

# Is Wood-Frame Modular the Future of Multi-family Construction?

## Modular Wood-Frame for Multi-Family: Design, Details & Why it Makes Sense

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Questions related to specific materials, methods, and services will addressed at the conclusion of this presentation.



# Course Description

Modular construction is touted as an opportunity to combat rising interest rates and construction prices through greater efficiency, address skilled labor shortages, and reduce jobsite waste.

However, some architects and engineers are hesitant to embrace the modular approach because they don't want their designs to be compromised, and they don't think it has the flexibility or functionality to execute certain project typologies. Presented by modular design experts from the west coast, this workshop will take a close look at modular wood-frame multi-family projects in particular. First, a Seattle-based architect will examine unique design considerations, detailing and sourcing techniques, and review the advantages and challenges of the design/delivery process. A California-based building enclosure consultant will then offer insights on the building enclosure functions of heat, air, and moisture control in wood-frame buildings, and apply these concepts to the realities of modular construction. Lastly, a structural engineer will focus on unique structural design considerations and constraints associated with modular projects, including load transfer, interfacing with manufacturers, construction sequence coordination, and third-party structural inspections.

# Learning Objectives



Highlight potential benefits associated with the use of modular construction in multi-family buildings.



Discuss unique design considerations for modular projects including room layouts, spans, fire-resistance and acoustic performance.



Determine how building enclosure functions, including heat, air and moisture control, differ for modular vs. traditional wood-frame projects.



Explore the potential for the increased use of modular approaches in wood-frame construction.

# Modular Wood-Frame for Multi-family: Design, Details, Delivery and Why it Makes Sense



# Modular Building Basics

02

- ✓ Kit of Parts
- ✓ Pre-Approved Boxes
- ✓ Pre-Approved Connection Details



# Can Modular Save Me Money?

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## Where Can Modular Add Value to My Project?

Decrease project schedule

Faster time to dry-in

Controlled labor costs

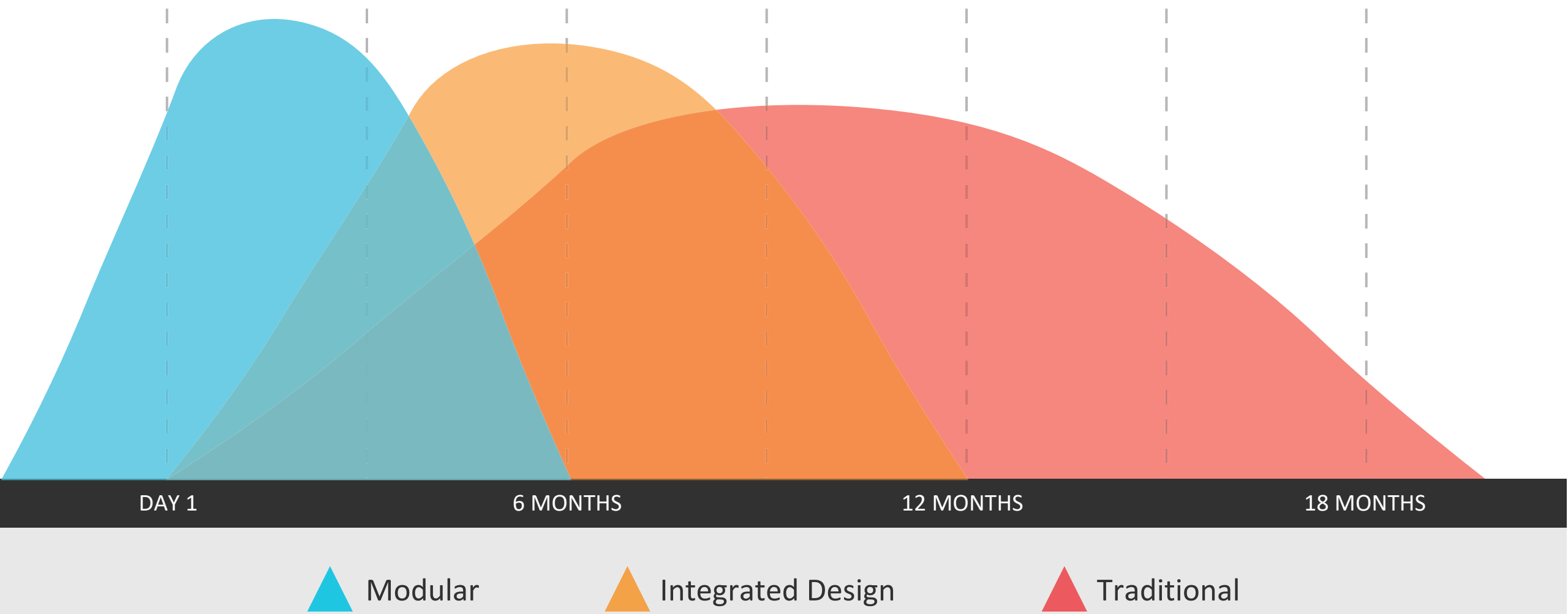
Inherent sustainability

Repeatable quality

Set day is awesome!



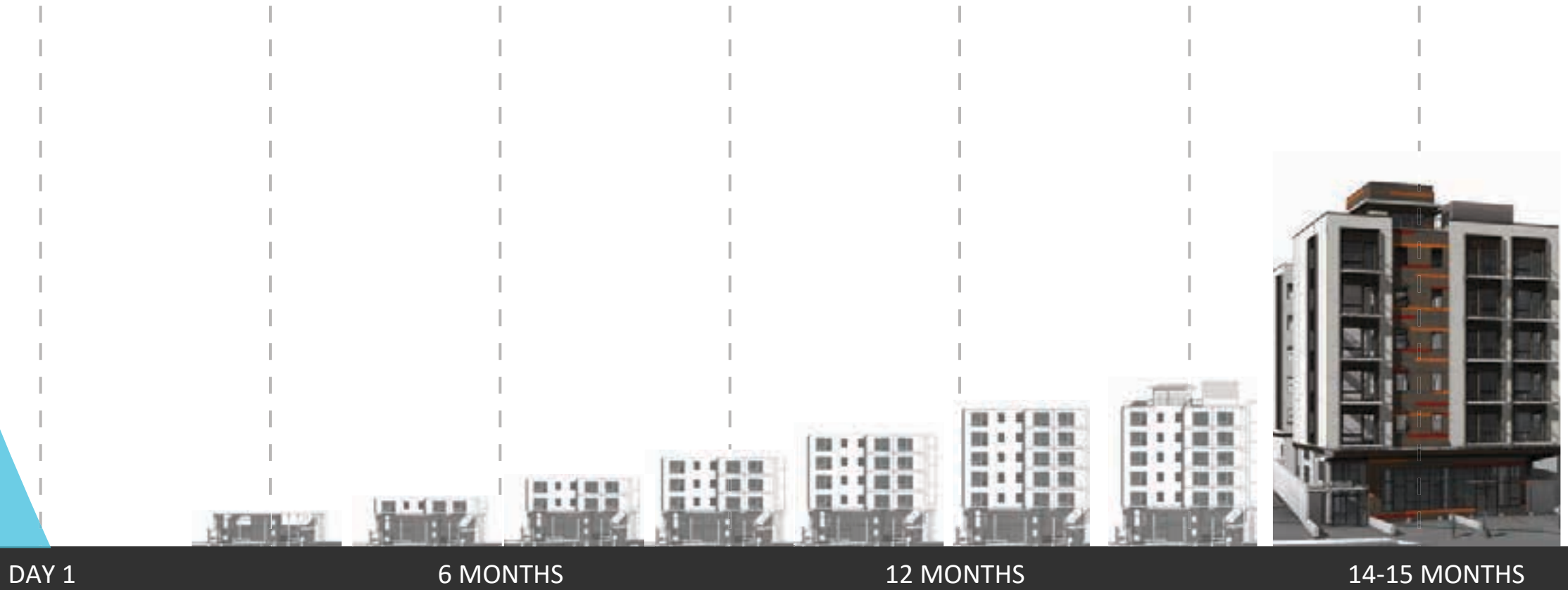
# Design Timeline



# Standard Construction

05

*Design*



# Modular Construction

06

*Design*

DAY 1

6 MONTHS

12 MONTHS

14-15 MONTHS











# Modular Challenges & Opportunities

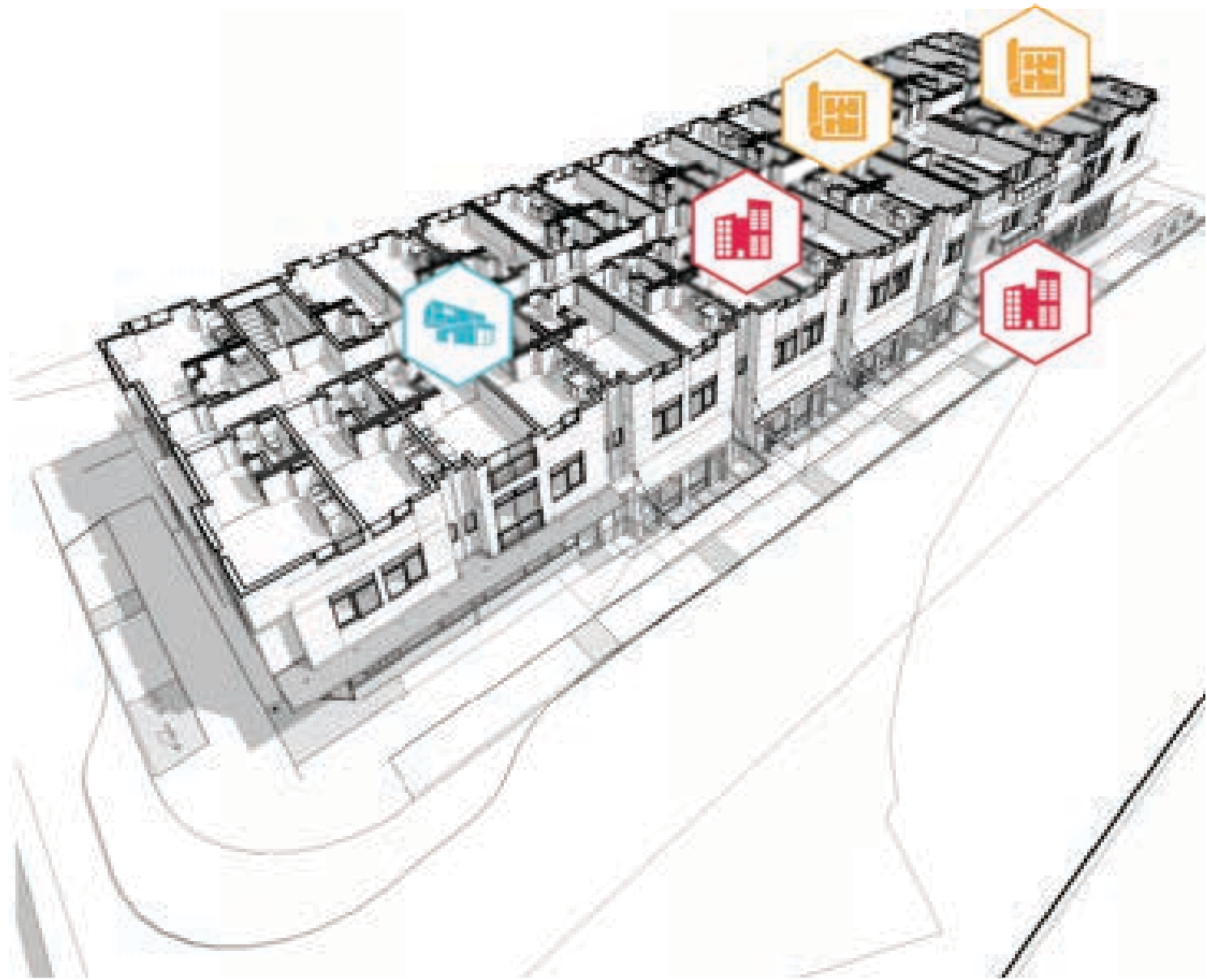


# Modular Design:

## Pain Points & Learning Curve

08

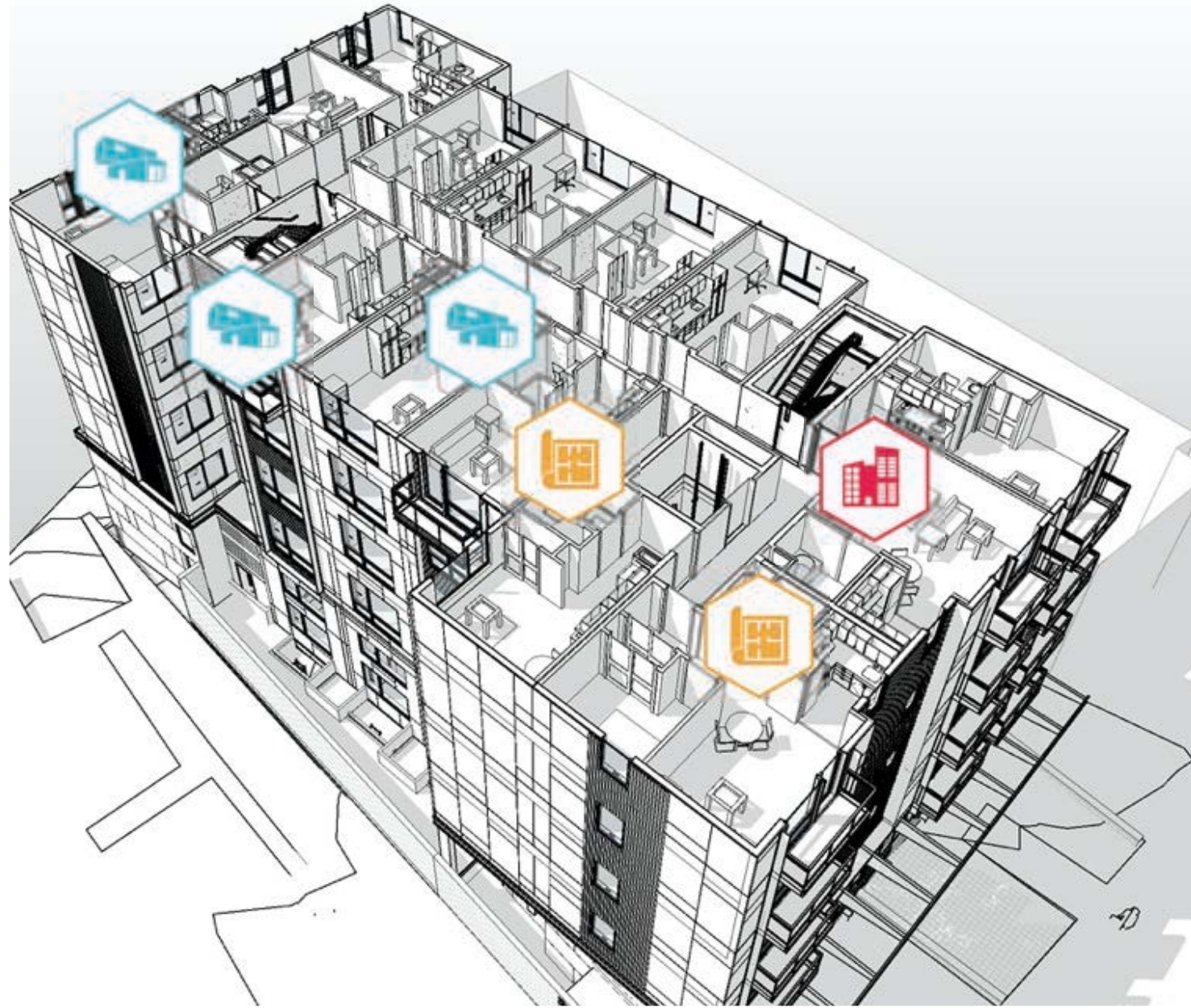
-   In-unit matelines
-   Connection detail coordination
-  Coordinated inspections/reviews
-  Multi-story MEP Shafts
-  MEP coordination
-  Non-jurisdiction permit timelines



# Modular Design:

## Opportunities & Improvements

-   Coordinated reviews
-  Eliminate in-unit matelines
-  No MEP shafts
-  Simple structural system
-  Bad weather set
-  More factory work
-  More off-site construction
-  Coordinated inspections



# AHJ Coordination

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*“Who gave you the “ok” to cover?”*

Clear delineation of jurisdiction

Special inspections vs. the city

Failed inspections & revisions take time

The inspections that the municipality wants to see may not even be in their system to call for



# Construction Coordination

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*What are the gaps we aren't seeing?*

Standard closure details

Inspector education

Municipal Coordination

Contractor scope of work



# Sustainability

Is Built in the Factory

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Disruptive strategies are needed to meet the 2030 building challenge of 100% net zero buildings

Factory built construction emits 43% less carbon than site built

Typically 10% of construction materials can end up waste, modular factories can achieve less than 2%

Passive house level envelope for a 4-8% increase

Single source of procurement for specified materials

Skilled labor trades can be cross-trained in many construction fields with experience in manufacturing and even robotics!

## Modular Benefits



- Stable Pricing
- Build in controlled environment
- Excellent quality control
- Assembly line efficiency
- Pre-approved building components



## Product Design Benefits



- Preset design prices
- More focus on amenities
- Design test redesign
- Unique product repetitive parts



Modular  
Builder



COLLABORATION



Jurisdiction



Design Team

## Modular Design: It's in the Details



# Design Concept: Structural

## Drag Struts – Collectors – Saw Boxes

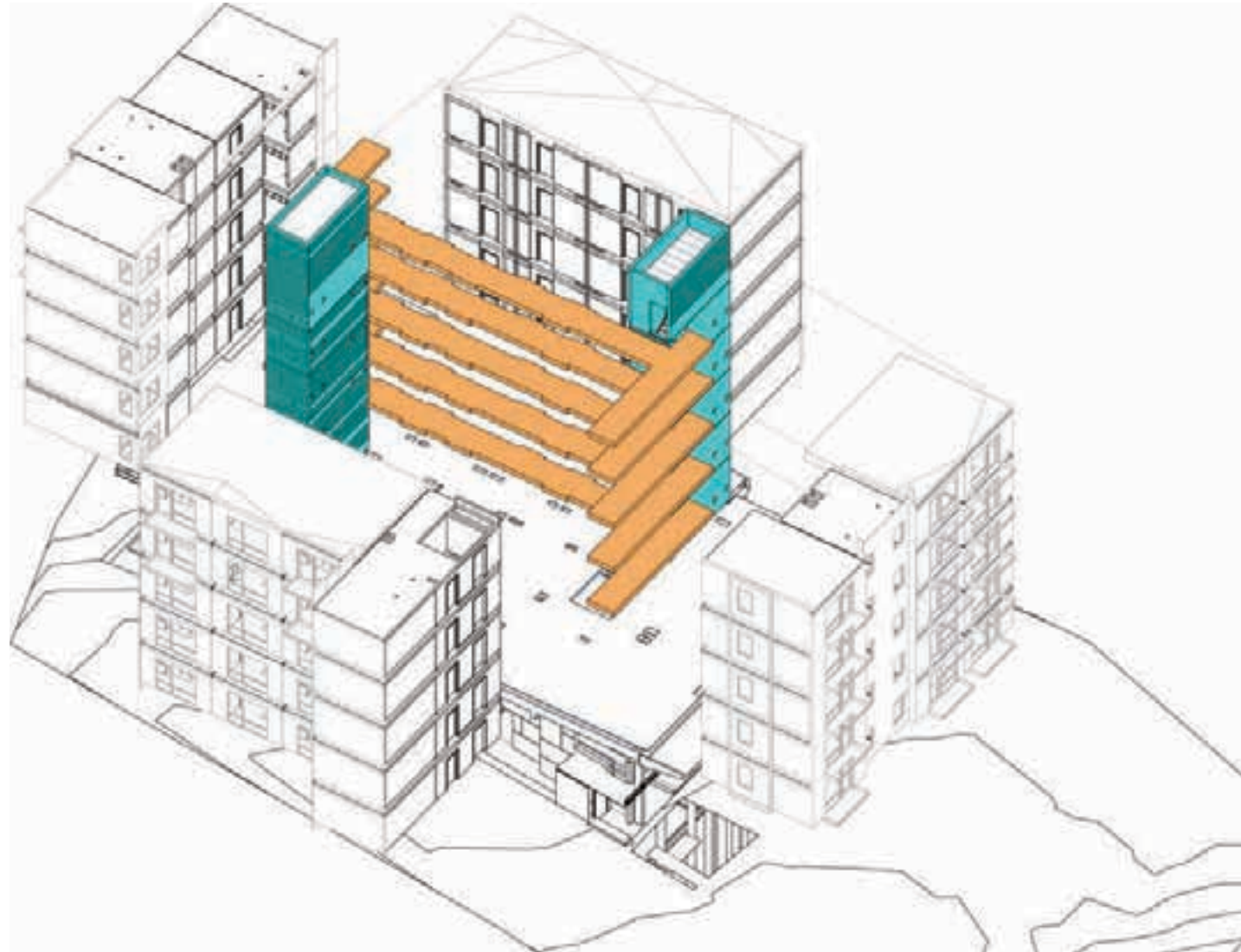
Corridors act as drag struts, precast stair towers as shear columns

No vertical wood shear walls

No vertical tie rods

Simple exterior sheathing connection

Smaller boxes eliminate need for panelized inside & outside corners



# Design Concept: Architectural

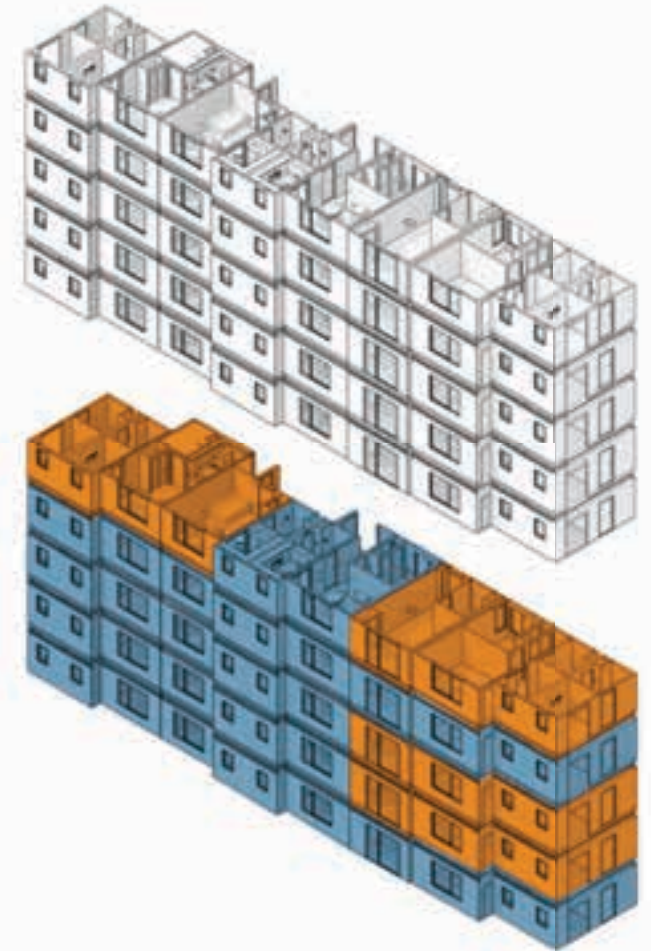
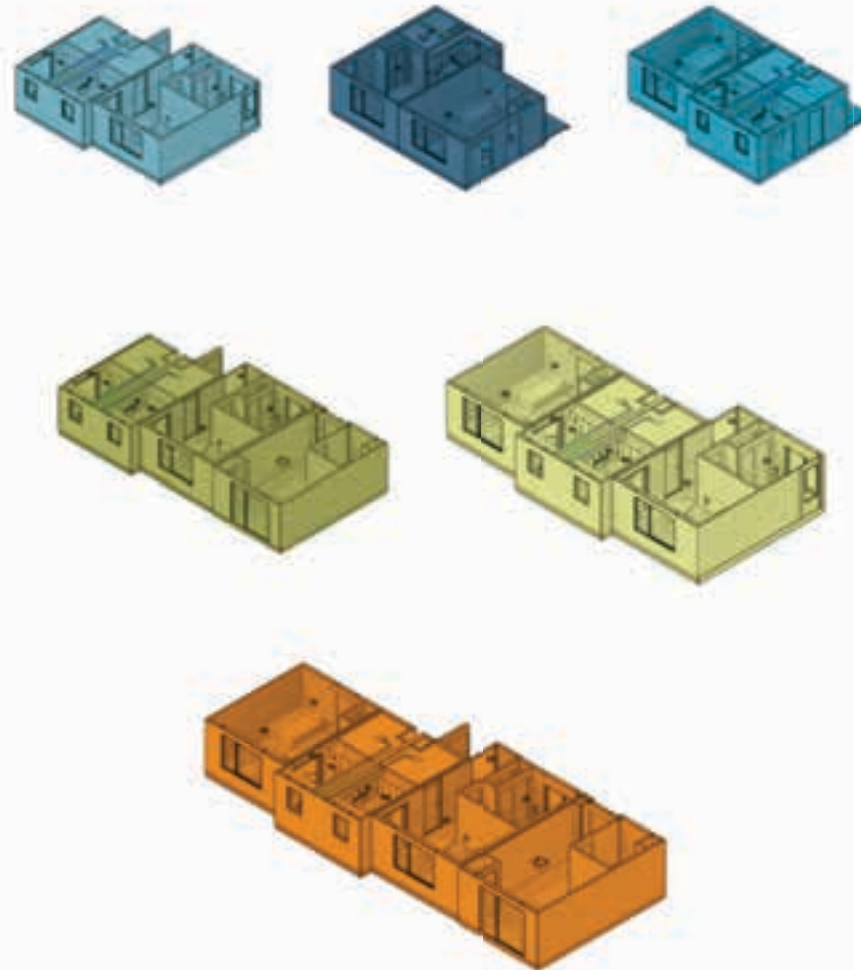
## Flexible Unit Configurations

Assembling the kit of parts

Mixing unit configurations

Flexibility in design

Consistency during the set



# Design Concept: MEP

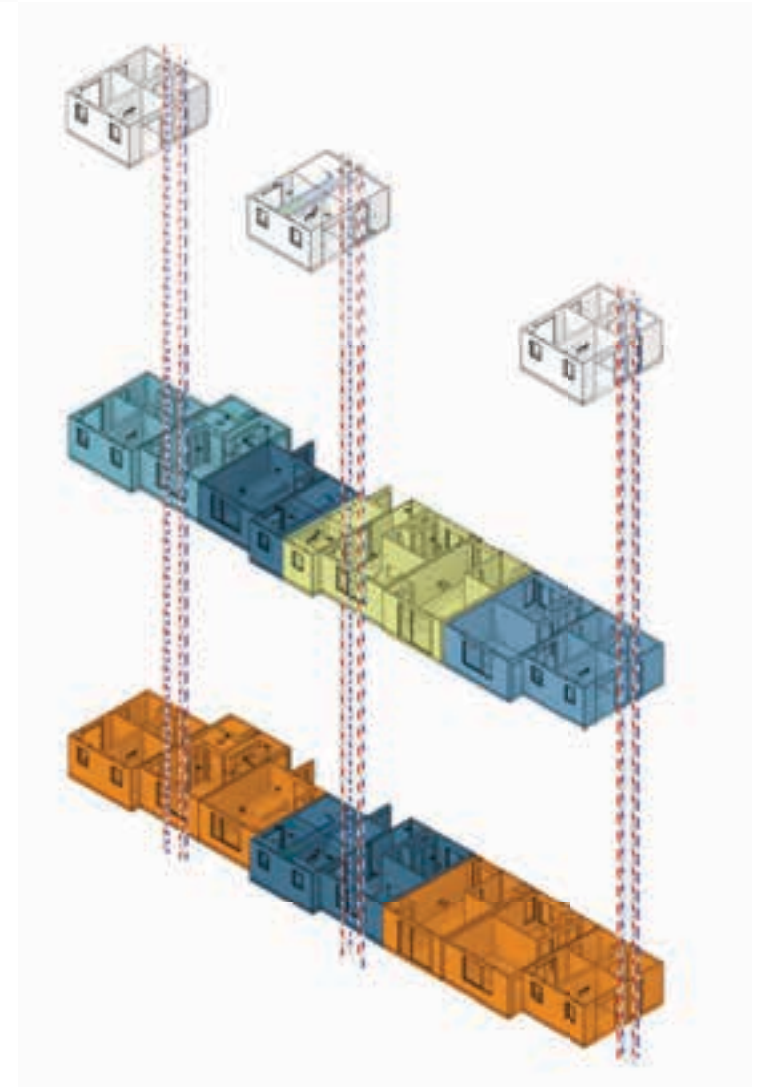
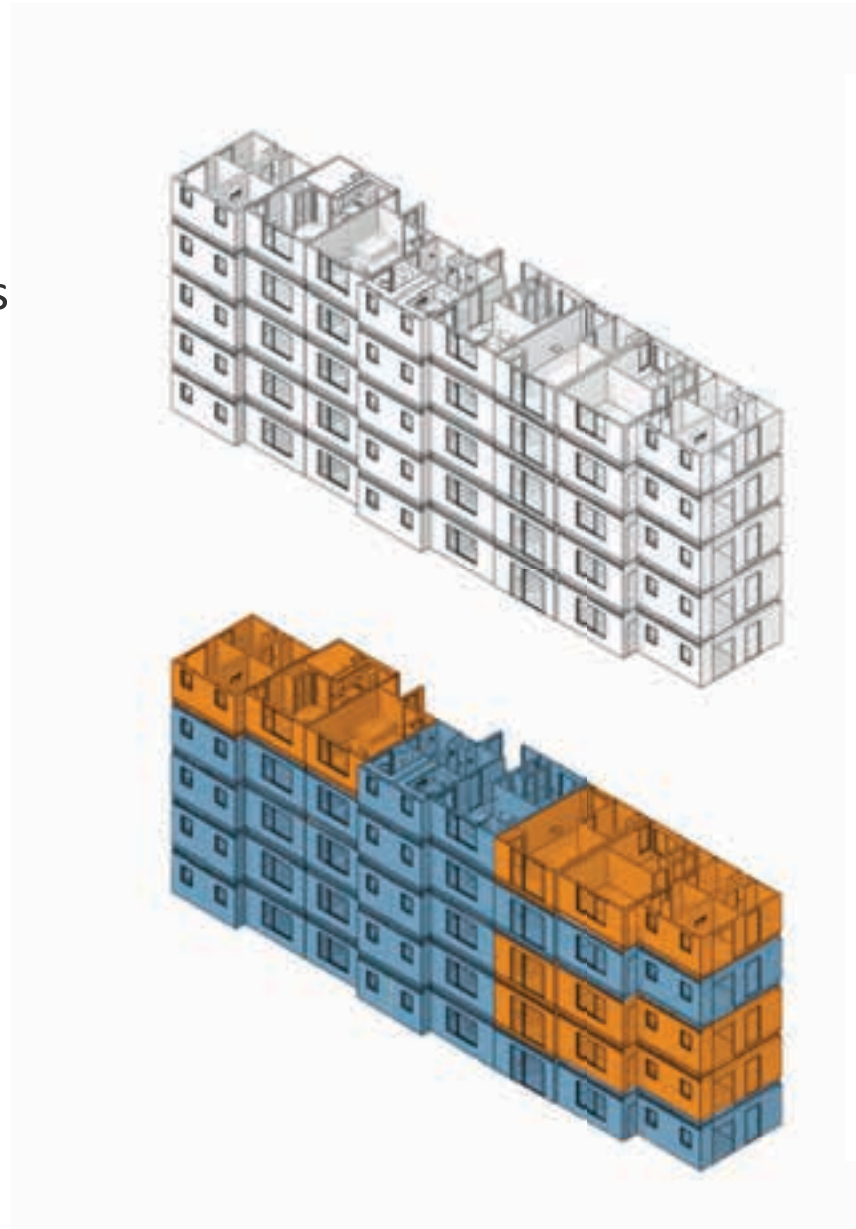
## Unstacking the Units

Chases no shafts along hallways

A unit mix that is free from vertical stacking requirements

Align MEP services vertically

And horizontally



# Modular Design:

## It's in the Details

How do the site trades coordinate and interact during the set?

Set sequence plan

Draft stop planning

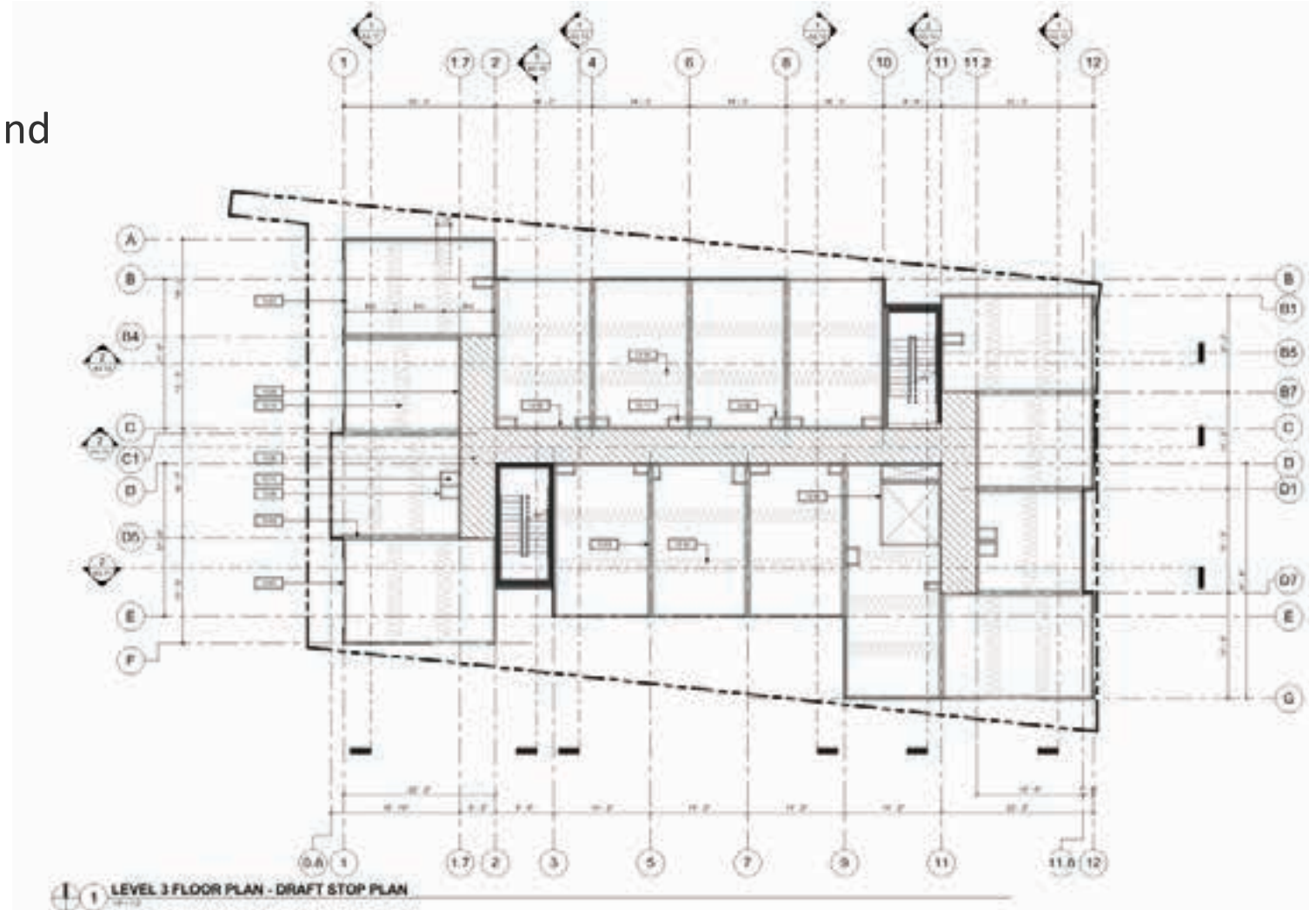
Inspections and AHJ coordination

Detailed set coordination planning

Staging site location

How many crane picks?

Stacking order, boom lock?



# Modular Design:

## It's in the Details

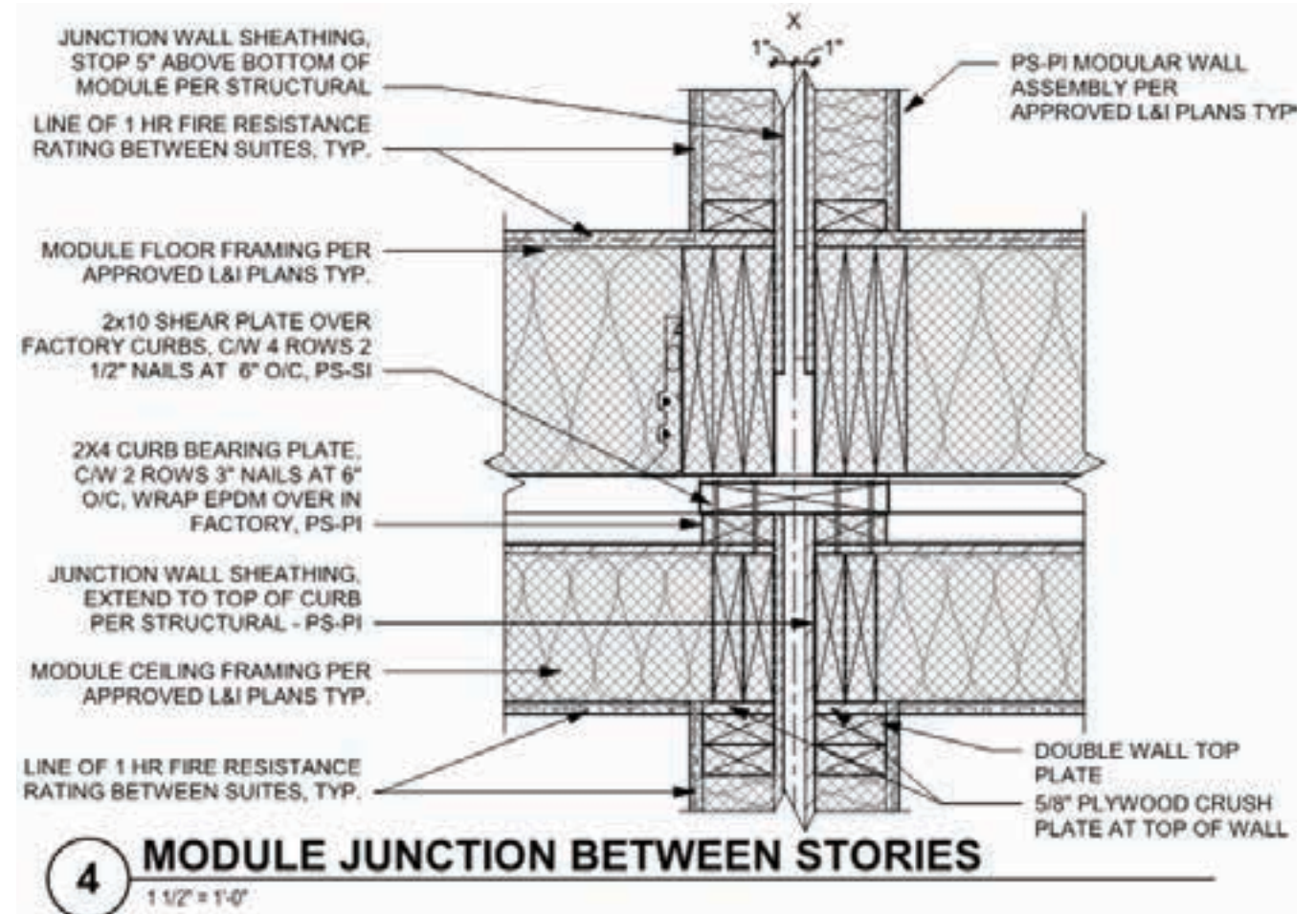
Adding the element of time to your details

Defining the scope of work for each component

Any inspections required, by who and when?

PS-PI	PLANT SUPPLIED - PLANT INSTALLED
PS-SI	PLANT SUPPLIED - SITE INSTALLED
SS-PI	SITE SUPPLIED - PLANT INSTALLED
SS-SI	SITE SUPPLIED - SITE INSTALLED
CS-SI	CLIENT SUPPLIED - SITE INSTALLED
CS-PI	CLIENT SUPPLIED - PLANT INSTALLED
CS-CI	CLIENT SUPPLIED - CLIENT INSTALLED

PLANT =	METRIC MODULAR
SITE =	GENERAL CONTRACTOR
CLIENT =	NEXGEN HOUSING



# Modular Design:

## It's in the Details

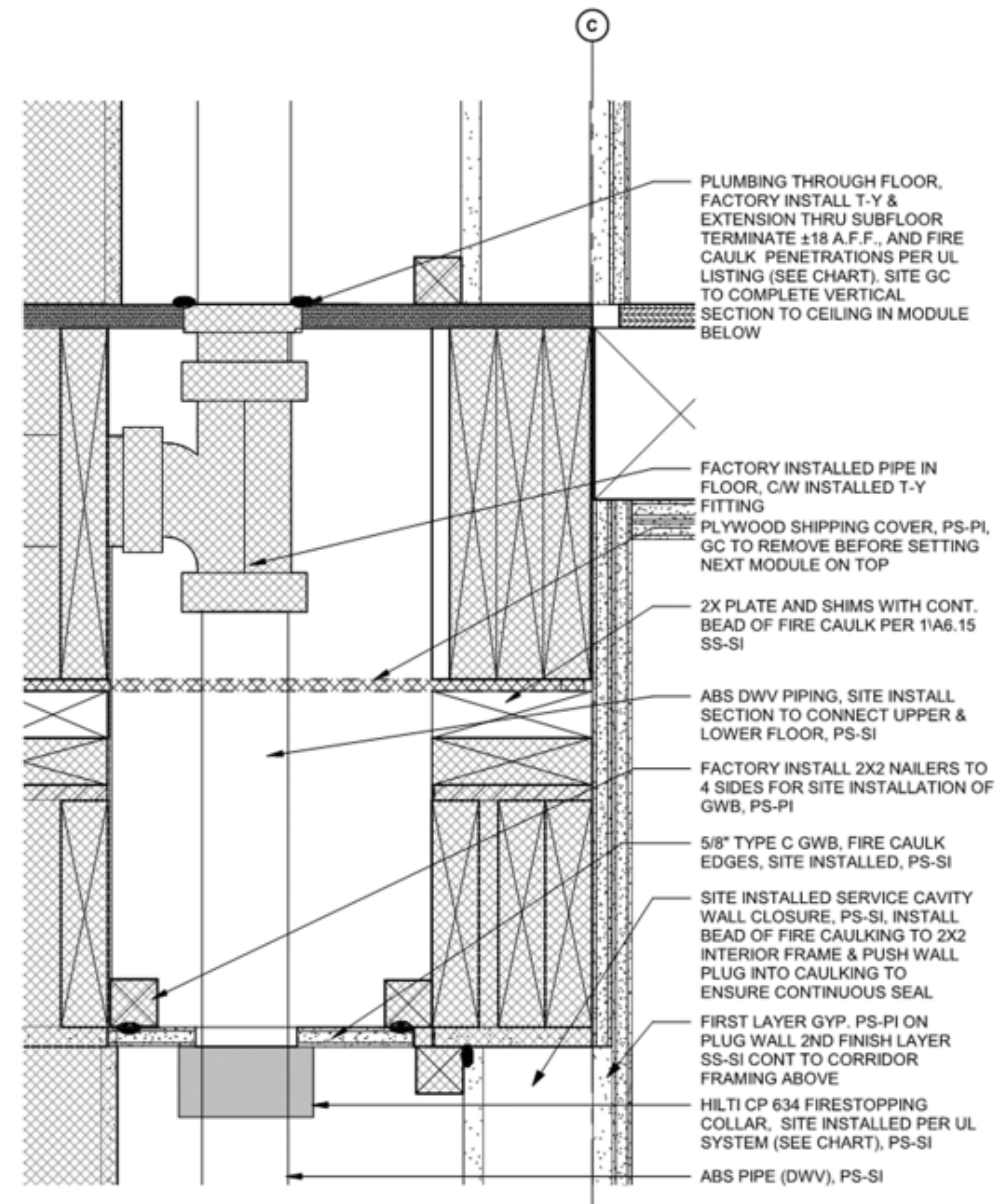
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# Modular Design:

It's in the Details

Corridors do all the hard work

MEP coordination has to be done to BIM  
400 level

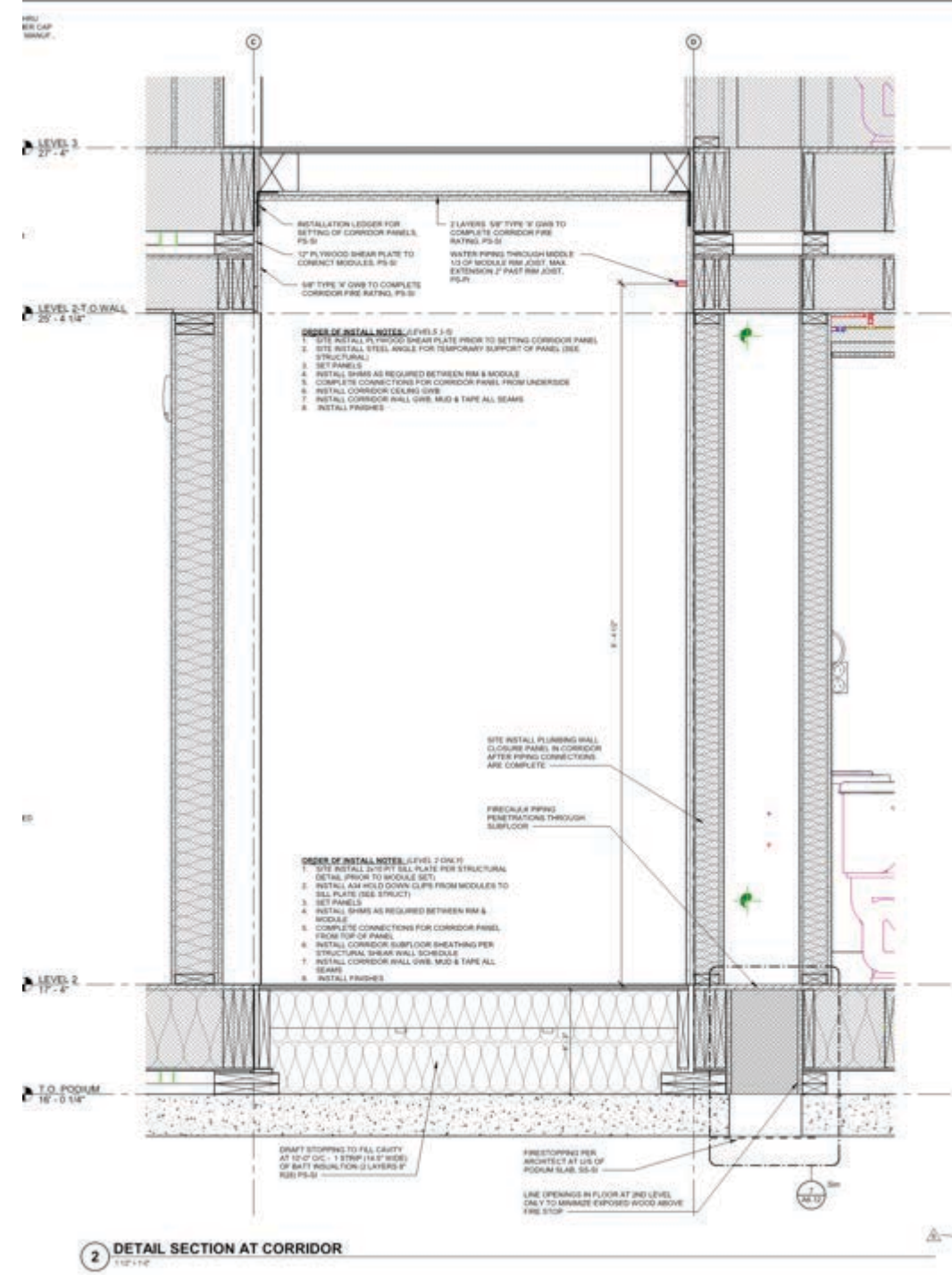
Balance factory work vs. site work

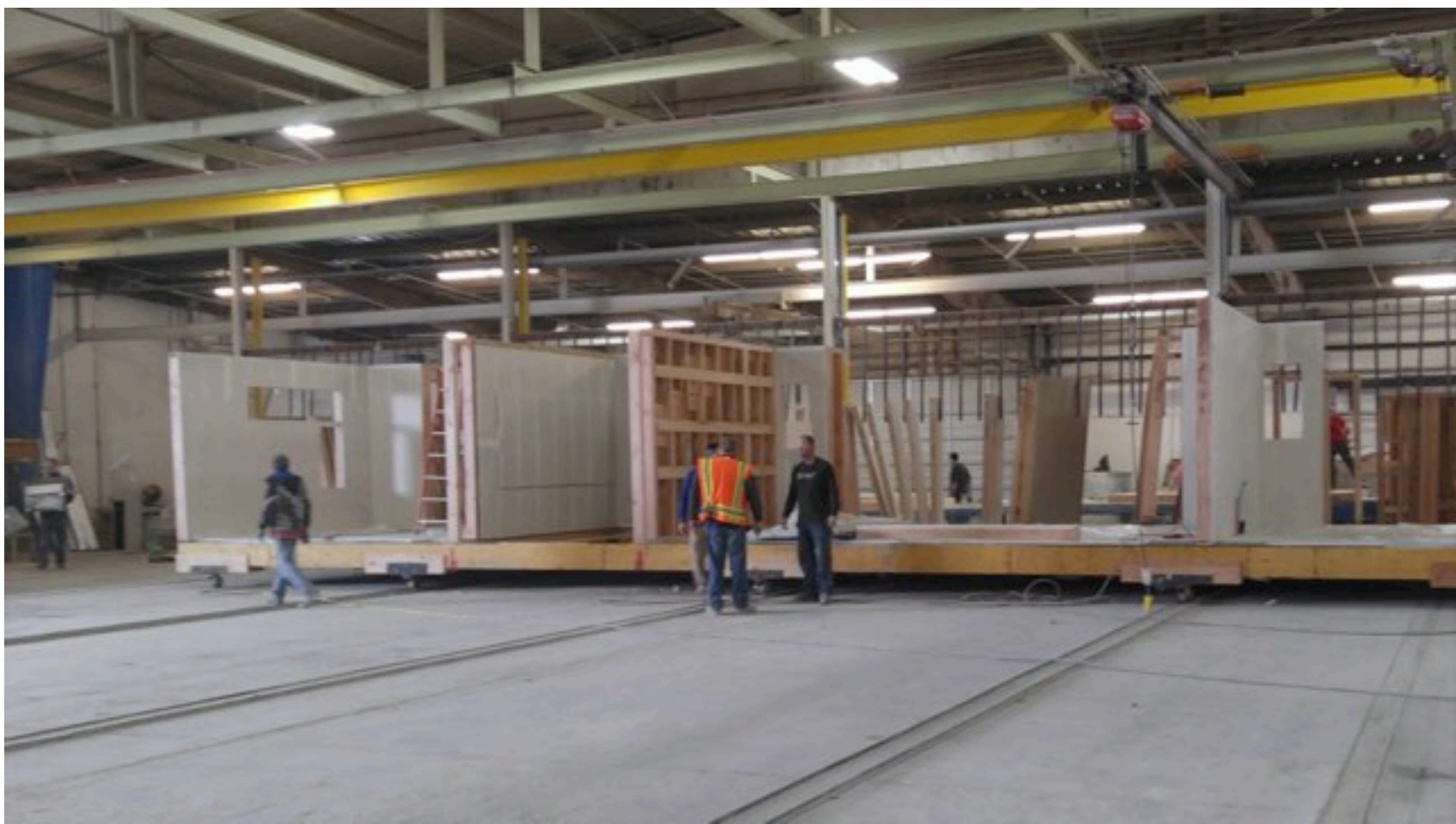
Pay attention to fire membrane  
continuity

Make your details inspectable

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# What's Next?

## Creating the Recipe Book For Modular Construction



# Future Proof

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*Climate change will have the largest  
Impact on the built environment  
In the next decade*

Architecture 2030 Challenge and  
Net zero buildings

Municipal coordination and outreach

Building inspector training

Skilled labor training in factory setting

Policy advocacy



# Partnering

For the Future

Continued investment into product

Validation of concept through apartment development projects

Iterative improvement through ROI data

Future opportunities via licensing arrangements



# Sharing the Knowledge of Investment

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## Open Source for the Design Community

*“It’s not what you know that matters, it’s what  
You do when you don’t know.” -Unknown*

Industry knowledge shared for Architects,  
Engineers & Owners

Diagrams, details and instructions for  
designing modular

Made available for everyone to help  
ensure success

Advocating for the use of modular



> Questions?

This concludes The American Institute of Architects  
Continuing Education Systems Course

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