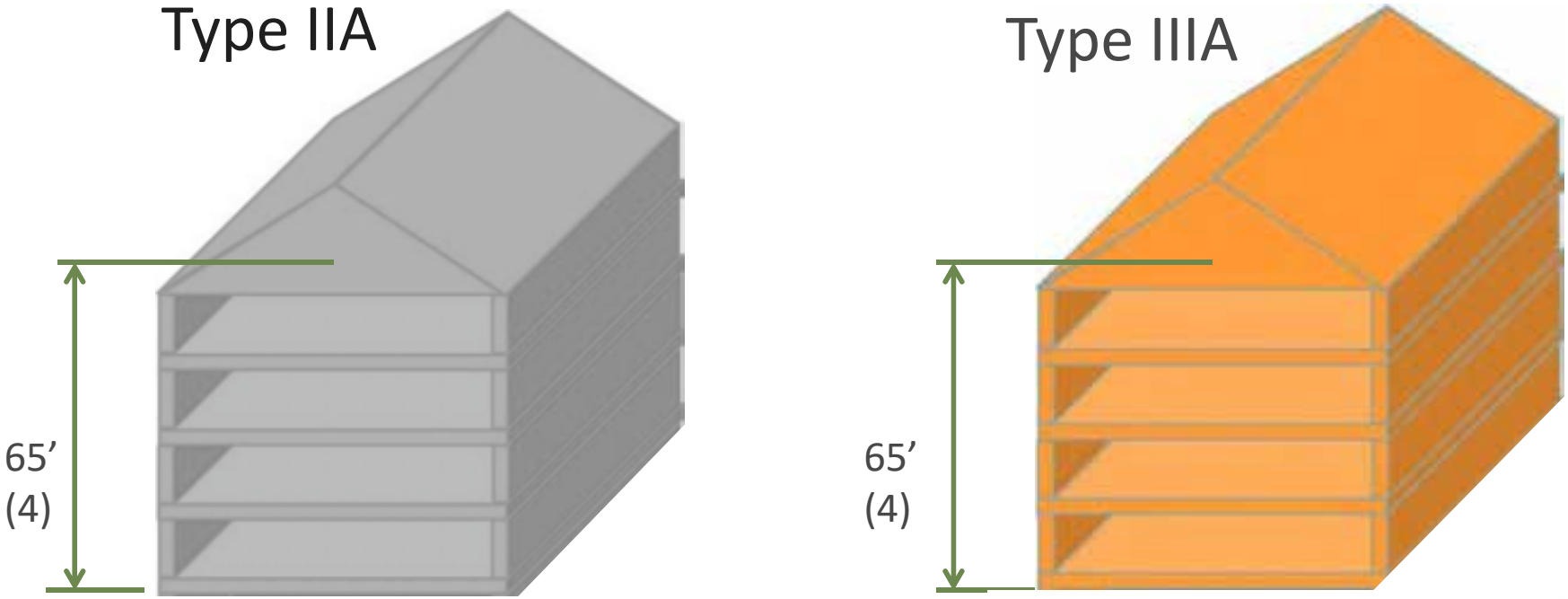


- Non combustible
  - Exterior walls

- Fire Retardant Treated allowed
  - Exterior walls if fire rating is 2hr or less

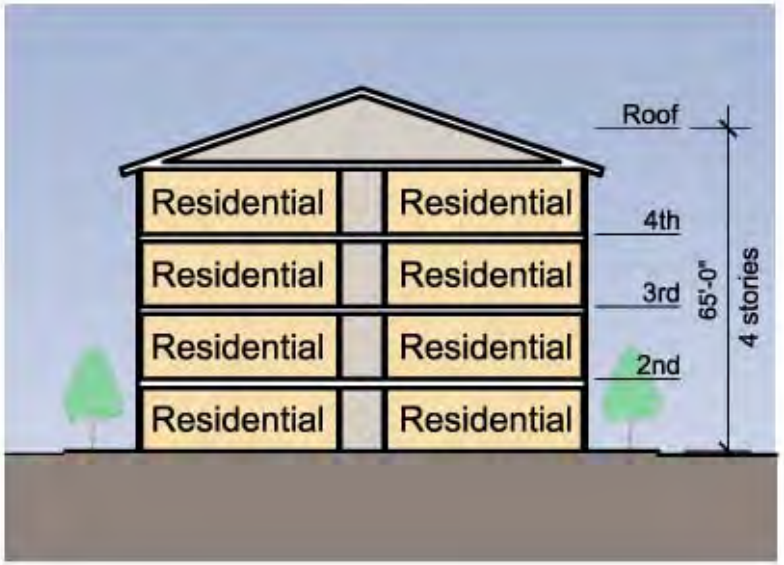
- Heavy Timber
  - HT used in place of 1hr rating or less
- Untreated Lumber
  - All interior elements

Step 1 – Tabulated Height and Area



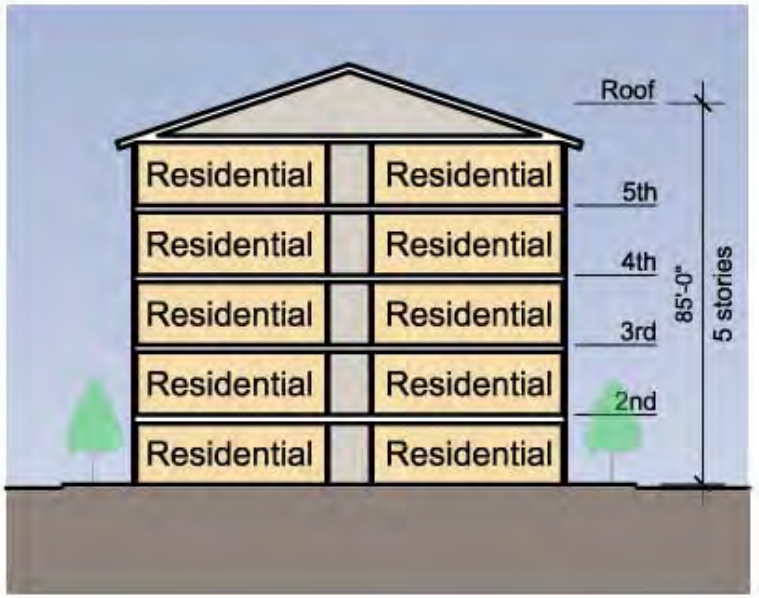
Occupancy	IIA	IIIA
R-1	24,000	24,000
R-2	24,000	24,000

IBC Building Size Limits



IIIA Tabular Height Limits

NFPA 13

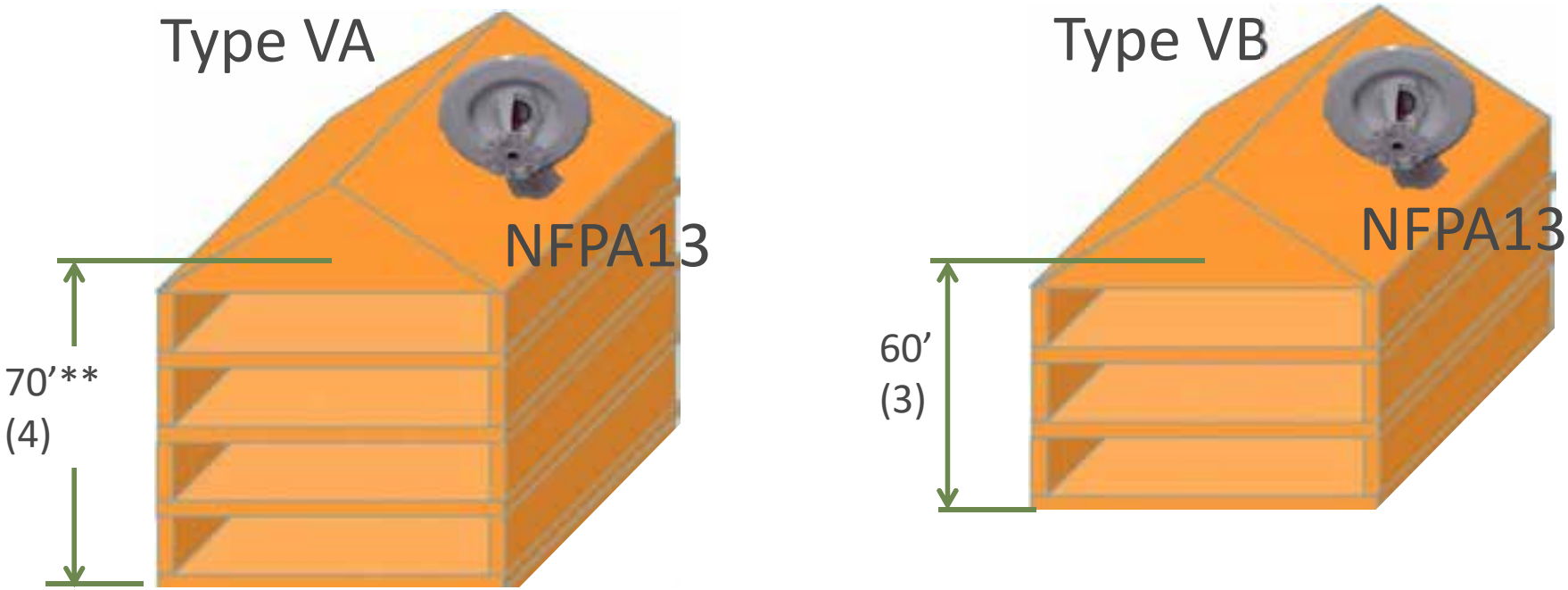


Increased Limits

With NFPA 13 Sprinklers:

IBC gives an allowable Heights and Area Increase

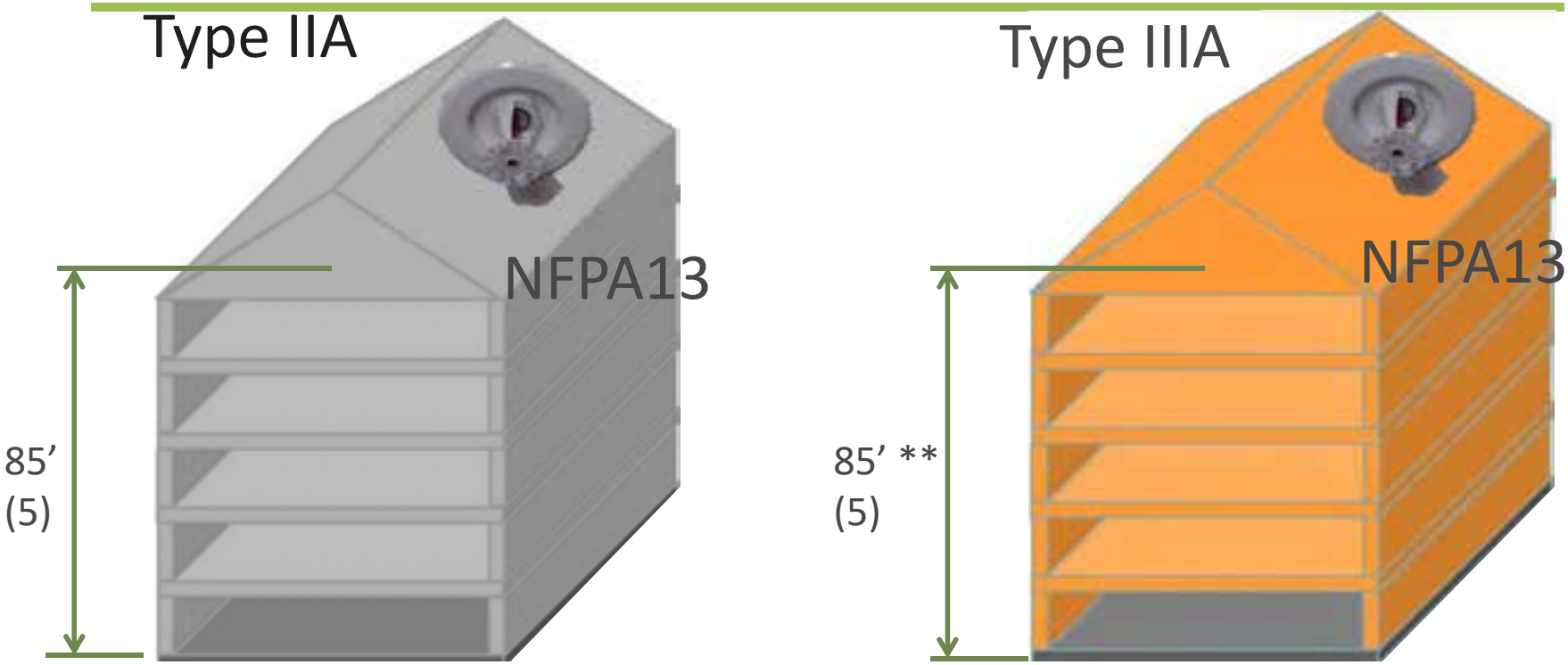
Step 2 – Increased Height & Story Area



Occupancy	VA (ft²)*	VB (ft²)
R-1	36,000 +9,000(max frontage)	21,000 +5,250(max frontage)
R-2	36,000 +9,000(max frontage)	21,000 +5,250(max frontage)

*Areas reflect PER STORY max. Total building max may limit area further.
**ASCE7 12.2-1 limits wood shear wall seismic systems to 65' in height in SDC D,E,F

Step 2 – Increased Height & Story Area



Occupancy	IIA (ft²)*	IIIA (ft²)*
R-1	72,000 +18,000 (max frontage)	72,000 +18,000 (max frontage)
R-2	72,000 +18,000 (max frontage)	72,000 +18,000 (max frontage)

*Areas reflect PER STORY max. Total building max may limit area further.

**ASCE7 12.2-1 limits wood shear wall seismic systems to 65’ in height in SDC D,E,F

Maximum Building Area – 506.2.3

Single Occupancy Area determination

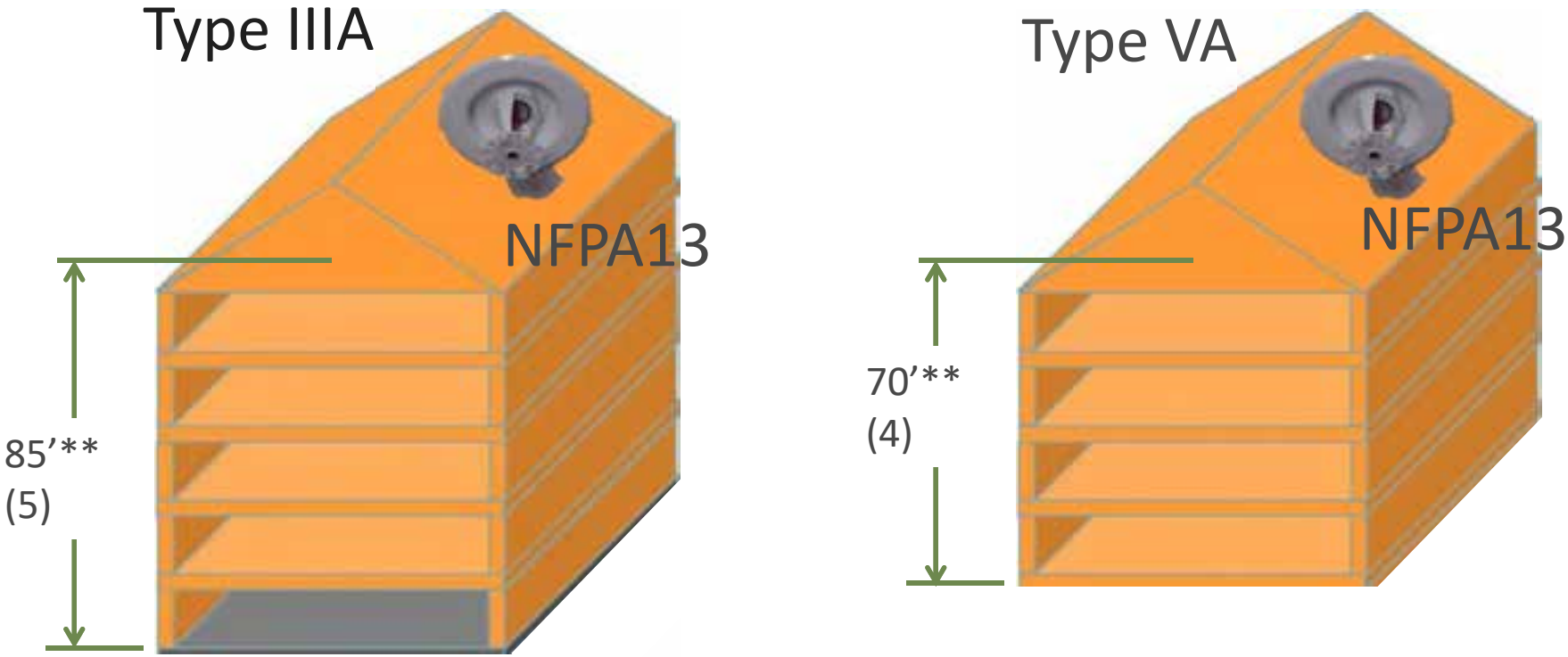
- Two stories above grade:
  - Maximum Building Area = A_a x 2
- Three stories or more above grade:
  - Maximum Building Area = A_a x 3
- No Story shall exceed A_a

Exceptions

- Unlimited area buildings
- Buildings with NFPA 13R sprinkler system

A_a – Allowable Area PER STORY

Step 3 – Max Building vs. Story Areas



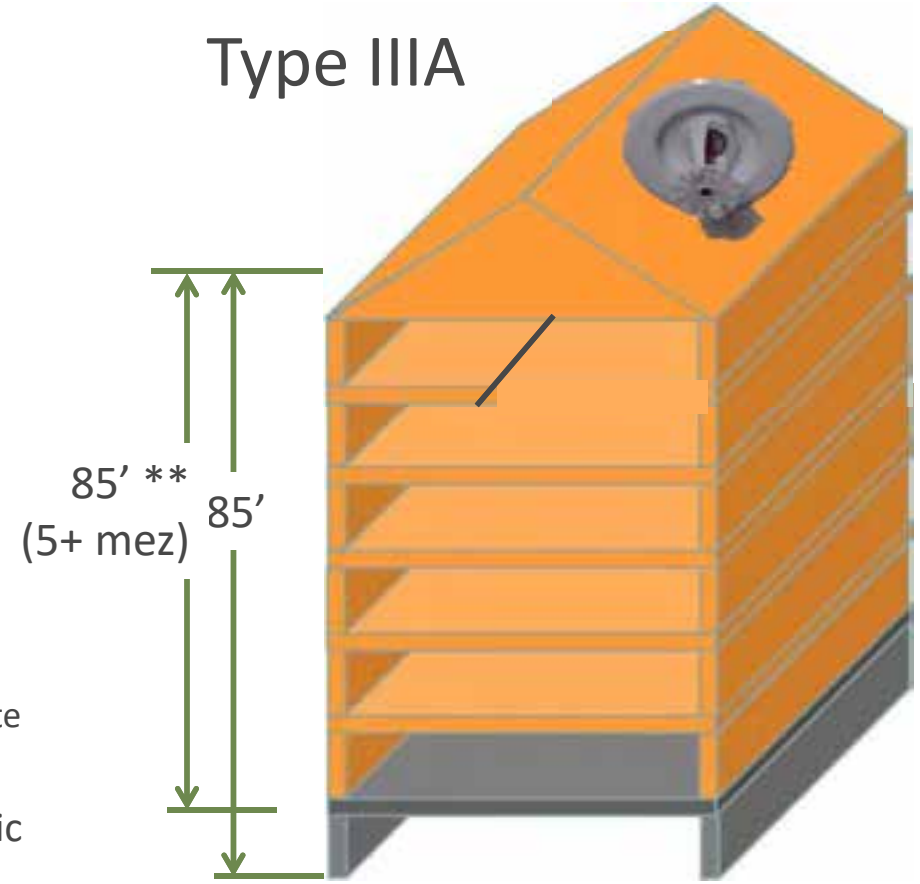
Occupancy	IIIA	VA
Story Area	72,000 +18,000 (max frontage)	36,000 +9,000(max frontage)
Building Area	216,000 +54,000 (max frontage)	108,000 +27,000 (max frontage)

**ASCE7 12.2-1 limits wood shear wall seismic systems to 65' in height in SDC D,E,F

Step 4-Horizontal Building Separation

Horizontal Assembly = a fire-resistance-rated floor or roof assembly of materials designed to restrict the spread of fire in which continuity is maintained

Drs Jullian and Raye Richardson Apts.
San Francisco, CA
David Baker Architect, Photo Credits: Bruce Damonte



**ASCE7 12.2-1 limits wood shear wall seismic systems to 65' in height in SDC D,E,F

Evolution of IBC Mixed-Use Podium

3Hr

Type IA

IBC	2006	2009	2012	2015
Section	509.2	509.2	510.2	
Upper Occupancy	A, B, M, R or S			
Lower Occupancy	S-2 Parking	A, B, M, R or S-2 Parking		Any Except H
Podium Height	1 Story			Multi-Story

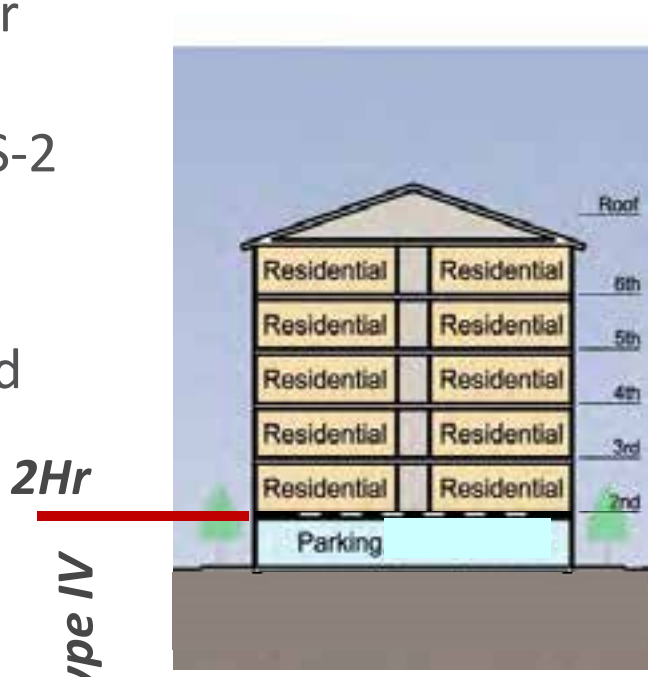
IBC Provisions for Mixed-Use podium have been evolving.

2015 IBC will allow multiple podium stories above grade.

Parking Beneath Group R – IBC 510.4

Possibility of a Type IV podium where number of stories starts above parking when:

- Occupancy above is R and below is S-2
- Lower floor is open Type IV parking with grade entrance
- Horizontal assembly between 1st and 2nd floor shall be
  - Type IV
  - Have 1 hr fire resistance rating when sprinklered
  - Have 2 hr fire resistance rating when not sprinklered
- Overall height is still limited to occupancy



5 story Type III Building On Top of a Type IV

Case Study: Horizontal Separation

<u>Galt Place Apartments</u>

Location: Galt, CA

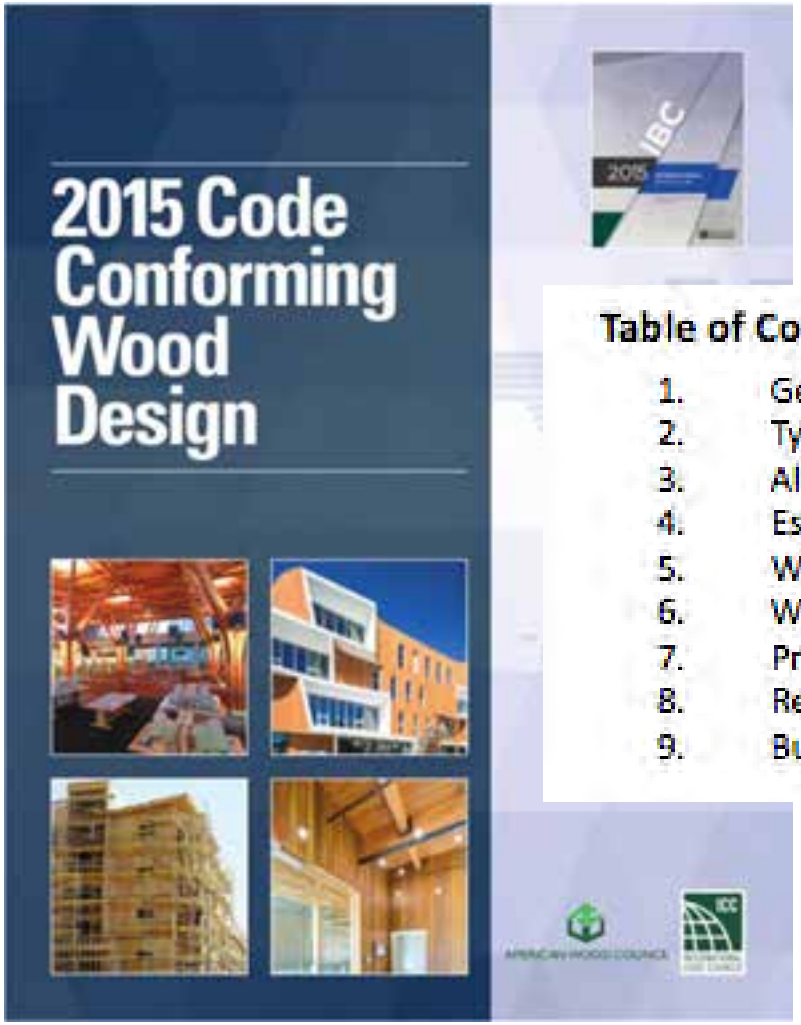
Mixed Use Residential over Retail and Parking

Architect: Applied Architecture

Mixed Use Occupancy

Located at woodworks.org – design tools – online calculators – Heights and Areas Calculator

2015 Code Conforming Wood



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Available for Free Download: www.awc.org

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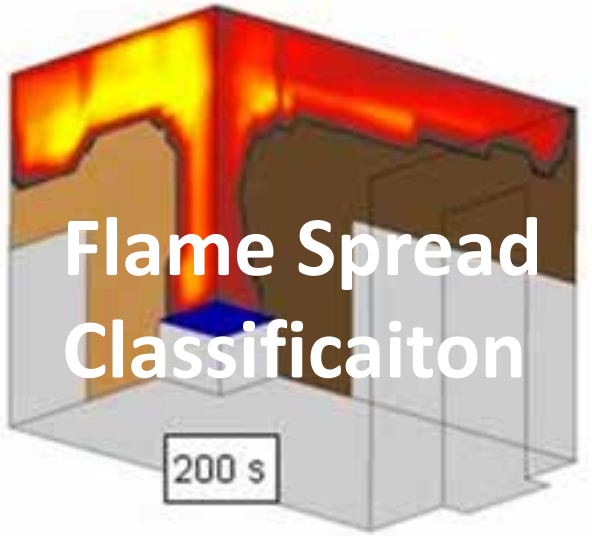
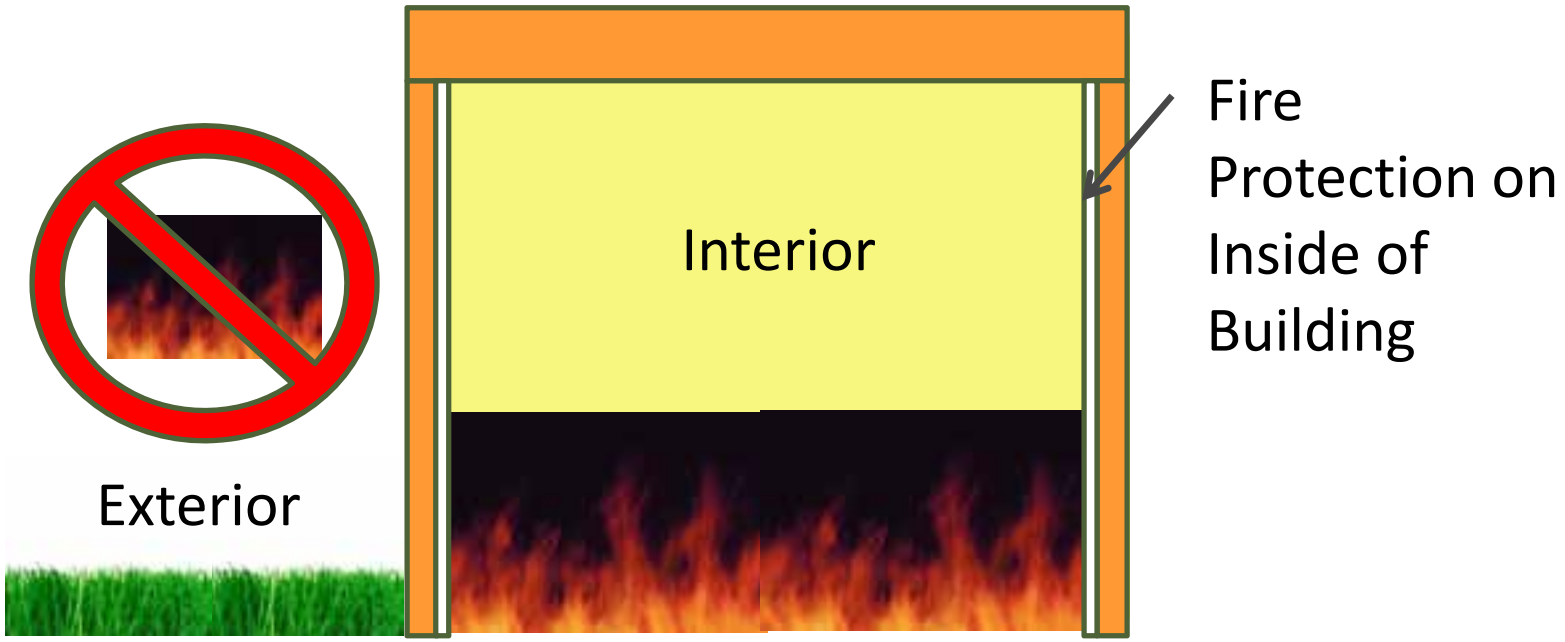
  - Exterior Walls
  - Fire Walls
  - Fire Barriers
  - Fire Partitions
  - Shaft Walls
  - Corridors
  - Balconies
- Structural Design & Detailing Considerations
- Shrinkage Considerations & Detailing
- Acoustic Requirements & Detailing
- Common Floor to Wall Detailing

Fire Performance



Exterior Walls - FSD

Basic assumption is that fires begin at the interior and rated wall assemblies are not required *from* the exterior unless close to another structure.



Exterior Walls (IBC 705)

705.5 Fire Resistance Ratings: Exterior walls shall be fire-resistance rated in accordance with Tables 601 and 602 and this section. The required fire-resistance rating of exterior walls with a fire separation distance of greater than 10 feet (3048 mm) shall be rated for exposure to fire from the inside. The required fire-resistance rating of exterior walls with a fire separation distance of less than or equal to 10 feet (3048 mm) shall be rated for exposure to fire from both sides.

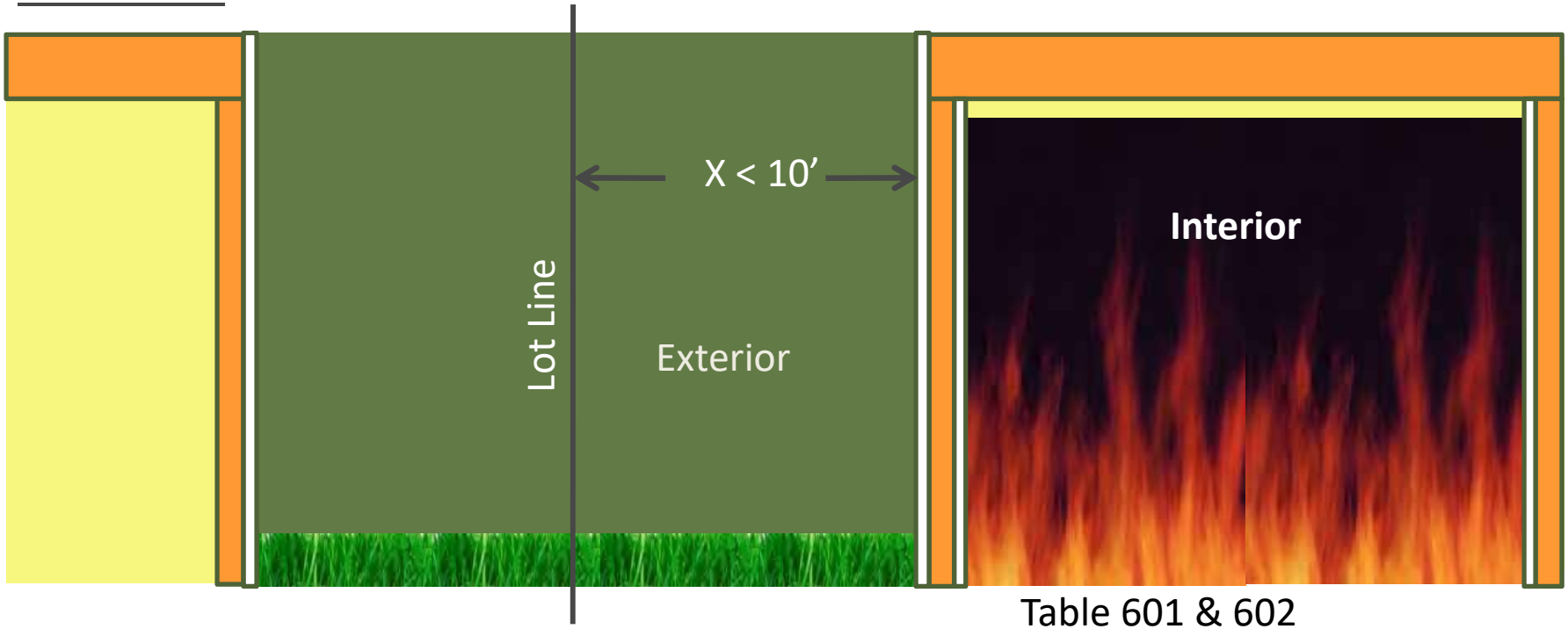
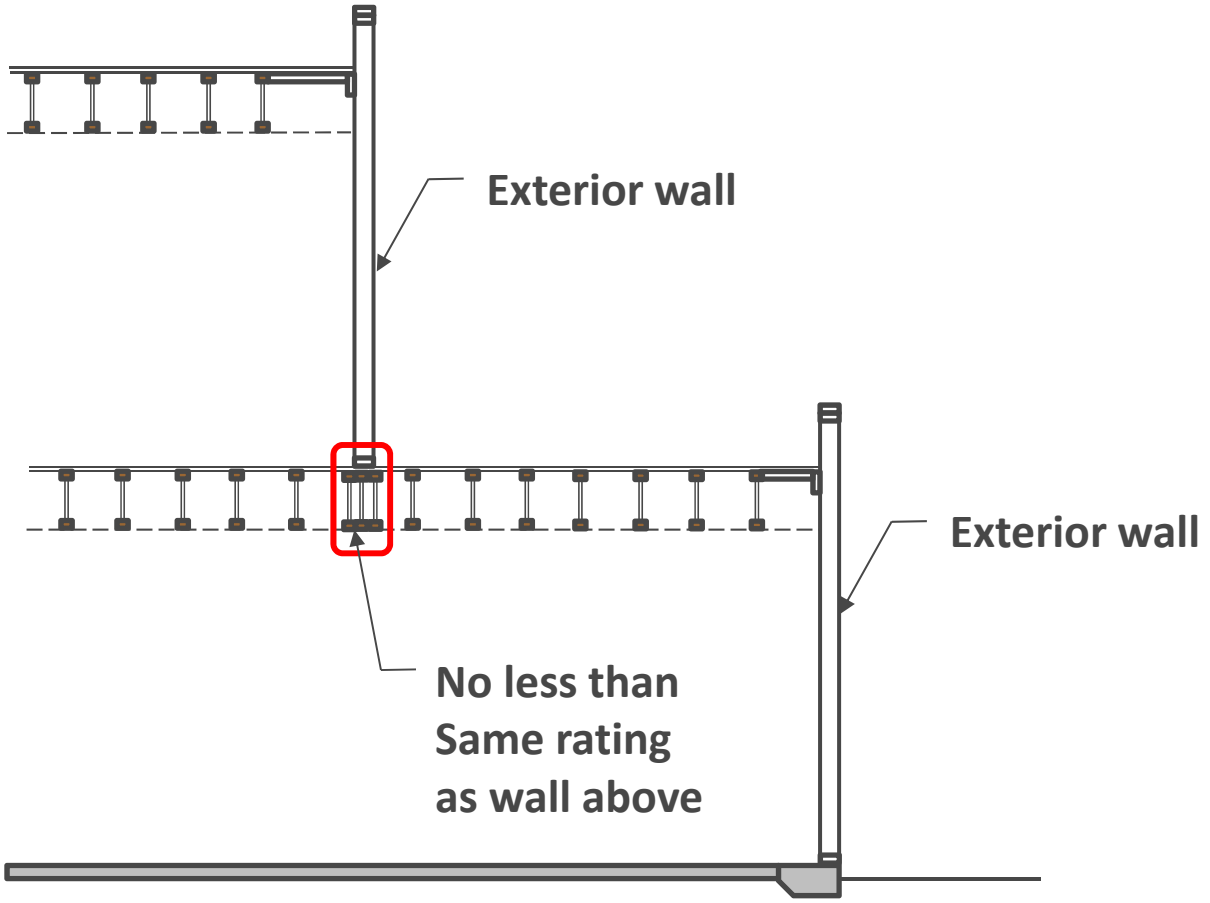


Table 601 & 602

Exterior Walls – Vertical Offsets

There is no requirement for an exterior wall to extend to the foundation in a stepped building.

Posts, beams or walls, that support a rated exterior wall must be fire – resistance rated not less than the rating of the supported wall (IBC 704.1)



Fire Wall, Barrier, Partition

Fire wall (IBC 706)

- Divides structure into separate buildings
- Continuous from foundation (or top of three hour podium) to or through roof
- Structural stability required to allow collapse on either side from fire without causing collapse of fire wall
- Special requirements at roof and intersection with exterior walls , at horizontal projecting elements and between stepped buildings
- Required to be of non-combustible construction except in type V construction
- 2 to 4 hour rated (Table 706.4)

Fire Barrier (IBC 707)

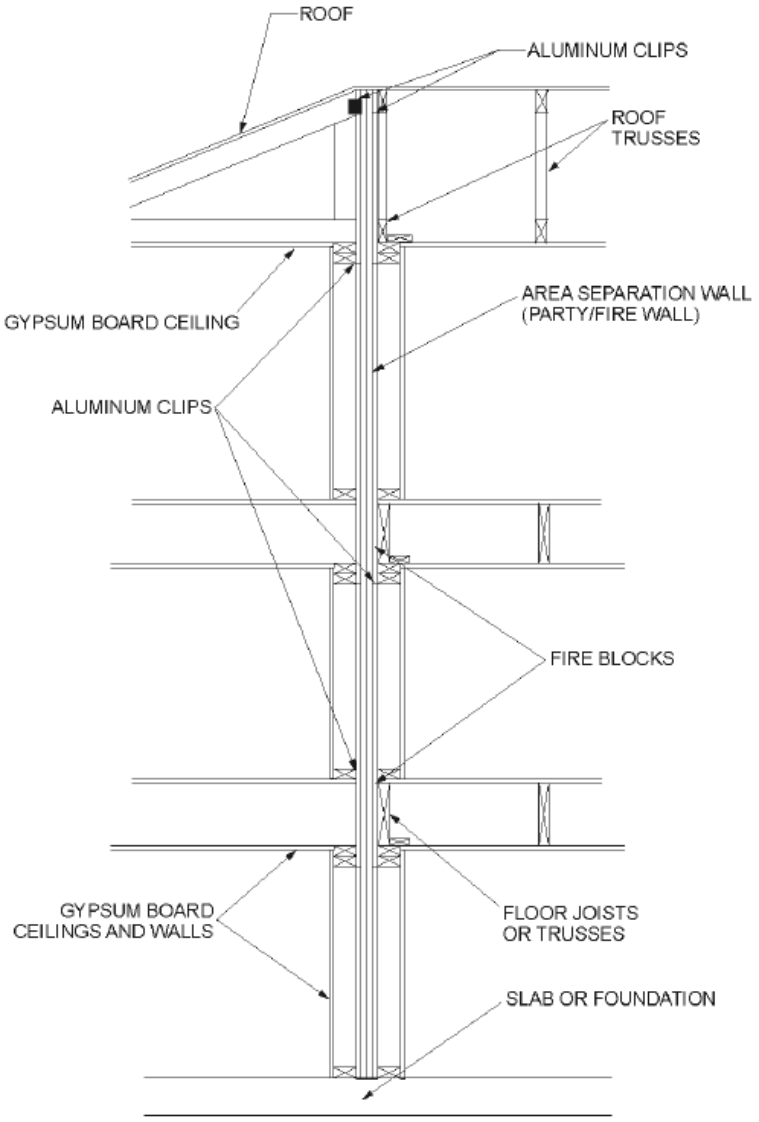
- Designed to restrict the spread of fire with continuity through the building
- Divides structure into fire areas, and fire barriers are required for various purposes such as shaft enclosures, exit enclosures, atrium separation, occupancy separations, and control or incidental use areas.
- Supported by construction of equal fire resistance-rating (except for incidental use areas in type IIB, IIIB and VB construction)
- 1 to 4 hour rated (table 707.3.10)

Fire Partition (IBC 708)

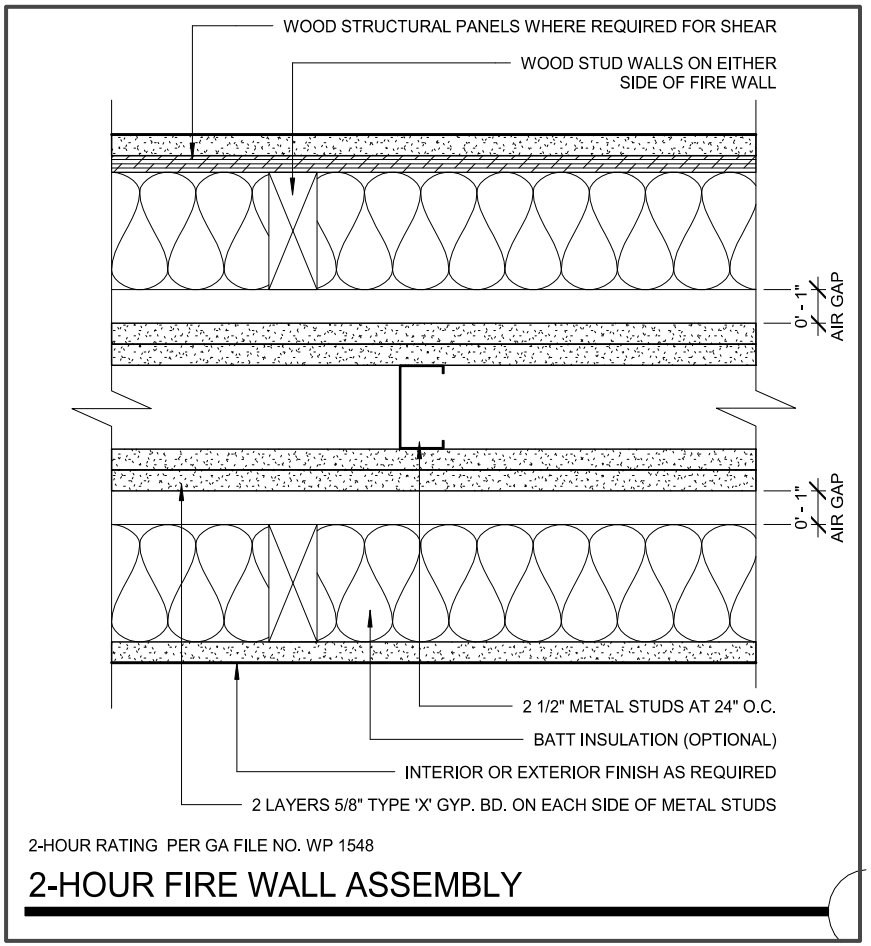
- Separates dwelling units, sleeping areas, corridors, and tenant spaces.
- May terminate at the lower side of a fire –resistance rated floor/ceiling/roof assembly
- In most instances fire partitions are not required to be supported by fire resistance-rated construction in type IIB, IIIB and VB construction (section 708.4)
- Rated 1 hour or less (IBC section 708.3)

Fire Walls – Structural Stability

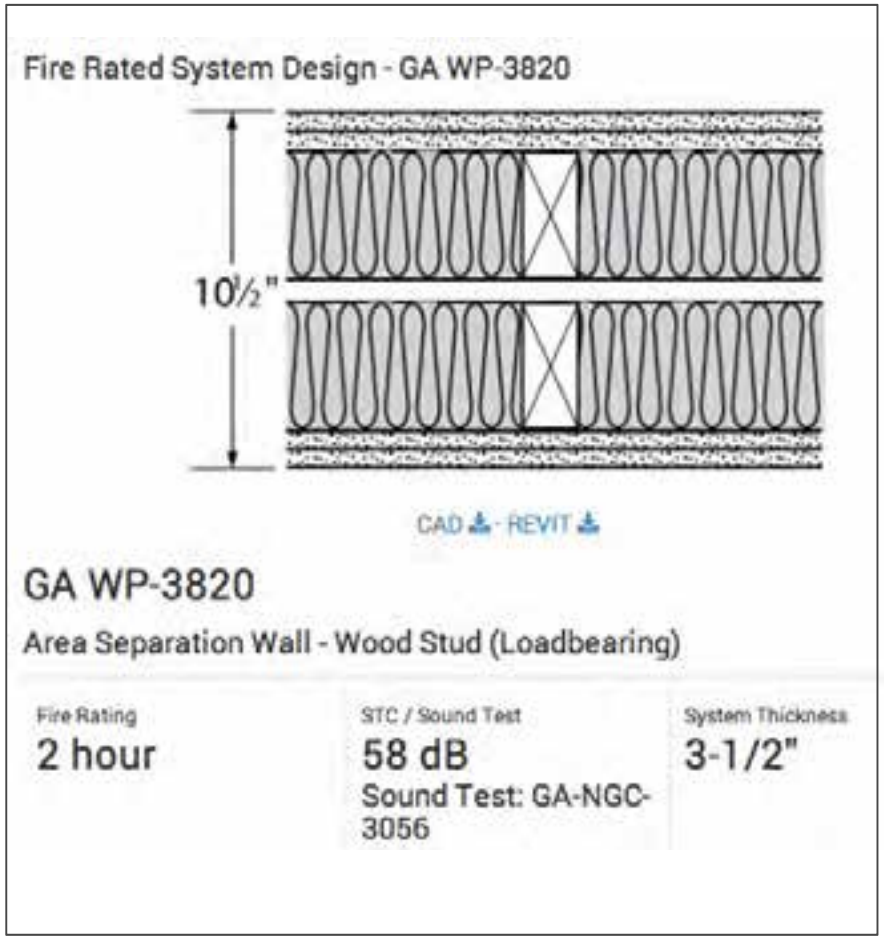
706.2 Structural Stability:
Fire walls shall have sufficient structural stability under fire conditions to allow collapse of construction on either side without collapse of the wall for the duration of time indicated by the required fire-resistance rating or shall be constructed as double fire walls in accordance with NFPA 221.



2 HR Fire Wall– Type V



CAD & Revit Details: www.woodworks.org



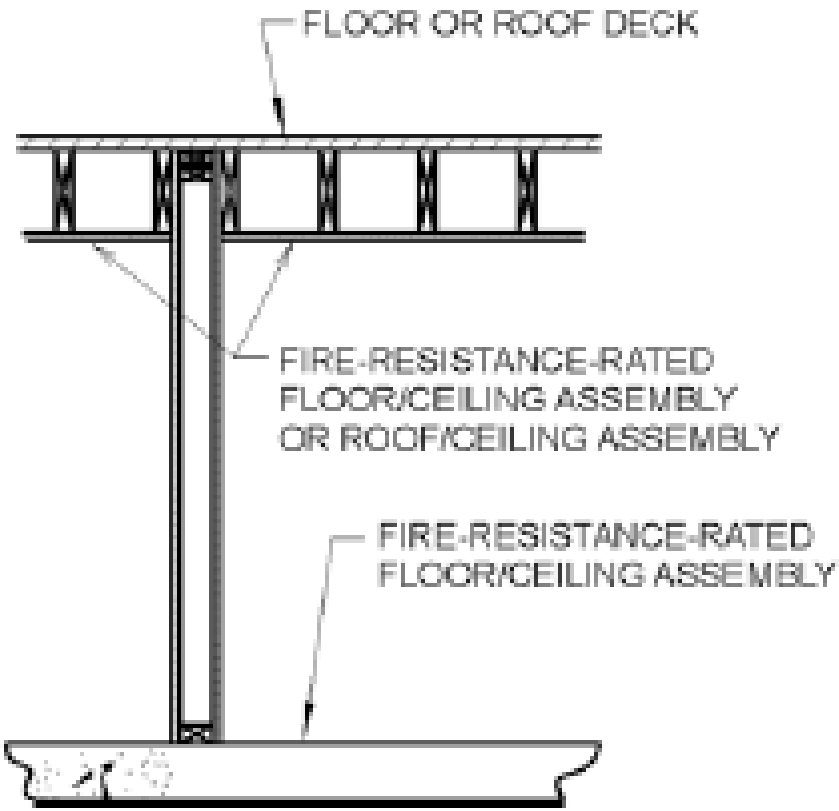
http://www.usgdesignstudio.com/wall-selector.asp?framingType=18708&bldgSystem=18620

Fire Barriers – IBC 707

Supported by assembly of equal or greater fire resistance (with exceptions when required for separating incidental use areas in type IIB, IIIB and VB construction)

Commonly used in:

- Shaft enclosures
- Interior exit stairway
- Exit stairway enclosures
- Exit passageways
- Incidental uses (IBC 509)
- Occupancy separations
- Atriums
- Creating separate fire areas



Shaft Walls

705.5: Continuity:

- Extend and attach to foundation to floor/roof
- Through concealed spaces
- Joints and voids shall comply with sections 707.8 and 707.9

713.4 Fire-Resistance Rating:

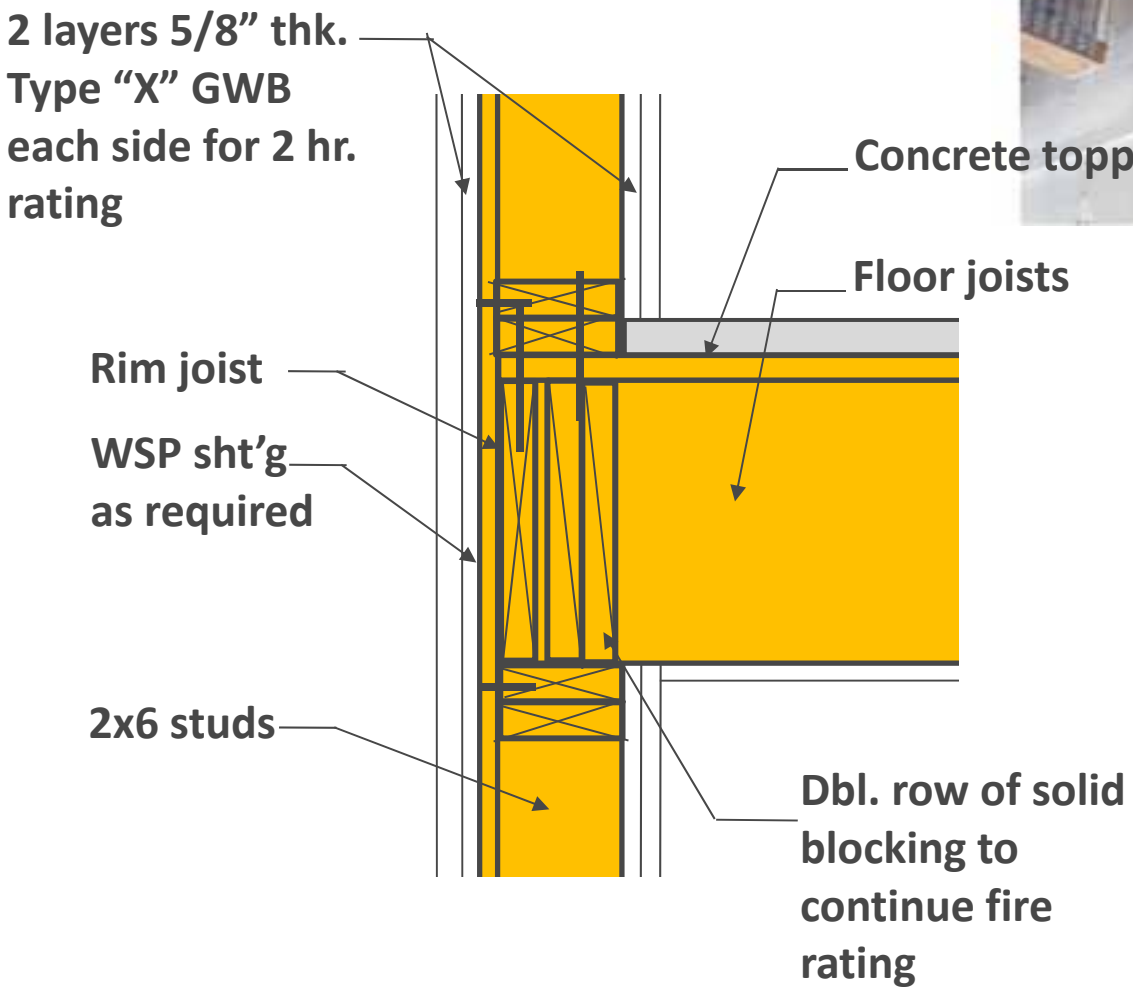
- Not less than 2 hours (4 stories or more)
- 1 hour (less than 4 stories)

Wood Framed Shaft Walls

Using wood framed shaft walls can:

- Eliminate lateral load considerations associated with attaching wood diaphragms to concrete or masonry shaft walls (SDPWS 4.1.5)
- Eliminate differential shrinkage at floor to wall transition
- Eliminate different construction trades in building during construction
- Reduce costs
- Improve schedule

Shaft Wall Details



Wood Design Focus: Volume 22, Issue 3 by Smith

Choosing Fire Rated Assemblies

Tested assemblies (ASTM E119) per IBC 703.2:

- UL Listings
- Gypsum Catalog
- Proprietary Manufacturer Tests
- Industry Documents: such as AWC's DCA3

Alternate Methods per IBC 703.3

- Prescriptive designs per IBC 721.1
- Calculated Fire Resistance per IBC 722
- Fire-resistance designs documented in sources
- Engineering analysis based on a comparison
- Fire-resistance designs certified by an approved agency

Balconies – IBC 1406.3

So….

For Type III or V balcony options are:

1. Non-combustible – no sprinklers/no fire rating
2. FRT – no fire sprinklers/no fire rating
3. Type IV– no fire sprinklers/no fire rating
4. Non treated – fire sprinkler/no fire rating
5. Non treated – fire rated per 601 & 602/ no sprinkler

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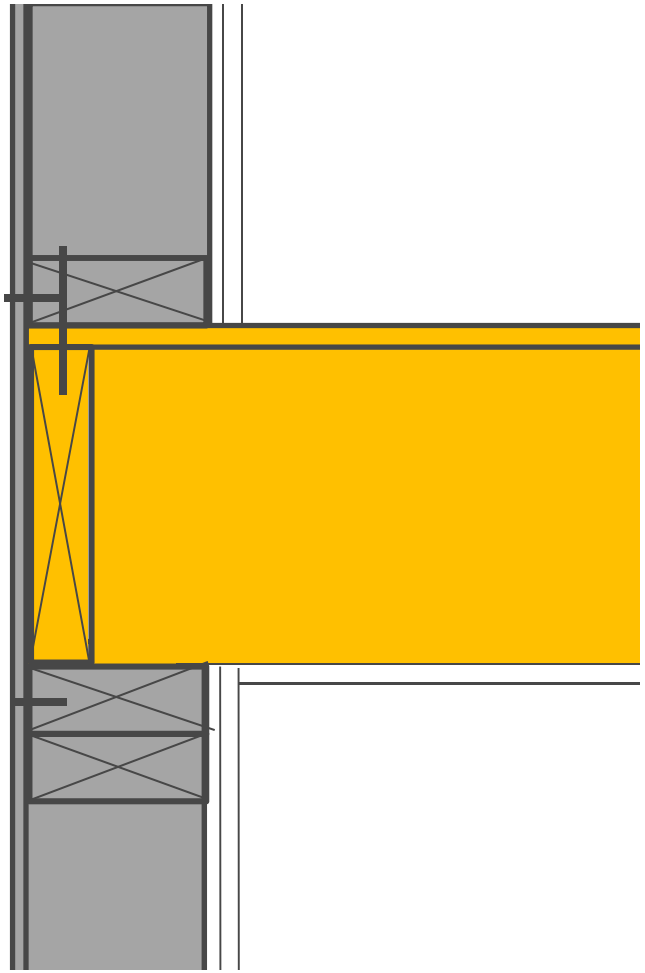
Platform Framing



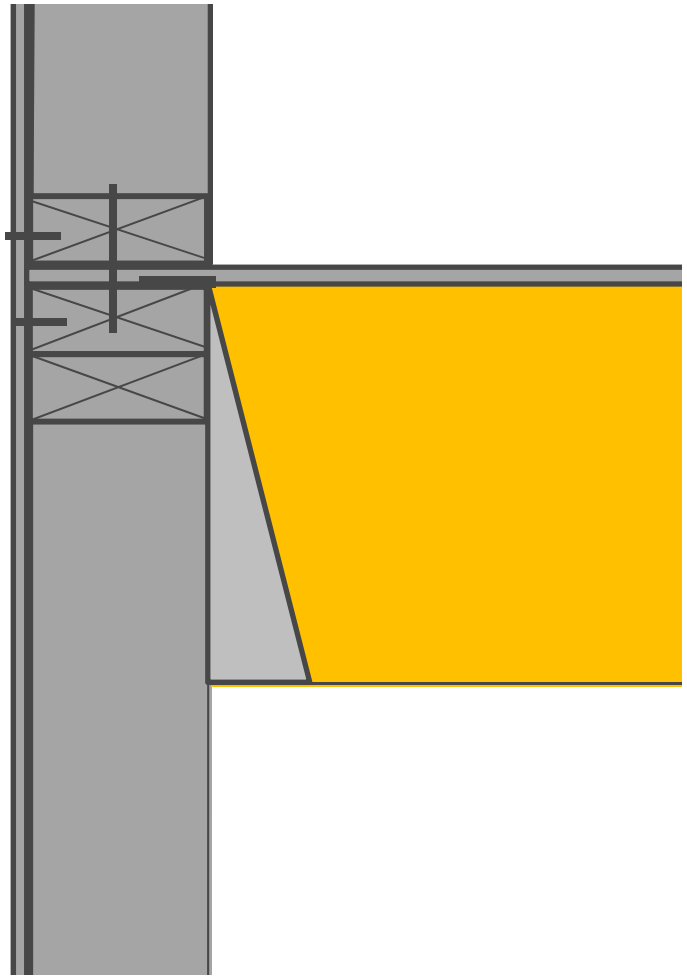
Structural

- Direct bearing/ no add'l hardware
- May require load transfer blocking for concentrated loads from above
- Wall sole plate and floor sheathing crushing may need to be considered

Constructability

- Framing can be completed before drywall and insulation are installed
- Common length studs

Semi-balloon Framing



Structural

- Additional hardware/no direct bearing
- No load transfer blocking req'd

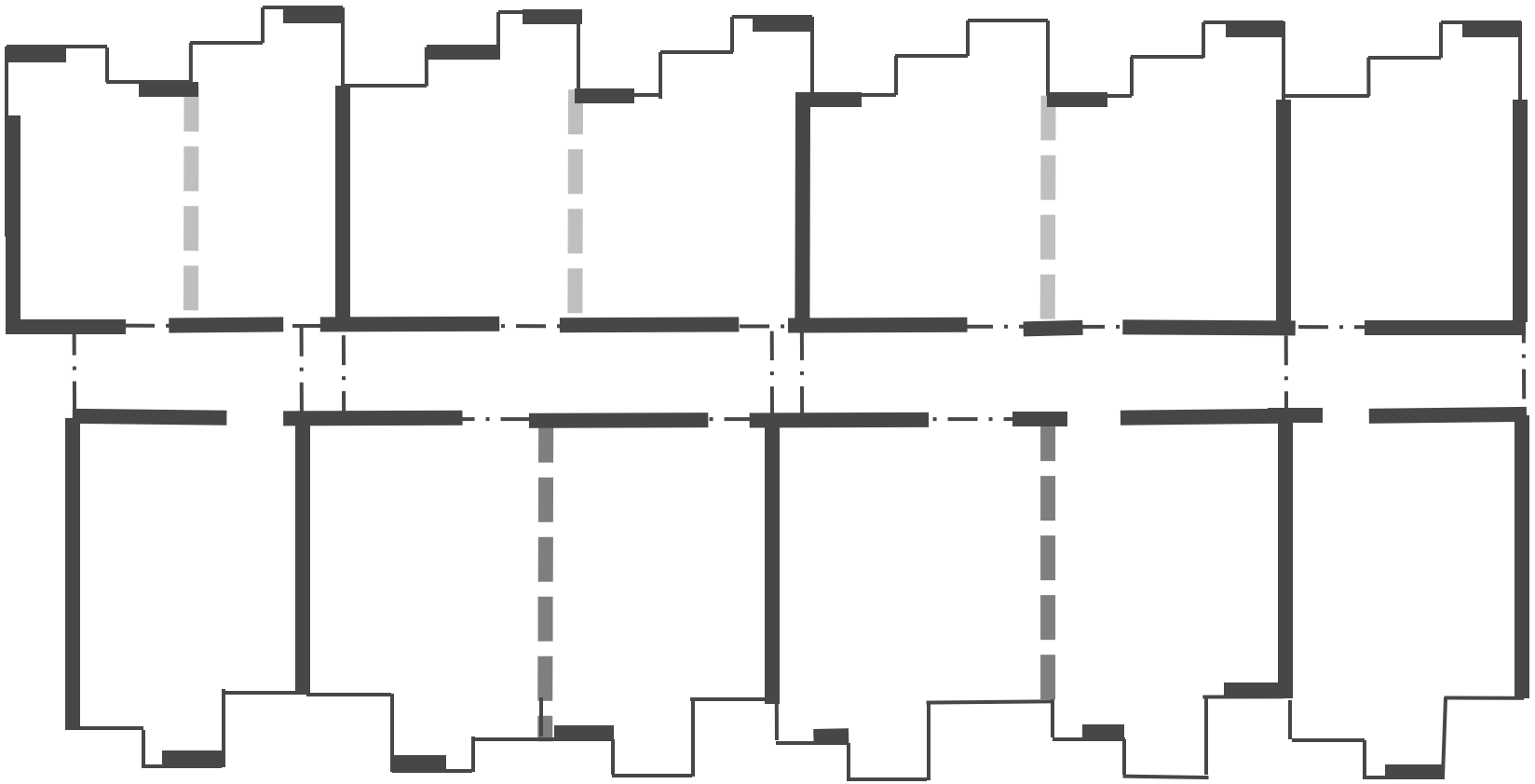
Rated Assemblies

- May accommodate continuity in exterior walls in Type III construction

Constructability

- Framing can be completed before drywall and insulation are installed
- Custom length studs
- Can help minimize building shrinkage

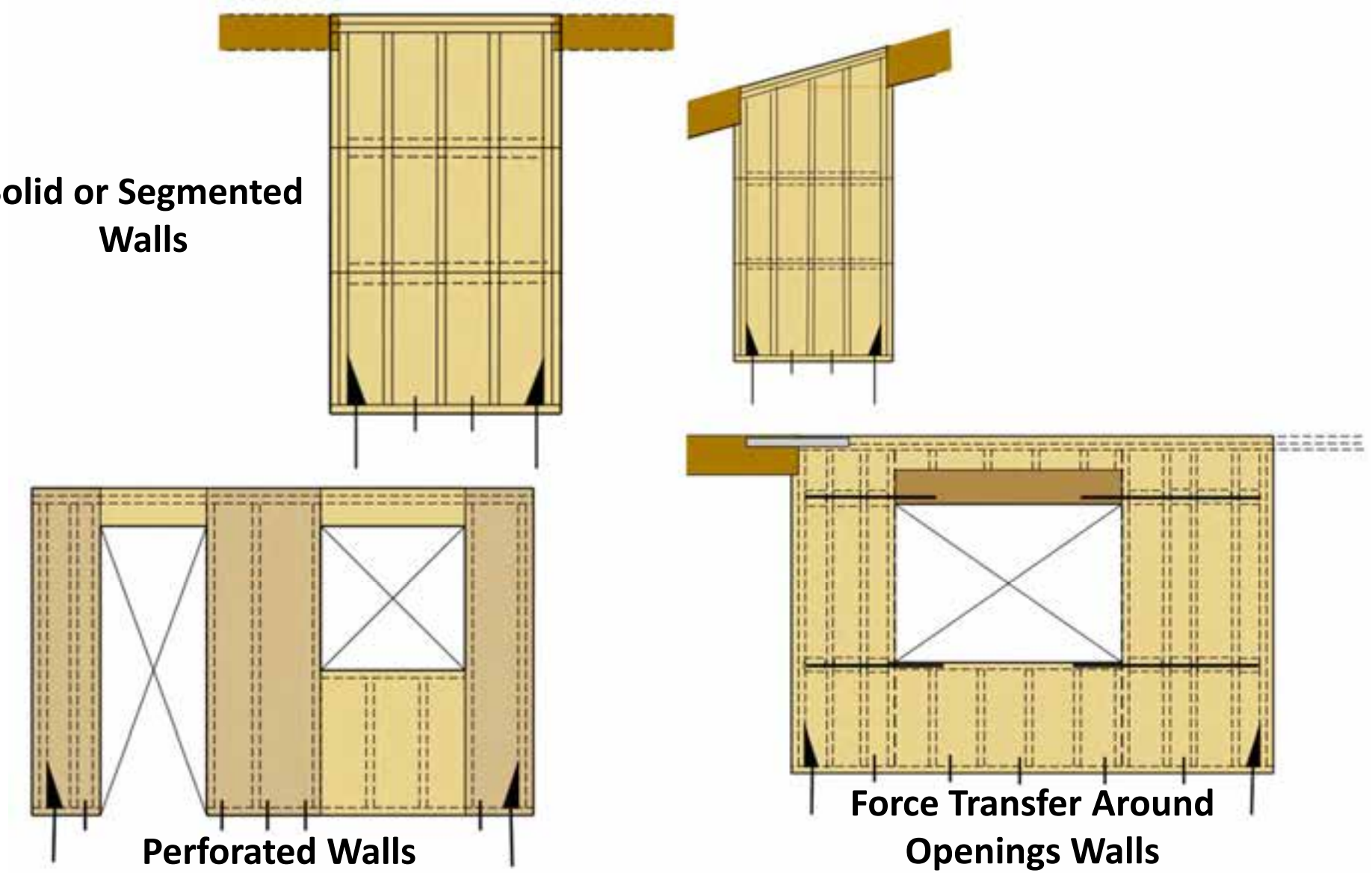
Shear Wall Framing Considerations



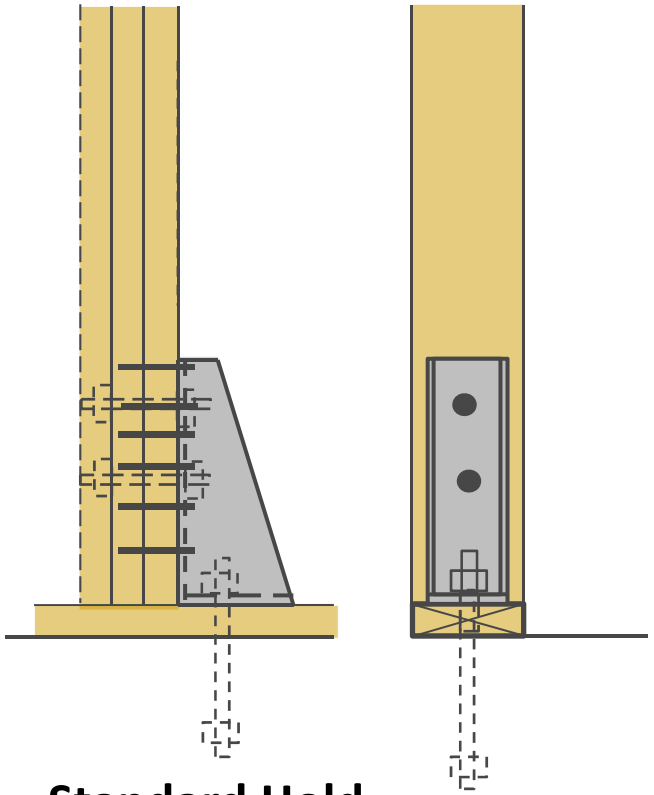
Typical Floor Plan Shear Wall Layout

Indicates wood sheathed shear wall

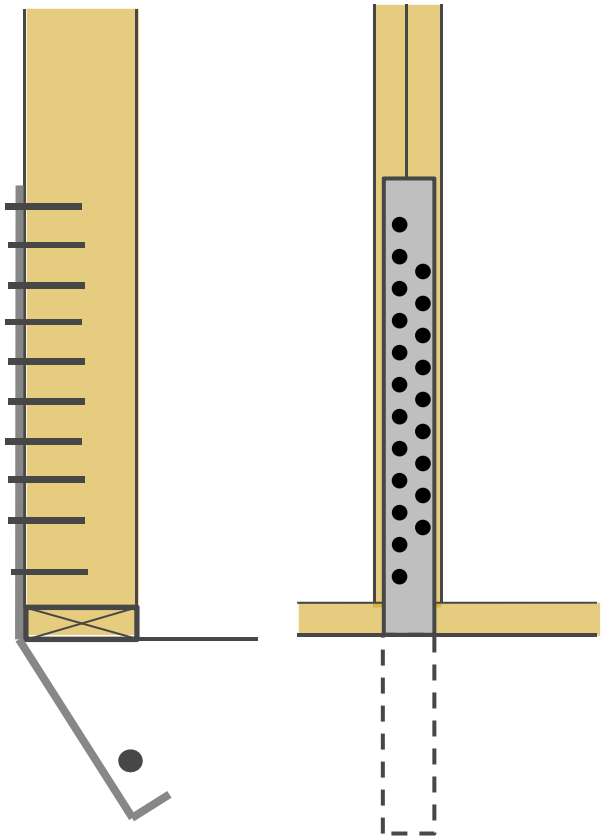
Shear Wall Configuration Options



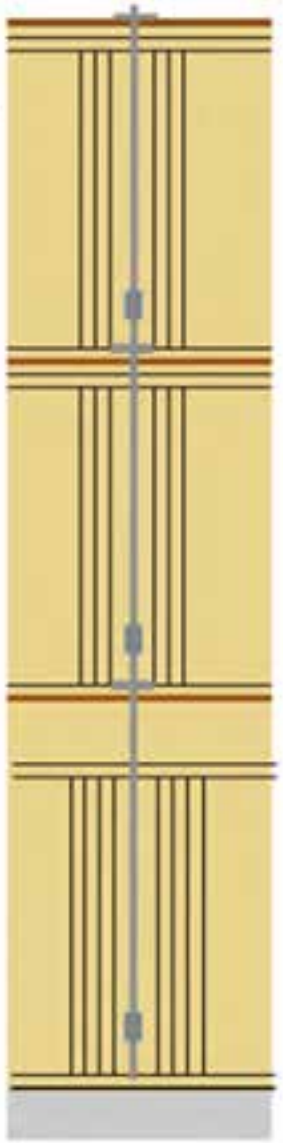
Shear Wall Hold Down Options



Standard Hold Down Installation



Strap Hold Down Installation



Continuous Rod - Automatic Tensioning Systems

PT Sole Plate vs FRT Continuity

In type III construction with FRT studs, what happens where the sole plate is in contact with concrete?

- FRTW is required
- PT wood is required

FRT contains about 10x borate compound found in PT (borate is water soluble)

Can specify a product tested to do both

Outline

- Need for Mid-rise Construction (Urban Densification)
- Mid-rise Building Types/Configurations
- Maximizing Height & Area
- Fire Ratings & Requirements
- Structural Design & Detailing Considerations
- Shrinkage Considerations & Detailing
  - Concepts
  - Calculations
  - Recommendations
- Acoustic Requirements & Detailing
- Common Floor to Wall Detailing

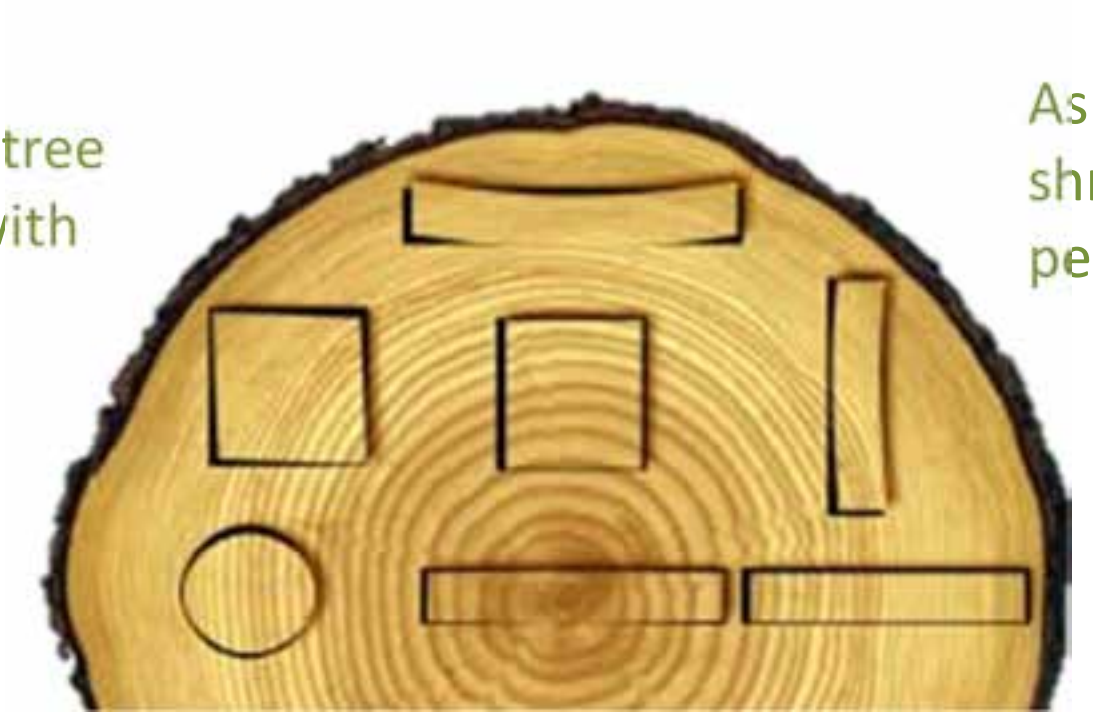
IBC 2012 on Shrinkage

2304.3.3 Shrinkage. Wood walls and bearing partitions shall not support more than two floors and a roof unless an analysis satisfactory to the building official shows that shrinkage of the wood framing will not have adverse effects on the structure or any plumbing, electrical or mechanical systems, or other equipment installed therein due to excessive shrinkage or differential movements caused by shrinkage. The analysis shall also show that the roof drainage system and the foregoing systems or equipment will not be adversely affected or, as an alternative, such systems shall be designed to accommodate the differential shrinkage or movements.

Basic Wood Shrinkage Theory

Moisture changes cause dimensional changes perpendicular to grain

Growing tree is filled with water



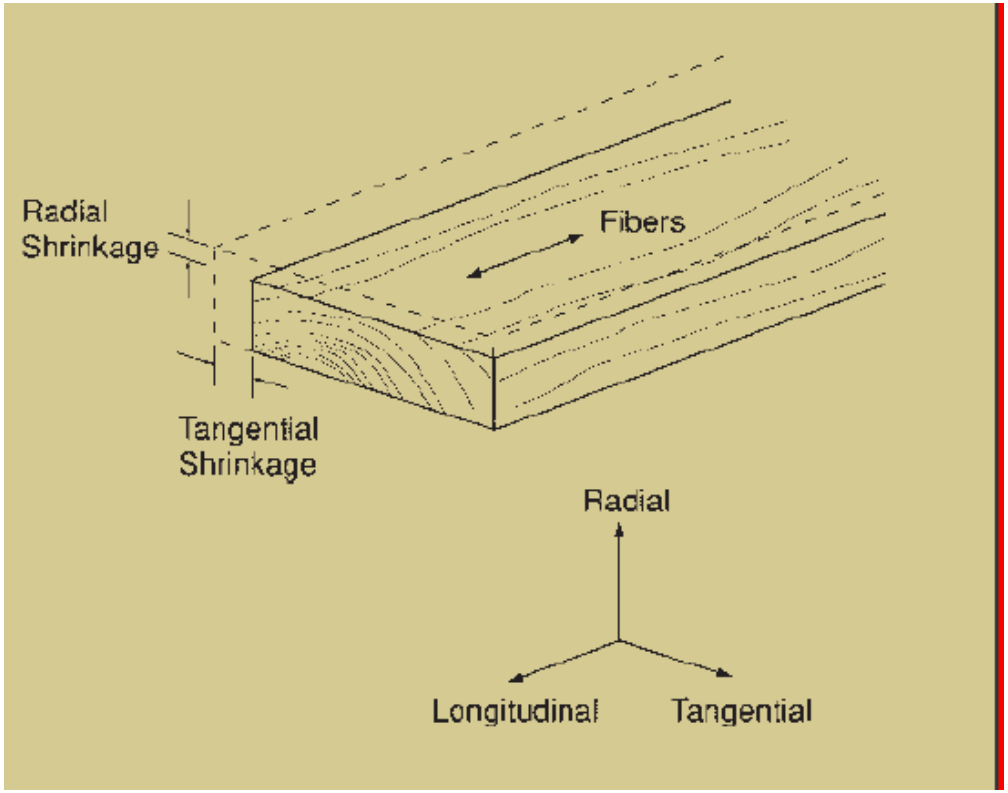
As wood dries, it shrinks perp. to grain

Image: Wood Handbook, Wood as an Engineering Material, USDA Forest Service, Forest Products Laboratory, 2010

Basic Wood Shrinkage Theory

Shrinkage in lumber expected ACROSS the grain.

Longitudinal shrinkage is negligible.



Wider & Thicker --- NOT Taller

Basic Wood Shrinkage Theory

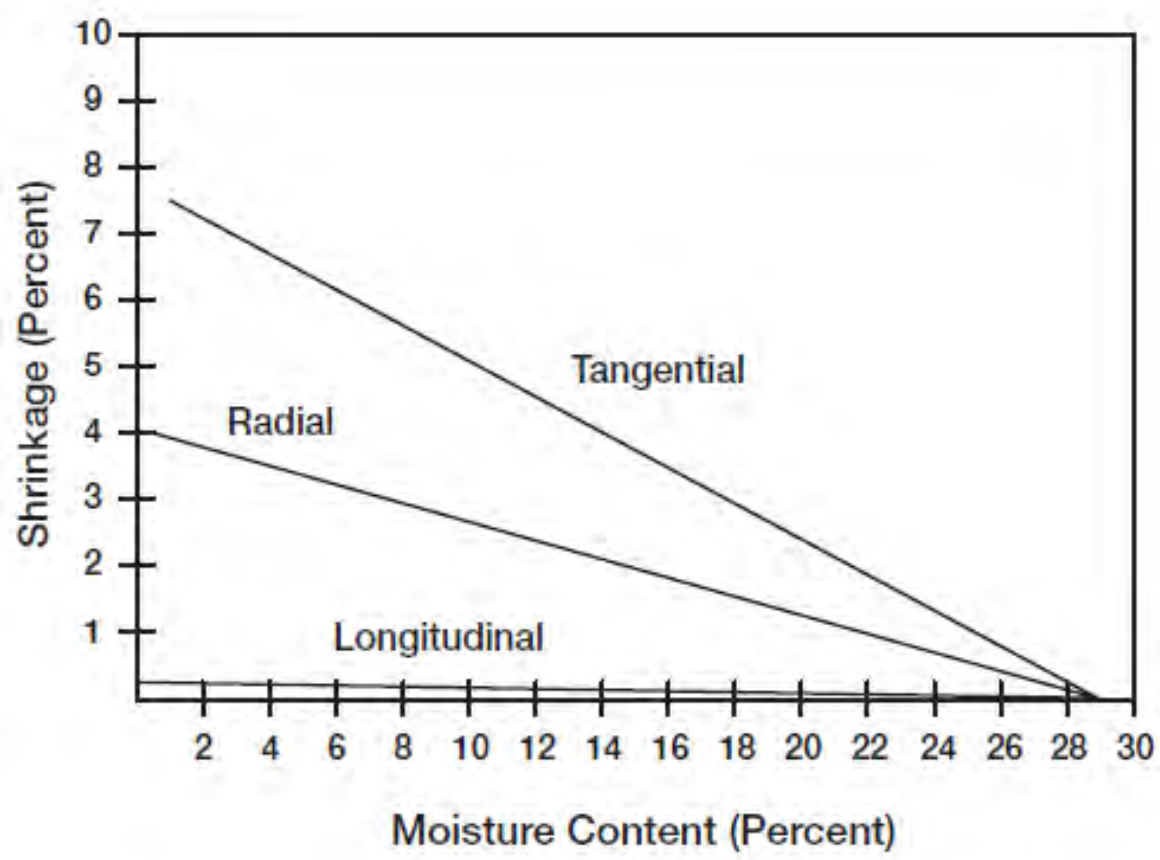


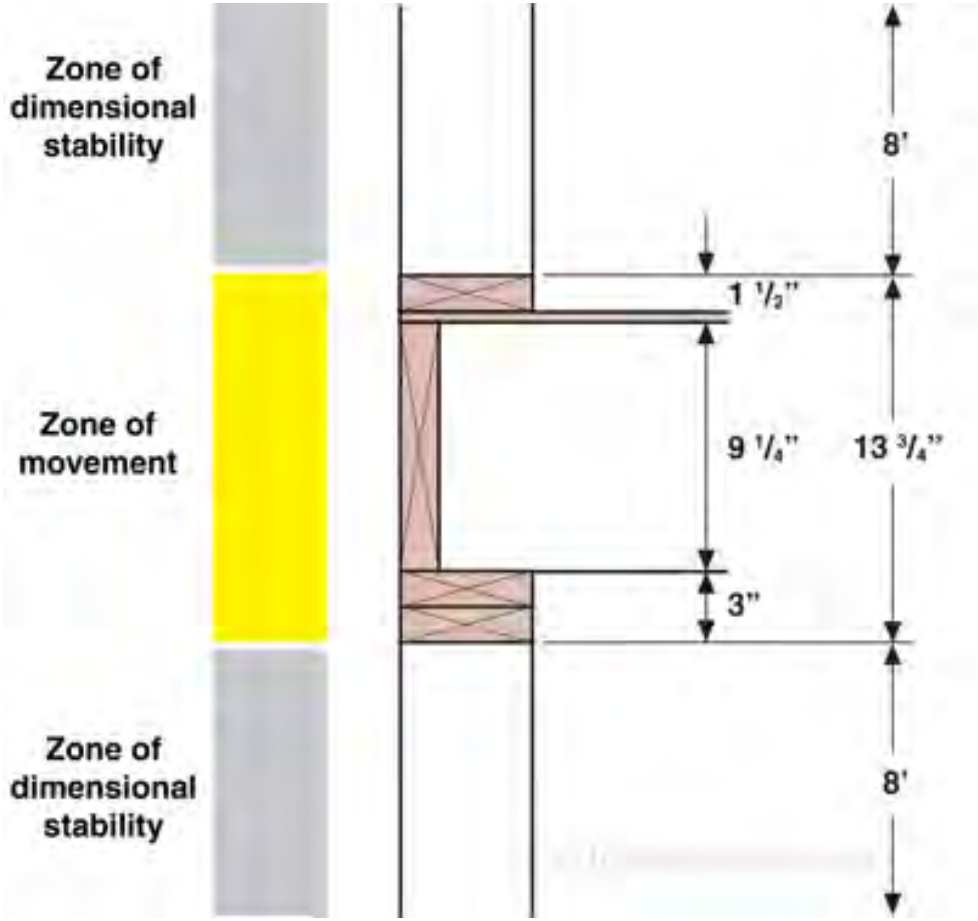
Figure 2. Average shrinkage properties

Zone of Movement

Shrinkage occurs primarily in horizontal members

- Wall plates
- Floor/rim joists

Be aware of cumulative shrinkage.



Minimize Construction Moisture Accumulation

1. Minimize storage of material on site where rain and standing water can increase moisture content.
2. Keep unused framing material covered
3. Inspect pre-built wall panels prior to installation for proper material and quality of mechanical fasteners.
4. “Dry-in” the structure as quickly as possible.
5. Immediately remove any standing water from floor framing after rain showers.

Calculating Shrinkage

For MC **between 6 to 14%** the shrinkage formula is:

$$S = D_i\left[C_T\left(M_F - M_i\right)\right]$$

S = shrinkage (in inches)

D_i = initial dimension (in inches)

C_T / C_R= dimension change coefficient, tangential/radial direction

C_T = 0.00319 for Douglas Fir-Larch

C_T = 0.00323 for Hem-Fir

C_T = 0.00263 for Spruce-Pine-Fir

C_T = 0.00263 for Southern Pine

M_F = final moisture content (percent)

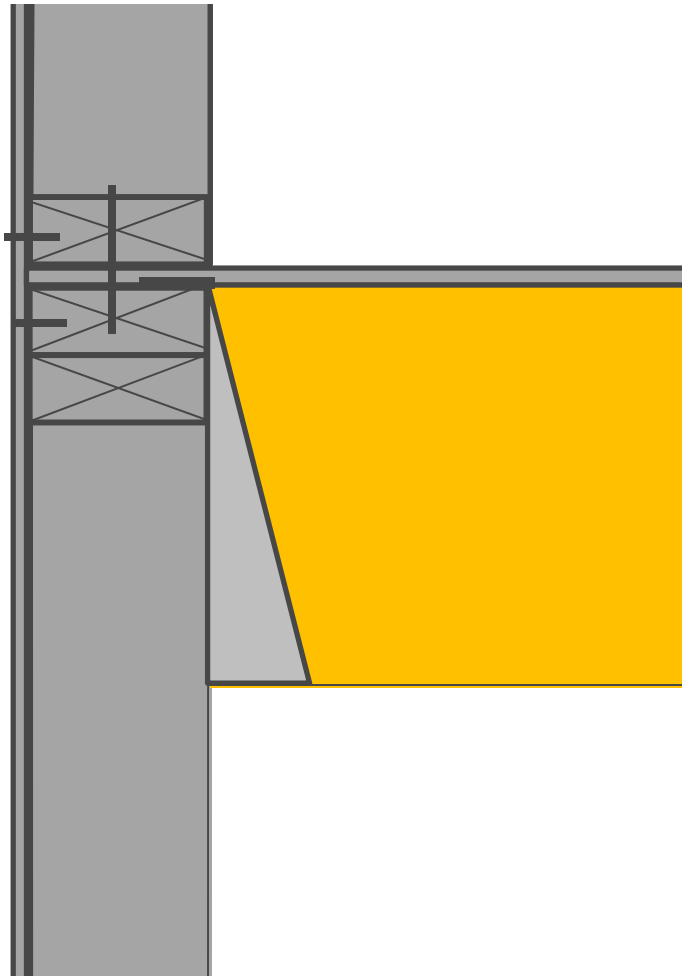
M_i = initial moisture content (percent)

Minimizing Shrinkage

Semi-balloon framing

- incorporates floor framing hanging from top plates
- Eliminates tangential shrinkage in zone of movement
- Floor framing doesn't contribute to overall building shrinkage

Non-standard stud lengths and increased hardware requirements are a result.



Differential Movement

Movement between wood frame elements and other materials that…

- do not shrink at all
- shrink much less
- expand

Shrinkage & MEP Considerations

Fully compress wall framing by completing all dead load potential PRIOR to mechanical installations.

Avoid rigid vertical piping in mechanical and plumbing systems. Flexible members allow for shrinkage between floors.

MEP Considerations

Vertical vent stacks should be installed after completion of framing.

Vent stacks require special attention and must be designed to allow for vertical movement due to shrinkage between floors.

MEP Joint Options

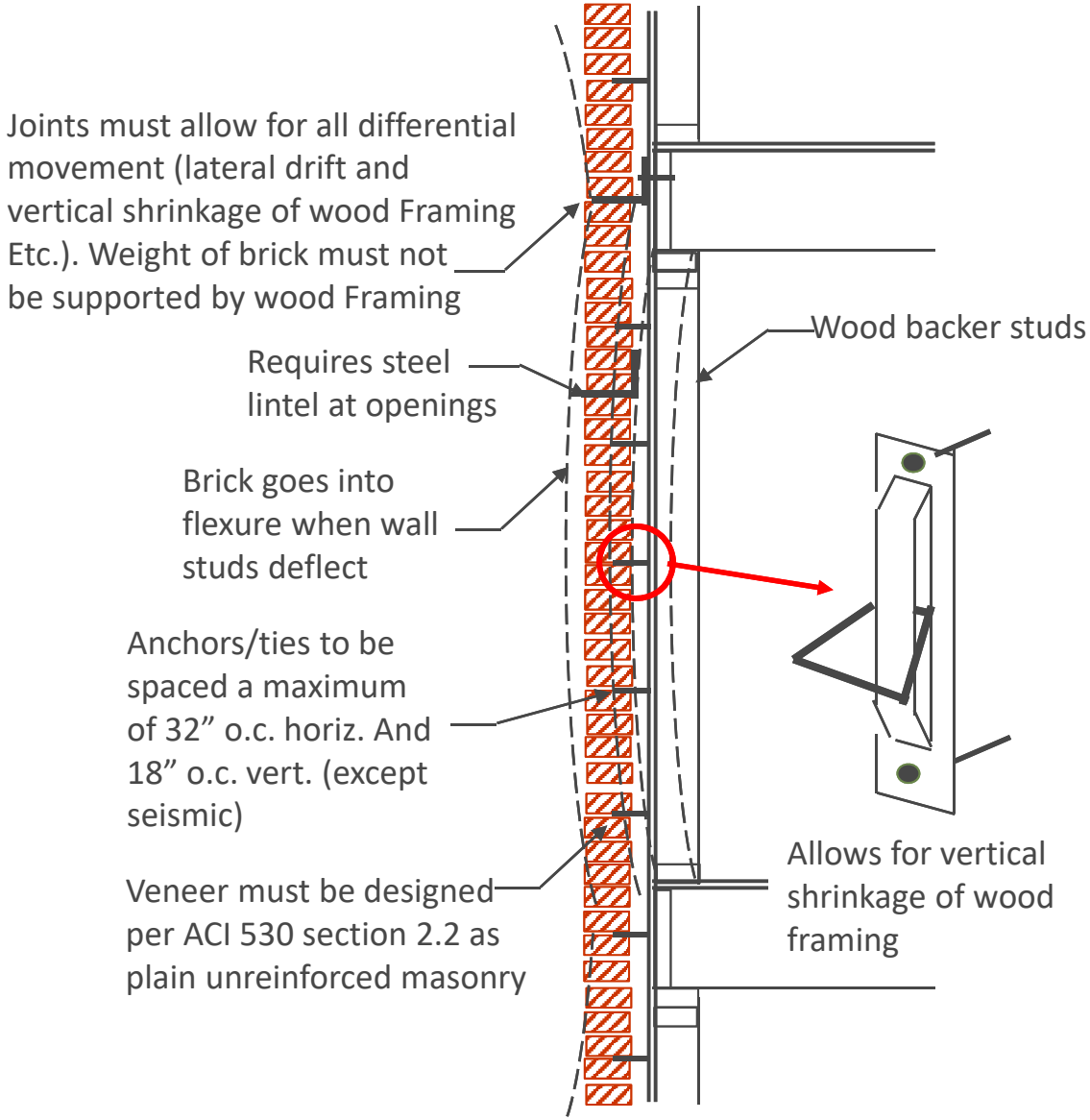
A variety of expansion or slip joint connectors are available which address this issue and allow vertical movement in MEP items due to building shrinkage and/or thermal change without causing damage to them

Brick Façade: Solution 1- Plain Unreinforced Brick-h>30’

Design must be in strict conformance with ACI 530 section 6.2.1-Alt. design method (engineered)

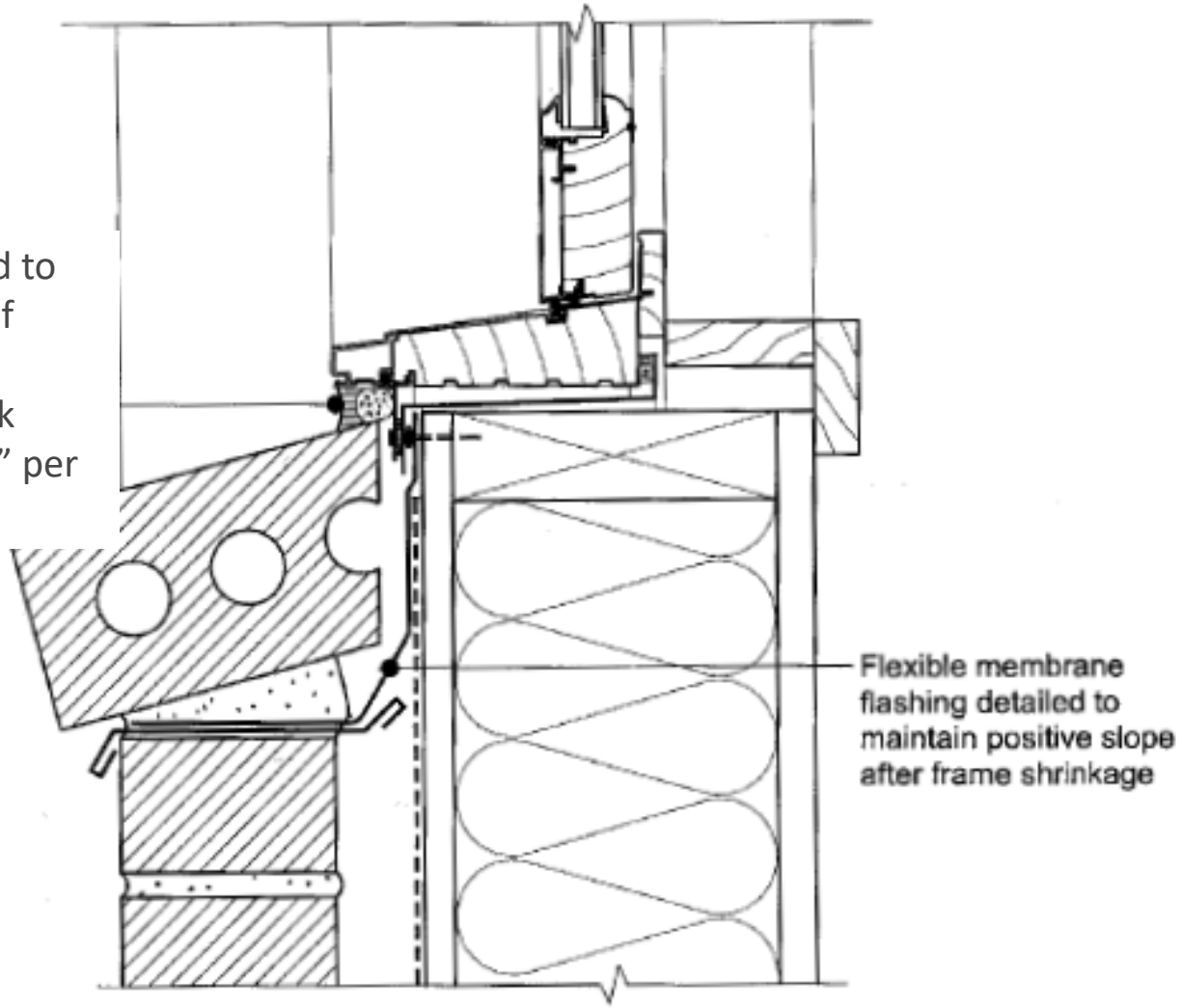
Design to section 2.2 (ASD) or 3.2.2 (strength) unreinforced masonry

Brick veneer must be self supporting and not supported off of the wood framing



Door and Window Considerations

Sealant joint sized to allow shrinkage of wood frame and expansion of brick (typically ¼" to ½" per floor)



Façade Considerations - Resources

www.woodworks.org

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Options for Brick Veneer on Mid-Rise Wood-Frame Buildings

R. Terry Malone, PE, SE • Senior Technical Director • WoodWorks

Photo: Josh Meister, courtesy Cooper Carry

Emory Point • Atlanta, GA
Architects: Cooper Carry and The Preston Partnership
Structural engineers: Ellinwood + Machado LLC and Pruitt Eberly Stone Inc.
Completed: 2012

Emory point includes three buildings, one with five stories of Type III-A wood-frame construction over slab-on-grade, and two with four stories of Type V-A wood construction over a Type I-A post-tensioned concrete podium.

Outline

- Need for Mid-rise Construction (Urban Densification)
- Mid-rise Building Types/Configurations
- Maximizing Height & Area
- Fire Ratings & Requirements
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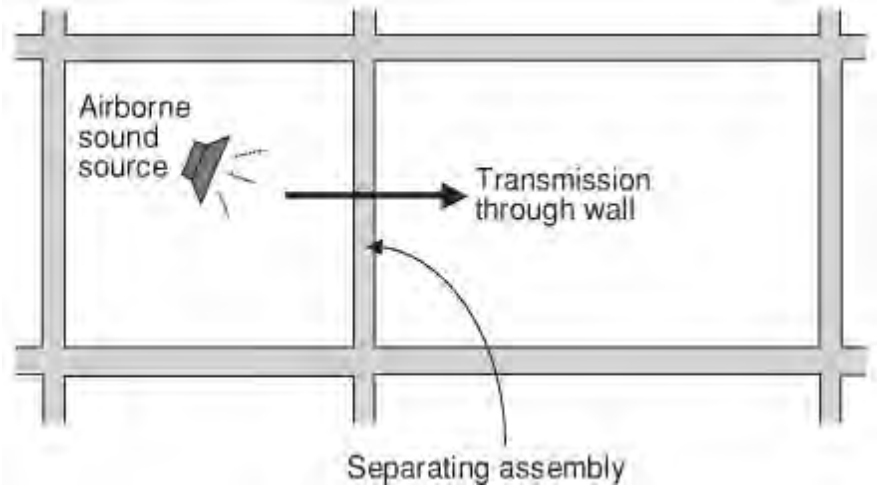
- Shrinkage Considerations & Detailing
- Acoustic Requirements & Detailing
- Common Floor to Wall Detailing

Building Acoustics Overview

Air-borne sound:

- Sound Transmission Class (STC)

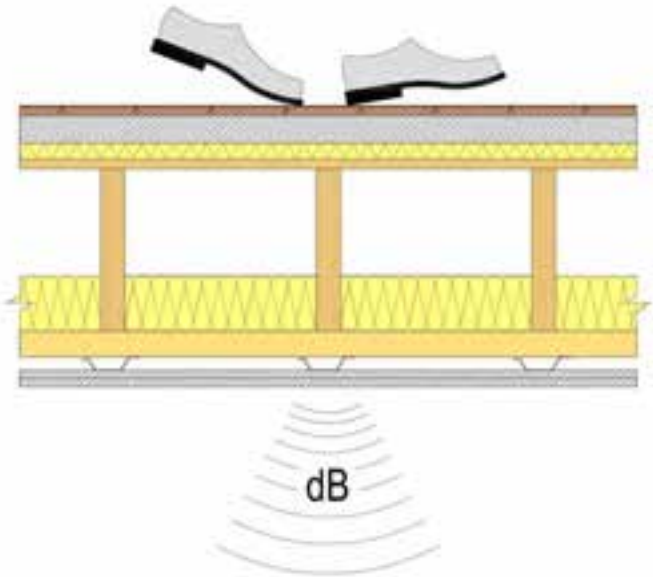
Measures how effectively an assembly isolates air-borne sound and reduces the level that passes from one side to the other



Structure-borne sound:

- Impact Insulation Class (IIC)

Evaluates how effectively an assembly blocks impact sound from passing through it



Acoustically Rated Assemblies

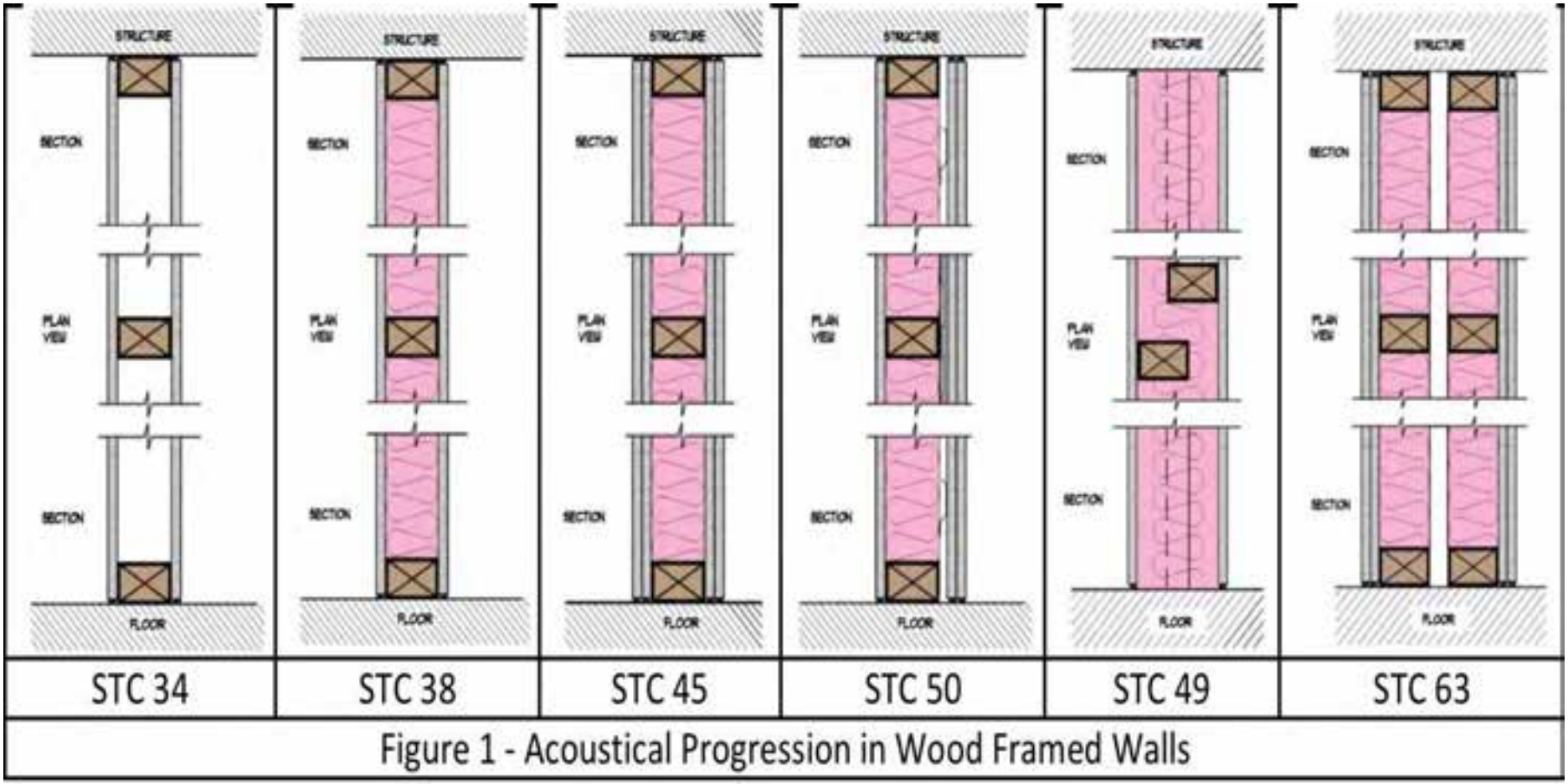


Figure 1 - Acoustical Progression in Wood Framed Walls

Many available free online STC & IIC rated assembly charts (USG, GP, others)

Acoustically Rated Assemblies

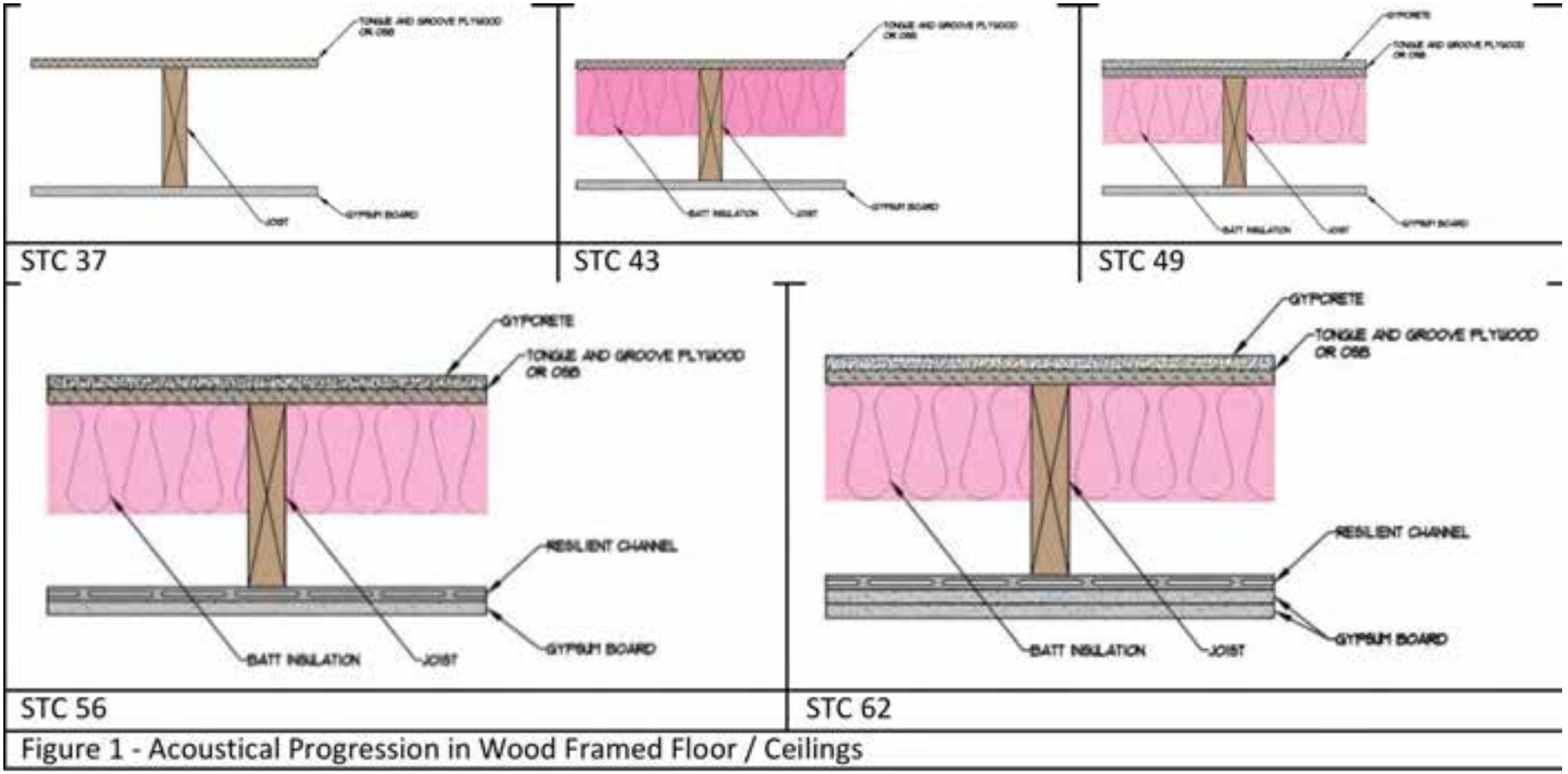
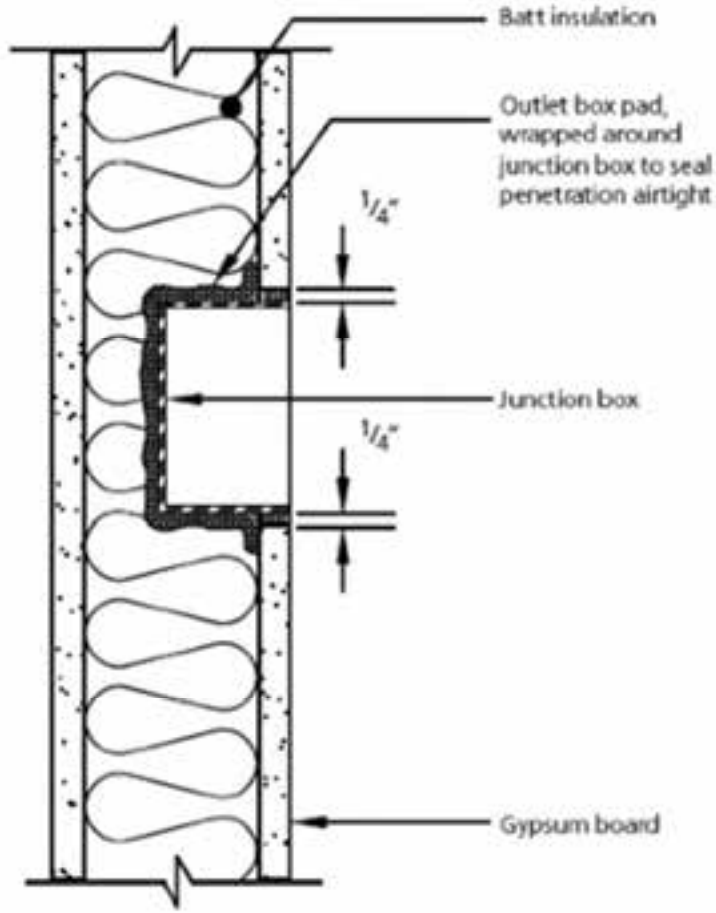


Figure 1 - Acoustical Progression in Wood Framed Floor / Ceilings

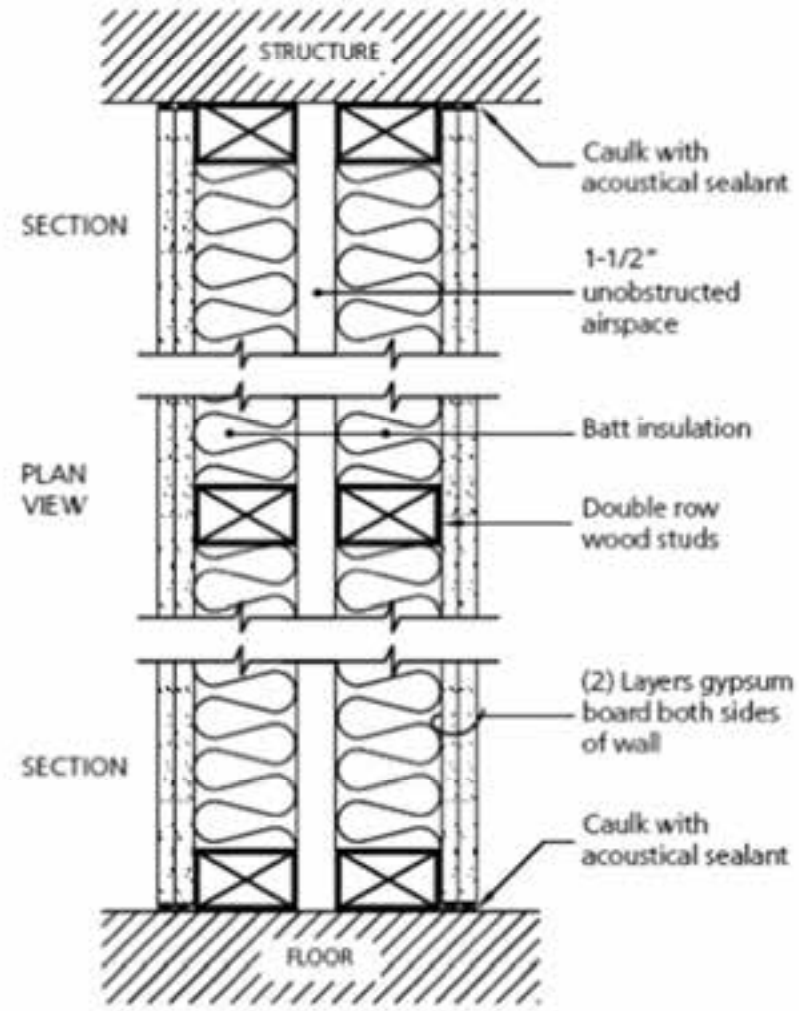
Air Tight and Insulated



Examples of ineffective and effective installation

Photo Dr. Energy Saver

Walls – Double Stud



STC 63 Party Wall

*Photo: Econonest Architecture Inc.

Walls – Staggered and Single Stud

After double stud construction, the next best solutions are staggered and single stud.

Photos: Root Graphics (l); Arch Wood Protection

Additional Considerations

Crescent Terminus
Atlanta, GA
Three-building, five-story mixed-use complex with resort-style amenities

Photo Crescent Communities

Outline

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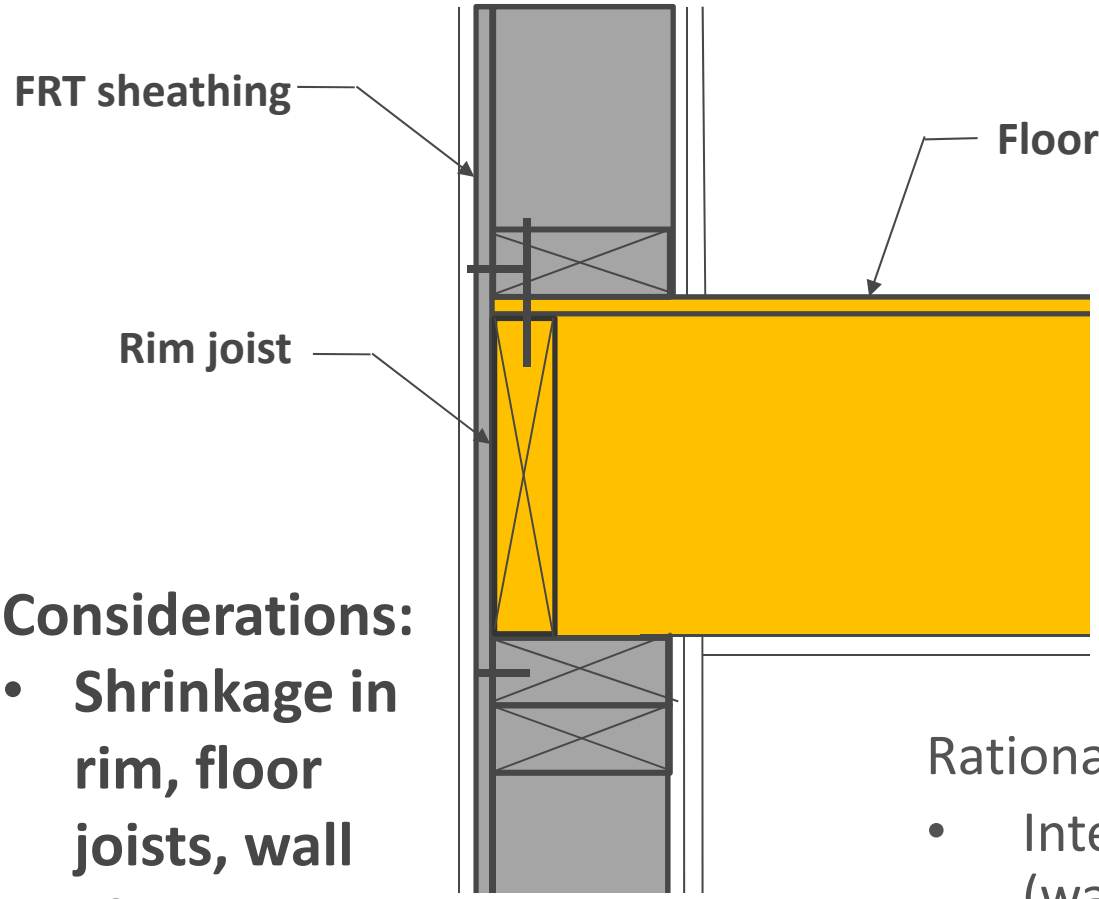
Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Typical Platform Framing



Legend

Untreated or FRT

FRT Wood

Considerations:

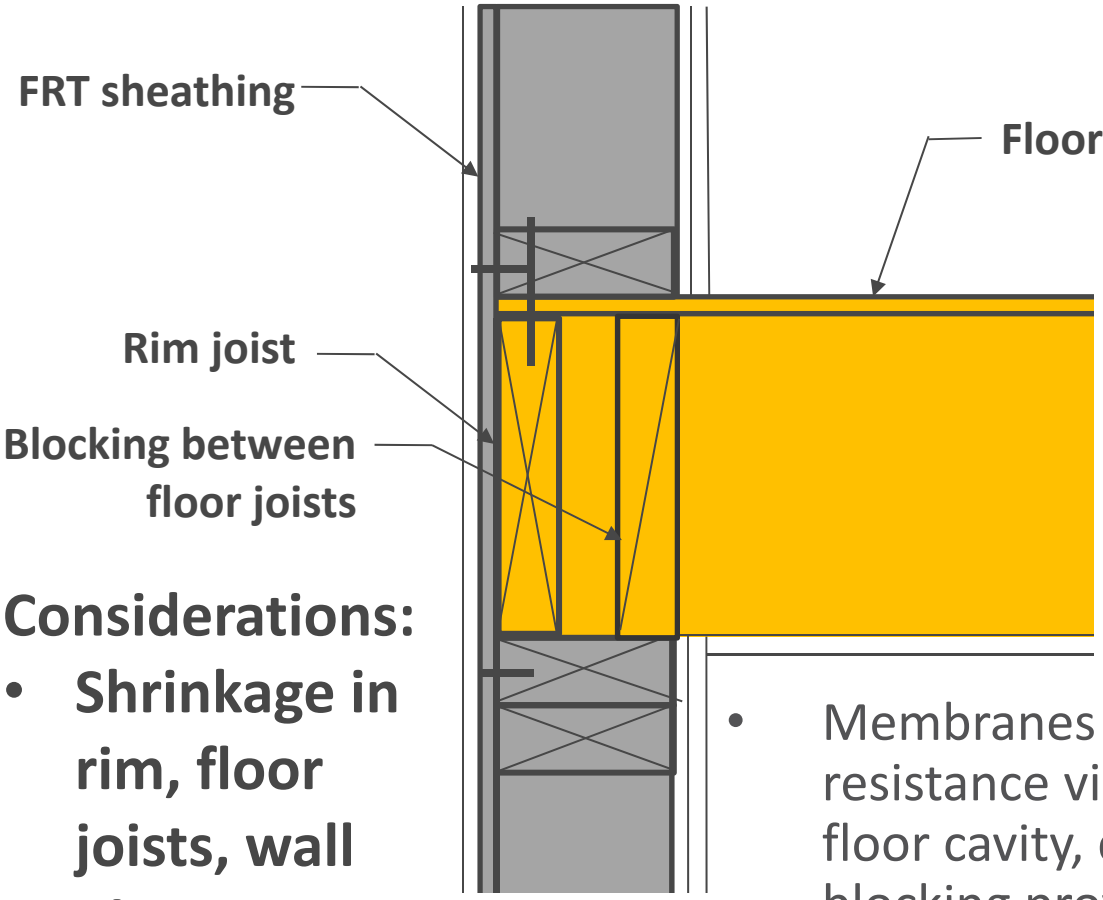
- **Shrinkage in rim, floor joists, wall plates**

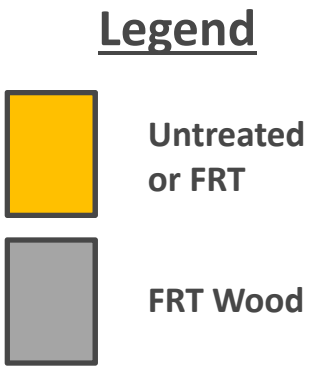
Rationale for detail approval:

- Intersection of rated assemblies (wall & floor) considered sufficient

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Typical Platform Framing





Considerations:

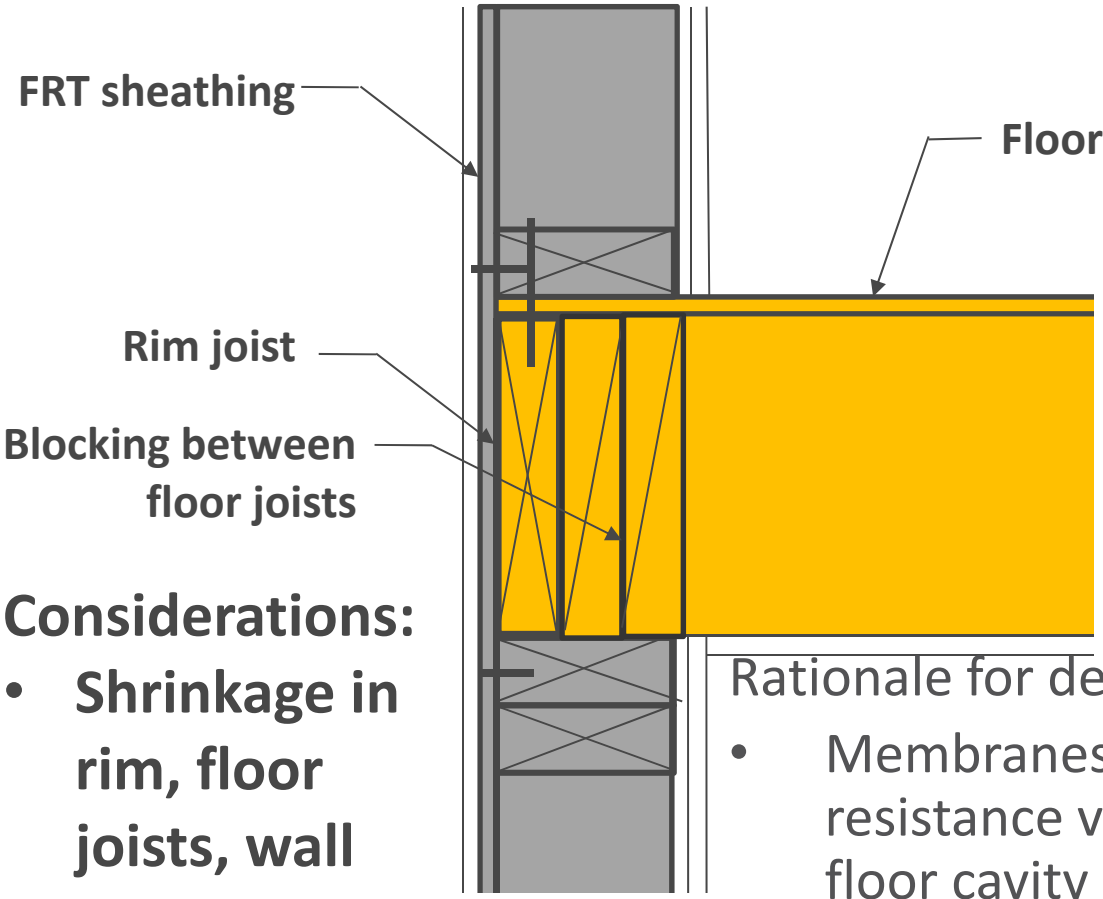
- **Shrinkage in rim, floor joists, wall plates**

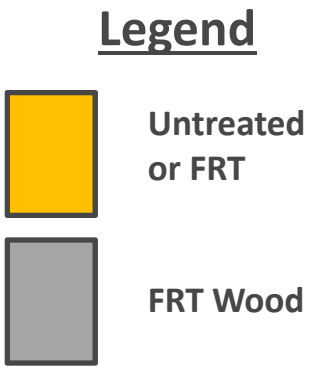
Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly; at floor cavity, ceiling provides 1 hour, 1 layer of blocking provides 2nd hr through char calculations

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Typical Platform Framing





Considerations:

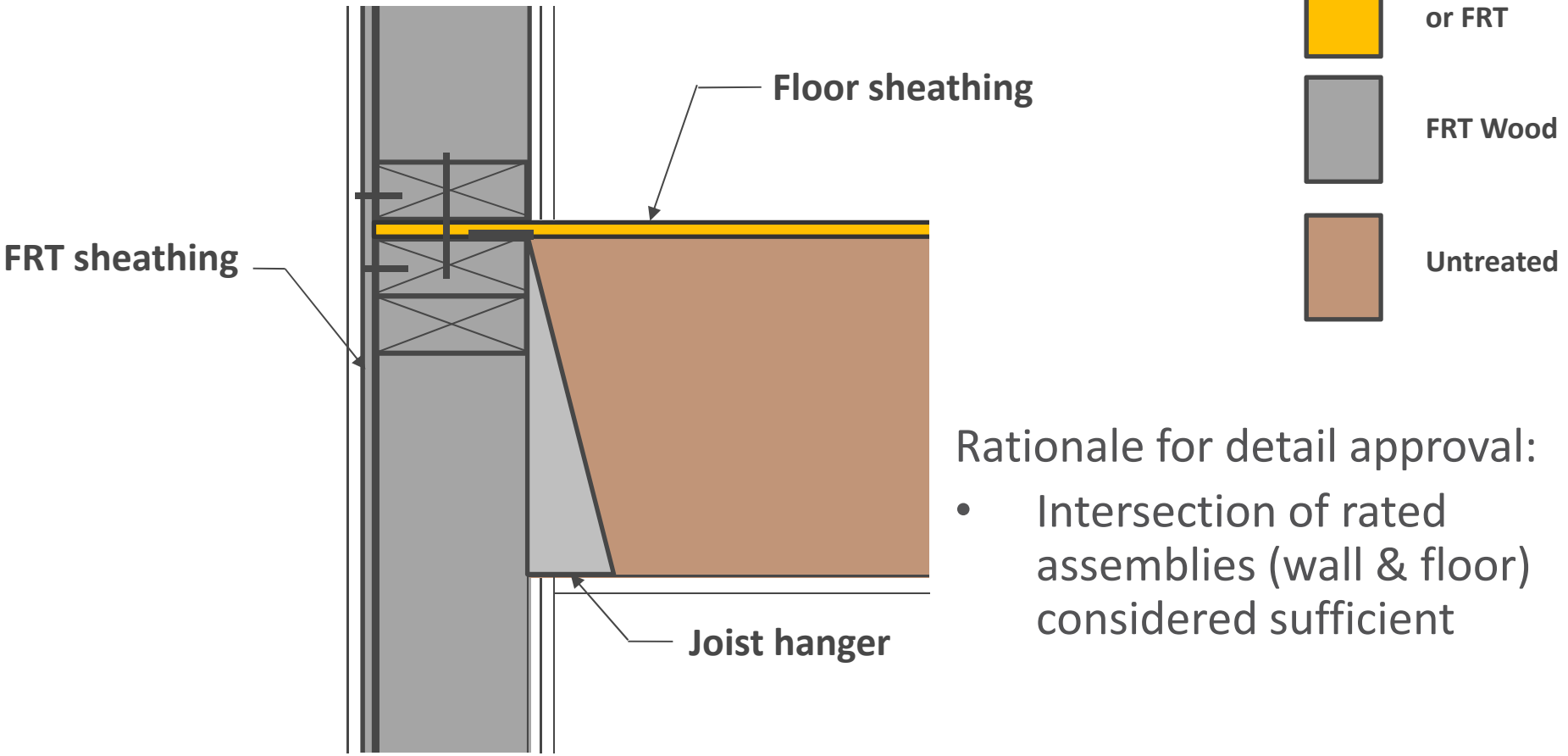
- **Shrinkage in rim, floor joists, wall plates**

Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly; at floor cavity 2 layers of blocking provide 2 hr protection through char calculations

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Semi-Balloon Framing

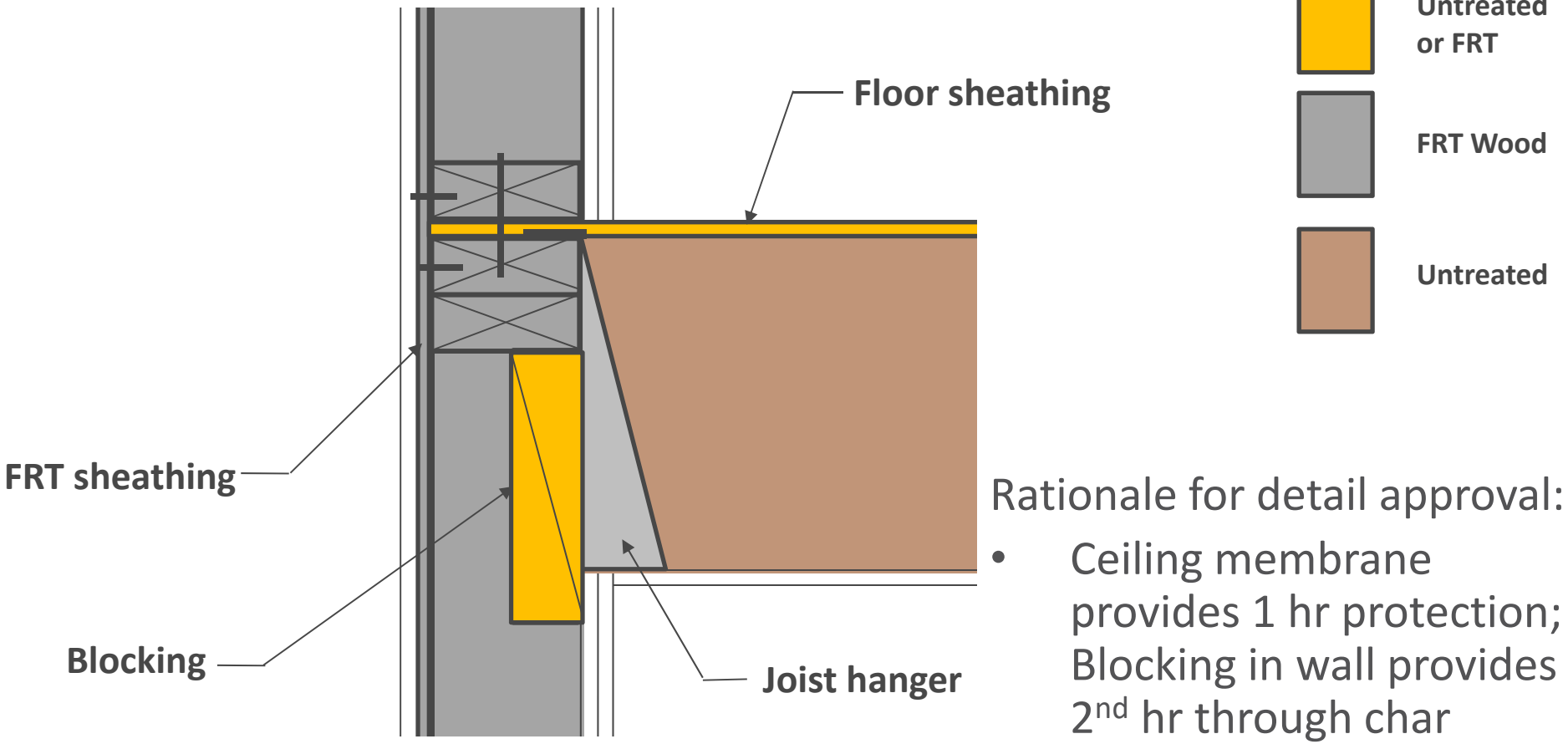


Rationale for detail approval:

- Intersection of rated assemblies (wall & floor) considered sufficient

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Semi-Balloon Framing w/Add'l Fire Protection

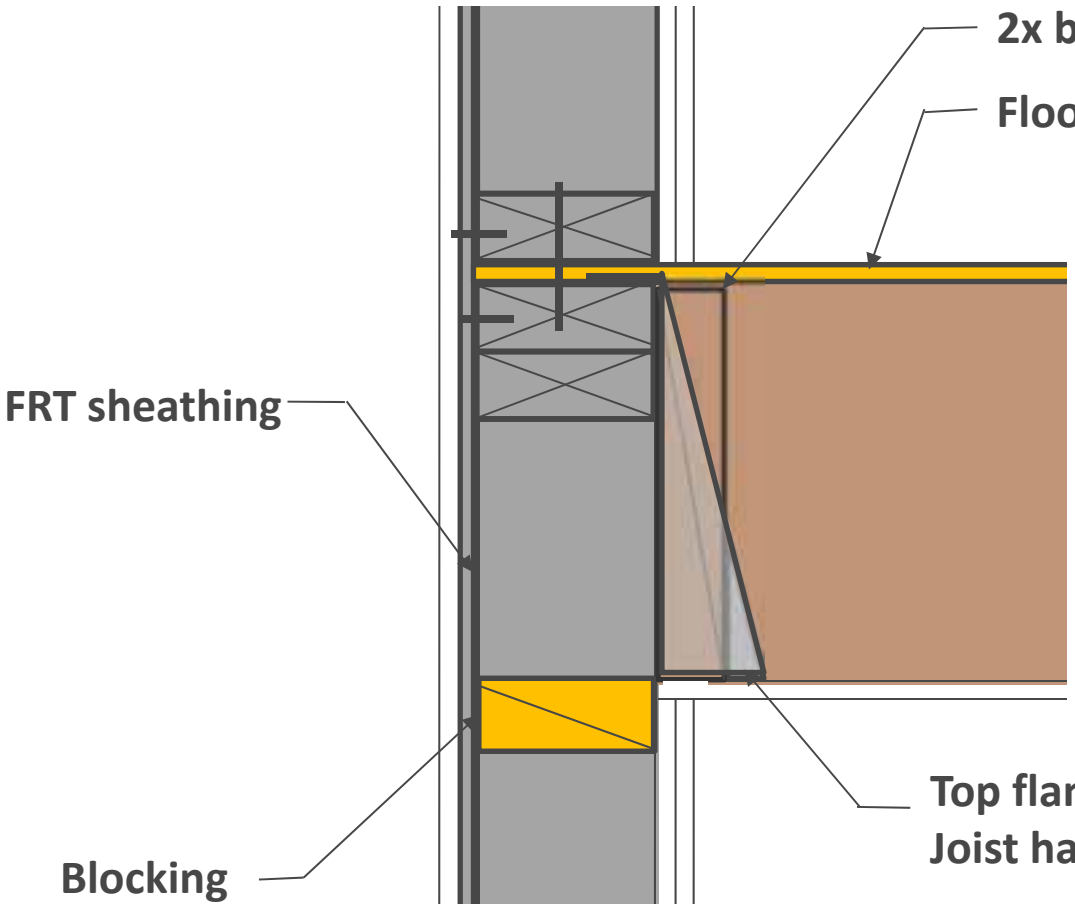


Rationale for detail approval:

- Ceiling membrane provides 1 hr protection; Blocking in wall provides 2nd hr through char calculations

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Semi-Balloon Framing w/Add'l Fire Protection



Legend

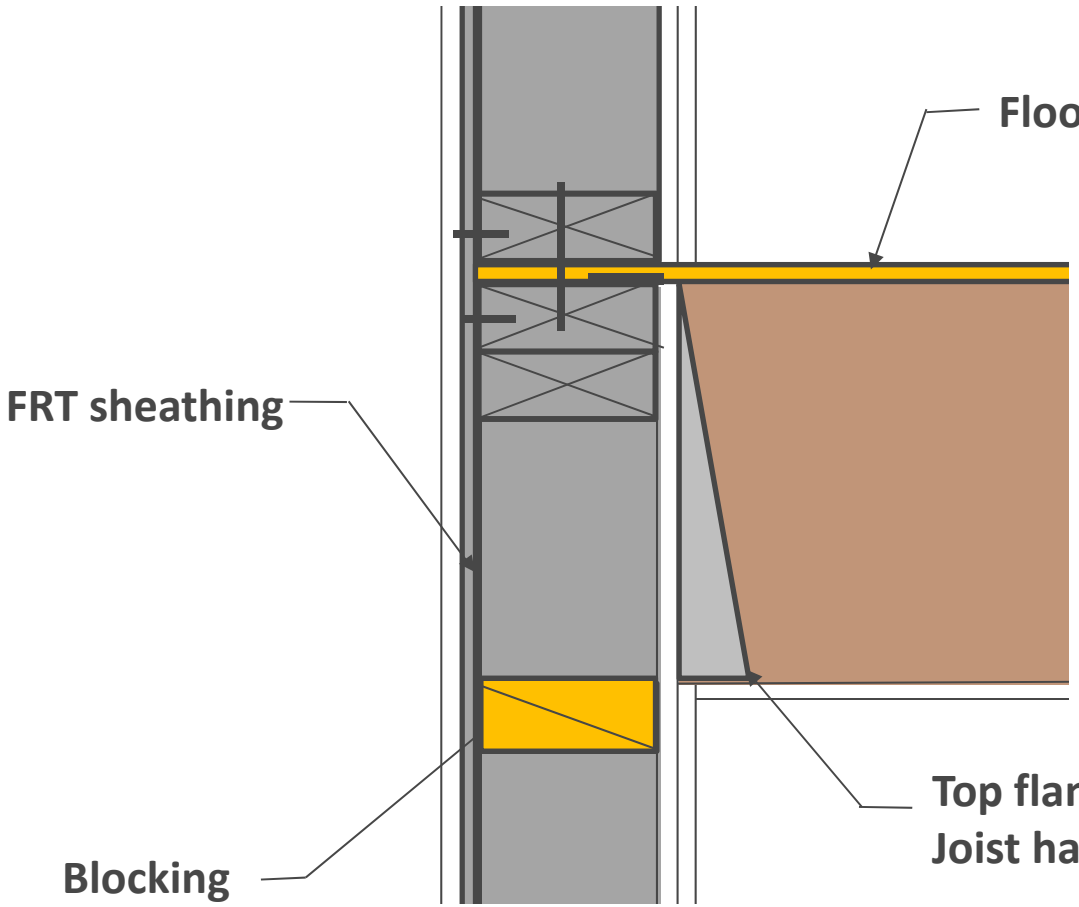
- Untreated or FRT
- FRT Wood
- Untreated

Rationale for detail approval:

- Ceiling membrane provides 1 hr protection; Blocking between joists provides 2nd hr through char calculations

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Semi-Balloon Framing w/Add'l Fire Protection



Legend

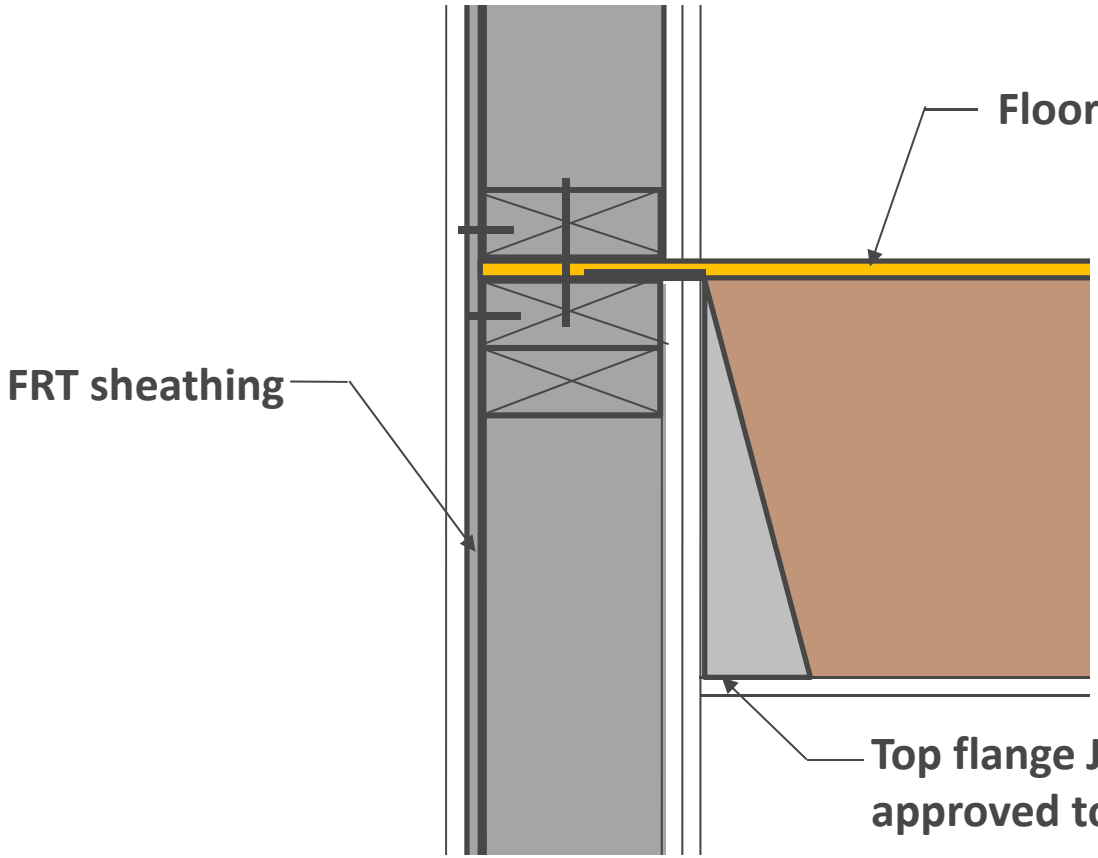
- Untreated or FRT
- FRT Wood
- Untreated

Rationale for detail approval:

- Ceiling membrane provides 1 hr protection; 1 layer of wall membrane provides 2nd hr

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Semi-Balloon Framing w/Add'l Fire Protection



Legend

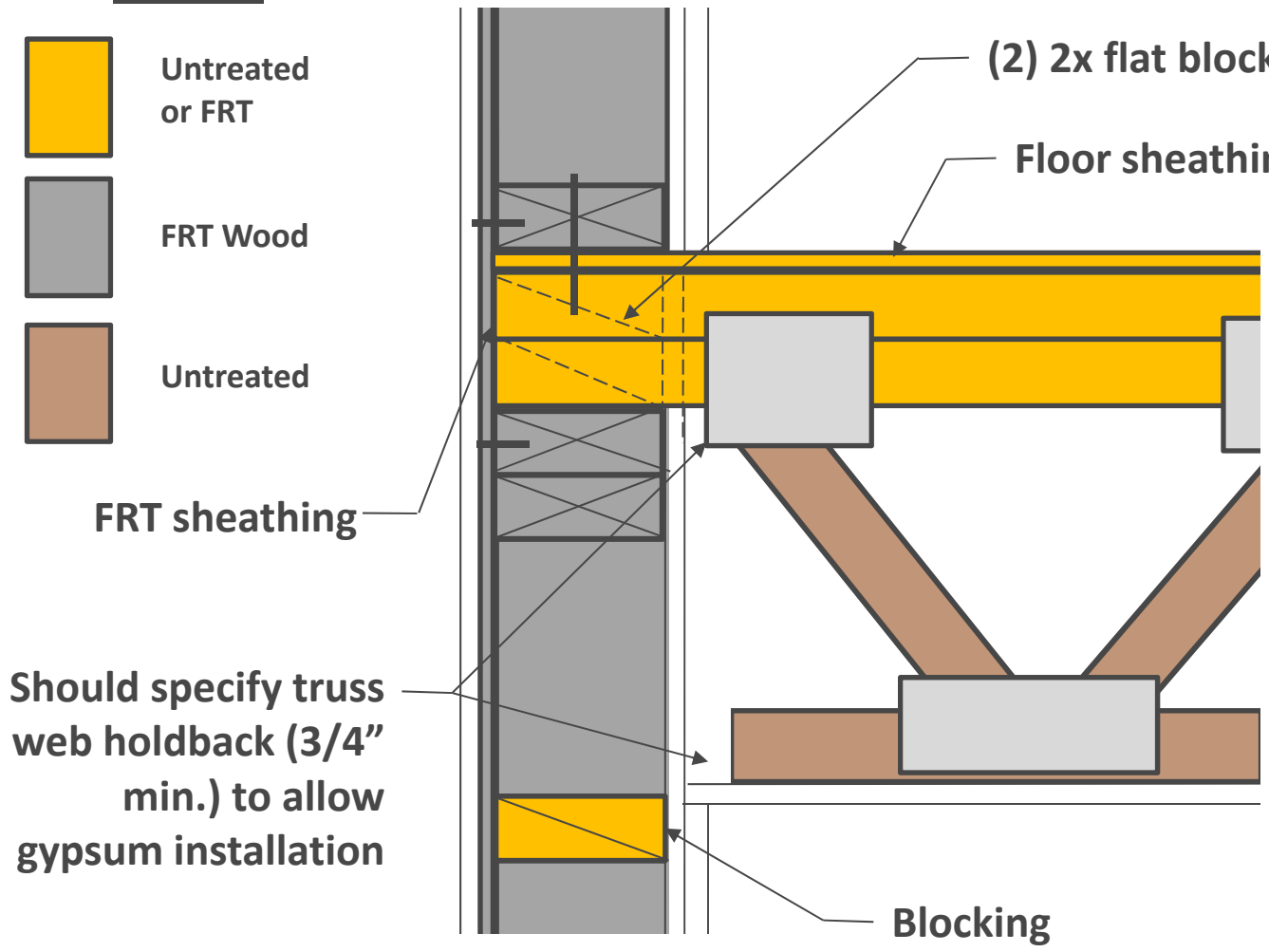
- Untreated or FRT
- FRT Wood
- Untreated

Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Platform Framing w/Top Chord Bearing

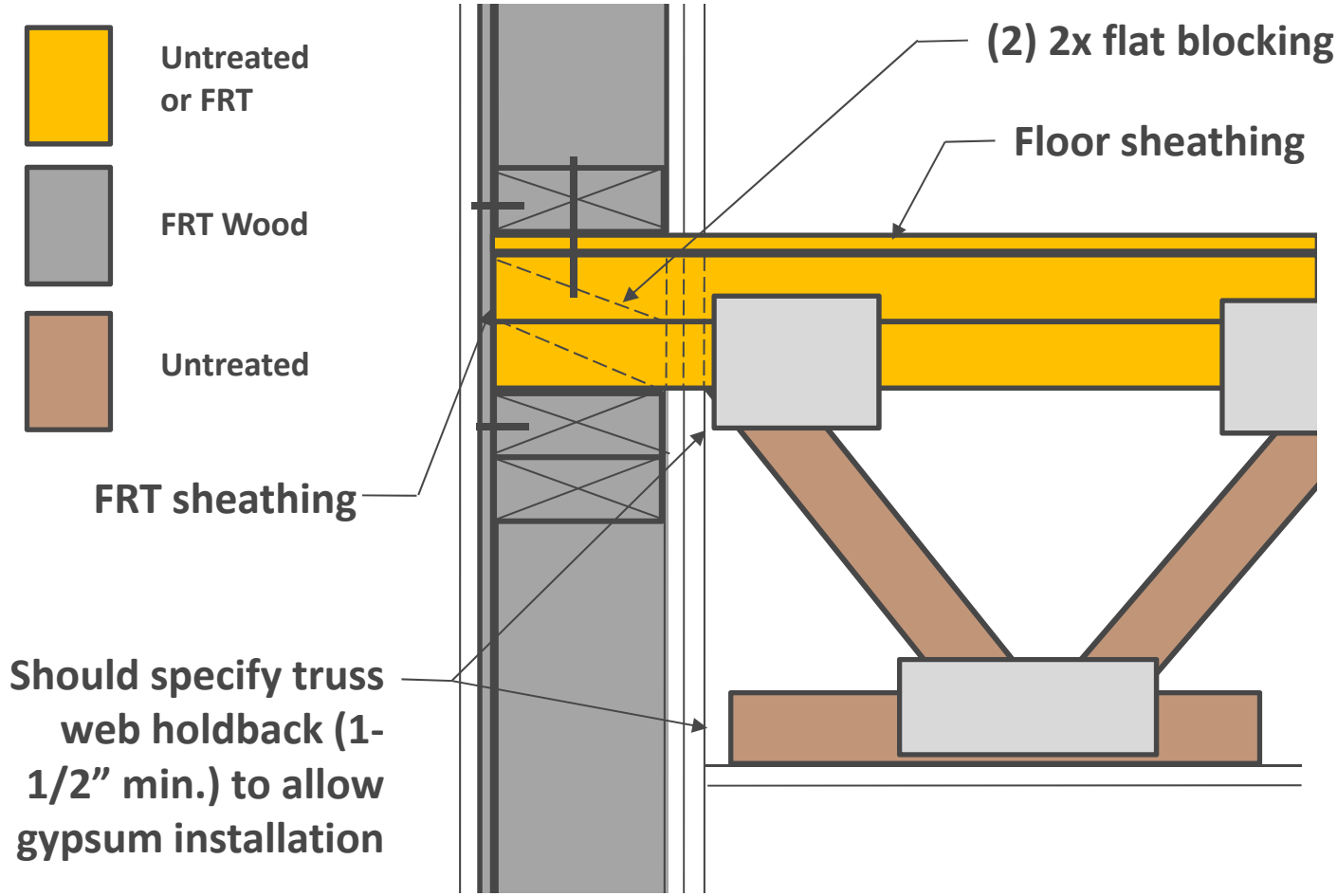


Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly; at floor cavity ceiling membrane provides 1 hr; 1 layer of wall membrane provides 2nd hr

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Platform Framing w/Top Chord Bearing

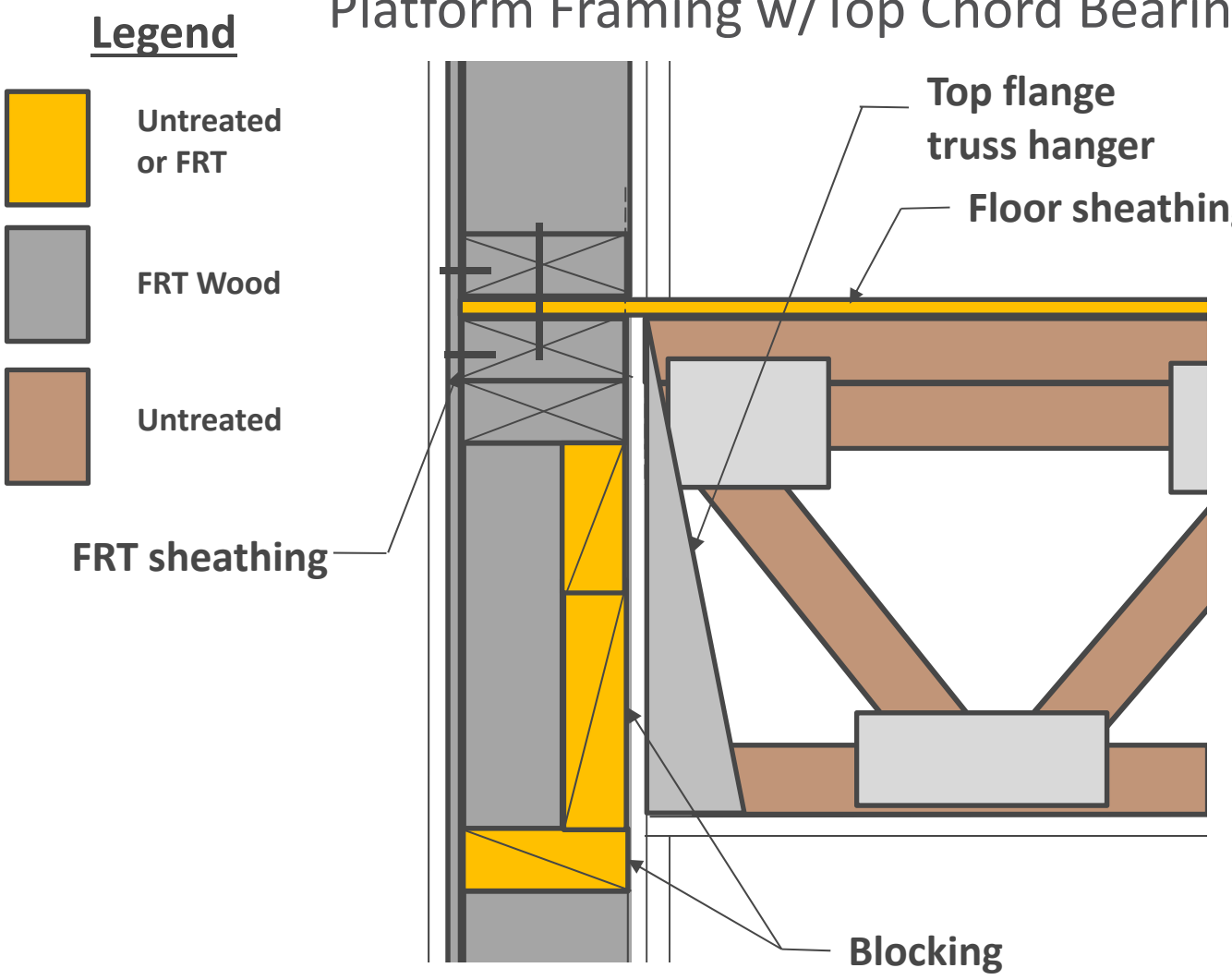


Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly

Exterior Walls – Intersecting Floors

Type III Construction – 2 HR Wall, 1 HR Floor
Platform Framing w/Top Chord Bearing



Rationale for detail approval:

- Membranes on both side of wall provide fire resistance via their approved assembly; at floor cavity blocking in wall provides 1 hr; 1 layer of wall membrane provides 2nd hr

WoodWorks™
WOOD PRODUCTS COUNCIL

Introducing Cross Laminated Timber

New Opportunities for Timber Construction

Anthony Harvey, PE

"The Wood Products Council" is a Registered Provider with The American Institute of Architects Continuing Education Systems (AIA/CES), Provider #G516.

Credit(s) earned on completion of this course will be reported to AIA CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request.

This course is registered with AIA CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.

Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.

Course Description

Cross laminated timber (CLT) is an engineered wood building system designed to complement light- and heavy-timber framing options. Because of its high strength and dimensional stability, it can be used as an alternative to concrete, masonry and steel in many building types. This presentation will introduce CLT with a series of project examples that demonstrate its use and associated benefits in a range of applications. Information on manufacturing, specification and code-related considerations will also be discussed.

Learning Objectives

1. Review completed CLT projects that demonstrate a range of applications and system configurations.
2. Discover how CLT can be used under current and future building codes and standards.
3. Discuss benefits of using CLT in place of concrete and steel, including structural versatility, prefabrication, lighter carbon footprint and reduced labor costs.
4. Discuss the fire characteristics of CLT, including the benefits of charring, current seismic approaches that can be used for CLT buildings, and how the acoustic and moisture performance of CLT assemblies can inform the design of a project.

Outline

- What is CLT?
  - Mass Timber
  - The Appeal
  - History
  - Availability
- Using CLT
  - Project Examples
  - Best applications
  - Cost effective design
  - Building Codes and Standards

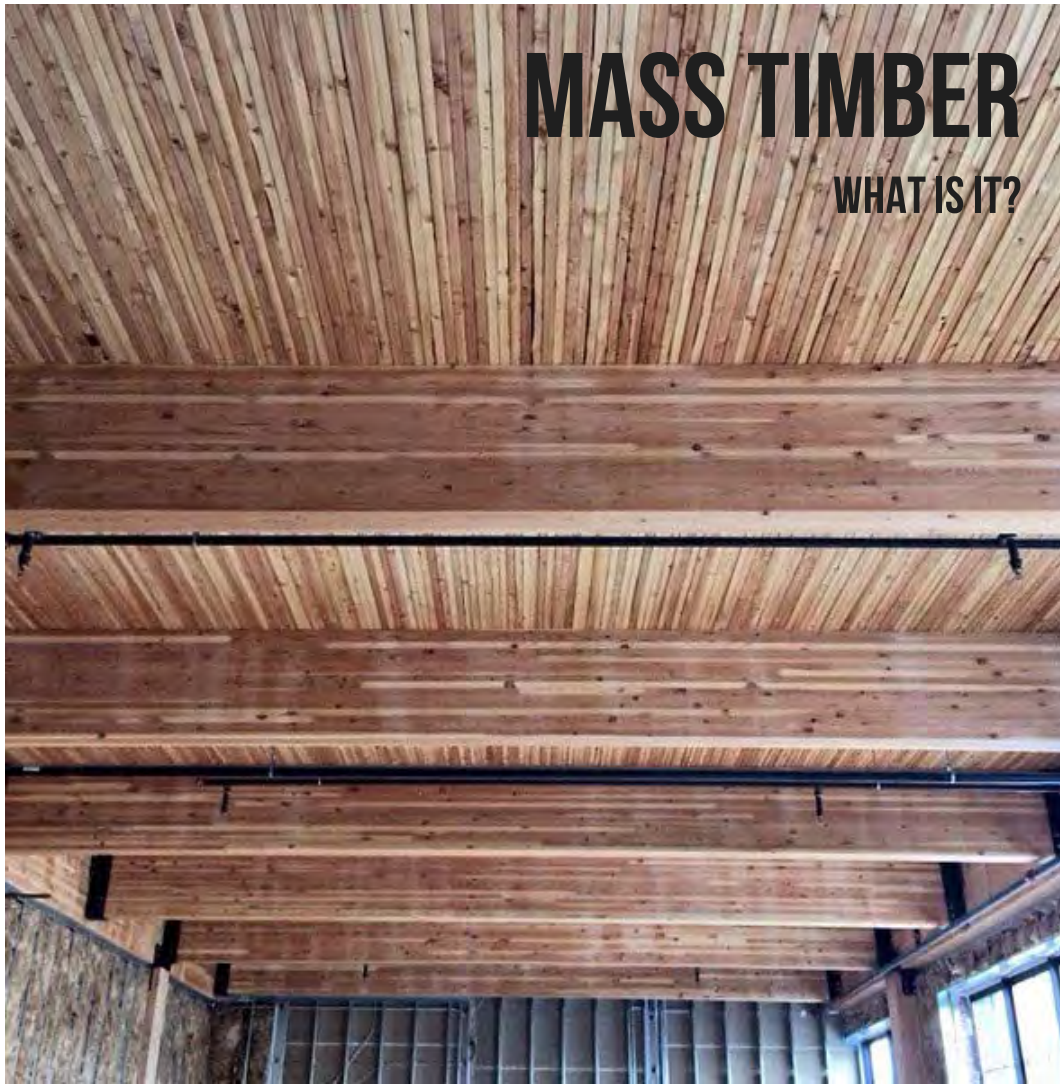
Outline

- What is CLT?
  - Mass Timber
  - The Appeal
  - History
  - Availability
- Using CLT
  - Project Examples
  - Best applications
  - Cost effective design
  - Building Codes and Standards

MASS TIMBER

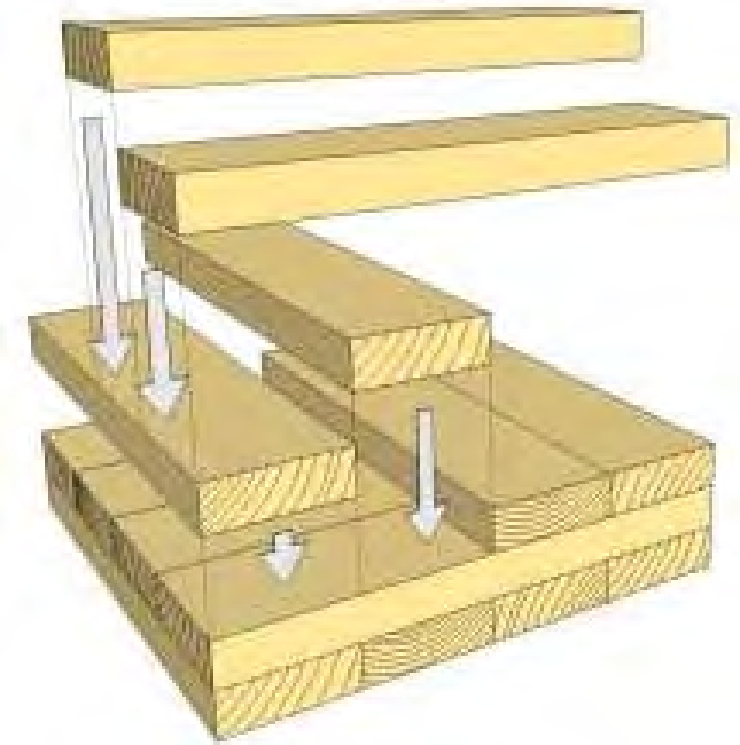
WHAT IS IT?

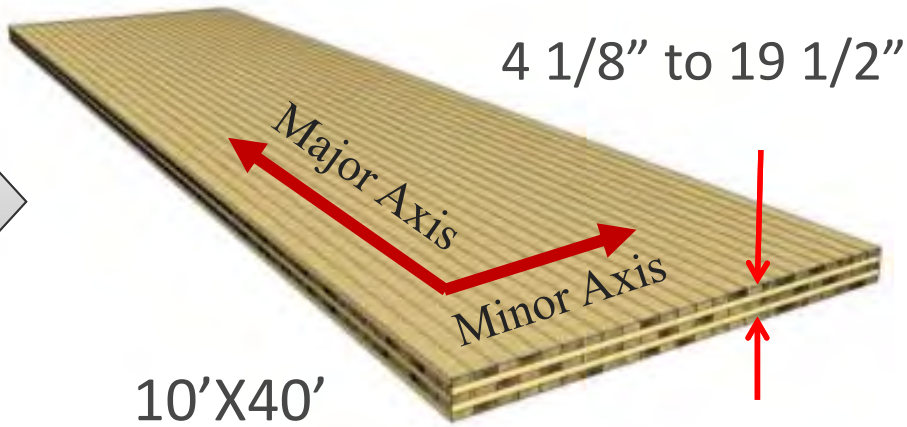
MASS TIMBER IS A CATEGORY OF FRAMING STYLES OFTEN USING SMALL WOOD MEMBERS FORMED INTO LARGE PANELIZED SOLID WOOD CONSTRUCTION INCLUDING CLT, NLT OR GLULAM PANELS FOR FLOOR, ROOF AND WALL FRAMING



What is Cross Laminated Timber (CLT)?

- Solid wood panel
- 3 layers min. of solid sawn lams
- 90 deg. cross-lams
- Similar to plywood sheathing

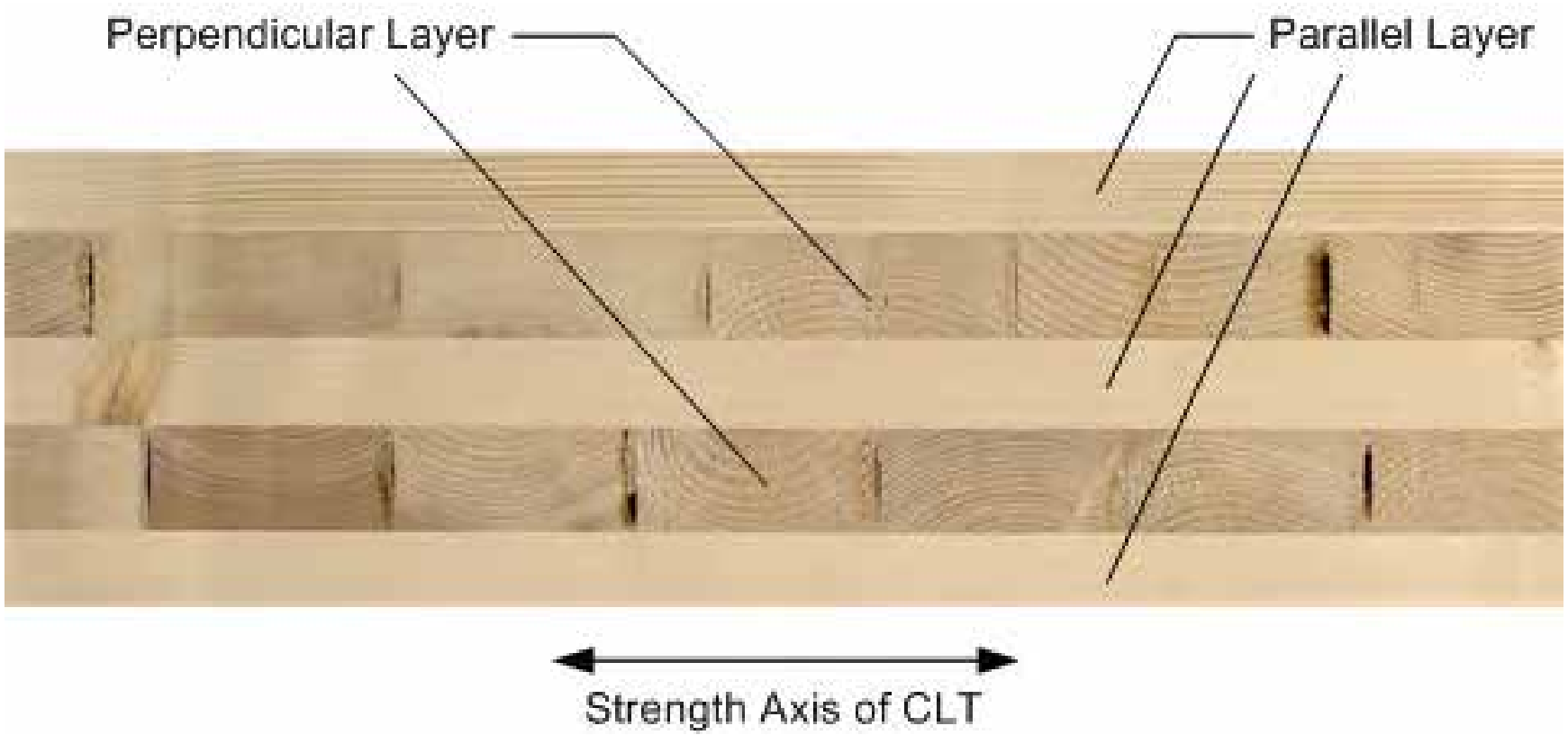




10’X40’

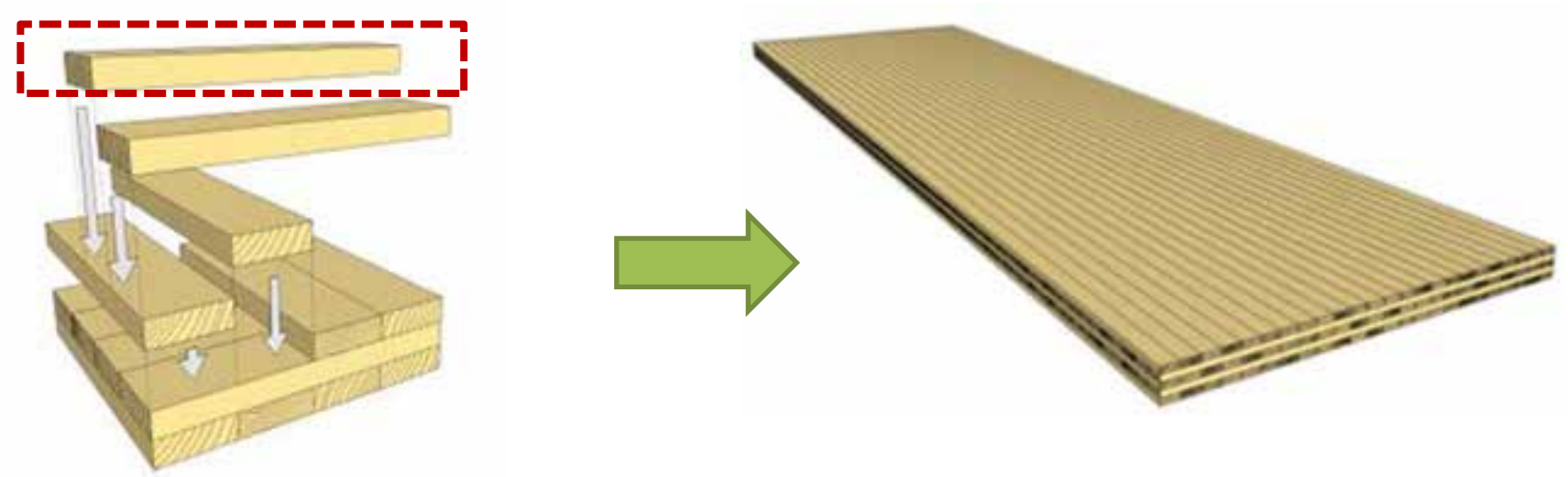
8’X64’

CLT Composition




CROSS LAMINATED TIMBER
LUMBER IN CLT IS FINGER JOINTED
TYPICALLY NOT EDGE GLUED

Structural Composition of CLT



Laminations: (Per PRG 320-2012)

5/8” to 2” thick

2.4” - 9.5” wide

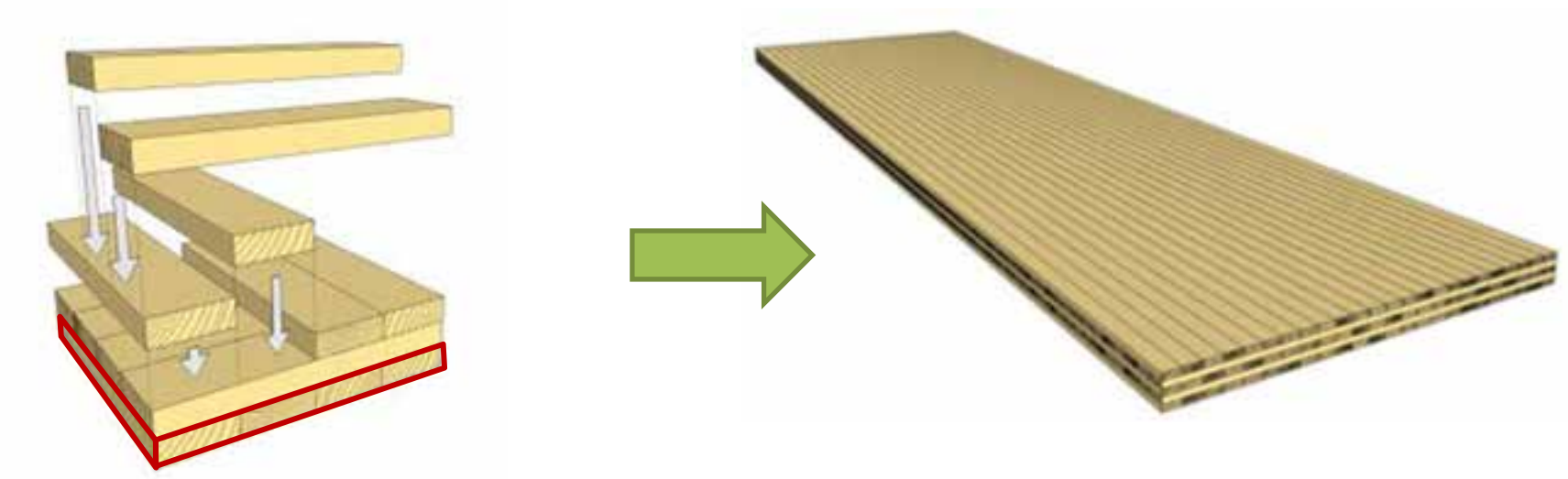
Machine Stress Rated or Visually Graded Dimensional Lumber or SCL

Dried to 12% Moisture Content before layup.

A common NA thickness is 1 3/8” (planed 2x stock)

PRG 320 provides thickness to width requirements of laminations

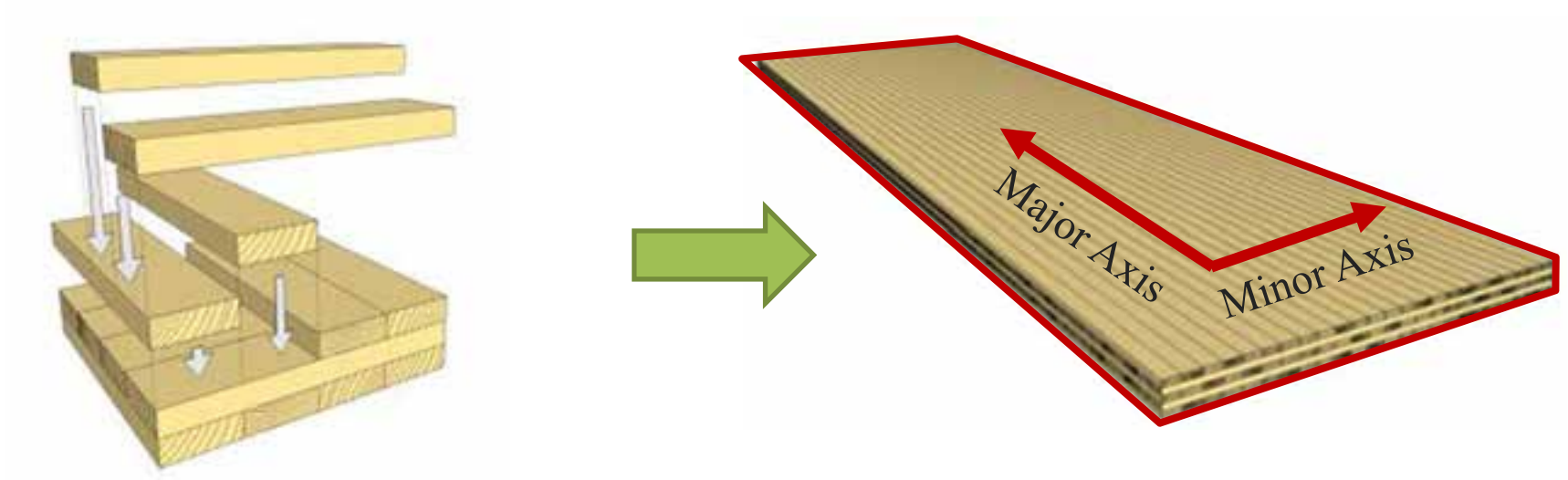
Structural Composition of CLT



Layers: (Per PRG 320-2012)

- Oriented in orthogonal arrangement
- Odd number of symmetric layers most common
- Double parallel exterior layers permitted
- Unbalanced layup permitted
- Reference glu-lam adhesive standard (AITC 405)

Structural Composition of CLT



Panels, also known as Billets.

- 20 inch max thickness in PRG 320
- Up to 8 ft or more wide per manufacturer and shipping
- Up to 40 ft or more long per manufacturer and shipping
- Major axis: stronger, stiffer, usually long direction
- Minor axis: less strong and stiff, usually short direction

MASS TIMBER PRODUCTS

CROSS-LAMINATED TIMBER (CLT)

COMMON CLT LAYUPS

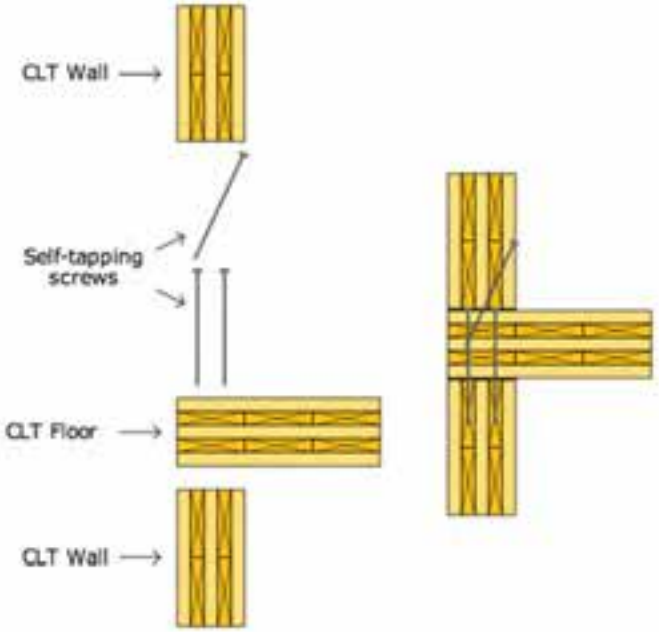
3-PLY 3-LAYER

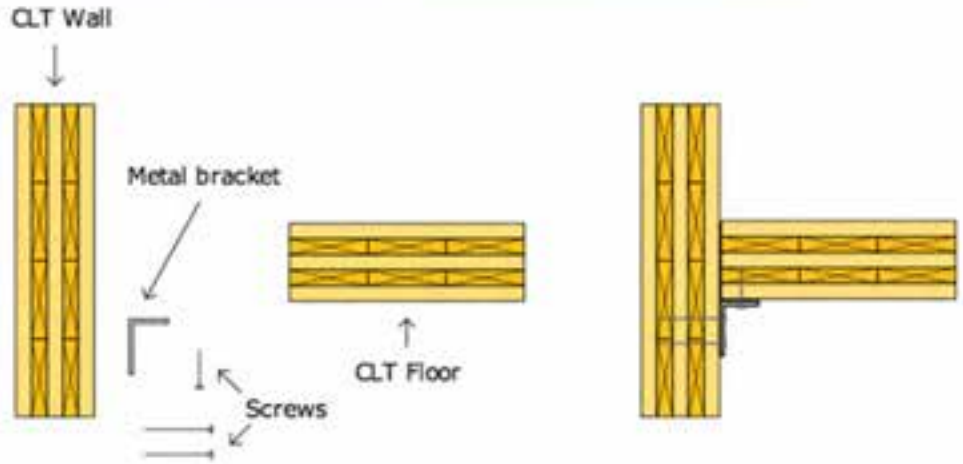
5-PLY 5-LAYER

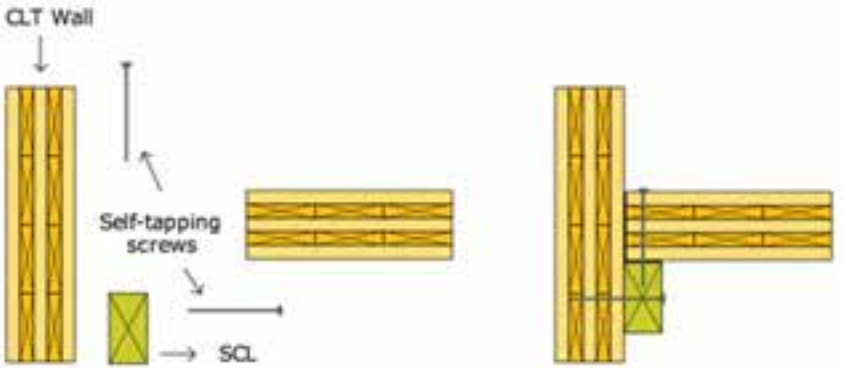
7-PLY 7-LAYER

9-PLY 9-LAYER

How to use CLT - Assembly







Source: US CLT Handbook

What is the appeal of CLT?

Sustainability

- Embodied Carbon

Performance

Construction Efficiency

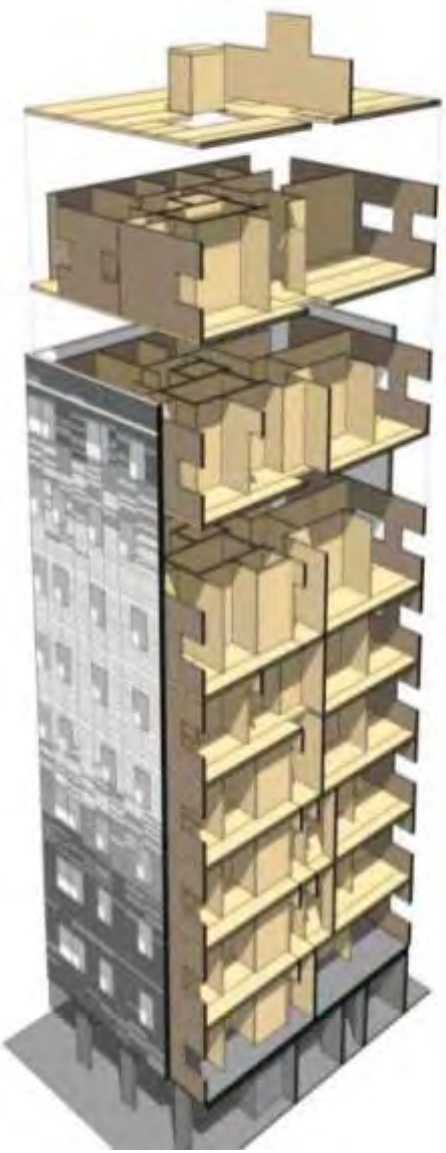
Reduced Embodied Carbon

Volume of wood used	950 m^3
Carbon sequestered and stored (CO_2e)	760 metric tons
Avoided greenhouse gases (CO_2e)	320 metric tons
Total potential carbon benefit (CO_2e)	1,080 metric tons

Carbon savings from the choice of wood in this one building are equivalent to:

1,615 passenger vehicles off the road for a year

Enough energy to operate a home for 803 years



Stadhaus, London, UK
Architect: Waugh Thistleton Architects
Photo credit: Waugh Thistleton Architects


BULLITT CENTER
SEATTLE, WA
PHOTO CREDIT: BULLITT CENTER

BULLITT CENTER

SEATTLE, WA

BUILDING INFO:

OFFICE BUILDING

4 STORIES MASS TIMBER OVER 2 STORIES CONCRETE

52,000 SF

NET ZERO

LIVING BUILDING CHALLENGE CERTIFIED

TYPE IV CONSTRUCTION

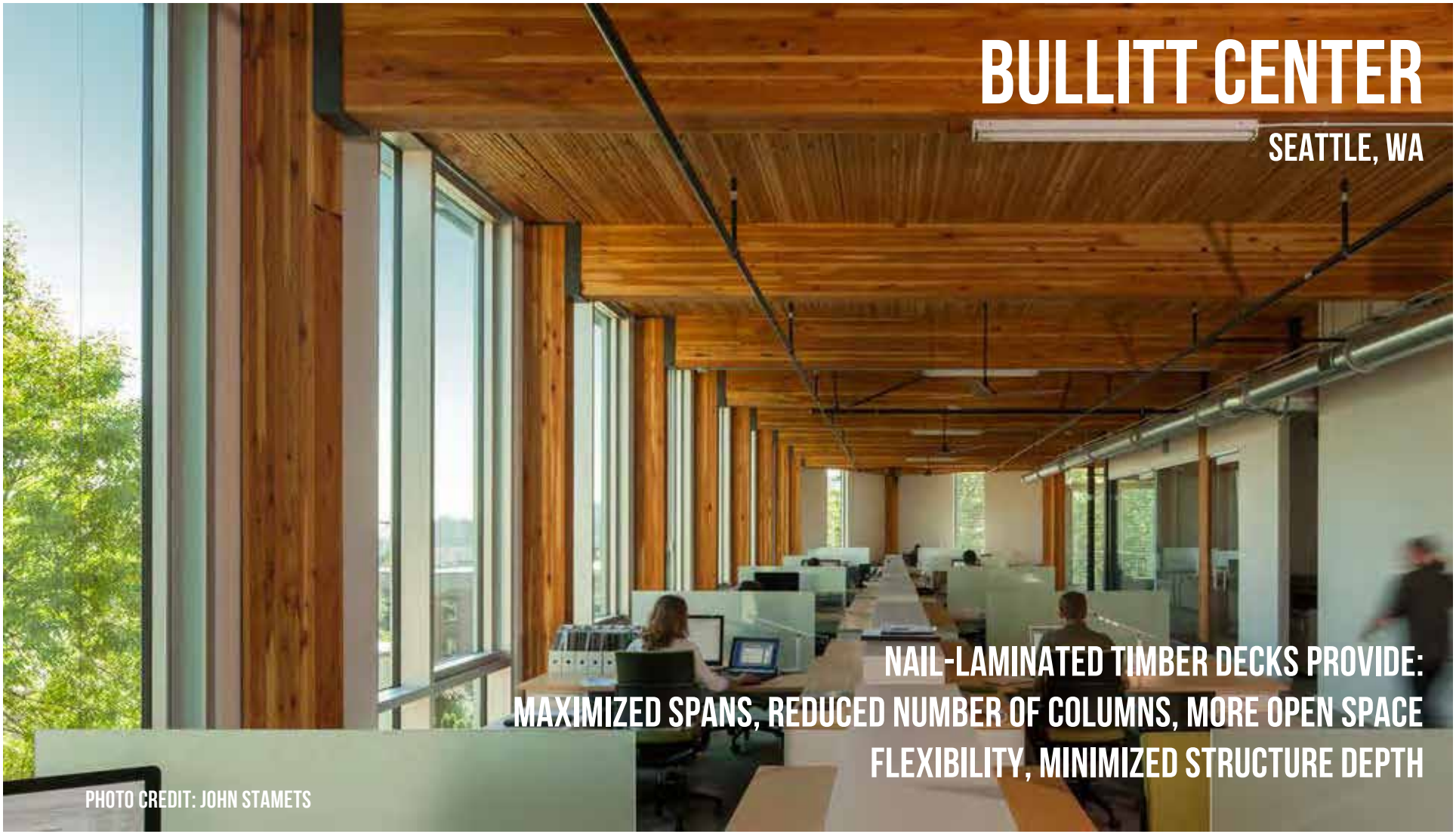
250 YR DESIGN LIFE

COMPLETED 2013

250 YEAR STRUCTURE

HEAVY TIMBER, CONCRETE & STEEL

PHOTO CREDIT: MILLER HULL PARTNERSHIP



BULLITT CENTER

SEATTLE, WA

NAIL-LAMINATED TIMBER DECKS PROVIDE:
MAXIMIZED SPANS, REDUCED NUMBER OF COLUMNS, MORE OPEN SPACE
FLEXIBILITY, MINIMIZED STRUCTURE DEPTH

PHOTO CREDIT: JOHN STAMETS

What is the appeal of CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production

Performance

Construction Efficiency

Minimal Waste

Why are designers drawn to CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Highly Energy Efficient

Performance

Construction Efficiency

Energy Efficient

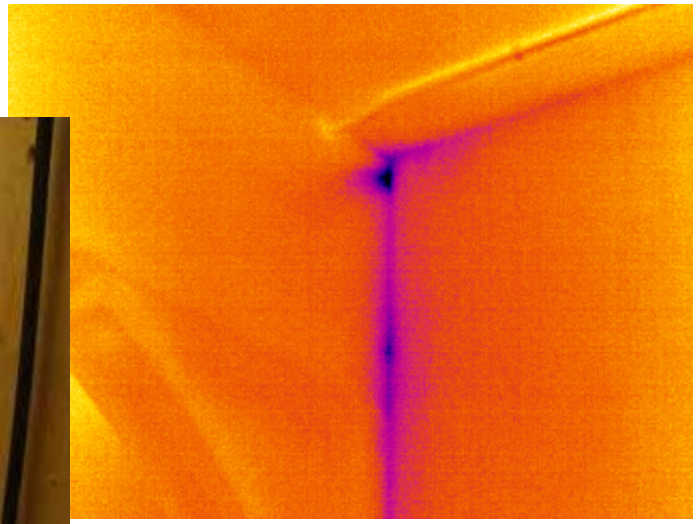


Table 2

Thermal resistance of typical softwood at various thicknesses and 12% moisture content

Thickness	1 in. (25 mm)	4 in. (100 mm)	6 in. (150 mm)	8 in. (200 mm)
R-value ($h \cdot ft.^2 \cdot °F \cdot Btu^{-1}$)	1.25	5.00	7.50	10.00
RSI ($m^2 \cdot K \cdot W^{-1}$)	0.22	0.88	1.30	1.80

CLT has an R-value of approximately 1.25 per inch of thickness.

Source: US CLT Handbook

What is the appeal of CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Highly Energy Efficient

Performance

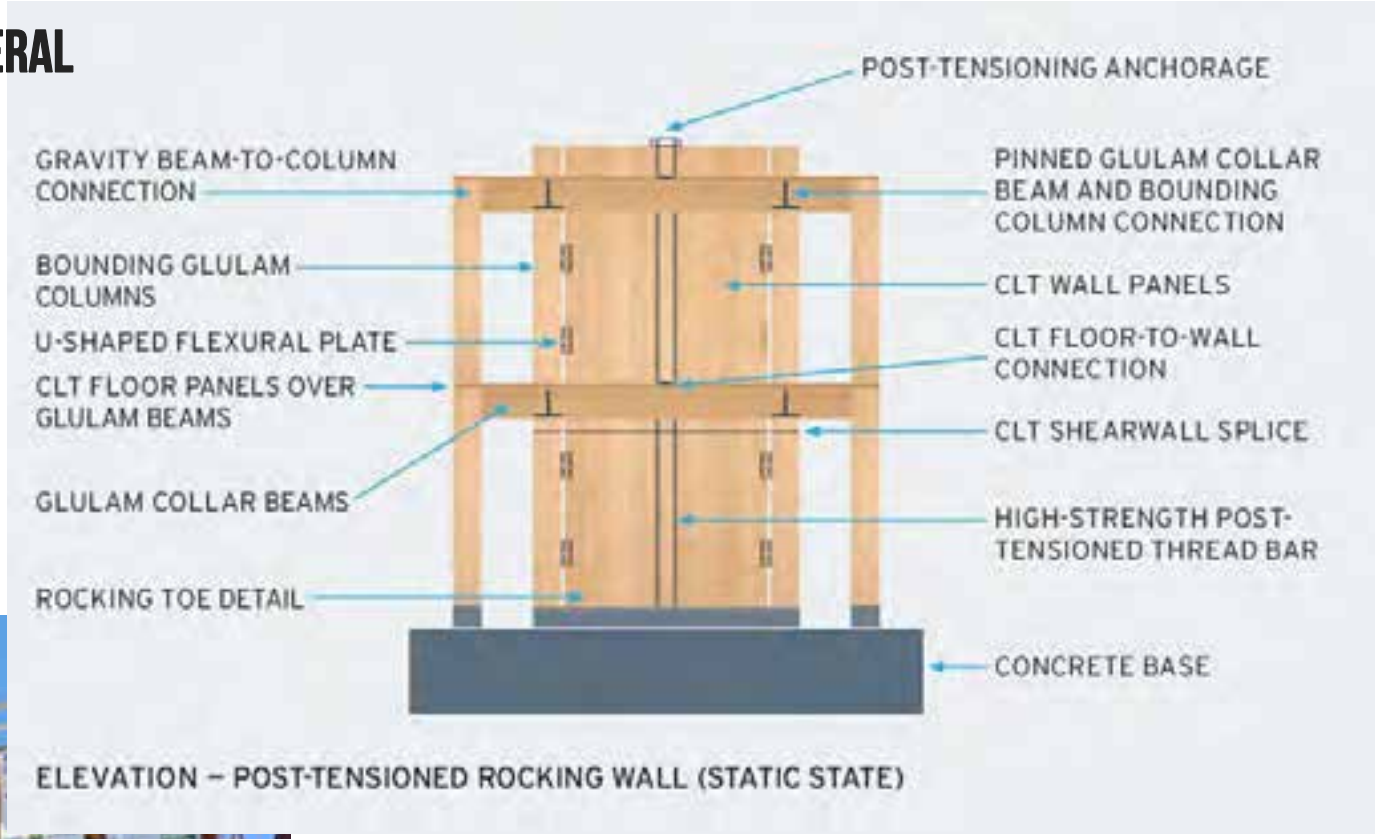
- Disaster Resilient

Construction Efficiency

MASS TIMBER APPEAL

DISASTER RESILIENT

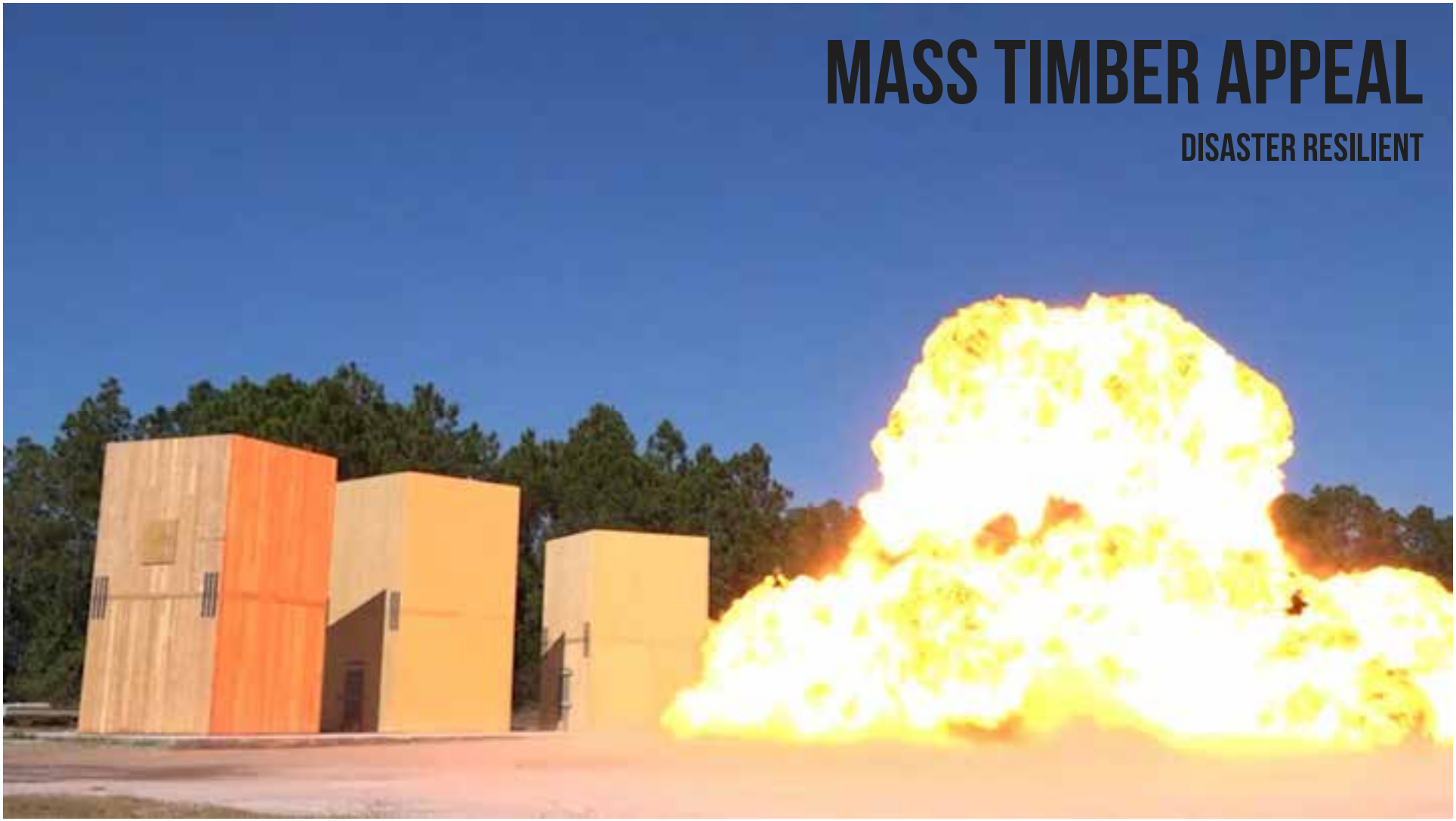
NNOVATIVE MASS TIMBER LATERAL FORCE RESISTING SYSTEMS



MASS TIMBER SHAKE TABLE TEST AT UCSD

CLT ROCKING SHEAR WALL CONCEPT

SOURCE: KPFF



MASS TIMBER APPEAL

DISASTER RESILIENT

CANDLEWOOD SUITES

REDSTONE ARSENAL, AL

IMAGE CREDIT: IHG® Army Hotels, Lendlease

CANDLEWOOD SUITES

REDSTONE ARSENAL, AL

IMAGE CREDIT: LEND LEASE

CANDLEWOOD SUITES

REDSTONE ARSENAL, AL

- 62,600 SF, 4 STORY HOTEL, 92 PRIVATE ROOMS
- CLT UTILIZED FOR WALLS, ROOF PANELS, AND FLOOR PANELS
- 1,557 CLT PANELS; TYPICAL FLOOR PANEL IS 8’X50’ & WEIGHS 8,000 LBS
- COMPLETED LATE 2015

IMAGE CREDIT: LEND LEASE & SCHAEFER

What is the appeal of CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Energy Efficient

Performance

- Disaster Resilient
- Fire Resistant

Construction Efficiency

Fire Test Results

- ASTM E119 Fire Endurance Test
  - 5-Ply CLT (6-7/8” thick)
  - 5/8” Type X GWB each side
  - 2 hour target
  - Actual 3 hours 6 minutes


Fire Testing Laboratory

TEST REPORT

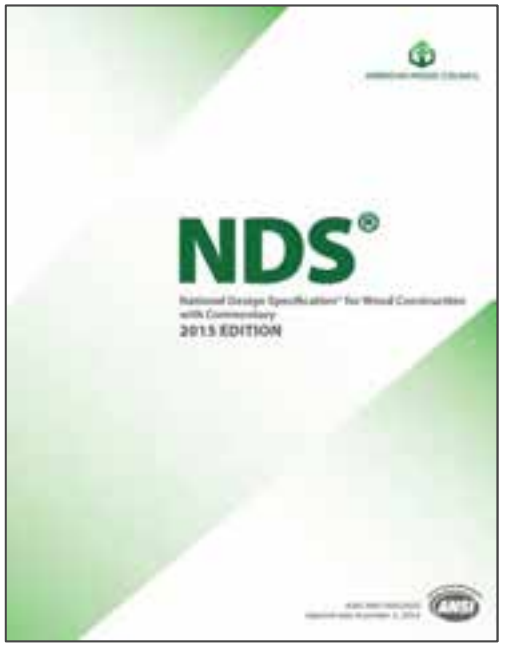
American Wood Council

ASTM E 119 – 11a


Highly Successful CLT Fire Test

As part of a project to produce a U.S. design manual for cross-laminated timber (CLT), AWC conducted a very successful ASTM E119 fire endurance test on a CLT wall at NGC Testing Services in Buffalo, NY. The wall, consisting of a 5-ply CLT (approximately 7-inches thick), was covered on each side with a single layer of 5/8" Type X gypsum wallboard. The wall was loaded to the maximum attainable by the test equipment, although it remained significantly below the full design strength of the CLT specimen. It was then exposed to a standard fire that reaches over 1800 degrees Fahrenheit in the first 90 minutes of exposure. While only seeking a 2-hour rating, as required by the targeted building code provisions, the test specimen lasted 3 hours 6 minutes. This may open up additional possibilities in a few specialized locations where a 3-hour fire resistance rating might be required. The test culminated nearly a month of intense planning and cooperation by the North American wood products industry to get the test run in advance of the recent ICC hearings where an AWC-proposed code change to specifically recognize CLT was approved.

- 2015 NDS Chapter 16 includes char rates for CLT to achieve up to 2 hour fire rating



CLT is Defined – 2015 IBC

SECTION 202
DEFINITIONS

CROSS-LAMINATED TIMBER. A prefabricated engineered wood product consisting of at least three layers of solid-sawn lumber or *structural composite lumber* where the adjacent layers are cross-oriented and bonded with structural adhesive to form a solid wood element.

Add new text as follows:

2303.1.4 Structural glued cross-laminated timber. Cross-laminated timbers shall be manufactured and identified as required in ANSI/APA PRG 320-2011.

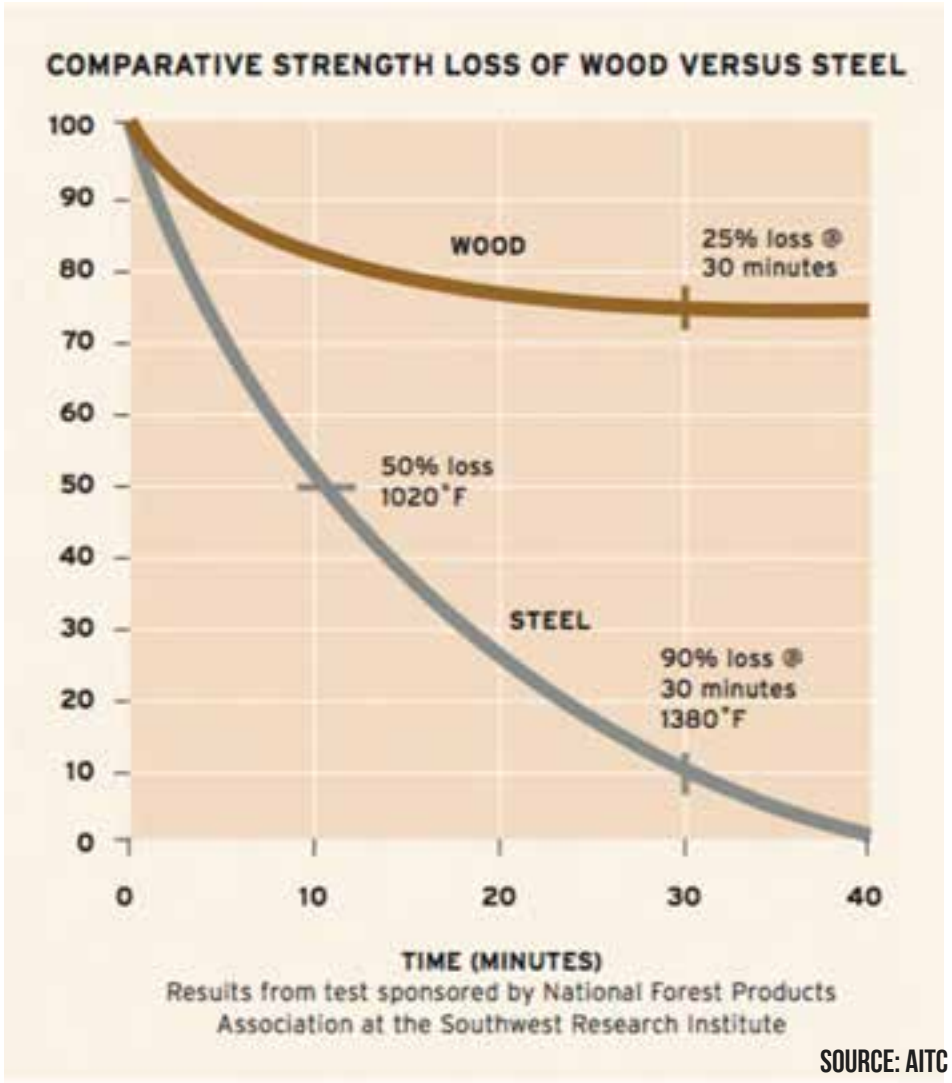
Add new standard to Chapter 35 as follows:

ANSI

ANSI/APA PRG 320-2011 Standard for Performance-Rated Cross-Laminated Timber

MASS TIMBER DESIGN

FIRE RESISTANCE

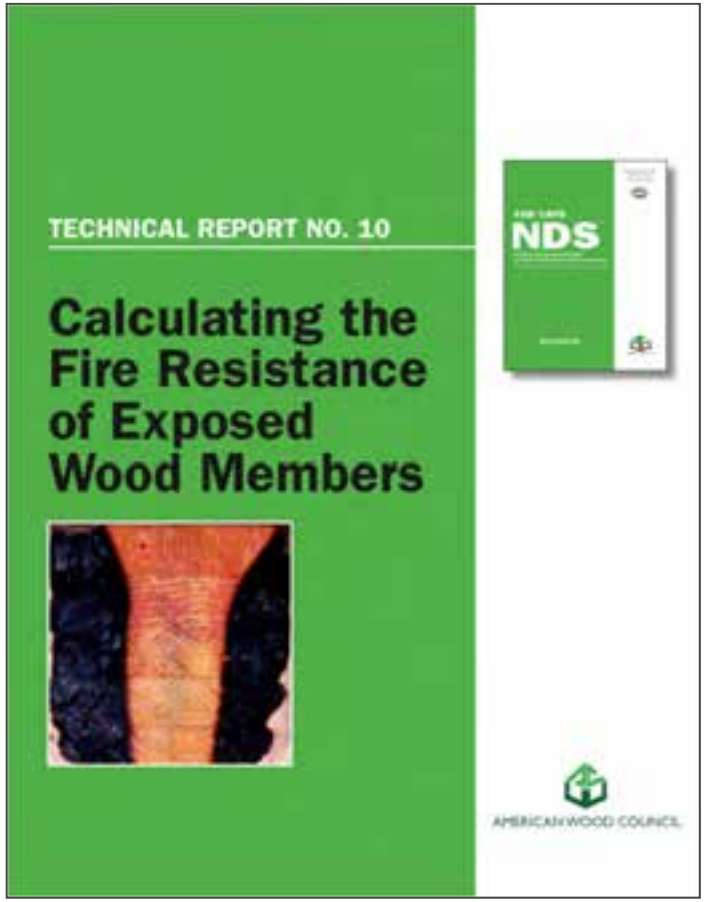


SOURCE: AITC

Achieving One Hour Equivalency for Protected Construction

NDS Chapter 16
Fire Design of Wood Members

OR →



TR 10

Available from AWC website

CONSTRUCTION TYPES

IBC 602

ALL WOOD FRAMED BUILDING OPTIONS:

TYPE III

EXTERIOR WALLS NON-COMBUSTIBLE (MAY BE FRTW)
INTERIOR ELEMENTS ANY ALLOWED BY CODE, INCLUDING MASS TIMBER

TYPE V

ALL BUILDING ELEMENTS ARE ANY ALLOWED BY CODE, INCLUDING MASS TIMBER

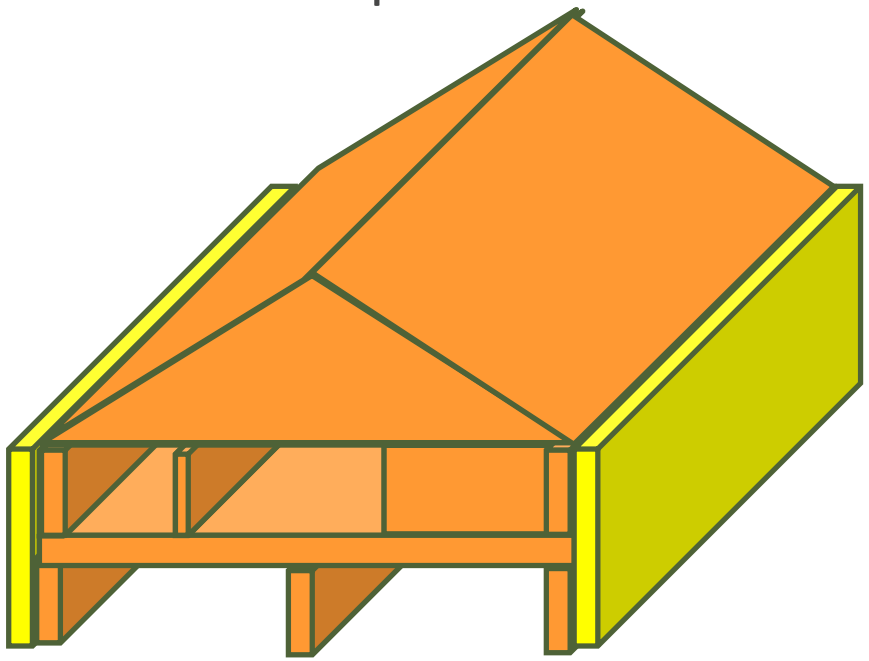
TYPES III AND V ARE SUBDIVIDED TO A (PROTECTED) AND B (UNPROTECTED)

TYPE IV (HEAVY TIMBER)

EXTERIOR WALLS NON-COMBUSTIBLE (MAY BE FRTW OR CLT)
INTERIOR ELEMENTS QUALIFY AS HEAVY TIMBER (MIN. SIZES, NO CONCEALED SPACES)

Type IV Construction – IBC 602.4

Exterior walls are of noncombustible materials and interior building elements are of solid or laminated wood without concealed spaces. FRT wood or Cross Laminated Timber*-2015IBC is permitted in exterior walls, where 2hr fire rating or less is required



*Exterior surface of CLT is protected by FRT sheathing, ½" gypsum, or other non-combustible materials

- Non combustible Exterior walls
- Interior walls-solid without concealed spaces

- Fire Retardant Treated exterior walls or Cross laminated Timber (CLT)-2015 IBC are allowed if fire rating is 2hr or less

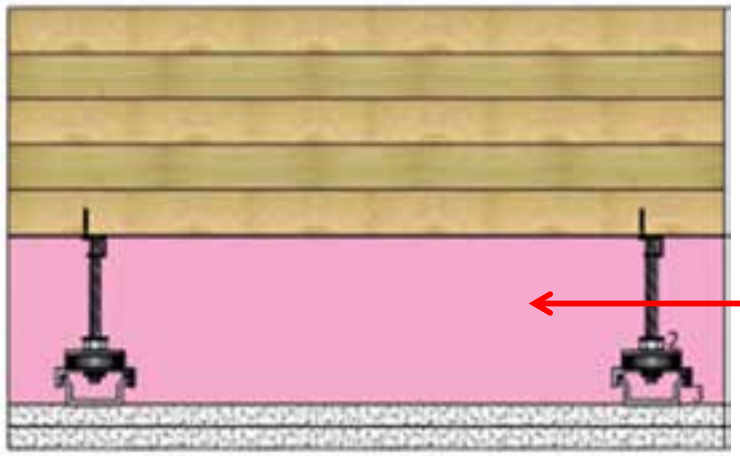
- Heavy Timber

Concealed Space Limitations on HT

Type IV Construction requires that interior elements be without concealed spaces:

- Concealed spaces include dropped ceilings, attics, chases, others

Concealed space requirement does not apply to any other construction type. If using heavy timber elements in non type IV construction, concealed spaces are permitted but may be required to be sprinklered



Example of concealed space created by dropped ceiling

Source: US CLT Handbook

What is the appeal of CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Highly Energy Efficient

Performance

- Disaster Resilient
- Good Fire Resistance
- High performing Acoustics

Construction Efficiency

CLT Acoustics

Sound Insulation of Bare CLT Floors and Walls

Number of layers	Thickness (in.)	Assembly type	STC	IIC
3	3-3/4 to 4-1/2	Wall	32-34	N.A.
5	5-1/3	Floor	39	23
5	5-3/4	Floor	39	24
Measured on field bare CLT wall and floor				
Number of layers	Thickness in.	Assembly type	FSTC	FIIC
3	4-1/8	Wall	28	N.A.
7	8-1/5	Floor	N.A	25-30

Source: US CLT Handbook

MASS TIMBER DESIGN

ACOUSTICS

Common mass timber floor assembly:

- Finish floor (if applicable)
- Underlayment (if finish floor)
- 1.5” to 3” thick concrete/gypcrete topping
- Acoustical mat
- WSP (if applicable)
- Mass timber floor panels

Image credit: AcoustiTECH

Why are designers drawn to CLT?

Sustainability

- Reduced Embodied Carbon
- Minimal waste production
- Highly Energy Efficient

Performance

- Disaster Resilient
- Good Fire Resistance
- High performing Acoustics
- Structural Flexibility

Construction Efficiency

Structural Flexibility

Photo Credit: APA

What is the appeal of CLT?

Sustainability	• Reduced Embodied Carbon • Minimal waste production • Highly Energy Efficient
Performance	• Disaster Resilient • Good Fire Resistance • High performing Acoustics • Structural Flexibility
Construction Efficiency	• ~75% lighter than concrete

75% Lighter Weight Than Concrete

What is the appeal of CLT?

Sustainability	• Reduced Embodied Carbon • Minimal waste production • Highly Energy Efficient
Performance	• Disaster Resilient • Good Fire Resistance • High performing Acoustics • Structural Flexibility
Construction Efficiency	• ~75% lighter than concrete • Reduced construction time

Reduced Construction Time

Murray Grove, London UK

- 8 stories of CLT over 1 story concrete podium
- 8 stories built in 27 days (~1/2 the time of precast concrete)

Franklin Elementary School, Franklin, WV

- 45,200 ft^2 2 story elementary school
- 8 weeks to construct

FRANKLIN ELEMENTARY SCHOOL

FRANKLIN, WV

PHOTO CREDIT: PAM WEAN, MSES ARCHITECTS

Photo Credit: Pam Wean, MSES Architects

45,200 sf, 2 story school

CLT utilized for walls, roof panels, and floor panels

CLT chosen for its construction schedule benefits

Completed January 2015

What is the appeal of CLT?

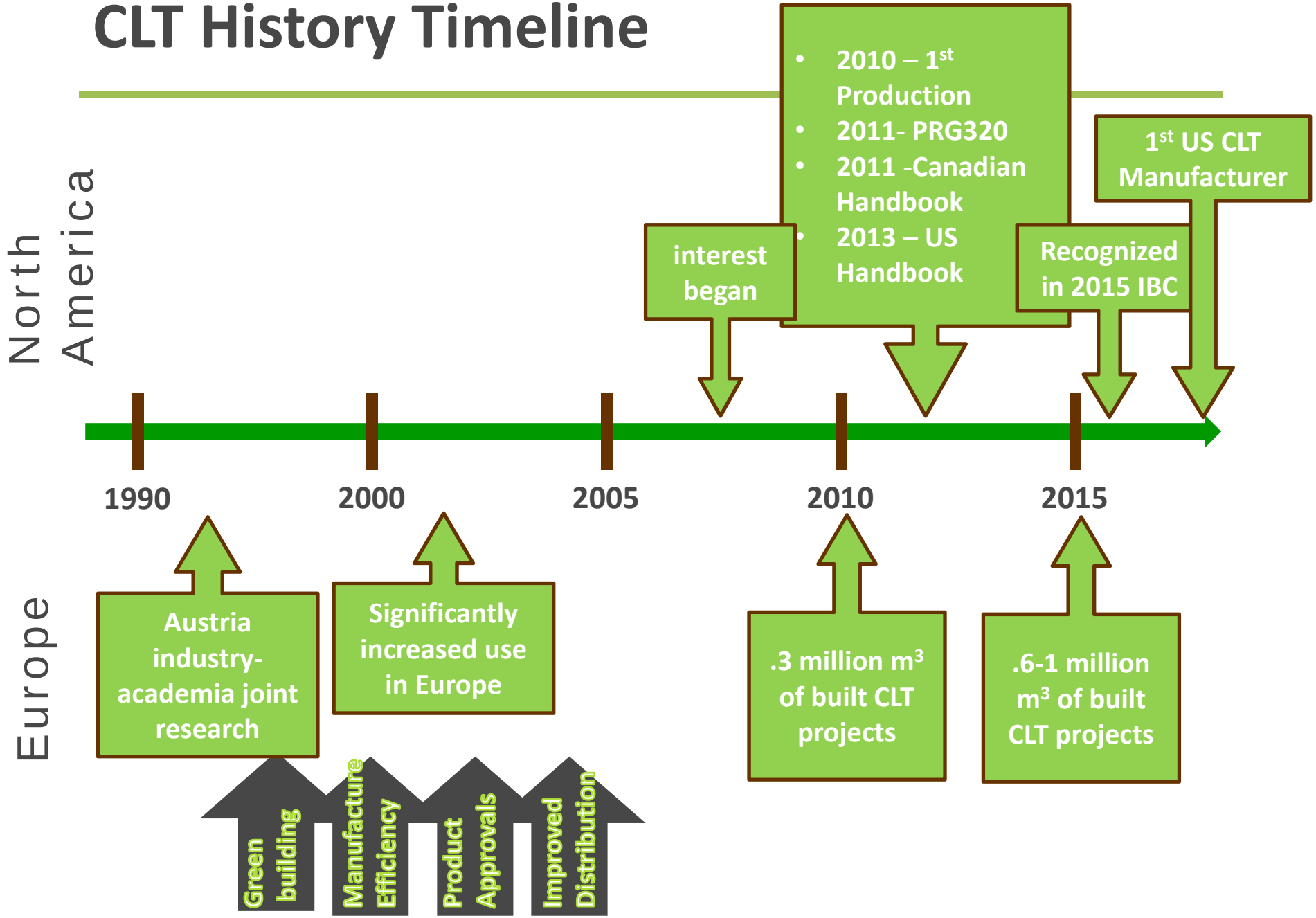
Sustainability	• Reduced Embodied Carbon • Minimal waste production • Highly Energy Efficient
Performance	• Disaster Resilient • Good Fire Resistance • High performing Acoustics • Structural Flexibility
Construction Efficiency	• ~75% lighter than concrete • Reduced construction time • Pre-fabricated and Precise

CLT: A Prefabricated Material

- Custom engineered for material efficiency.
- Custom designed for project.
- Each panel numbered, delivered & installed in predetermined sequence

- Finished panels are planed, sanded, cut to size. Then openings are cut with precise CNC routers.
- Third party inspection at factory.

CLT History Timeline



Product Availability

Outline

- What is CLT?
  - Mass Timber
  - The Appeal
  - History
  - Availability
- Using CLT
  - Project Examples
  - Best applications
  - Cost effective design
  - Building Codes and Standards

Mass Timber Building Options

Promega Feynman Center, The Crossroads, Madison, Wisconsin
Photos: Aitor Sanchez/EwingCole

New Stanford Heat Recovery Center
Stanford, CA

Stanford Heat Recovery Center
Photo: Structurlam

CLT Roof Panels used over entrance/walkway

Part of 125,000 sf building that is expected to reduce campus carbon emissions by 50% and save an estimated $300M over the next 35 years

Chicago Horizon Pavilion
Chicago, IL

Photo Credit: Tom Harris

56’ square kiosk

2 Layers of 3-ply, 4-1/8” CLT roof panels in opposite directions, each panel 8’ x 56’, creating 2 way spanning plate

Chicago Horizon Pavilion
Photos: Tom Harris

Chicago Horizon Pavilion
Photos: Aaron Forrest

Total roof structure thickness 8-1/4”

Spans up to 30 feet between columns at points

ALBINA YARD

PORTLAND, OR

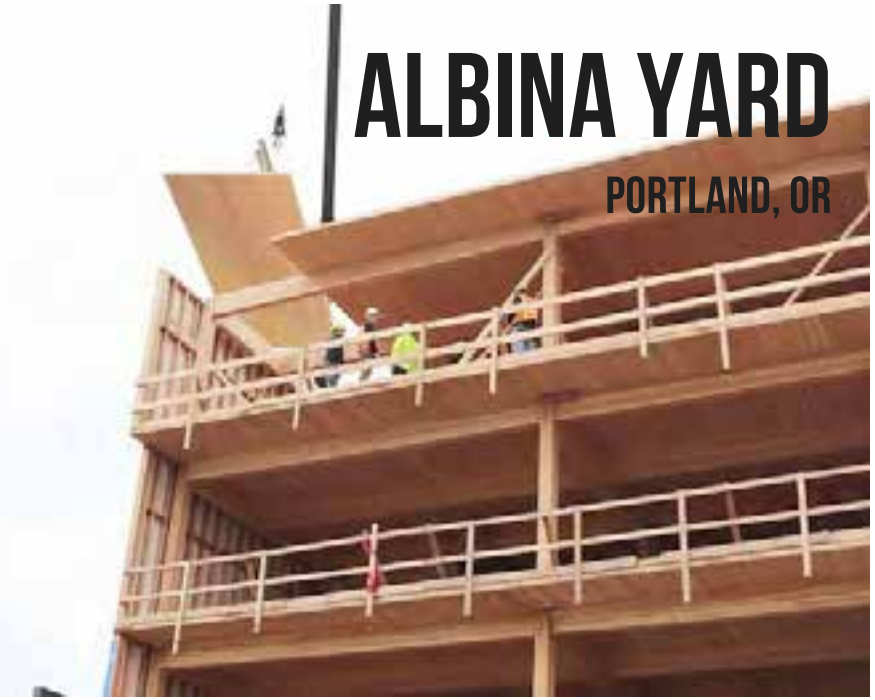
4 STORIES
16,000 SF
GREEN ROOF

ARCHITECT: LEVER ARCHITECTURE
IMAGE CREDIT: LEVER ARCHITECTURE

ALBINA YARD

PORTLAND, OR

- 20’X20’ GRID, 12’ FLOOR TO FLOOR
- 3-PLY CLT FLOOR PANELS WITH ELECTRICAL CONDUIT POURED INTO 1” LIGHT WEIGH GYPSUM TOPPING
- WOOD SHEARWALL CORE WITH OPEN FRONT DESIGN FOR GLAZING WALL



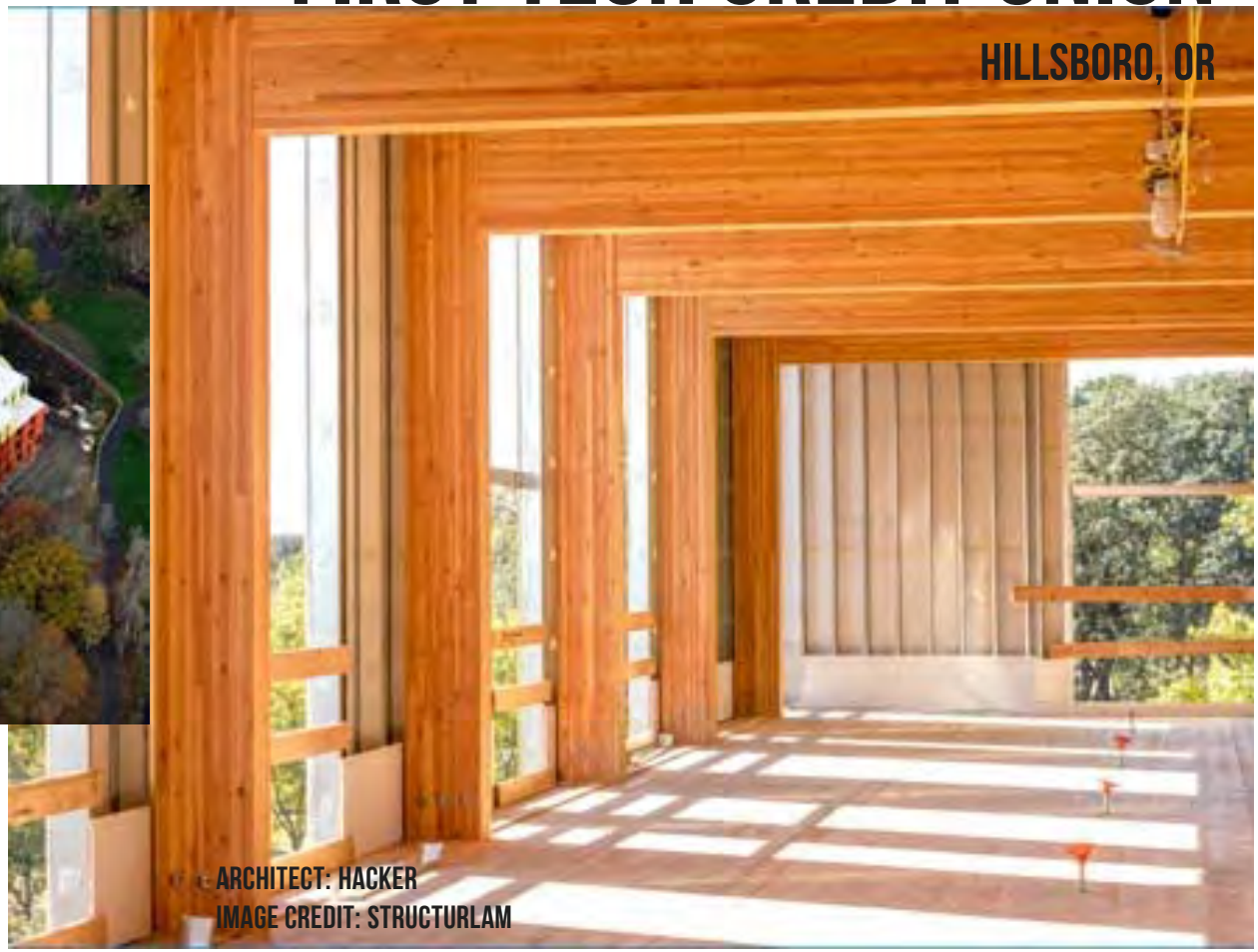
CLT PANELS FOR AN ENTIRE FLOOR INSTALLED IN LESS THAN 4 HOURS

SOURCE: LEVER ARCHITECTURE[1]

FIRST TECH CREDIT UNION

HILLSBORO, OR

5 STORIES
156,000 SF



ARCHITECT: HACKER
IMAGE CREDIT: STRUCTURLAM

FIRST TECH CREDIT UNION

HILLSBORO, OR

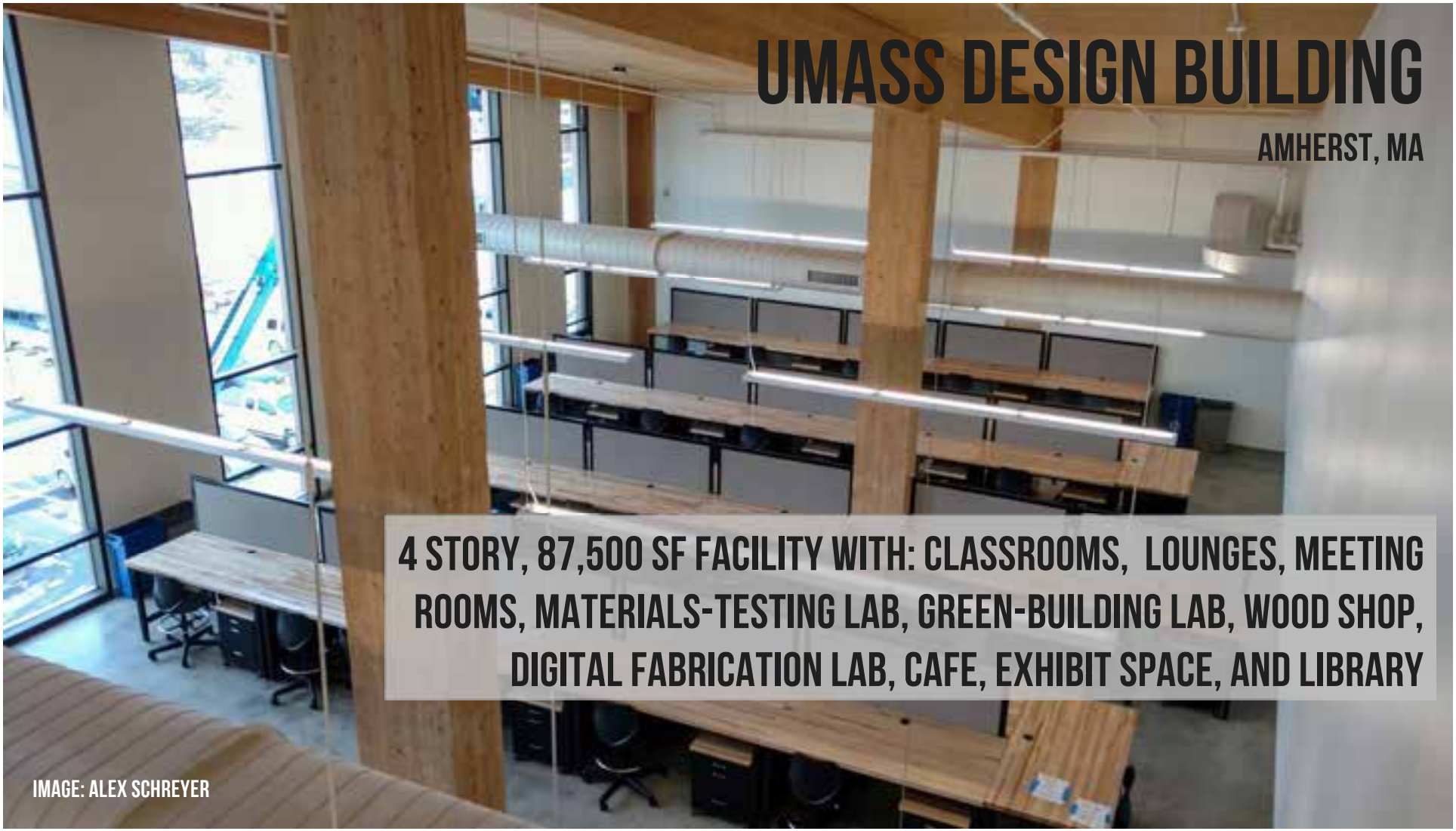
ARCHITECT: HACKER
IMAGE CREDIT: STRUCTURLAM

COMPLETED 2017 – 156,000 SF
626 PANELS & 988 GLULAMS

UMASS DESIGN BUILDING

AMHERST, MA

IMAGE CREDIT: ALEX SCHREYER



UMASS DESIGN BUILDING

AMHERST, MA

4 STORY, 87,500 SF FACILITY WITH: CLASSROOMS, LOUNGES, MEETING ROOMS, MATERIALS-TESTING LAB, GREEN-BUILDING LAB, WOOD SHOP, DIGITAL FABRICATION LAB, CAFE, EXHIBIT SPACE, AND LIBRARY

IMAGE: ALEX SCHREYER

UMASS DESIGN BUILDING

AMHERST, MA

COMPLETED JAN 2017

PHOTO CREDIT: ALEX SCHREYER

PHOTO CREDIT: ALEX SCHREYER

UMASS DESIGN BUILDING

AMHERST, MA


U OF ARKANSAS STUDENT DORMS
FAYETVILLE, AR
IMAGE CREDIT: MODUS STUDIO

(2) – 5 STORY BUILDINGS
TOTAL OVER 200,000 SF
368 RESIDENTIAL ROOMS

IMAGE CREDIT: MODUS STUDIO/LEERS WEINZAPFEL ARCHITECTS

Wood Innovation Design Center

Prince George, British Columbia

8 Levels/6 Stories

97 feet tall

Completed Fall 2014

Architect: Michael Green Architecture
Structural Engineer: Equilibrium Consulting
Contractor: PCL Constructors Westcoast
Photos: Ema Peter Photography

WOOD INNOVATION DESIGN CENTER

PRINCE GEORGE, BC

PHOTO CREDIT: ED WHITE

PHOTO CREDIT: EMA PETER

WIDC MEP ACCOMMODATION

- Completed in 2012
- 10 stories
- ~ 105 ft. tall, > 18.6 K sqft.
- 3 million in R&D
- Poor soils required a much lighter building

Forte', Victoria Harbor, Melbourne, Australia

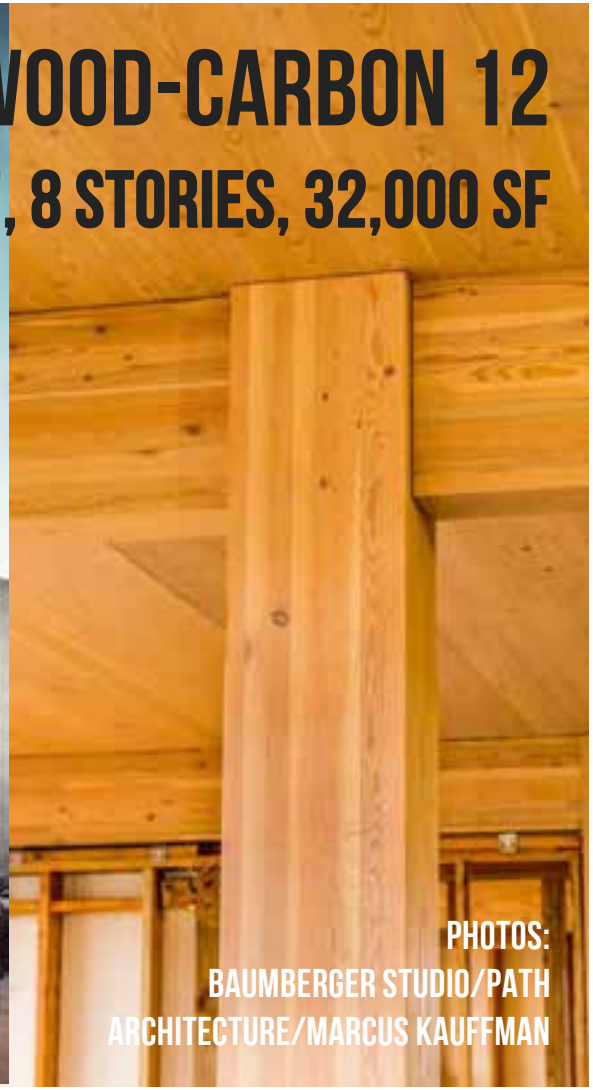
Architect: Lend Lease

Forte', Victoria Harbor, Melbourne, Australia
Architect: Lend Lease

PORTLAND, OR

MODERN TALL WOOD-CARBON 12

2017, 8 STORIES, 32,000 SF



PHOTOS:
BAUMBERGER STUDIO/PATH
ARCHITECTURE/MARCUS KAUFFMAN

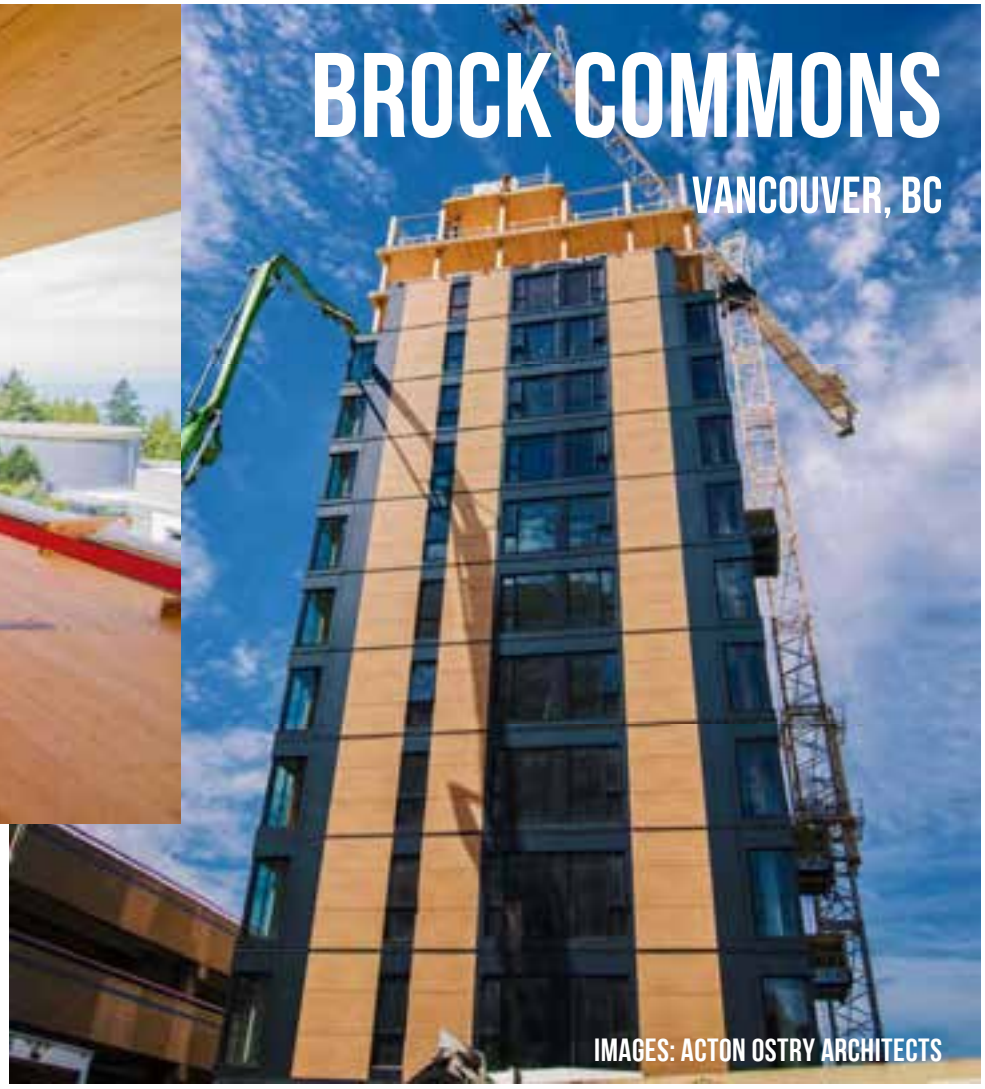
BROCK COMMONS

VANCOUVER, BC

18 STORIES
174 FT
156K SQ.FT.

BROCK COMMONS

VANCOUVER, BC



IMAGES: ACTON OSTRY ARCHITECTS

5 PLY CLT PANELS, 2-WAY SPAN
~9'X13' GRID OF COLUMNS

BROCK COMMONS

VANCOUVER, BC

17 STORIES OF TIMBER INSTALLATION

STARTED JUNE 6, 2016

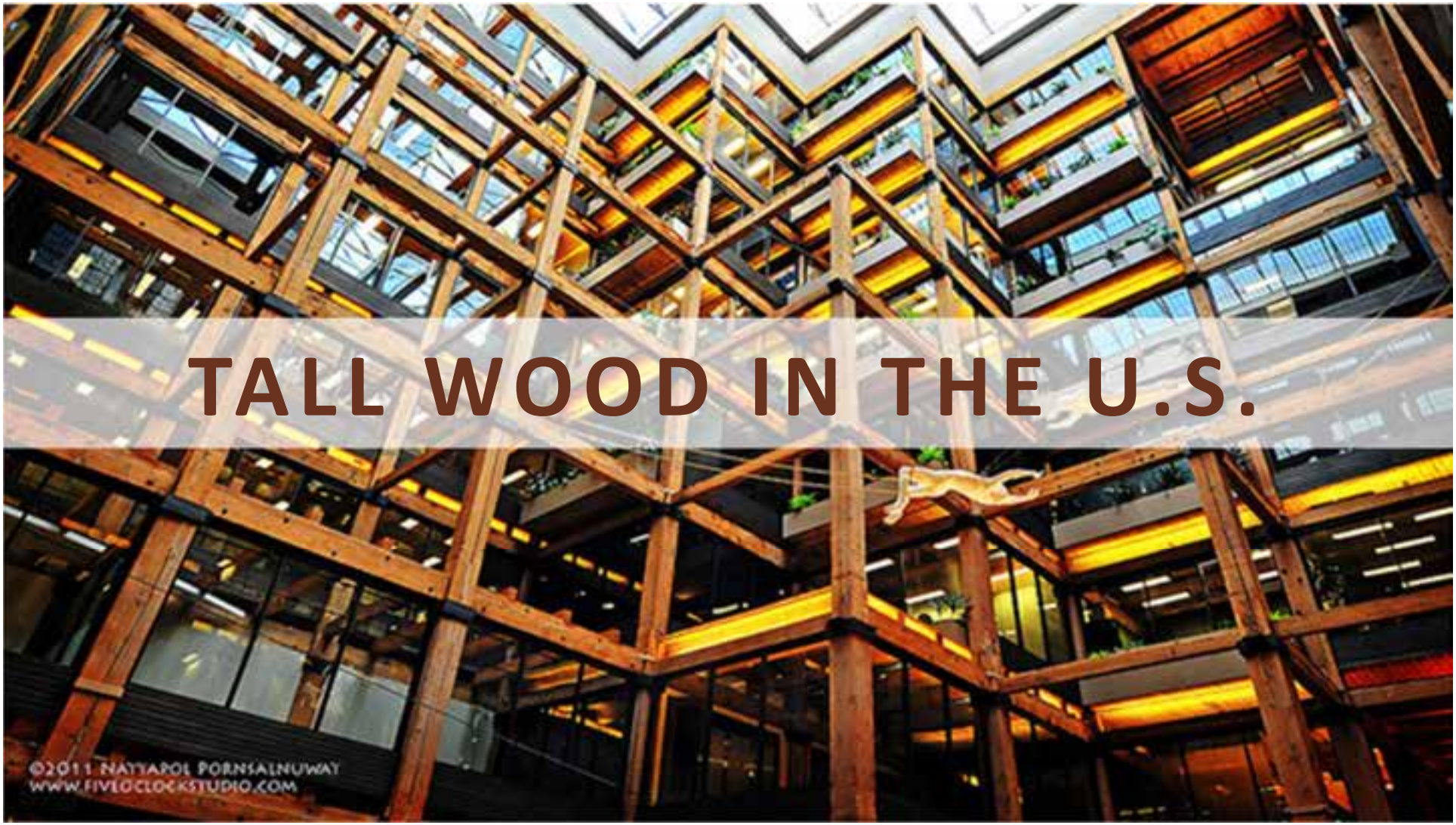
FINISHED AUGUST 10, 2016

BROCK COMMONS

VANCOUVER, BC

CLT as an alternate to Concrete/Masonry

U.S. BUILDING CODE STATUS



TALL WOOD IN THE U.S.

U.S. BUILDING CODES

Tall Wood Ad Hoc Committee

Balanced Committee: 2016-2018

Development of code change proposals for prescriptive code allowances of tall wood buildings.

Mass Timber Fire Testing at ATF Lab

Mass Timber Shake Table Test at UCSD

New Building Types

BUILDING HEIGHT 270'
ALLOWABLE BUILDING AREA 972,000 SF
AVERAGE AREA PER STORY 54,000SF

BUILDING HEIGHT 160 FT
ALLOWABLE BUILDING AREA 648,000 SF
AVERAGE AREA PER STORY 54,000SF

BUILDING HEIGHT 85'
ALLOWABLE BUILDING AREA 405,000 SF
AVERAGE AREA PER STORY 45,000 SF

TYPE IV-A | **TYPE IV-B** | **TYPE IV-C**

IBC 2021

II STORIES MAXIMUM
85'-0" MAXIMUM BUILDING HEIGHT
324,00 SF MAXIMUM AREA

TYPE IV- HT

IBC 2015

BUSINESS OCCUPANCY [GROUP B]

*BUILDING FLOOR TO FLOOR HEIGHTS ARE SHOWN AT 12'-0" FOR ALL EXAMPLES FOR CLARITY IN COMPARISON BETWEEN 2015 TO 2021 IBC CODES

US CLT Handbook

1. Introduction
2. Manufacturing
3. Structural
4. Lateral
5. Connections
6. DOL and Creep
7. Vibration
8. Fire
9. Sound
10. Enclosure
11. Environmental
12. Lifting

Mass Timber Projects In Design and Constructed in the US (July 2019)

Stage	Mass Timber	# of Projects
Construction Started / Built	CLT	41
	NLT	4
	DLT	5
	Heavy Timber Decking	47
	Post & Beam	30
	Total	127
In Design	CLT	125
	NLT	19
	DLT	1
	Heavy Timber Decking	34
	Post & Beam	76
	Total	255
Grand Total		382

	Construction Started / Built					In Design					
State	CLT	DLT	Heavy Timber Decki..	NLT	Post & Beam	CLT	DLT	Heavy Timber Decki..	NLT	Post & Beam	Grand Total
AL	2		1			4		1	1	2	11
AR	3					2		1		1	7
CT	3					6			1		10
DC	1				1	1	1			1	5
DE						2					2
FL	1		7		9	4		5		4	30
GA		1				5		4		5	15
IA		1									1
IL	2		2		1	4		1	2	4	16
IN					1						1
KS						2				1	3
KY					1	2					3
LA										3	3
MA	9		4		2	15		3	2	2	37
MD					1	2		2	1		6
ME					1	10		2		2	15
MI	2					1				4	7
MN			1	1						2	4
MO	1		3		1	3			1		9
MS						2				1	3
NC	3		5	1	3	11		7		3	33
ND										1	1
NE	1					1				1	3
NH									1		1
NJ					1	2				1	4
NY	2		1	1	1	12			4	2	23
OH			1			1		1		3	6
OK	1					1				1	3
PA			3							3	6
RI	2										2
SC			4	1	2	3		2		2	14
TN	2		1			3			1		7
TX	2	3	5		4	16		4		19	53
VA	2		1		1	3		1	1	2	11
VT			1			3				2	6
WI	1		6			4			4	4	19
WV	1		1								2
Grand..	41	5	47	4	30	125	1	34	19	76	382

Considering mass timber for a project? Ask us anything.

For free project support, contact:
help@woodworks.org
woodworks.org/project-assistance

Questions?

This concludes The American Institute of Architects Continuing Education Systems Course

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