

# Mass Timber in Multi-Family Housing: Is it a Good Fit for Your Project?

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Credit: D/O Architects



**WoodWorks**<sup>TM</sup>  
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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



# Course Description

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Mass timber is often attached to the stigma of being more expensive than other building materials. Because of this, some people assume it only makes sense for one-off projects where innovation is celebrated but repeatability is not. Is this true, or do its other benefits result in overall cost efficiency? If it is true, how can we expect to build the number of new housing units needed across our country in a sustainable and affordable manner? Typical multi-family housing developments are in the range of 4-6 stories, often utilizing podium or pedestal construction with 1-2 stories of steel and concrete topped with 3-5 stories of light wood framing. Beyond these heights, building codes have historically required steel or concrete framing and, to justify the added costs of these materials, projects often go much taller. This has created a critical gap in housing developments in the range of 6-12 stories. Can mass timber multi-family projects make financial sense in the 4-6 story range, used in conjunction with light wood-frame systems? What new opportunities will the 2021 International Building Code create for mass timber housing in the 6-18 story range? Tune into this webinar, where we'll answer these questions and much more.

# Learning Objectives

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1. Evaluate the code opportunities for cost-effective wood-frame structures in residential mid-rise projects.
2. Discuss code-compliant options for exposing mass timber, where up to 2-hour fire-resistance ratings are required, and demonstrate design methodologies for achieving these ratings.
3. Review code requirements unique to hybrid mass timber and light-frame housing projects, and emphasize solutions for criteria such as construction type, fire-resistance ratings and acoustics design.
4. Highlight the unique benefits of using exposed mass timber in taller multi-family buildings.





Heavy Timber  
Photo: Benjamin Benschneider



Mass Timber  
Photo: John Stamets



Glue Laminated Timber (Glulam)  
Beams & columns



Cross-Laminated Timber (CLT)  
Solid sawn laminations



Cross-Laminated Timber (CLT)  
SCL laminations



Photo: Freres Lumber



Photo: StructureCraft



Photo: LendLease



Photo: LEVER Architecture



Dowel-Laminated Timber (DLT)



Photo: StructureCraft

Nail-Laminated Timber (NLT)



Photo: Think Wood

Glue-Laminated Timber (GLT)  
Plank orientation



Photo: StructureCraft



Photo: StructureCraft



Photo: Ema Peter



Photo: Manasc Isaac  
Architects/Fast + Epp



# Is Mass Timber a Good Fit for Your Multi-Family Project?



Ascent, Milwaukee, WI  
Source: Korb & Associates Architects

Speed of Construction

Market Distinction

KNOW  
YOUR  
WHY

Sustainability

Lightweight

Leasing Velocity

Cost

Urban Density

# Risk: Cost Analysis of Structure Only



**Reference 1**  
Concrete Slabs on Steel Deck;  
Steel Frame; Concrete Cores



**Reference 2**  
Concrete Flat Slab;  
Concrete Cores



**Timber Use 1**  
Timber Floors; Steel Frame;  
Concrete Cores



**Timber Use 2**  
Timber Post, Beam, & Plate;  
Concrete Cores



**Timber Use 3**  
Timber Floors; LGM Framing;  
Steel Frame Podium



**Timber Use 4**  
Timber Floors & Shear Walls;  
Steel Frame Podium

Source: Generate Architecture  
+ Technologies





Source: Generate Architecture + Technologies



# Seattle Mass Timber Tower: Detailed Cost Comparison

## Fast Construction



- Textbook example done by industry experts
- Mass timber vs. PT conc
- Detailed cost, material takeoff & schedule comparisons

“The initial advantage of Mass Timber office projects in Seattle will come through the

**leasing velocity**

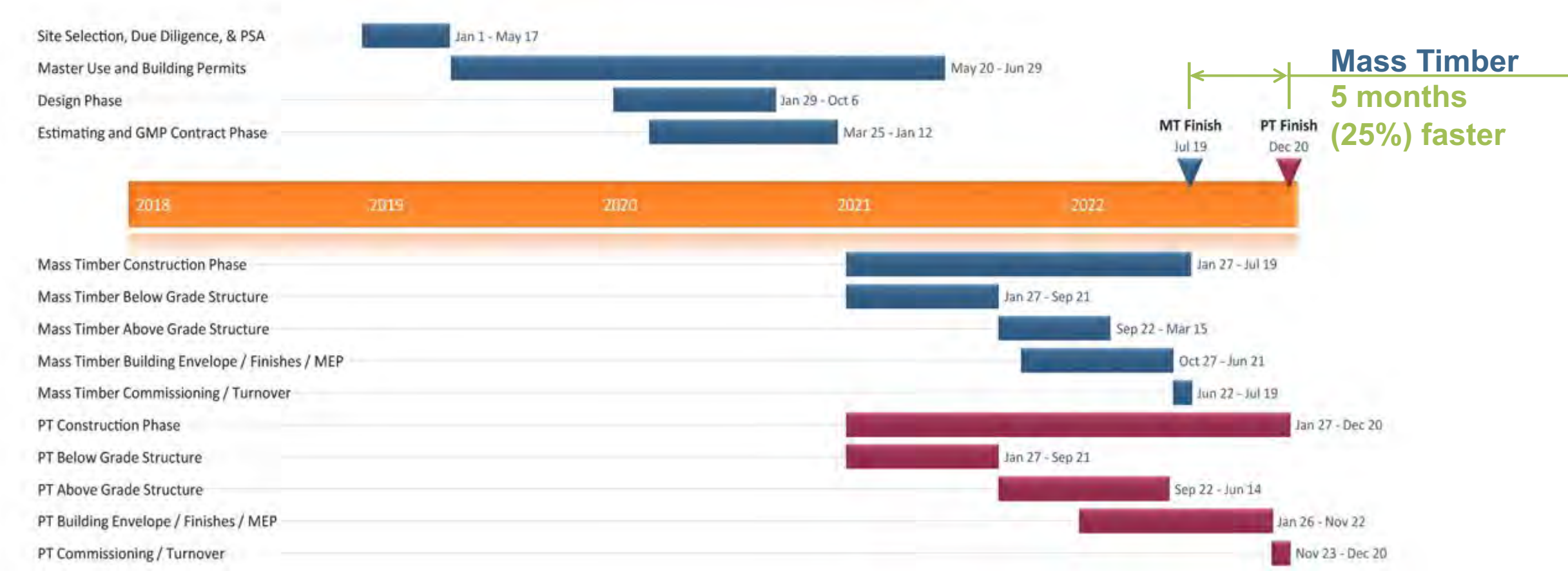
that developers will experience.”

- Connor McClain, Colliers

# Seattle Mass Timber Tower

## Fast Construction

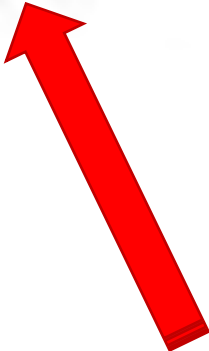
### Construction Schedule:



# Seattle Mass Timber Tower

Faster Construction + Higher Material Costs = Cost Competitive

System	Mass Timber Design	PT Concrete Design	Mass Timber Savings
Direct Cost of Work	\$86,997,136	\$85,105,091	2.2%
Project Overhead	\$ 9,393,750	\$11,768,750	-20.2%
Add-Ons	\$ 8,387,345	\$ 8,429,368	-0.5%
Total	\$104,778,231	\$105,303,209	-0.5%

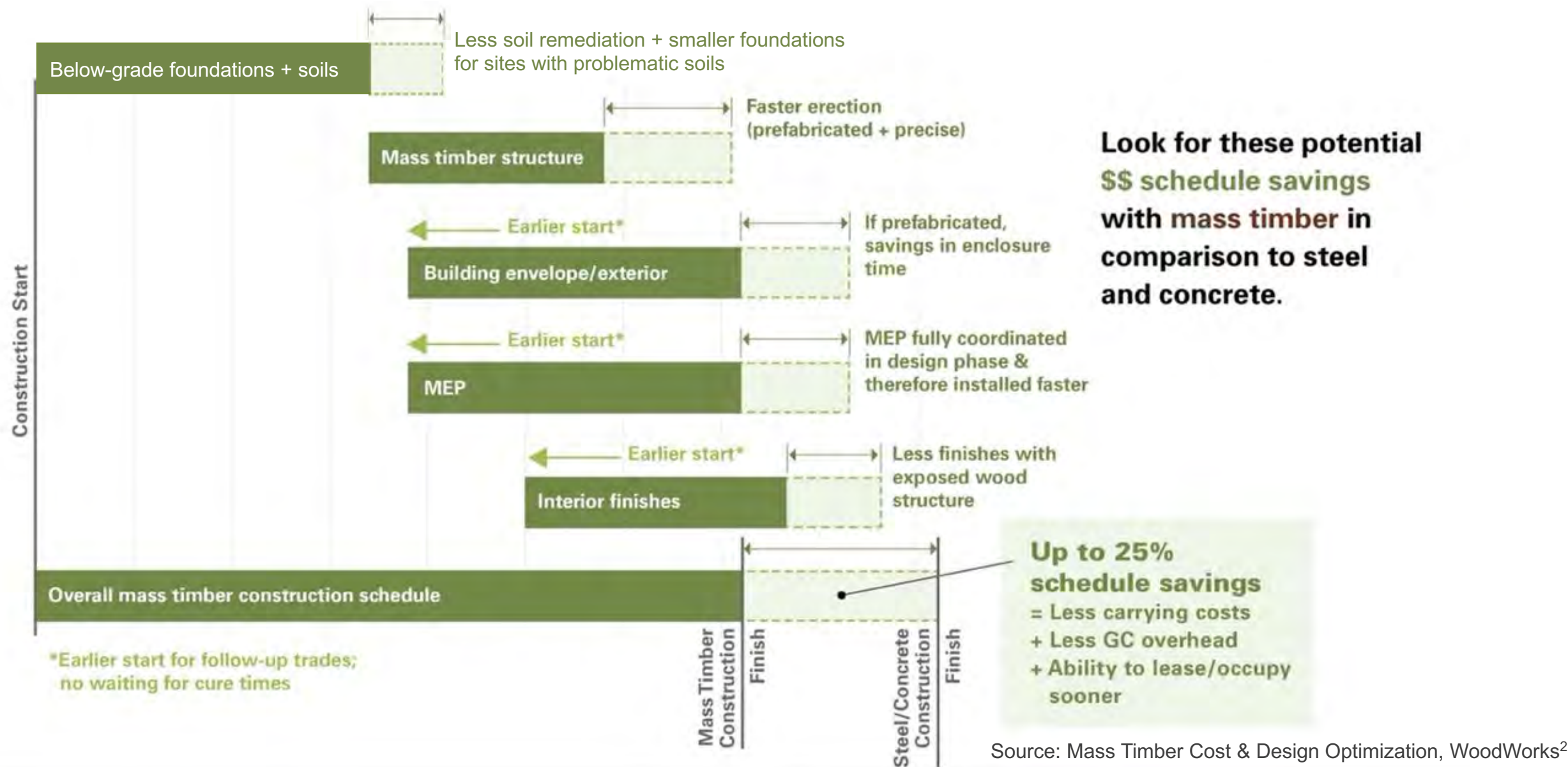


Source: DLR Group | Fast + Epp | Swinerton Builders



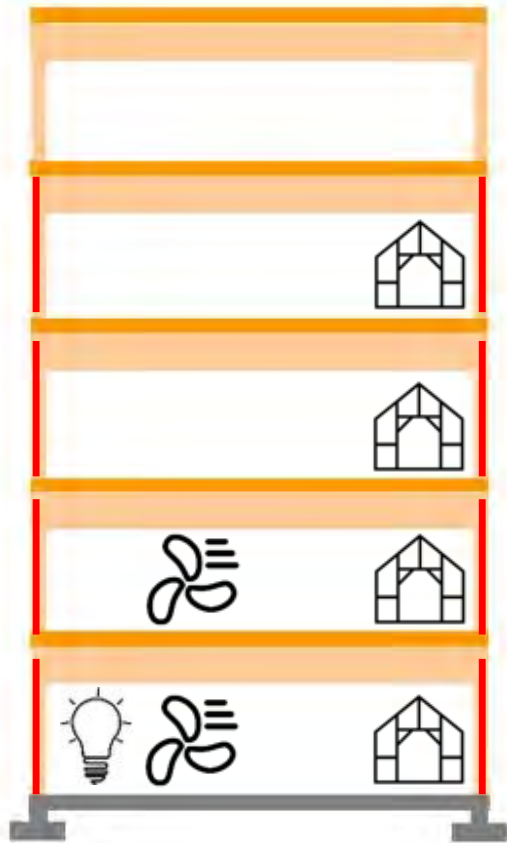
# Compressing the Typical Schedule

## Fast Construction

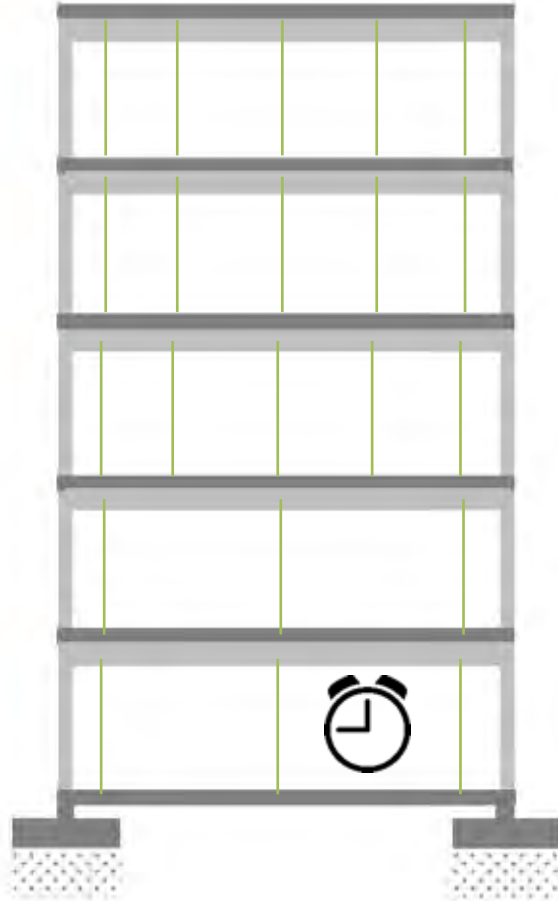


# Schedule Savings for Rough-In Trades

## Fast Construction



NO curing  
(mass timber)



Curing & maze of  
shores (concrete)



Photo: WoodWorks



# Sustainability Impacts



**GLOBAL WARMING POTENTIAL & MATERIAL MASS**  
(PER BUILDING ASSEMBLY)

The total global warming potential (GWP) of each option is shown with a breakdown by building assembly. The Concrete With Steel Frame and Concrete Flat Slab options have the highest GWP, with the bulk of the impact embedded in the floor slabs. The Timber Use 1 (Floor Slabs; Steel Frame) option offers a slight reduction in GWP, with the most of the savings also embedded in the floor slabs. The Timber Use 2 (Post, Beam, and Plate) option offers a relatively typical approach to building with timber, showing savings in floor slabs, beams and columns. Since Timber Use 3 and 4 are cellular approaches with load-bearing walls, these options included steel podiums to accommodate the ground floor program. Timber Use 3 shows how a hybrid approach with light gauge metal yields GWP savings in structural walls and exterior walls, despite the addition of the podium. Lastly, Timber Use 4 emphasizes how a completely cellular CLT timber approach yields impressive reductions in nearly every category.

# Mass Timber Projects In Design and Constructed in the US (March 2021)



510+ Built

600 In Design

State	Stage		State	Stage	
AK	In Design	2	MS	Construction Started / Built	1
AL	Construction Started / Built	7		In Design	3
	In Design	13	MT	Construction Started / Built	10
AR	Construction Started / Built	6		In Design	12
	In Design	7	NC	Construction Started / Built	25
AZ	Construction Started / Built	2		In Design	27
	In Design	2	ND	In Design	1
CA	Construction Started / Built	67	NE	Construction Started / Built	3
	In Design	106		In Design	5
CO	Construction Started / Built	18	NH	Construction Started / Built	1
	In Design	20		In Design	3
CT	Construction Started / Built	6	NJ	Construction Started / Built	1
	In Design	7		In Design	10
DC	Construction Started / Built	5	NM	Construction Started / Built	1
	In Design	6		In Design	1
DE	Construction Started / Built	1	NV	In Design	1
FL	Construction Started / Built	19	NY	Construction Started / Built	12
	In Design	36		In Design	31
GA	Construction Started / Built	10	OH	Construction Started / Built	7
	In Design	22		In Design	9
HI	Construction Started / Built	2	OK	Construction Started / Built	2
	In Design	1		In Design	2
IA	Construction Started / Built	3	OR	Construction Started / Built	57
	In Design	4		In Design	21
ID	Construction Started / Built	5	PA	Construction Started / Built	6
	In Design	5		In Design	6
IL	Construction Started / Built	15	RJ	Construction Started / Built	2
	In Design	14		In Design	2
IN	Construction Started / Built	3	SC	Construction Started / Built	18
	In Design	1		In Design	7
KS	Construction Started / Built	2	SD	Construction Started / Built	1
	In Design	3		In Design	1
KY	Construction Started / Built	4	TN	Construction Started / Built	8
	In Design	1		In Design	2
LA	Construction Started / Built	2	TX	Construction Started / Built	30
	In Design	2		In Design	42
MA	Construction Started / Built	23	UT	Construction Started / Built	5
	In Design	34		In Design	8
MD	Construction Started / Built	4	VA	Construction Started / Built	7
	In Design	5		In Design	8
ME	Construction Started / Built	3	VT	Construction Started / Built	2
	In Design	15		In Design	10
MI	Construction Started / Built	3	WA	Construction Started / Built	63
	In Design	9		In Design	47
MN	Construction Started / Built	11	WI	Construction Started / Built	19
	In Design	3		In Design	15
MO	Construction Started / Built	8	WV	Construction Started / Built	2
	In Design	8	WY	Construction Started / Built	2
				In Design	1

Considering mass timber for a project?

Ask us anything.

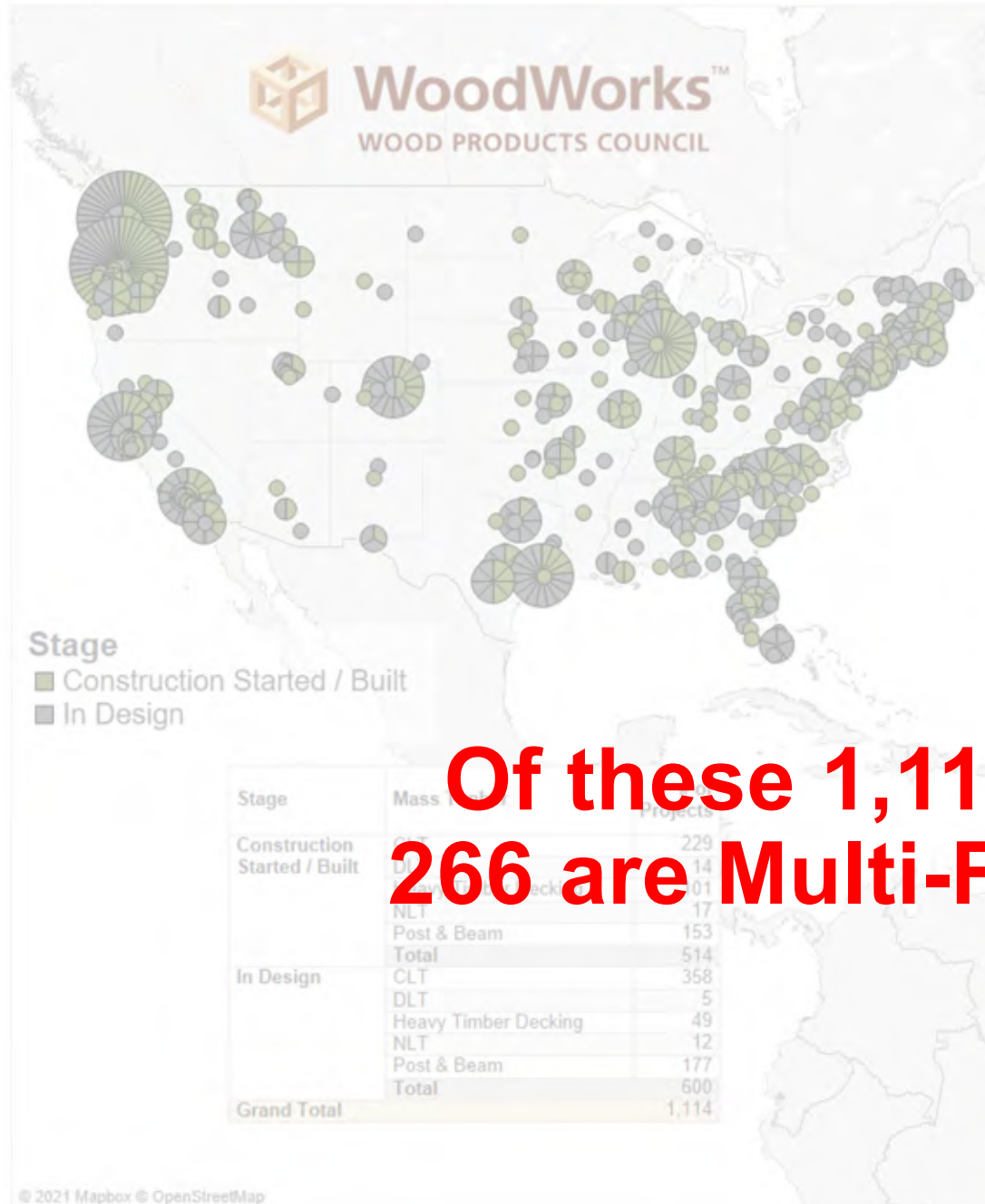
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[woodworks.org/project-assistance](https://woodworks.org/project-assistance)



# Mass Timber Projects In Design and Constructed in the US (March 2021)



**Of these 1,114 projects:  
266 are Multi-Family (24%)**

State	Stage		State	Stage	
AK	In Design	2	MS	Construction Started / Built	1
AL	Construction Started / Built	7		In Design	3
AR	In Design	13	MT	Construction Started / Built	10
	Construction Started / Built	6		In Design	12
AZ	In Design	7	NC	Construction Started / Built	25
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	In Design	4		In Design	21
ID	Construction Started / Built	5	PA	Construction Started / Built	6
	In Design	5		In Design	6
IL	Construction Started / Built	15	RI	Construction Started / Built	2
	In Design	14		In Design	2
IN	Construction Started / Built	3	SC	Construction Started / Built	18
	In Design	1		In Design	7
KS	Construction Started / Built	2	SD	Construction Started / Built	1
	In Design	3		In Design	1
KY	Construction Started / Built	4	TN	Construction Started / Built	8
	In Design	1		In Design	2
LA	Construction Started / Built	2	TX	Construction Started / Built	30
	In Design	2		In Design	42
MA	Construction Started / Built	23	UT	Construction Started / Built	5
	In Design	2		In Design	8
MD	Construction Started / Built	34	VA	Construction Started / Built	7
	In Design	4		In Design	8
ME	Construction Started / Built	5	VT	Construction Started / Built	2
	In Design	3		In Design	10
MI	Construction Started / Built	15		Construction Started / Built	63
	In Design	3		In Design	47
MO	Construction Started / Built	3		Construction Started / Built	19
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				In Design	1

Considering mass timber for a project?

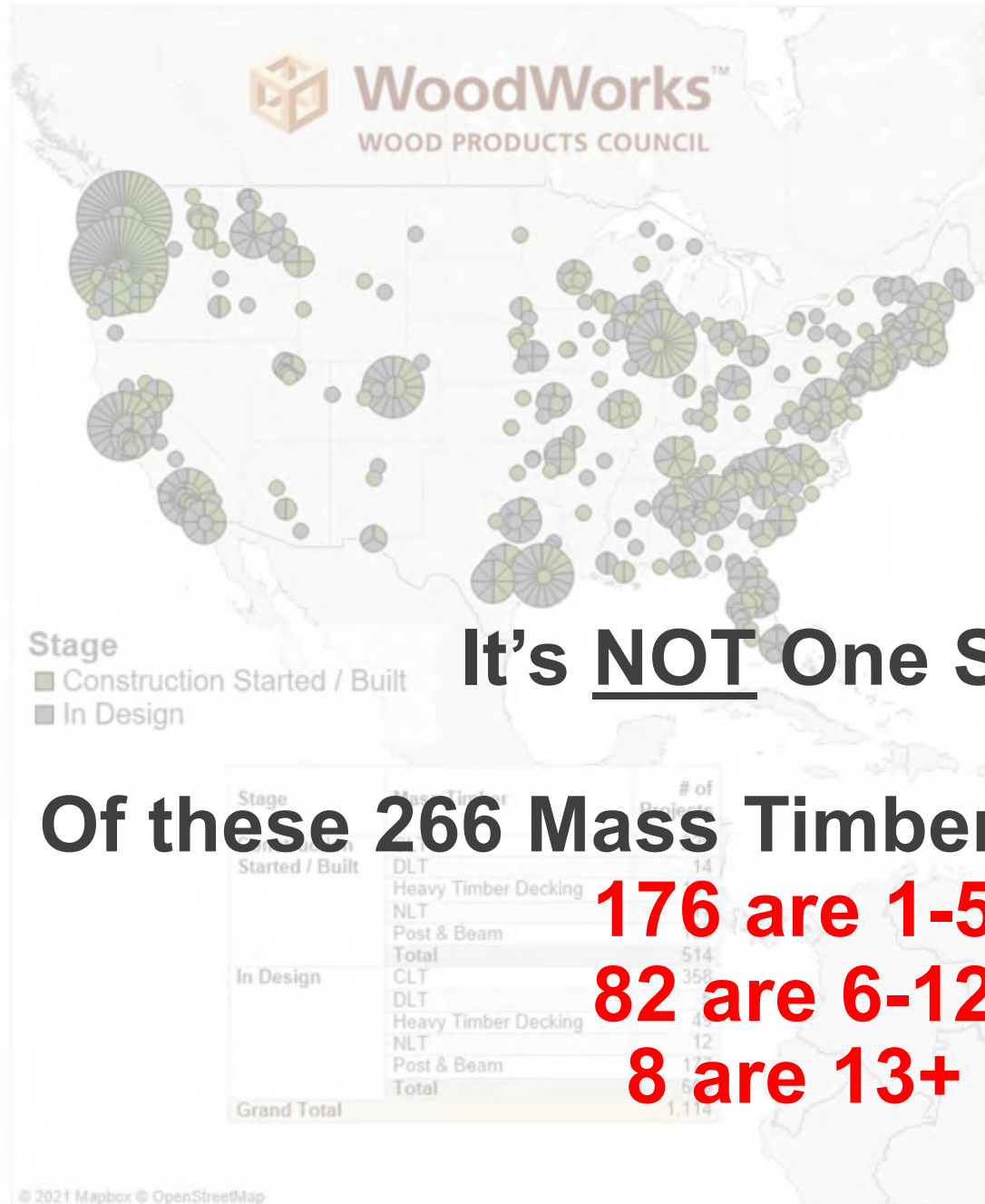
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# Mass Timber Projects In Design and Constructed in the US (March 2021)



It's NOT One Size Fits All:

Of these 266 Mass Timber Multi-Family Projects:

**176 are 1-5 Stories**

**82 are 6-12 Stories**

**8 are 13+ Stories**

State	Stage		State	Stage	
AK	In Design	2	MS	Construction Started / Built	1
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LA	Construction Started / Built	2	TX	Construction Started / Built	30
	In Design	2		In Design	42
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MASS TIMBER IN MULTI-FAMILY

EVOLUTION

OR

REEVOLUTION?

# EVOLUTION

**INCREMENTAL CHANGE**



# REVOLUTION

**TRANSFORMATIONAL CHANGE**





Photo: John Klein

**HYBRID LIGHT-FRAME + MASS TIMBER**



# CONDOS AT LOST RABBIT, MS



Lost Rabbit, MS  
Credit: Everett Consulting Group



# THE POSTMARK APARTMENTS, SHORELINE, WA



# CIRRUS, DENVER, CO





# CANYONS, PORTLAND, OR



Credit: Jeremy Bittermann & Kaiser + Path



# PROJECT ONE, OAKLAND, CA



Credit: Gurnet Point



# WESSEX WOODS, PORTLAND, ME



Credit: Avesta Housing



Photo: Ema Peter

**POST, BEAM + PLATE**



# 360 WYTHE AVENUE, BROOKLYN, NY



Credit: Flank





# BARRACUDA CONDOS, MADISON, WI



Credit: Populance Architecture and Development



# 11 E LENOX, BOSTON, MA



Credit: Monte French Design Studio

# CARBON 12, PORTLAND, OR



Credit: Baumberger Studio/PATH Architecture





Photo: Lendlease

## MASS TIMBER BEARING WALLS

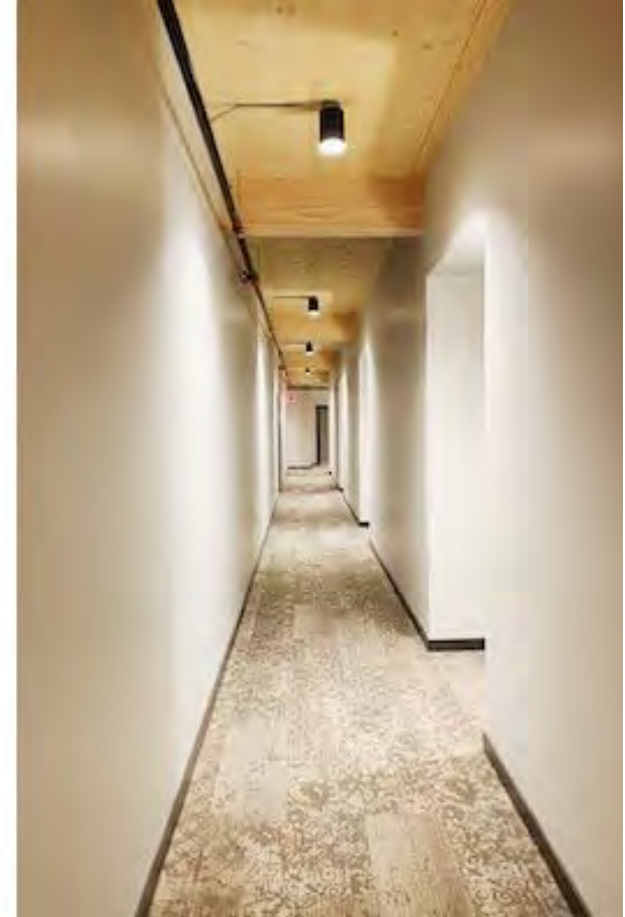


# Model C, Roxbury, MA



Credit: John Klein, Generate Architecture



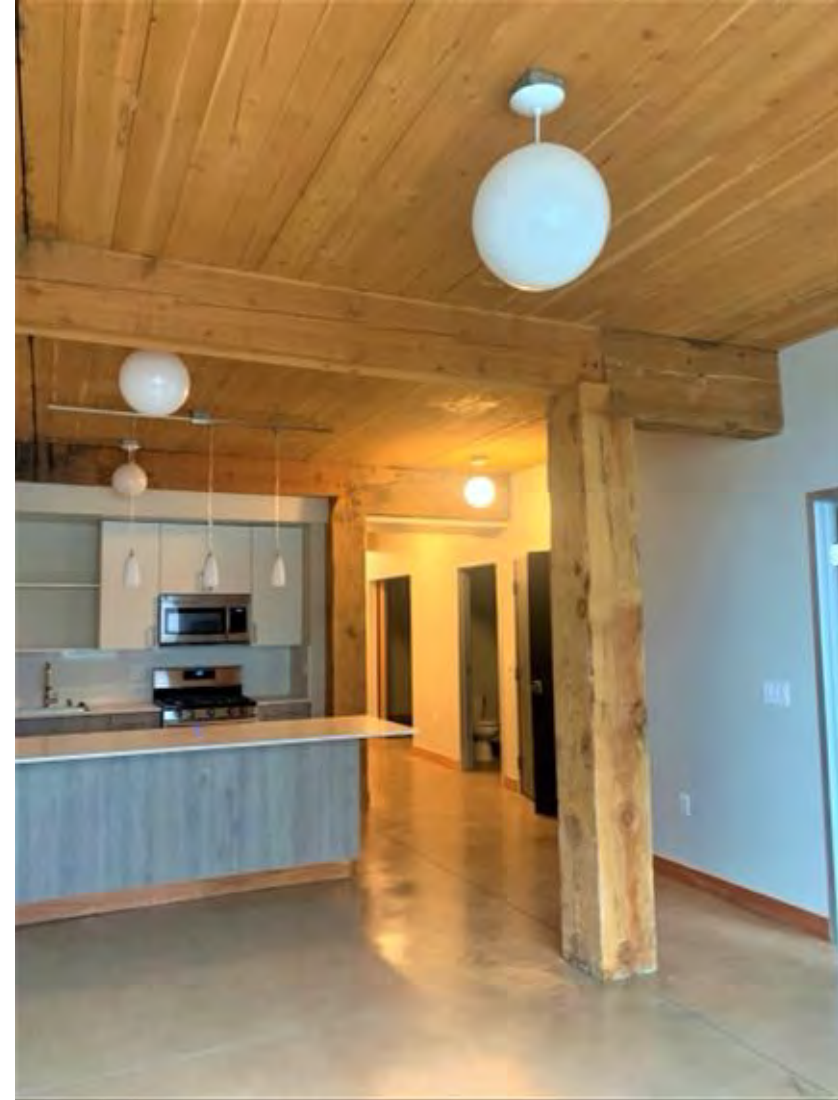


Left: 69 A Street, Boston, MA Credit: Greg Folkins  
Above: Timber Lofts, Milwaukee, WI  
Credit: ADX Creative and Engberg Anderson Architects

## VERTICAL ADDITIONS AND ADAPTIVE REUSE



# BREWERY LOFTS, TACOMA, WA



Brewery Lofts, Flynn Architecture, Eclipse Engineering, photos: Brewery Blocks Tacoma, SmartLam





## TIMBER LOFTS MILWAUKEE, WI

Source: ADX Creative and Engberg Anderson Architects

ANN PIEPER EISENBROWN  
OWNER/PRESIDENT | PIPER PROPERTIES  
TIMBER LOFTS

“Mass timber shaved 20% off our construction schedule. It's a renewable resource and also creates that warm look.”

Source: Think Wood



EVOLUTION

INCREMENTAL CHANGE

REVOLUTION

TRANSFORMATIONAL CHANGE



# PRESCRIPTIVE BUILDING CODES

IBC Table 503: Base Height



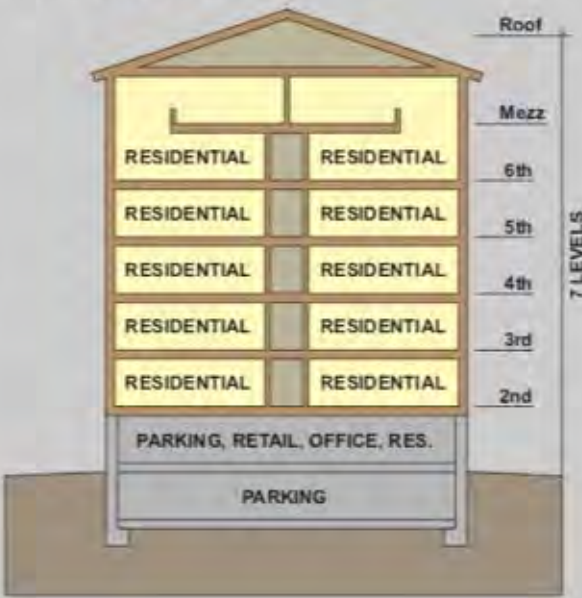
IBC Section 504: NFPA 13-Compliant Sprinkler System



IBC Section 505: Mezzanine



IBC Section 510.2: Podium

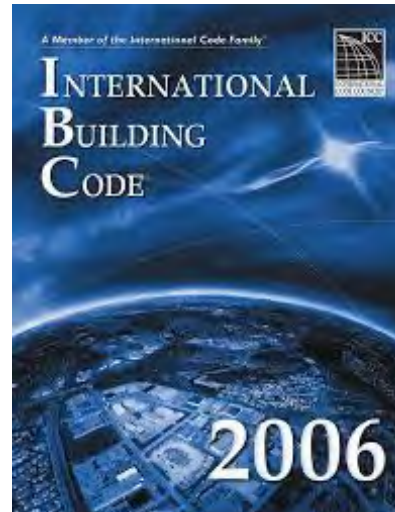






INTERNATIONAL  
CODE  
COUNCIL®

## 3 YEAR CODE CYCLE





ATF Lab Tests, 2017  
Photo: LendLease





ATF Lab Tests, 2017  
Photo: LendLease



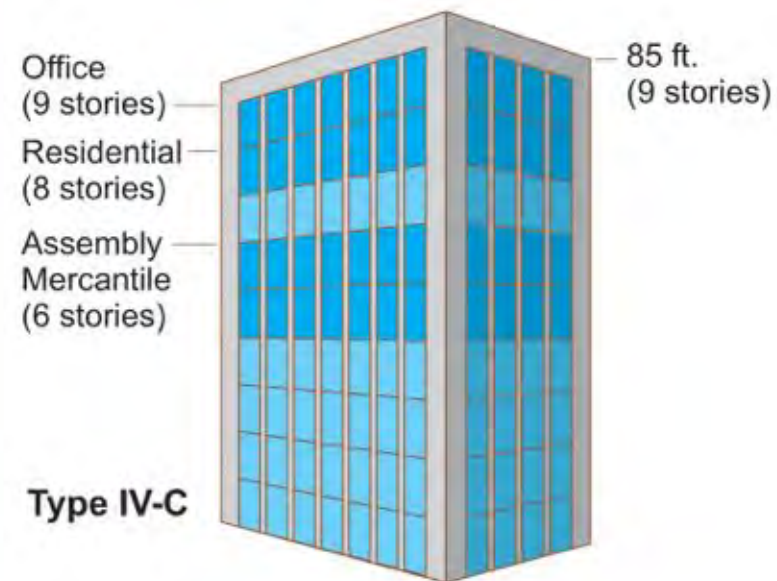
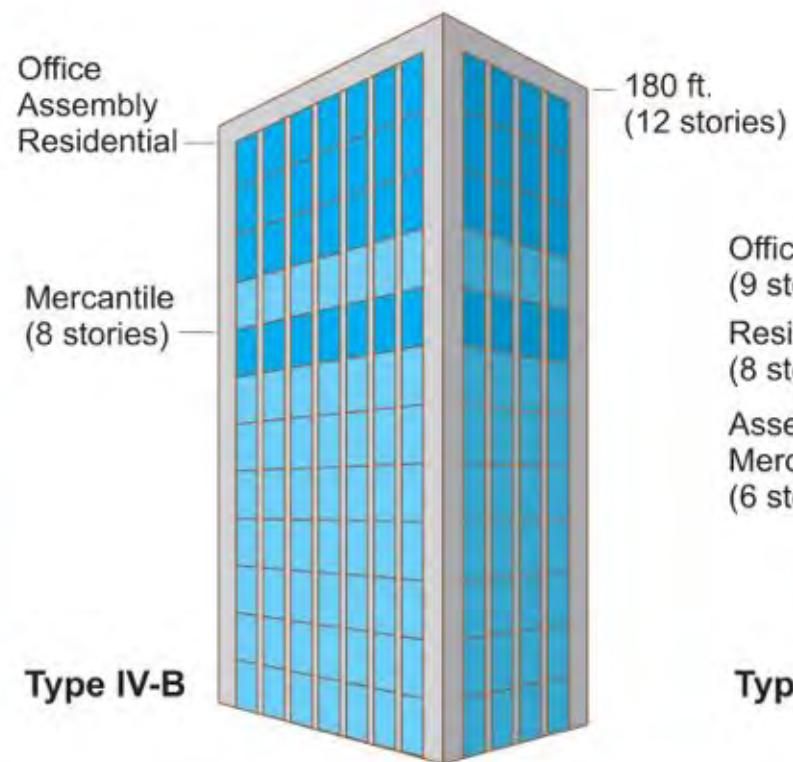
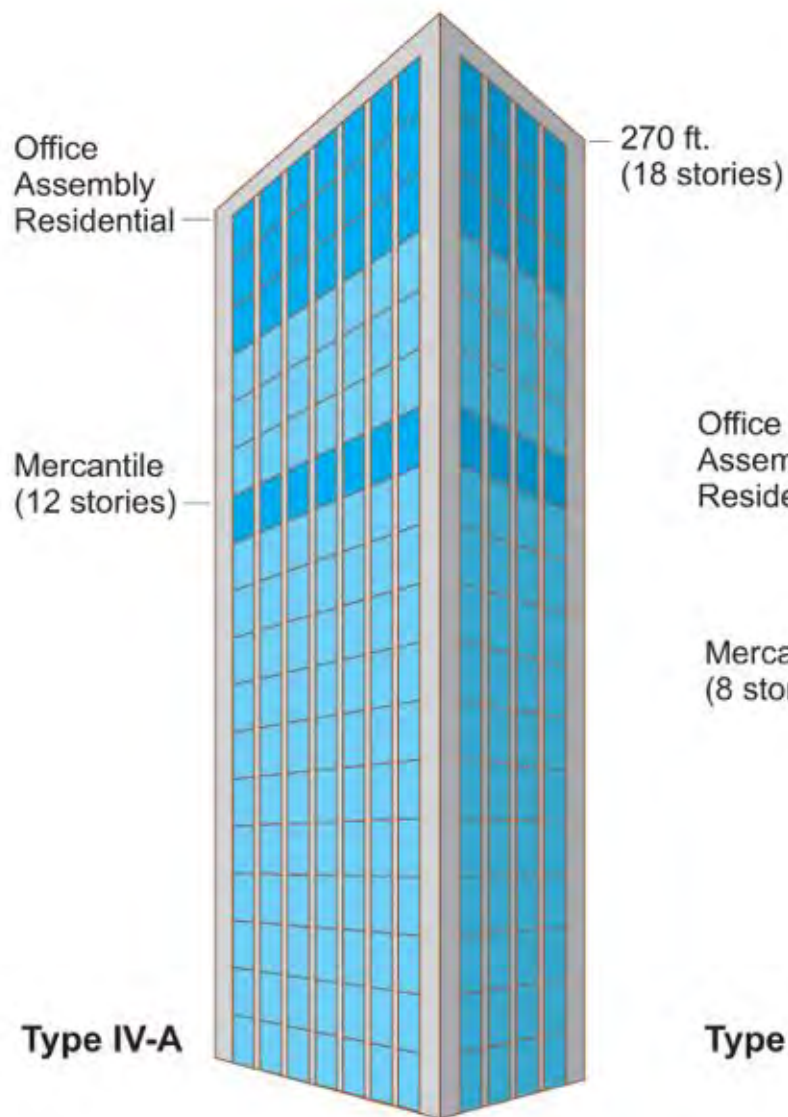
ATF Lab Tests, 2017  
Photo: LendLease





ATF Lab Tests, 2017  
Photo: LendLease

# PRESCRIPTIVE BUILDING CODES





# INTRO, CLEVELAND

9 Stories | 115 ft  
8 Timber Over 1 Podium

512,000 SF  
297 Apartments, Mixed-Use



Photo: Harbor Bay Real Estate Advisors, Image Fiction | Architect: Hartshorne Plunkard Architecture



The image is a composite architectural rendering of a tall building, the Ascent tower. The top half shows two views of the building: on the left, a dusk view where the building's interior lights and a glowing top section are visible against a dark sky; on the right, a daytime view showing the building's glass facade reflecting the sky. The bottom half shows two street-level views: on the left, a night scene with cars and streetlights in front of the building; on the right, a daytime street scene with cars and pedestrians. A central text box is overlaid on the top half.

EYES ON MILWAUKEE

## Now the World's Tallest Mass Timber Tower

New Land adds two floors, 30 apartments to proposed high rise, Ascent.

*Feb 3rd, 2020 05:20 pm*

Images: Korb + Associates Architects





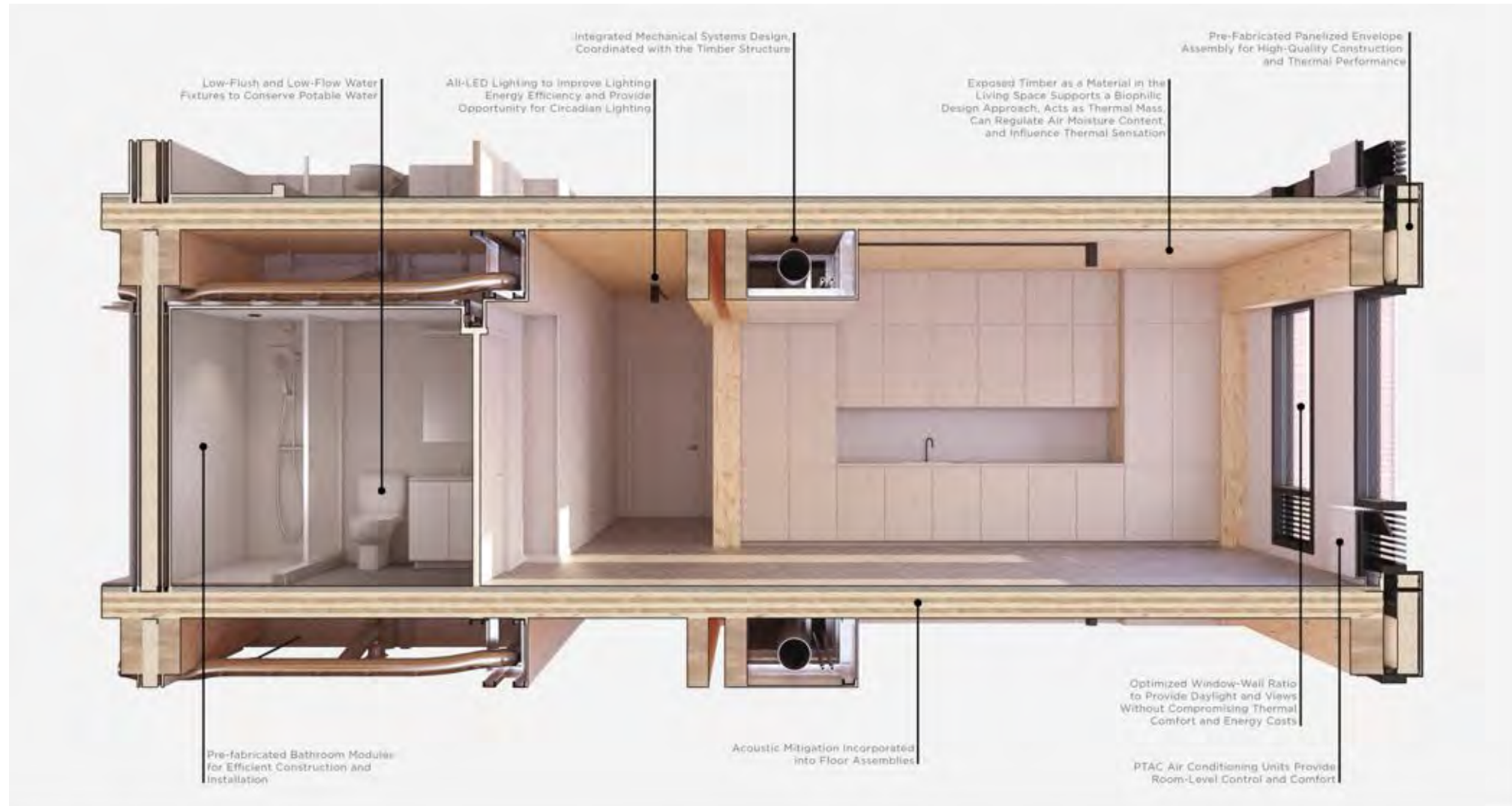


# KEY DESIGN CONSTRAINTS





# MEP SYSTEMS, ROUTING, INTEGRATION



## INTEGRATED SYSTEMS

Credit: John Klein, Generate Architecture

The Tallhouse building system prioritizes the integration of design, engineering, and construction. This results in a high performance building finely tuned to meet energy, comfort, acoustic, and design criteria that has been vetted by constructability experts to ensure fast, efficient production.

Utilizing Pre-Fabricated Facade Panels and Bathroom Modules that are manufactured off-site in factories allows for reducing construction time on-site, higher quality control practices, and safer labor conditions for construction workers. Efficient routing of duct-work conserves material, and associated embodied carbon, allowing more exposed timber all while providing the air quality needed for healthy living. Water conserving fixtures reduce potable water use as a precious resource, while maintaining reliable performance.

# ACOUSTICS




Railyard Flats, Sioux Falls, SD Credit: WoodWorks



Table 1: CLT Floor Assemblies with Concrete/Gypsum Topping, Ceiling Side Exposed

WoodWorks  
WOODWORKS INSTITUTE

<div><div>Finish Floor if Applicable</div><div>Concrete/Gypsum Topping</div><div>Acoustical Mat Product</div><div>CLT Panel</div><div>No direct applied or hung ceiling</div></div> 						
CLT Panel	Concrete/Gypsum Topping	Acoustical Mat Product Between CLT and Topping	Finish Floor	STC <sup>1</sup>	IIC <sup>2</sup>	Source
CLT 5-ply (6.875")	1-3/2" Gyp-Crete*	Maxxon Acousti-Mat® 3/4	None	47 <sup>a</sup> ASTC	47 <sup>a</sup> AHC	1
			LVT	-	49 <sup>a</sup> AHC	
			Carpet + Pad	-	75 <sup>a</sup> AHC	
			LVT on Acousti-Top*	-	52 <sup>a</sup> AHC	
			Eng Wood on Acousti-Top*	-	51 <sup>a</sup> AHC	
	CLT 5-ply (6.875")	1-1/2" Levelrock® Brand 2500	None	49 <sup>a</sup> ASTC	45 <sup>a</sup> AHC	15
			LVT	-	47 <sup>a</sup> AHC	
			LVT on Acousti-Top*	-	49 <sup>a</sup> AHC	
		USG SAM N25 Ultra	None	45 <sup>a</sup>	39 <sup>a</sup>	
			LVT	48 <sup>a</sup>	47 <sup>a</sup>	
			LVT Plus	48 <sup>a</sup>	49 <sup>a</sup>	
			Eng Wood	47 <sup>a</sup>	47 <sup>a</sup>	
			Carpet + Pad	45 <sup>a</sup>	67 <sup>a</sup>	
		Soprema® Isonomat	Ceramic Tile	50 <sup>a</sup>	46 <sup>a</sup>	
			None	45 <sup>a</sup>	42 <sup>a</sup>	
			LVT	48 <sup>a</sup>	44 <sup>a</sup>	
			LVT Plus	48 <sup>a</sup>	47 <sup>a</sup>	
			Eng Wood	47 <sup>a</sup>	45 <sup>a</sup>	
			Carpet + Pad	45 <sup>a</sup>	71 <sup>a</sup>	
			Ceramic Tile	50 <sup>a</sup>	46 <sup>a</sup>	
	CLT 5-ply (6.875")	USG SAM N75 Ultra	None	45 <sup>a</sup>	38 <sup>a</sup>	15
			LVT	48 <sup>a</sup>	47 <sup>a</sup>	16
			LVT Plus	48 <sup>a</sup>	49 <sup>a</sup>	58
			Eng Wood	47 <sup>a</sup>	49 <sup>a</sup>	59



# FIRE RESISTANCE, CONSTRUCTION TYPE, GRID

	Construction Type (All Sprinklered Values)							
	IV-A	IV-B	IV-C	IV-HT	III-A	III-B	V-A	V-B
Occupancies	Allowable Building Height above Grade Plane, Feet (IBC Table 504.3)							
A, B, R	270	180	85	85	85	85	70	60
	Allowable Number of Stories above Grade Plane (IBC Table 505.4)							
A-2, A-3, A-4	18	12	6	4	4	3	3	2
B	18	12	9	6	6	4	4	3
R-2	18	12	8	5	5	5	4	3
	Allowable Area Factor (At) for SM, Feet <sup>2</sup> (IBC Table 506.2)							
A-2, A-3, A-4	135,000	90,000	56,250	45,000	42,000	28,500	34,500	18,000
B	324,000	216,000	135,000	108,000	85,500	57,000	54,000	27,000
R-2	184,500	123,000	76,875	61,500	72,000	48,000	36,000	21,000

Panel	Example Floor Span Ranges
3-ply CLT (4-1/8" thick)	Up to 12 ft
5-ply CLT (6-7/8" thick)	14 to 17 ft
7-ply CLT (9-5/8")	17 to 21 ft
2x4 NLT	Up to 12 ft
2x6 NLT	10 to 17 ft
2x8 NLT	14 to 21 ft
5" MPP	10 to 15 ft



The challenge is not in learning how to accept change, but in how to orchestrate the most efficient change



Carbon12, Portland, OR Credit: Kaiser + Path



# Mass Timber in Multi-Family Housing: Is it a Good Fit for Your Project?

There's a good chance it is...Let's talk  
about it!



# QUESTIONS?

This concludes The  
American Institute of  
Architects Continuing  
Education Systems  
Course

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WoodWorks – The Wood Product Council

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ADVENTURES

# in Mass Timber and Light-Frame Hybrid Systems in Multi-Family Buildings: **THE CANYONS**

*Disclaimer: This presentation was developed by a third party and is not funded by WoodWorks or the Softwood Lumber Board.*

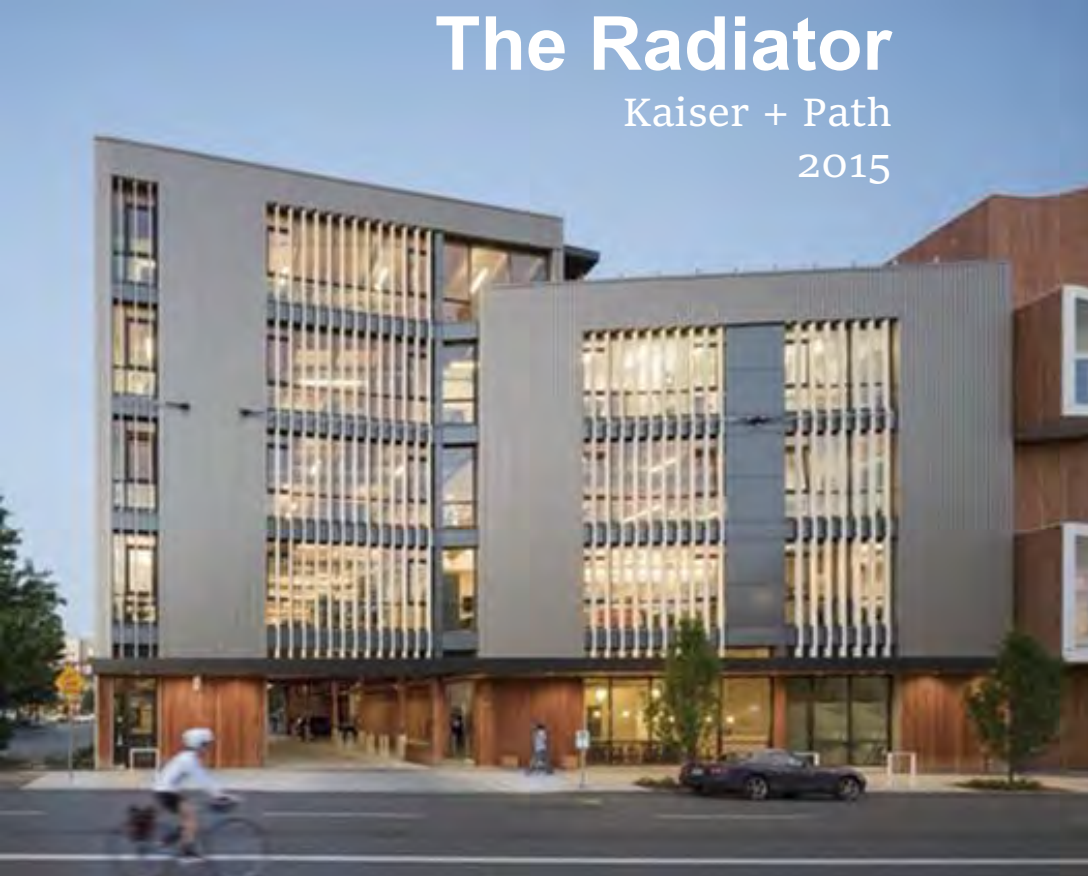
Scott Noble, AIA  
[scott@kaiserpath.com](mailto:scott@kaiserpath.com)

Kaiser + Path  
July 14, 2021



# The Radiator

Kaiser + Path  
2015

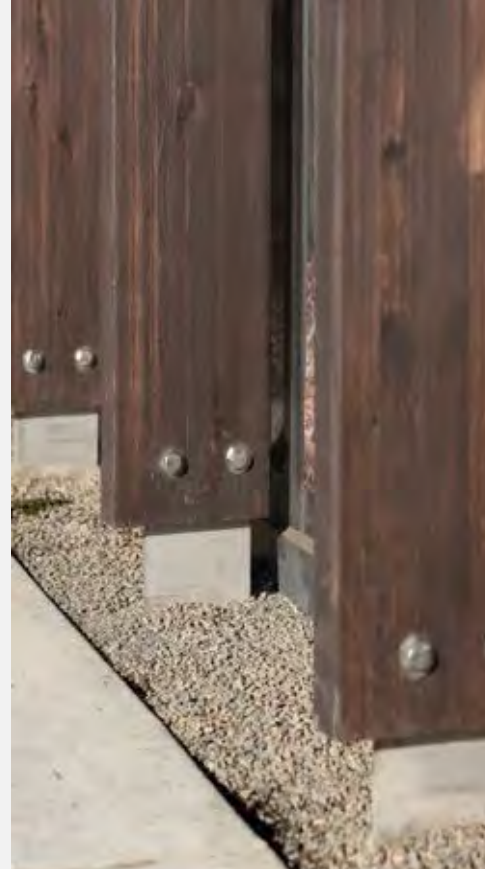




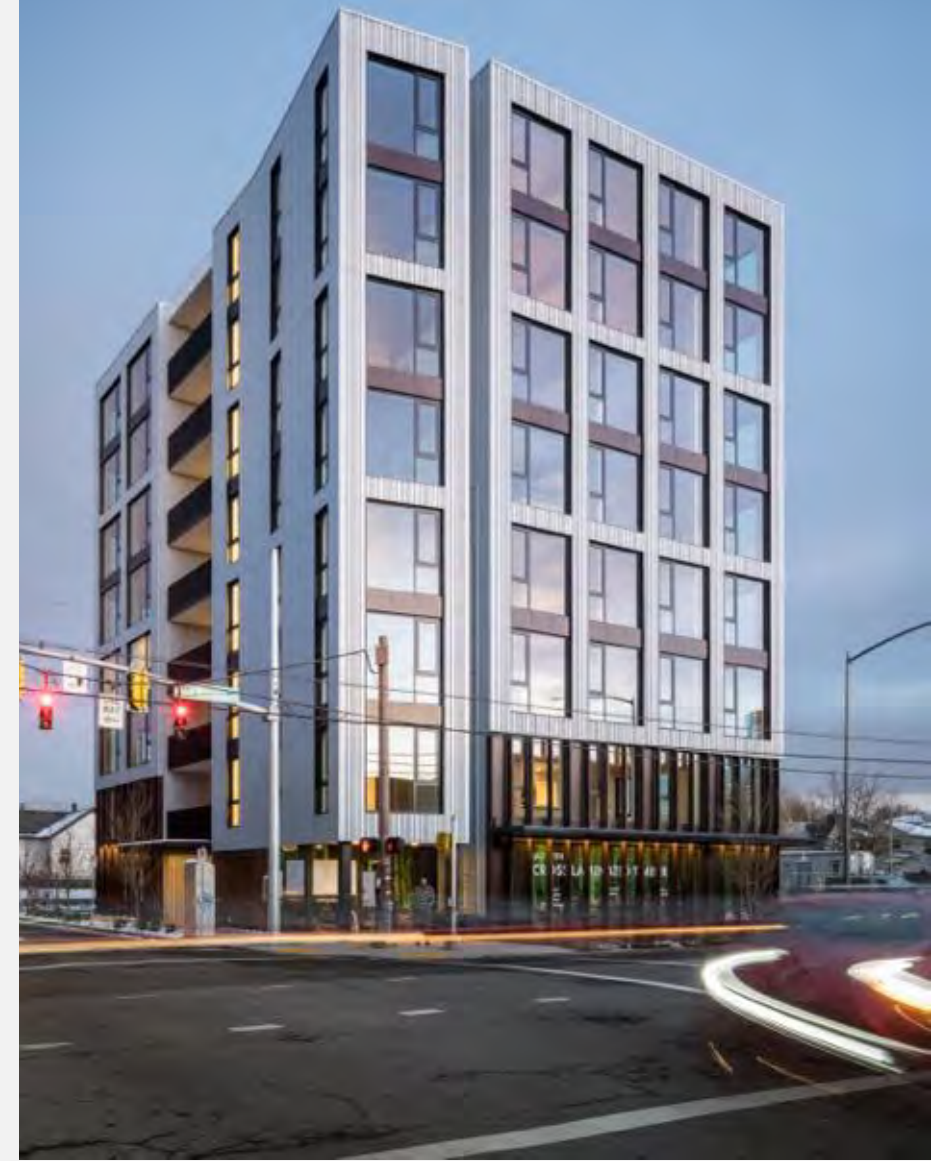
# Carbon 12

Kaiser + Path  
2018

 [buildingcarbon12.com](https://buildingcarbon12.com)



Tallest Mass Timber Structure  
in the United States.  
...as of now







# The Canyons

Kaiser + Path  
2020

## THE BIG PICTURE



CanyonsPDX

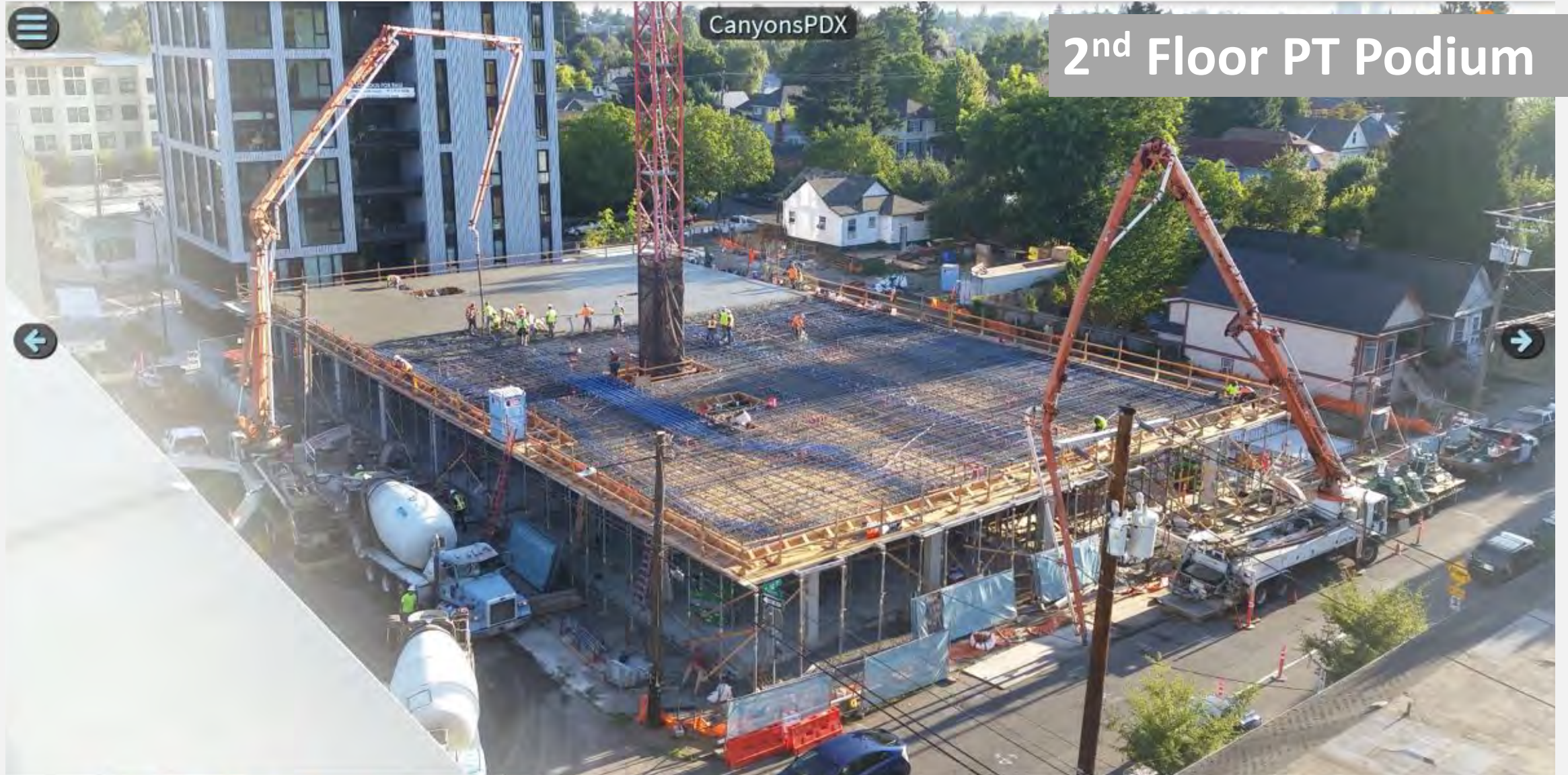
# 1 Level Below Grade

















CanyonsPDX

# First Canyons CLT Flies In





CanyonsPDX

3<sup>rd</sup> Floor CLT









CanyonsPDX

4<sup>th</sup> Floor CLT











CanyonsPDX

6th Floor CLT



CanyonsPDX

Roof CLT





CanyonsPDX

# Scaffold and Wrap





CanyonsPDX

Full Wrap





# The Unveiling





Completion





# The Canyons

## A FEW DETAILS





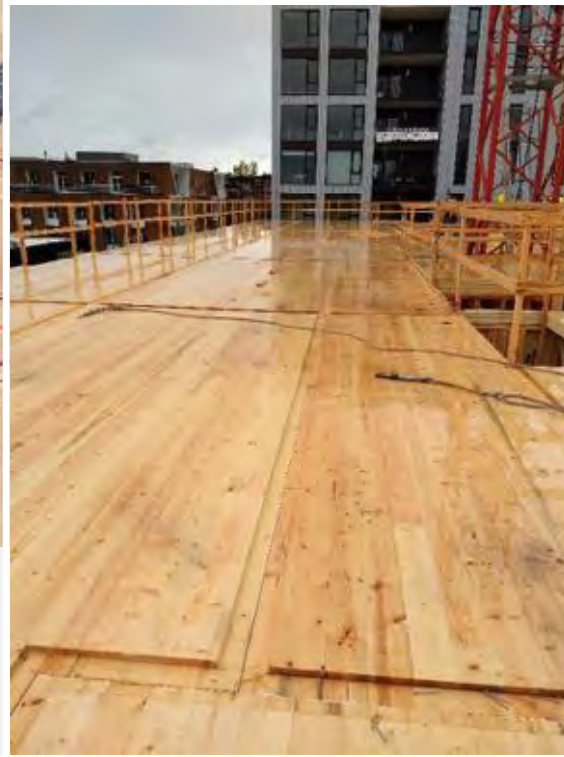
# Framing



Photo: Marcus Kauffman



# Moisture Concerns





## Prefabrication of Stud Packs





# Anchor Bolts and Full Height Hold Downs







Photo: Jeremy Bitterman



The Atrium



# Unit Finishes



Photo: Jeremy Bitterman



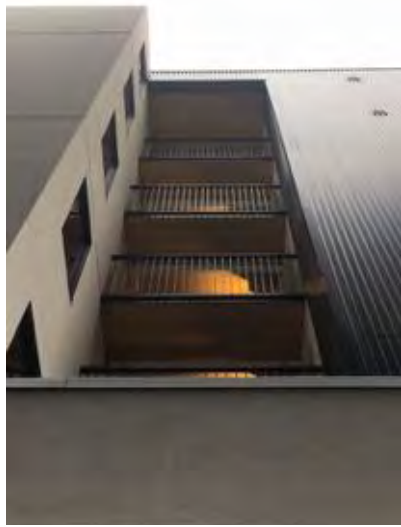


Photo: Jeremy Bitterman



# Exterior Spaces

Photo: Jeremy Bitterman





# The Canyons

## THE MONEY



Photo: Jeremy Bitterman



# **COST**

**Material**  
**Labor**  
**General Conditions**  
**Overhead**  
**Contingency**  
**Escalation**

# **VALUE**

**Construction Duration**  
**Loan Rates**  
**Leasability**  
**Leasing Rates**  
**Value at Sale**  
**Market Differentiation**



## **Building Value vs Building Cost.**

**The Canyons – CLT vs Light Framing**





# Base Design – All CLT floor

- 5 ply 139V CLT panels at 10' spans
- 5 ply 175E CLT panels at 20' spans
- Drywall soffits where required to provide horizontal MEP chases (highlighted areas)



## Building Value vs Building Cost.

### The Canyons – CLT vs Light Framing



# Partial Change to Light Framing

• Delete 139V CLT at 10' spans	save \$320,000
• Savings in Plumbing	save \$49,600
• I-Joist framing at all 10' spans	add \$223,200
• Additional soffits (frame/gwb/paint)	add \$179,200
• 3 weeks added general conditions	add \$48,800
• SUB TOTAL ADD	\$81,600
• 3 weeks added carrying costs	add \$60,000
• <u>TOTAL BUILDING COST ADD</u>	<u>\$141,600</u>

## Building Value vs Building Cost.

### The Canyons – CLT vs Light Framing





# Total Change to Light Framing

- Delete all CLT **save \$1,194,500**
- Savings in Plumbing **save \$49,600**
- I-Joist framing throughout **add \$440,500**
- Additional soffits (frame/gwb/paint) **add \$344,000**
- 5 weeks added general conditions **add \$81,000**
  
- **SUB TOTAL BUILDING COST SAVINGS \$378,600**
- 5 weeks added carrying cost **add \$100,000**
  
- **TOTAL BUILDING COST SAVINGS \$278,600**

## Building Value vs Building Cost.

### The Canyons – CLT vs Light Framing



# Total Change to Light Framing

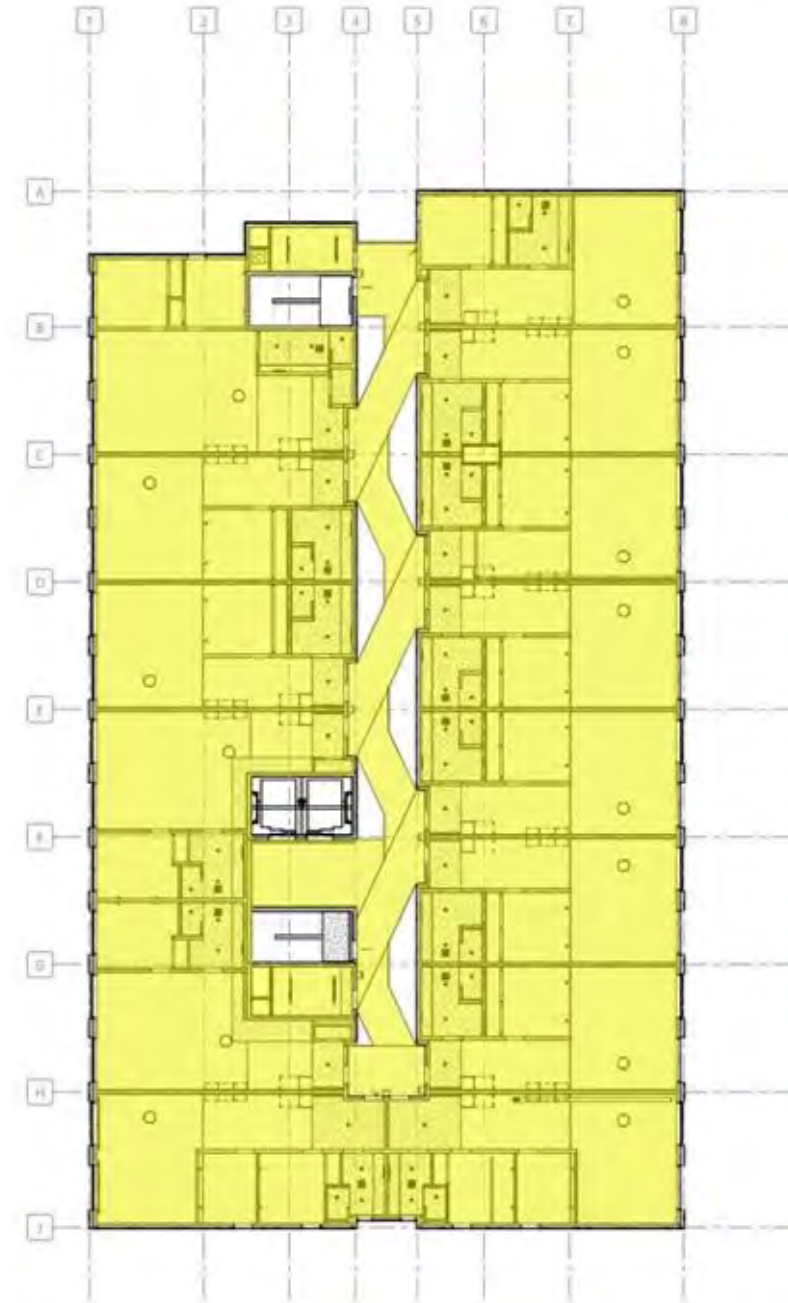
- TOTAL BUILDING COST SAVINGS **save \$278,600**

## Value Lost

- Ceiling height reduced 6" or building height decreased by 30"
- Potential to loose a floor. We are at max height limit.
- Loss of exposed wood ceilings.
- Lower lease rates
- Market differentiation

## Building Value vs Building Cost.

The Canyons – CLT vs Light Framing





# Total Change to Light Framing

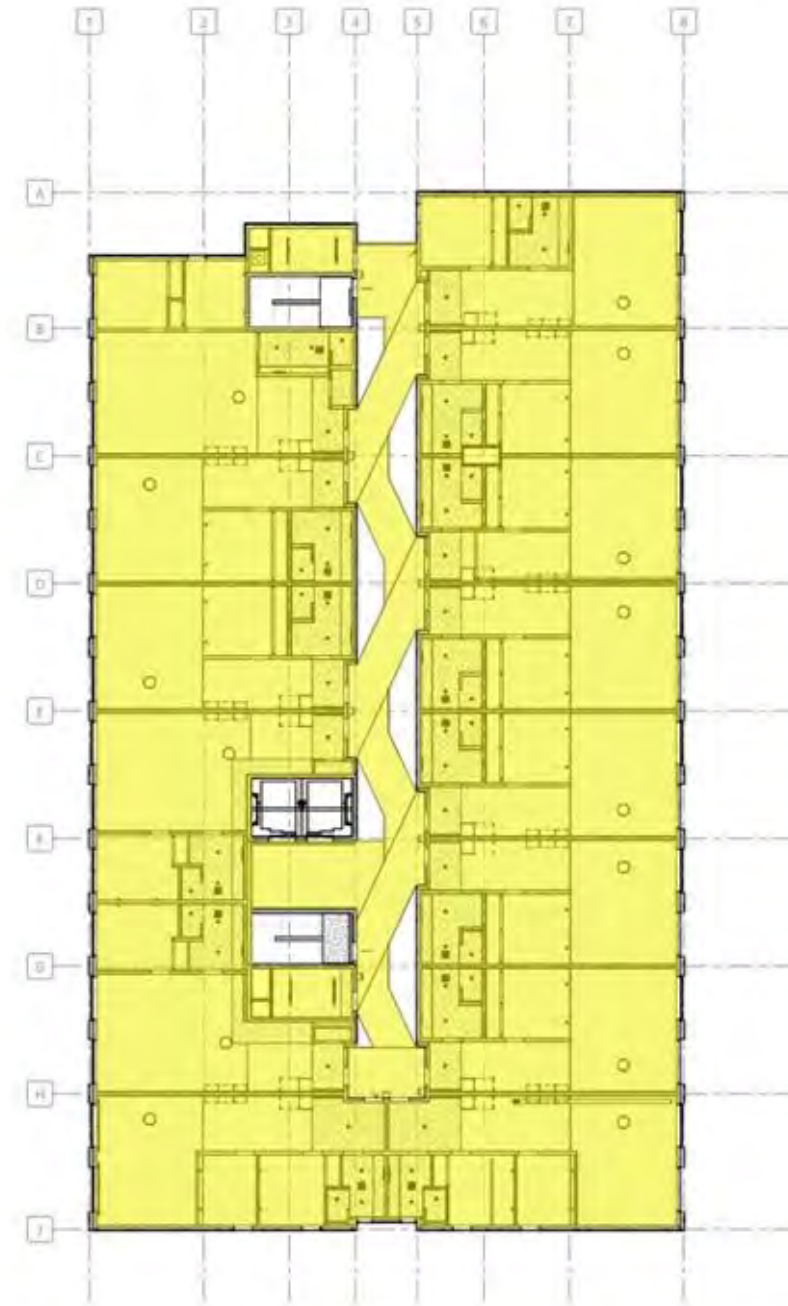
- TOTAL BUILDING COST SAVINGS **save \$278,600**

## Value Lost

- **\$0.12** / sf apartment lease reduction (3 ½%)
- **\$7,668** / monthly gross rental income reduction
- **\$92,255** / year gross rental income reduction

## Building Value vs Building Cost.

### The Canyons – CLT vs Light Framing



# Total Change to Light Framing

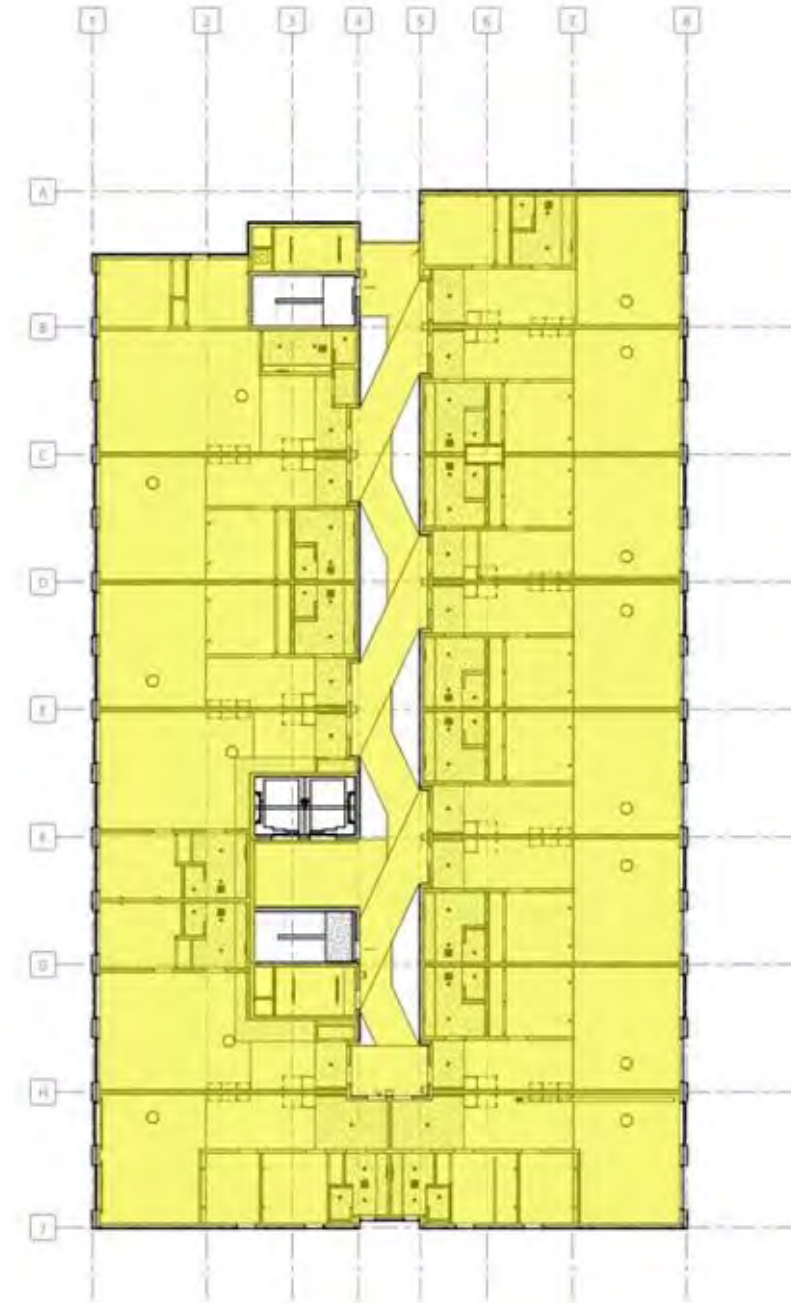
- TOTAL BUILDING COST SAVINGS save \$278,600

## Value Lost

- **\$0.12** / sf apartment lease reduction (3 ½%)
- **\$7,668** / monthly gross rental income reduction
- **\$92,225** / year gross rental income reduction
- **\$1,752,843 value loss at sale** (5.0% cap, year 0)

## Building Value vs Building Cost.

### The Canyons – CLT vs Light Framing







## Building Value vs Building Cost.

The Canyons – **CLT WINS !!**



# A Drag Race: CLT vs PT Concrete



L2 Post-Tension Concrete Slab  
Day 1

The Canyons  
Portland, OR



L4 Cross-Laminated Timber Panels & Light Frame Walls  
Day 1





# thank you

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Come Build With Us  
[www.kaiserpath.com](http://www.kaiserpath.com)

Interested in The Canyons  
[www.thecanyonspdx.com](http://www.thecanyonspdx.com)

It's Built for Speed . . .  
Watch the Concrete vs CLT Drag Race:  
[www.kaiserpath.com/why-wood](http://www.kaiserpath.com/why-wood)