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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



Course Description

As interest in and use of mass timber in the U.S. has grown, so too has interest in pushing these timber structures to greater heights. Using international examples of successful tall wood buildings as precedent, some designers have proposed tall wood projects in the states using a project-specific performance-based design approach. In order to provide a uniform set of code provisions for these tall wood buildings, the International Code Council established an ad hoc committee on tall wood buildings that proposed a set of code changes allowing up to 18 stories of mass timber construction. Those code changes were announced as approved in January 2019 and will become part of the 2021 International Building Code. Following a brief discussion of history and motivators, this presentation will introduce the new tall wood code provisions and construction types, as well as the technical research and testing that supported their adoption.

Learning Objectives

- 1. Review the global history of tall wood construction and highlight the mass timber products used in these structures.
- 2. Explore the work and conclusions of the ICC Ad Hoc Committee on Tall Wood Buildings in establishing 14 new code provisions for the 2021 IBC that address tall wood construction.
- 3. Discuss differences between the new tall wood mass timber construction types and existing construction types.
- 4. Identify the key passive fire-resistance construction requirements and active systems that enable taller wood buildings to be built safely.

Questions we'll answer:

- What is tall wood?
- How tall is tall?
- What has been done?
- What wood products are used in tall wood?
- What does the code allow now?
- How did we arrive at the proposed tall wood code changes?
- What are the new tall wood code provisions?



TALL WOOD IN NORTH AMERICA CIRCA 1906











GLOBAL TALL WOOD CIRCA 2015

7-14 STORIES

















GLOBAL TALL WOOD CIRCA 2019 18-24 STORIES

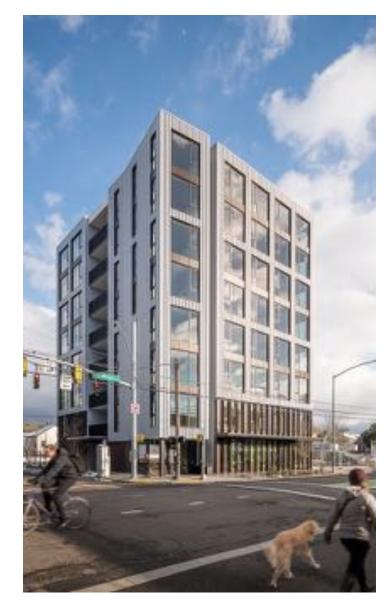


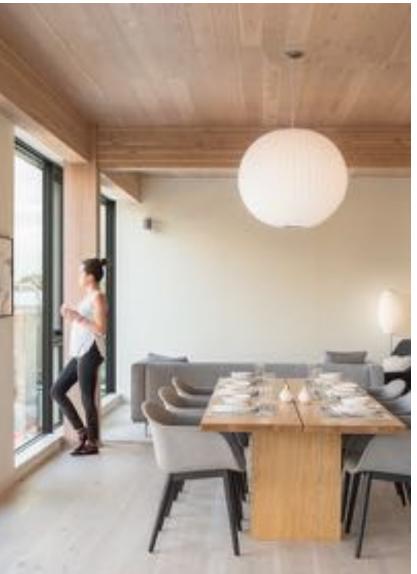




TALL WOOD IN THE US CIRCA 2019

8 STORIES







Photos: Baumberger Studio/PATH Architecture/Marcus Kauffman | Architect: PATH Architecture





HEAVY TIMBER

Federal Center South, Seattle, WA Photo: Benjamin Benschneider

MASS TIMBER

Bullitt Center, Seattle, WA Photo: John Stamets

GLULAM

CROSS-LAMINATED TIMBER (CLT)

NAIL-LAMINATED TIMBER (NLT)













DOWEL-LAMINATED TIMBER (DLT)

MASS PLYWOOD PANELS (MPP)

DECKING





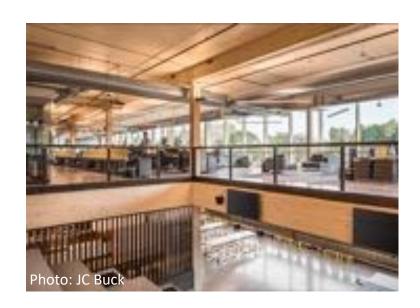








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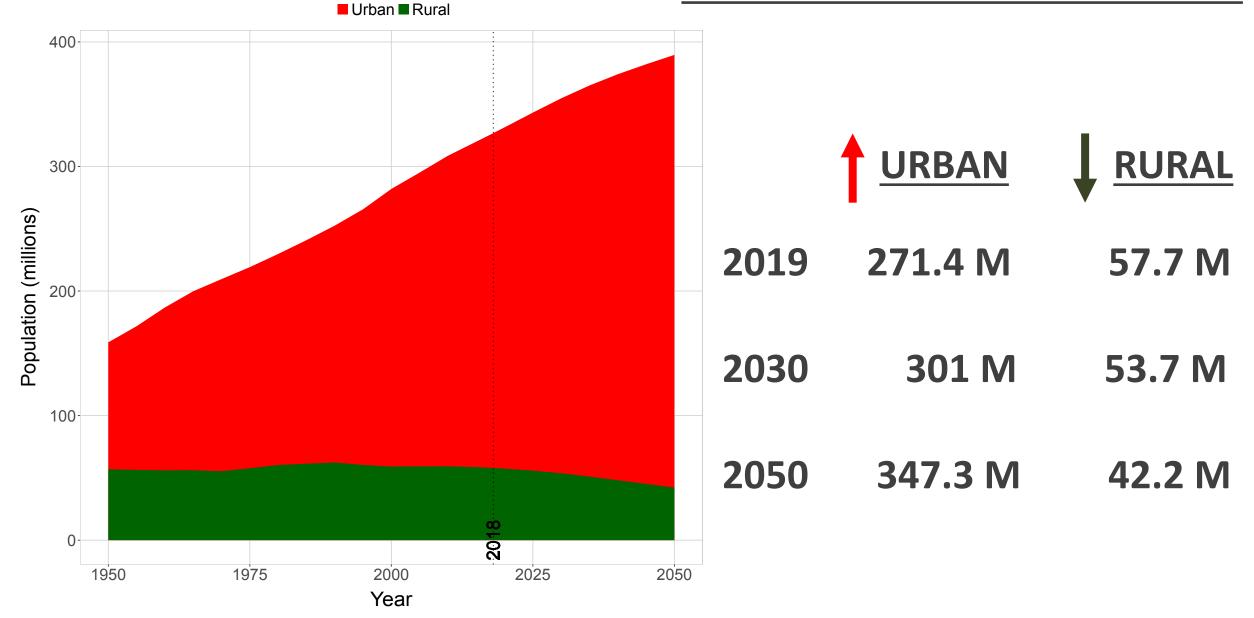


Global Population
7.6 billion now
9.8 billion by 2050
30% increase

Source: United Nations Department of Economic and Social Affairs

Urban and rural population United States of America

US URBAN POPULATION BOOM







Construction Traffic & Noise

Material Stockpiles
Labor Costs
Labor Availability
Weather Risks



Resiliency
Sustainability
Fire & Life Safety



大竹大村

ESTIMATED ENVIRONMENTAL IMPACT OF WOOD USE



Volume of wood products used: 2,233 cubic meters of CLT and Glulam



U.S. and Canadian forests grow this much wood in: 6 minutes



Carbon stored in the wood: 1,753 metric tons of CO.



Avoided greenhouse gas emissions: 679 metric tons of CO.



Total potential carbon benefit: 2,432 metric tons of CO,

THE ABOVE GHG EMISSIONS ARE EQUIVALENT



511 cars off the road for a year



Energy to operate a home for 222 years

*Estimated by the Wood Carbon Calculator for Buildings, based on research by Sathre,

and J. O'Connor, 2010, A Synthesis of Research on Wood Products and Greenhouse Gas Impacts, FPInnovations (this relates to carbon stored and avoided GHG).

*CO2 in this case study refers to CO2 equivalent

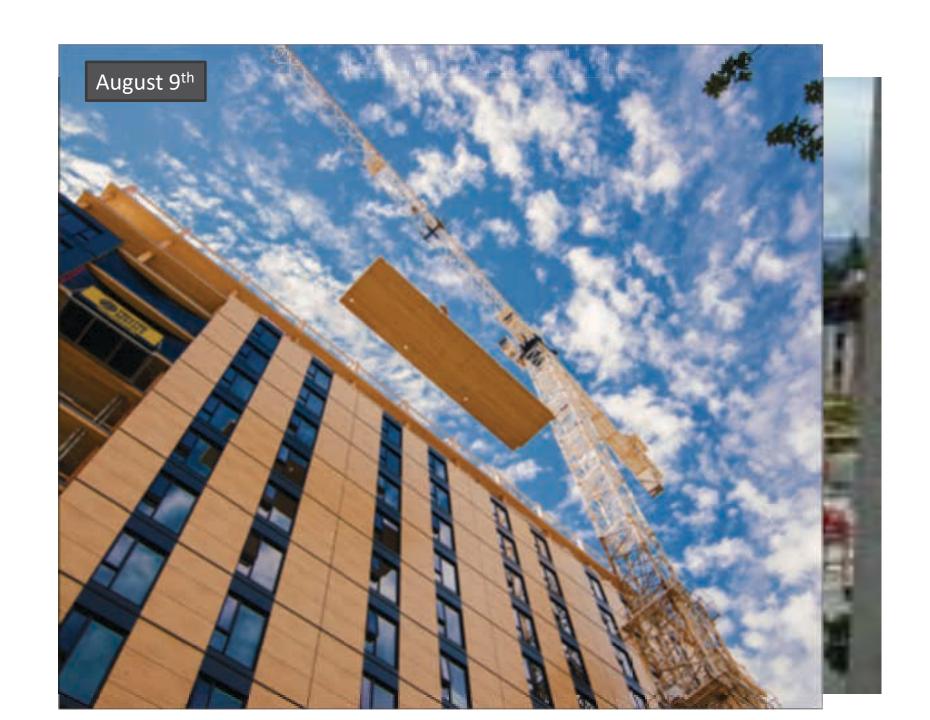
Source: Naturally:Wood9



Reduced Embodied Carbon

Brock Commons, Vancouver, BC

Photo Credit: UBC



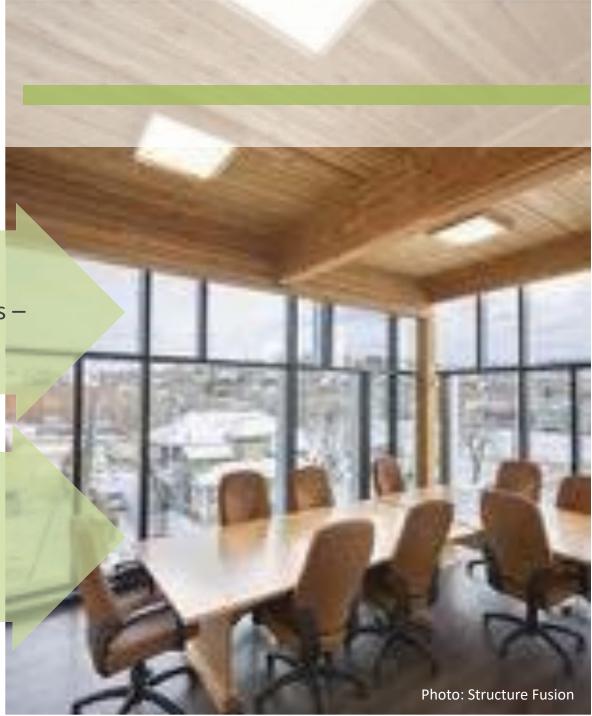
MARKET DRIVERS FOR MASS TIMBER

PRIMARY DRIVERS

- » Construction Efficiency & Speed
- » Construction site constraints –Urban Infill
- » Innovation/Aesthetic

SECONDARY DRIVERS

- » Carbon Reductions
- » Structural Performance lightweight

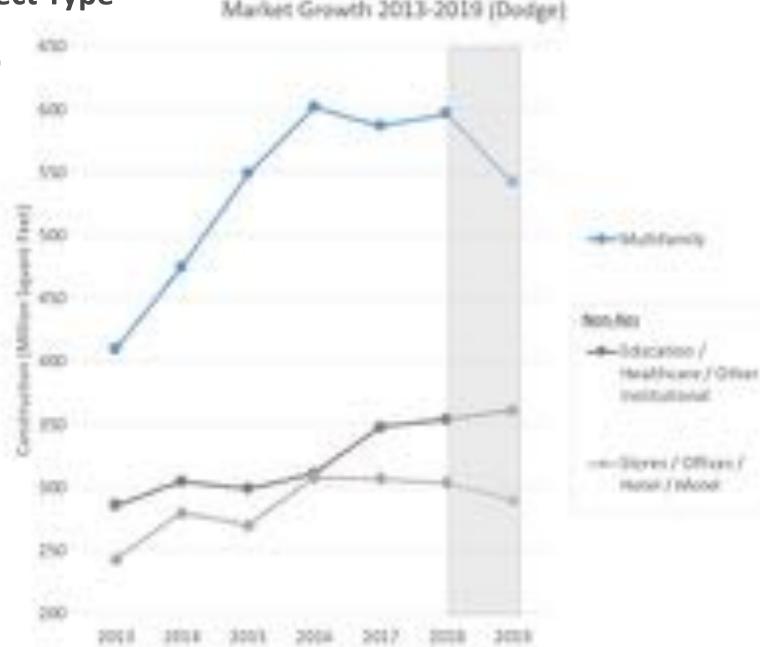


Market Opportunity by Project Type

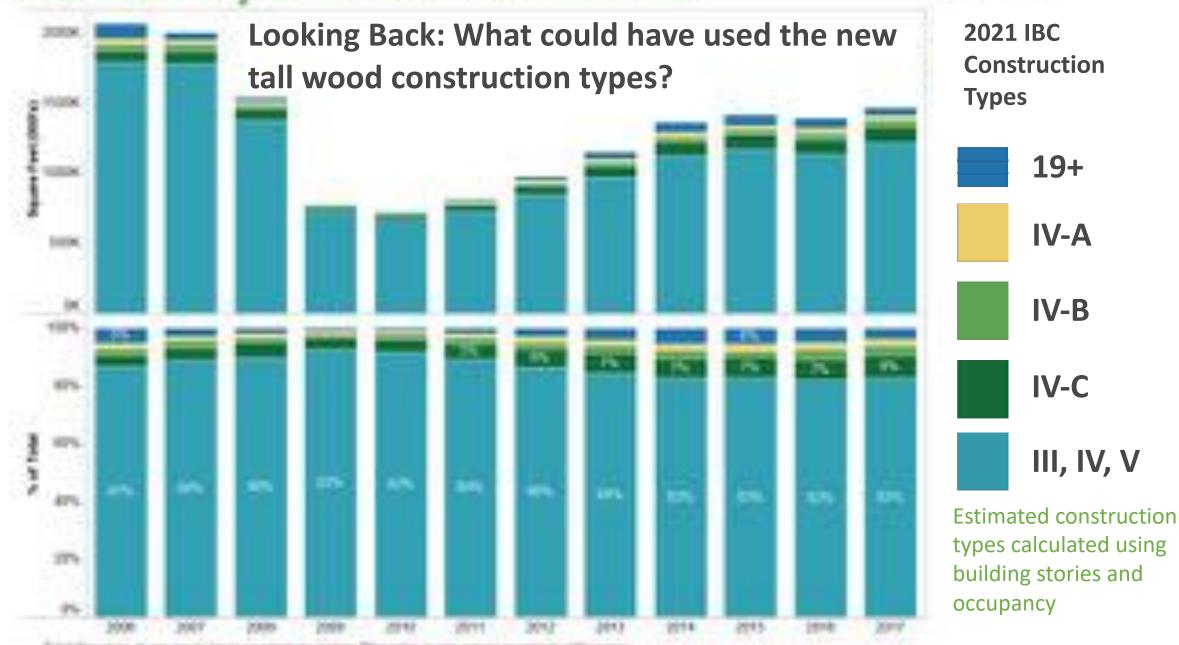
Forecast: Mass Timber "Type" Projects

All stories (not just tall wood)

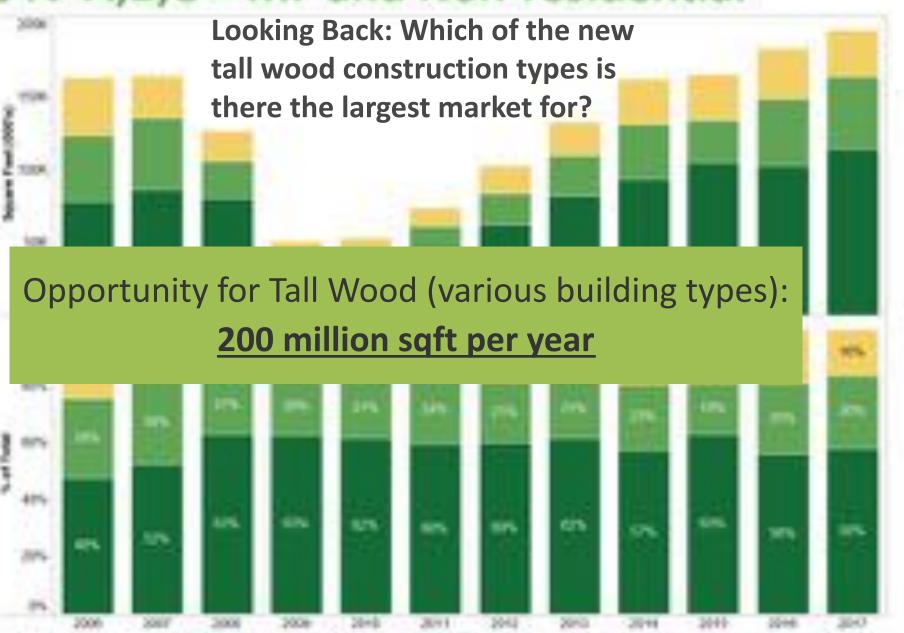
~1 Billion SF per Year



All Multifamily and Non-residential



Type IV-A,B,C - MF and Non-residential



2021 IBC Construction Types







Estimated construction types calculated using building stories and occupancy



- Current Prescriptive Code Limit 6 stories(B occupancy) or 85 feet
- » Over 6 Stories Alternate Means and Methods Request (AMMR) through performance based design
- » Based on the 1910 Heights and Areas Act









TYPE III CONSTRUCTION, RESIDENTIAL OCCUPANCY: 5 STORIES



LIGHT-FRAME WOOD MASS TIMBER





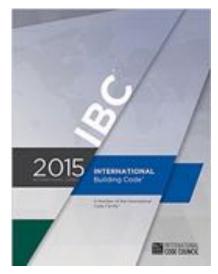
U.S. BUILDING CODE STATUS

Photo: Ema Peter



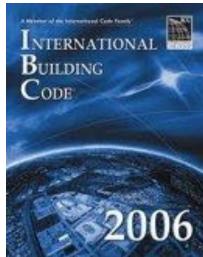
3 YEAR CODE CYCLE

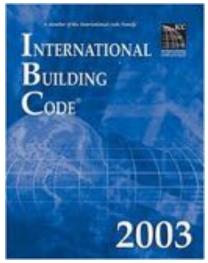


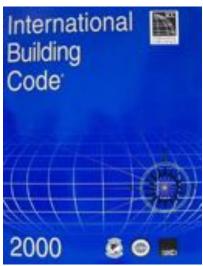










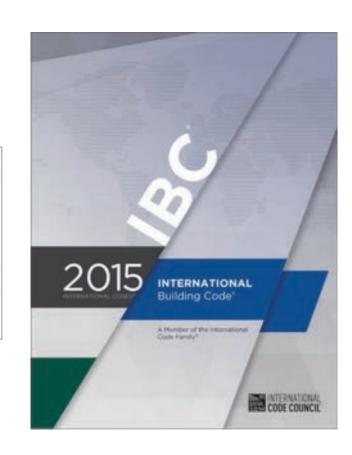


U.S. TALL WOOD DEVELOPMENT AND CHANGES

Seen as the catalyst for the mass timber revolution, CLT first recognized in US codes in the 2015 IBC

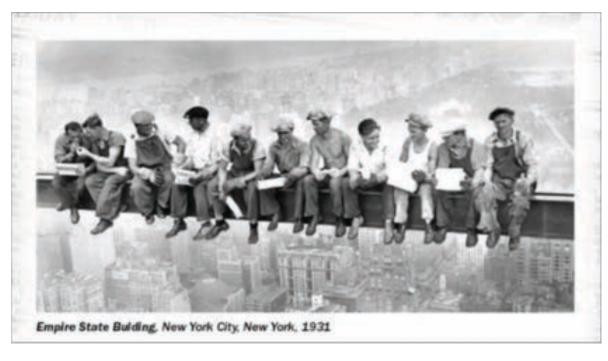
[BS] CROSS-LAMINATED TIMBER. A prefabricated engineered wood product consisting of not less than three layers of solid-sawn lumber or *structural composite lumber* where the adjacent layers are cross oriented and bonded with structural adhesive to form a solid wood element.

2303.1.4 Structural glued cross-laminated timber. Cross-laminated timbers shall be manufactured and identified in accordance with ANSI/APA PRG 320.



U.S. TALL WOOD DEVELOPMENT AND CHANGES

Interest in tall wood projects in the US was rapidly increasing. Some building officials were reluctant to approved proposed plans, primarily due to lack of code direction and precedent





U.S. TALL WOOD DEVELOPMENT AND CHANGES



In December 2015, the ICC Board established the ICC Ad Hoc Committee on Tall Wood Buildings. Objectives:

- 1. Explore the building science of tall wood buildings
- 2. Investigate the feasibility, and
- 3. Take action on developing code changes for tall wood buildings.

U.S. BUILDING CODES DEVELOPMENT AND CHANGES



Timeline:

Submission of code changes for the 2018 Group A Cycle (IBC) in January 2018 – changes for 2021 IBC

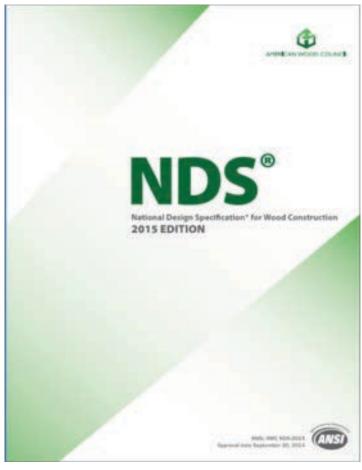
U.S. BUILDING CODES DEVELOPMENT AND CHANGES



5 Working Groups Created

- July 2016 November 2017: 5 in-person meetings, numerous conference calls
- 82 issues addressed, one primary topic was fire performance and life safety









Fire resistance of mass timber for low- to mid-rise structures well understood, codified

Taller wood buildings create new set of challenges to address:

AHC established 6 performance objectives:

- 1. No collapse under reasonable scenarios of complete burn-out of fuel without automatic sprinkler protection being considered.
- 2. Highly reliable fire suppression systems to reduce the risk of failure during reasonably expected fire scenarios. The degree of reliability should be proportional to evacuation time (height) and the risk of collapse.





AHC established 6 performance objectives:

- 3. No unusually high radiation exposure from the subject building to adjoining properties to present a risk of ignition under reasonably severe fire scenarios.
- 4. No unusual response from typical radiation exposure from adjacent properties to present a risk of ignition of the subject building under reasonably severe fire scenarios.





AHC established 6 performance objectives:

- 5. No unusual fire department access issues
- 6. Egress systems designed to protect building occupants during the design escape time, plus a factor of safety.

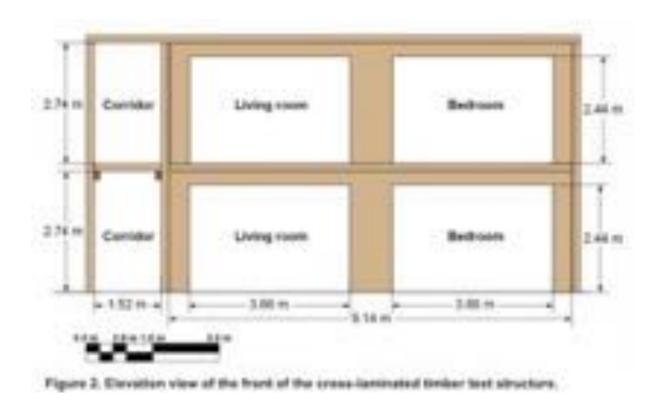






Tall Wood Ad Hoc Committee

Commissioned series of 5 full-scale tests on 2-story mass timber structure at ATF lab in MD, May-June 2017





Tall Wood Ad Hoc Committee

Tests on exposed mass timber, gypsum-covered mass timber; normal sprinkler protection, delayed sprinkler protection

Majority of flames seen are from contents, not structure





Tall Wood Ad Hoc Committee

Test	Description	Construction Type
Test 1	All mass timber surfaces protected with 2 layers of 5/8" Type X Gypsum. No Sprinklers.	IV-A
Test 2	30% of CLT ceiling area in living room and bedroom exposed. No Sprinklers.	IV-B
Test 3	Two opposing CLT walls exposed – one in bedroom and one in living room. No Sprinklers.	IV-B
Test 4	All mass timber surfaces fully exposed in bedroom and living room. Sprinklered – normal activation	IV-C
Test 5	All mass timber surfaces fully exposed in bedroom and living room. Sprinklered – 20 minute delayed activation	IV-C













Photos provided by U.S. Forest Products Laboratory, USDA

Source: AWC













Photos provided by U.S. Forest Products Laboratory, USDA

Source: AWC













Source: AWC

All mass timber surfaces fully exposed in bedroom and living room.

Sprinkler – normal activation







Source: AWC

Photos provided by U.S. Forest Products Laboratory, USDA



All mass timber surfaces fully exposed in bedroom and living room.

Sprinkler – activation delayed for 20 minutes after smoke detector activation...approximately 23-1/2 minutes from ignition





Source: AWC













Although not directly affiliated with the TWB AHC, other mass timber and tall wood testing & research was occurring, the results of which the AHC included in their final decisions





Fire Safety Challenges of Tall Wood Buildings – Phase 2: Task 5 – Experimental Study of Delamination of Cross Laminated (CLT) Timber in Fire



DEVELOPMENT OF A FIRE PERFORMANCE ASSESSMENT METHODOLOGY FOR QUALIFYING CROSS-LAMINATED TIMBER ADHESIVES



WESTERN FIRE CENTER, INC.

2204 Parrott Way, Kelso, Washington 98626 Phone: 360-423-1400 | Fax: 360-423-5003

Fire Resistance Testing of CLT Floor/Ceiling
Assemblies to Establish Contribution of
Gypsum Protection

U.S. BUILDING CODES DEVELOPMENT AND CHANGES

ICC TWB Ad Hoc Committee Group A proposals consisted of the following 14 parts

Requirements for the new Types of Construction:

- IBC Section 602.4 Type of Construction (G108-18)
- IBC Section 703.8 Performance Method for Fire Resistance from Noncombustible Protection (FS5-18)
- IBC Section 722.7 Prescriptive Fire Resistance from Noncombustible Protection (FS81-18)
- IBC Section 703.9 Sealants at Edges (FS6-18)
- IBC Section 718.2.1 Fire and Smoke Protection (FS73-18)
- IBC Section 403.3.2 High-Rise Sprinkler Water Supply (G28-18)
- IBC Section 701.6 Owners' Responsibility (F88-18)
 IFC Section 3308.4 Fire Safety During Construction (F266-18)

Allowable building size limits:

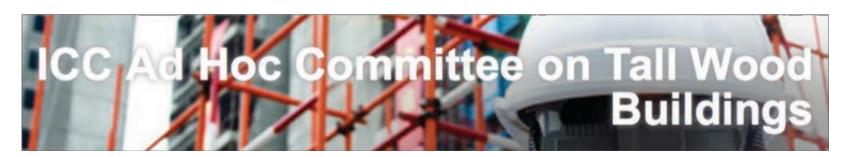
- IBC Table 504.3 Building Height (G75-18)
- IBC Table 504.4 Number of Stories (G80-18)
- IBC Table 506.2 Allowable Area (G84-18)

Housekeeping changes:

- IBC Section 3102 Special Construction (G146-18)
- IBC Appendix D Fire Districts (G152-18)
- IBC Section 508.4 and 509.4 Fire Barriers (G89-18)

U.S. BUILDING CODES DEVELOPMENT AND CHANGES





2018 TIMELINE:

Step 1: January 8 – Final Proposed Language submitted to ICC

Step 2: February 28 – Changes are posted for Public Viewing

Step 3: April 15-25 – Committee Action Public Hearing – Columbus, OH



Tall Mass Timber Building Code Changes Pass First Hurdle

The highly-anticipated International Code Council (ICC) Tall Mass Timber Building code changes passed a first hurdle in April with approval by the ICC code changes committee responsible for this part of the process. By wide margins a series of 14 proposals was each approved. The Hearings brought together code and fire officials, along with engineers, architects, builders, and other construction professionals as part of the first public step in approving code change proposals for the 2021 set of ICC codes. The proposals submitted by the ICC Ad Hoc Committee on Tall Wood Buildings (TWB), once officially approved by year-end, would allow mass timber buildings to be constructed up to 18 stories in height. AWC had a significant number of staff in attendance at the Hearings who spoke in support of the Ad Hoc Committee proposals. For more information see www.awc.org/tallmasstimber.

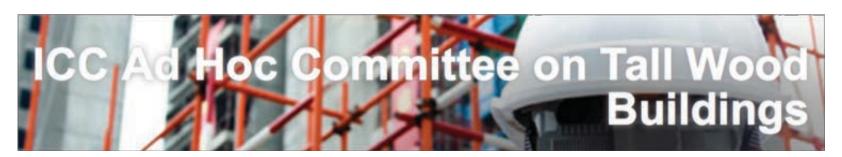
Back to Top



Credit: AWC

U.S. BUILDING CODES DEVELOPMENT AND CHANGES





2018 (& BEYOND) TIMELINE:

Step 4: May 30 – Committee Action Hearing results posted

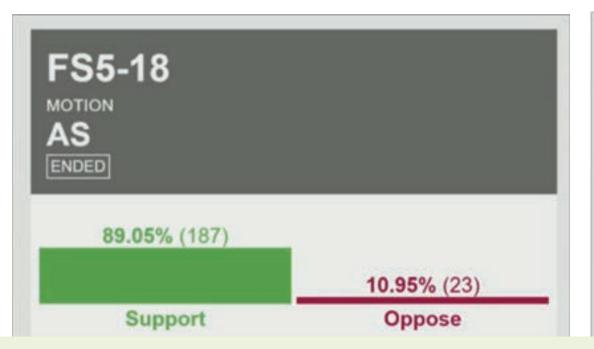
Step 5: June 1 - July 16 - Public Comments Sought on Committee Action Hearing Results

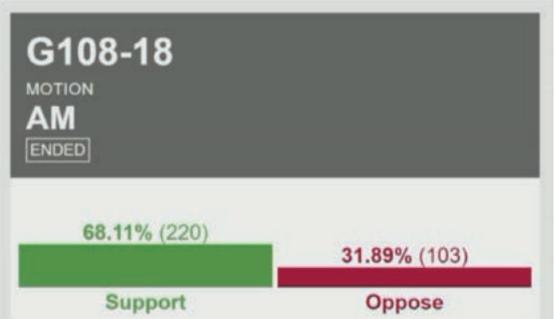
Step 6: August 31 – Public Comments Posted

Step 7: October 24-31 – Public Comment Hearing and Vote

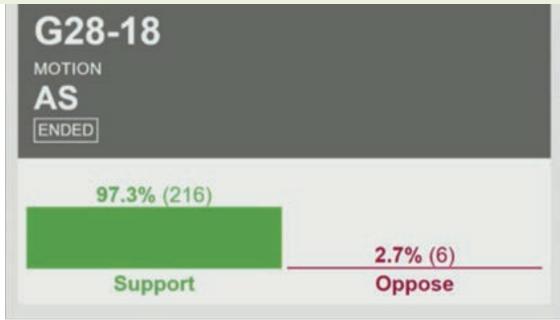
Step 8: November 19 – December 7 Final Online Vote

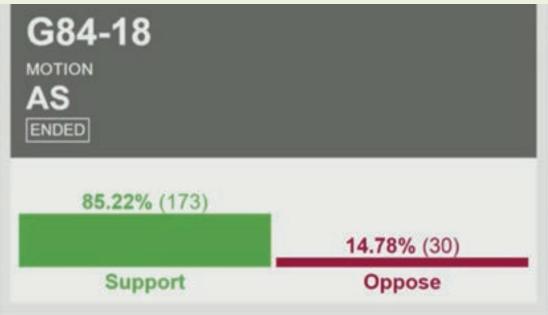
Step 9: Fall 2020 – New Edition is Published





ICC Public Comment Hearing Voting Results on Tall Wood Changes, October 2018





TALL WOOD APPROVED!

Unofficial results posted Dec 19, 2018 Final votes ratified Jan 31, 2019

AWC: Tall Mass Timber code changes get final approval

Dec 19, 2018

LEESBURG, VA. – The International Code Council (ICC) has released the unofficial voting results on code change proposals considered in 2018, including passage of the entire package of 14 tall mass timber code change proposals. The proposals create three new types of construction (Types IV-A, IV-B and IV-C), which set fire safety requirements, and allowable heights, areas and number of stories for tall mass timber buildings. Official results are expected to be announced during the first quarter of 2019. The new provisions will be included in the 2021 International Building Code (IBC).

"Mass timber has been capturing the imagination of architects and developers, and the ICC result means they can now turn sketches into reality. ICC's rigorous study, testing and voting process now

ICC Online Governmental Consensus Voting Results, Ratified January 2019

Tall Wood Code Changes as submitted by TWB Ad Hoc Committee

Code Change	Final	CAH	РСН	OGCV Results/Final Action									Required	
	Action	Results	Results		PCH	OGCV	TOTAL			PCH	OGCV	TOTAL		Majority
FS5-18	AS	AS	AS	AS	186	479	665	88.8%	D	23	61	84	11.2%	Simple Majority
FS6-18	AMPC 1	AS	AMPC 1	AMPC 1	219	479	698	91.4%	D	6	60	66	8.6%	2/3 Majority
FS73-18	AS	AS	AS	AS	214	480	694	91.2%	D	8	59	67	8.8%	Simple Majority
FS81-18	AM	AM	AM	AM	183	485	668	91.6%	D	5	56	61	8.4%	Simple Majority
F266-18	AMPC 1	AM	AMPC 1	AMPC 1	211	455	666	89.9%	D	13	62	75	10.1%	Simple Majority
G28-18	AS	AS	AS	AS	215	514	729	94.1%	D	6	40	46	5.9%	Simple Majority
G75-18	AM	AM	AM	AM	161	386	547	69.0%	D	40	206	246	31.0%	Simple Majority
G80-18	AS	AS	AS	AS	160	382	542	67.9%	D	62	194	256	32.1%	Simple Majority
G84-18	AS	AS	AS	AS	172	383	555	71.8%	D	30	188	218	28.2%	Simple Majority
G89-18	AM	AM	AM	AM	177	482	659	88.7%	D	9	75	84	11,3%	Simple Majority
G108-18	AM	AM	AM	AM	219	471	690	70.6%	D	103	184	287	29.4%	Simple Majority

% of Vote in Favor of Code Change

% of Vote Req'd for Code Change Approval

SO WHAT'S CHANGED??



Since its debut, IBC has contained 9 construction type options 5 Main Types (I, II, III, IV, V) with all but IV having sub-types A and B

TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
Α	В	A	В	Α	В	HT	Α	В

Tall Wood Construction Types

Three Main Categories:

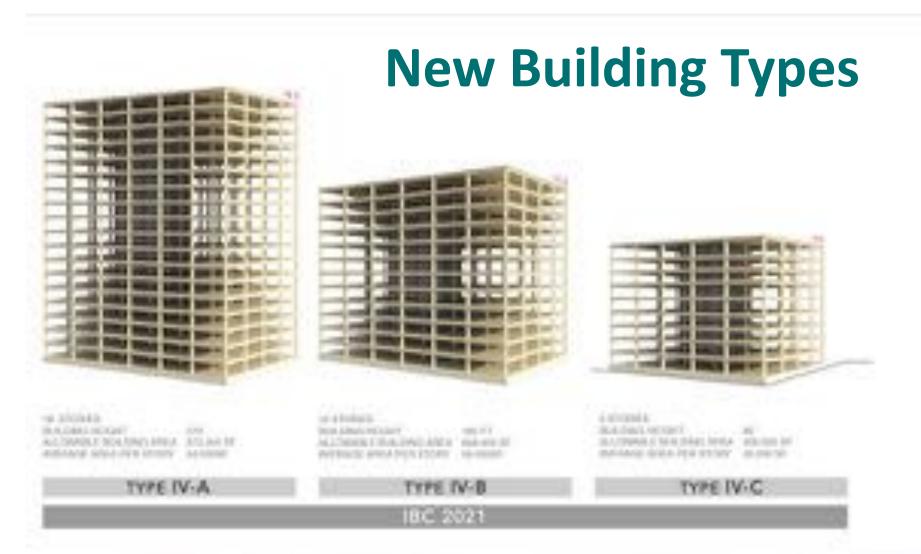
- 1. Noncombustible (Types I and II)
- 2. Light-Frame (Types III and V)
- 3. Heavy/Mass Timber (Type IV)

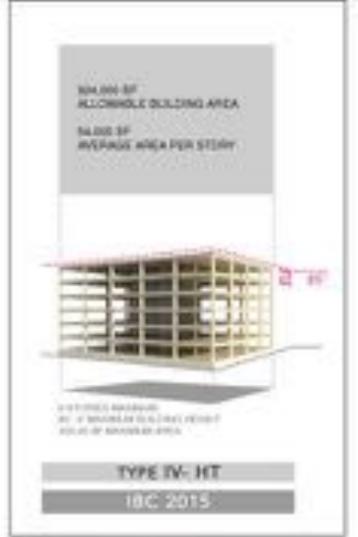
Although use of mass timber products in low- to midrise in types III and V is very common

U.S. BUILDING CODES Tall Wood Ad Hoc Committee

2021 IBC Introduces 3 new tall wood construction types:
IV-A, IV-B, IV-C
Previous type IV renamed type IV-HT

BUILDING	TYPE	1	TYPE	II	TYPE	III	TYPE	IV			TYPE	V
ELEMENT	Α	В	Α	В	Α	В	Α	В	С	НТ	Α	В





BUSINESS OCCUPANCY [GROUP B]

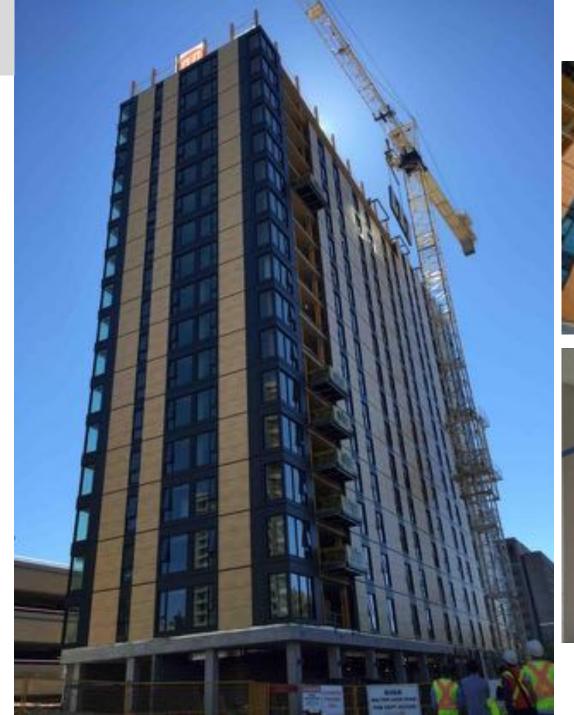
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Credit: Susan Jones, atelierjones

Type IV-A









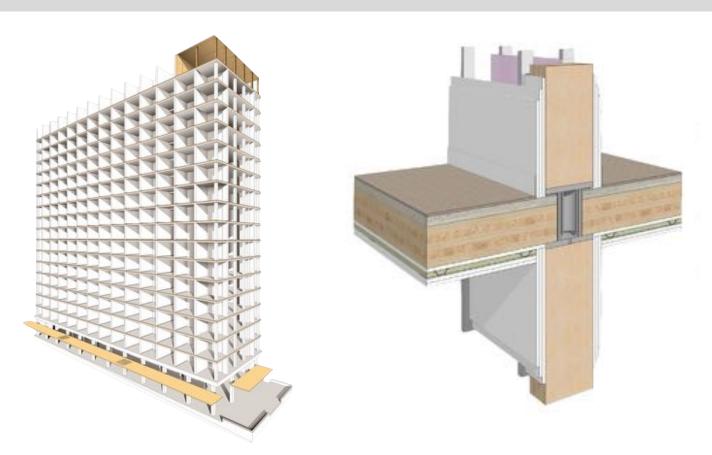


Photos: Structurlam, naturally:wood, Fast + Epp, Urban One

TYPE IV: A

Credit: Susan Jones, atelierjones

Type IV-A Protection vs. Exposed



100% NC protection on all surfaces of Mass Timber



Type IV-A Height and Area Limits

Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	18	270 ft	135,000 SF	405,000 SF
В	18	270 ft	324,000 SF	972,000 SF
M	12	270 ft	184,500 SF	553,500 SF
R-2	18	270 ft	184,500 SF	553,500 SF

Areas exclude potential frontage increase

In most cases, Type IV-A height & story allowances = 1.5 * Type I-B height & story allowances

Type IV-A area = 3 * Type IV-HT area

Type IV-B







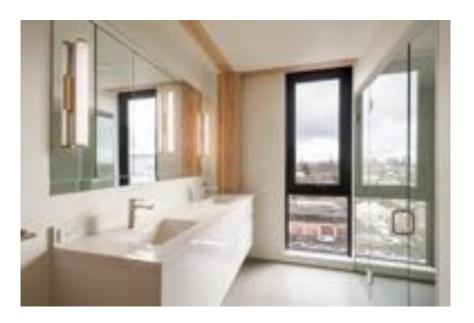




Credit: Susan Jones, atelierjones

Type IV-B Protection vs. Exposed







NC protection on all surfaces of Mass Timber except limited exposed areas

~20% of Ceiling or ~40% of Wall can be exposed, see code for requirements

Credit: Susan Jones, atelierjones

Type IV-B Height and Area Limits



Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	12	180 ft	90,000 SF	270,000 SF
В	12	180 ft	216,000 SF	648,000 SF
M	8	180 ft	123,000 SF	369,000 SF
R-2	12	180 ft	123,000 SF	369,000 SF

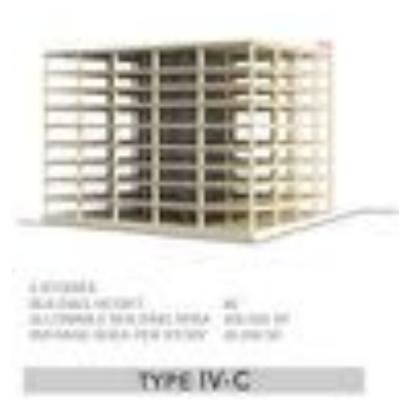
Areas exclude potential frontage increase

In most cases, Type IV-B height & story allowances = Type I-B height & story allowances

Type IV-B area = 2 * Type IV-HT area

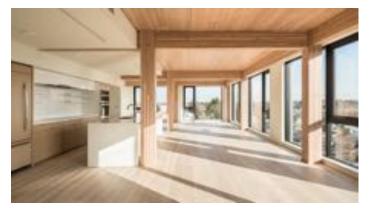
Credit: Susan Jones, atelierjones

Type IV-C







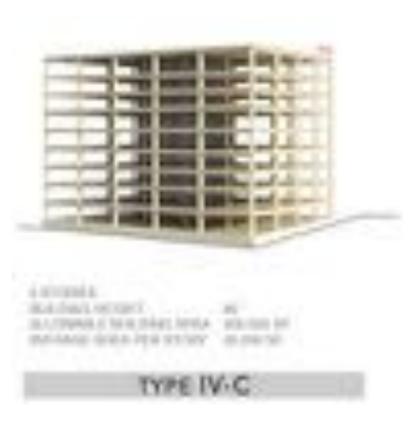






Credit: Susan Jones, atelierjones

Type IV-C Protection vs. Exposed







All Mass Timber surfaces may be exposed

Exceptions: Shafts, concealed spaces, outside face of exterior walls

Credit: Susan Jones, atelierjones

Credit: Kaiser+Path, Ema Peter

Type IV-C Height and Area Limits



Occupancy	# of Stories	Height	Area per Story	Building Area
A-2	6	85 ft	56,250 SF	168,750 SF
В	9	85 ft	135,000 SF	405,000 SF
M	6	85 ft	76,875 SF	230,625 SF
R-2	8	85 ft	76,875 SF	230,625 SF

Areas exclude potential frontage increase

In most cases, Type IV-C height allowances = Type IV-HT height allowances, but add'l stories permitted due to enhanced FRR

Type IV-C area = 1.25 * Type IV-HT area

Credit: Susan Jones, atelierjones

Tall Wood Building Size Limits

	Construction Type (All Sprinklered Values)						
	I-A	I-B	<u>IV-A</u>	<u>IV-B</u>	<u>IV-C</u>	IV-HT	III-A
Occupancies	Allowable Building Height above Grade Plane, Feet (IBC Table 504.3)						
A, B, R	Unlimited	180	<u>270</u>	<u>180</u>	<u>85</u>	85	85
	Allowable Number of Stories above Grade Plane (IBC Table 505.4)						
A-2, A-3, A- 4	Unlimited	12	<u>18</u>	<u>12</u>	<u>6</u>	4	4
В	Unlimited	12	<u>18</u>	12	9	6	6
R-2	Unlimited	12	<u>18</u>	<u>12</u>	8	5	5
	Allowable Area Factor (At) for SM, Feet ² (IBC Table 506.2)						
A-2, A-3, A- 4	Unlimited	Unlimited	135,000	90,000	56,250	45,000	42,000
В	Unlimited	Unlimited	324,000	216,000	135,000	108,000	85,500
R-2	Unlimited	Unlimited	184,500	123,000	<u>76,875</u>	61,500	72,000

Tall Wood Fire Resistance Ratings (FRR)











Primary	Frame	or Brng	Wall	FRR
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Floor Construction FRR

Roof Construction FRR

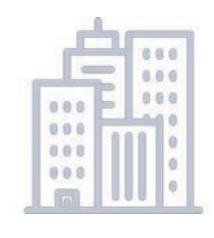
Floor Surface Protection

Roof Construction Protection

3 HR (2 HR at Roof)	2 HR (1 HR at Roof)	2 HR (1 HR at Roof)	
2 HR	2 HR	2 HR	
1.5 HR	1 HR	1 HR	
1 inch of NC protection	1 inch of NC protection	No protection req'd	
2 layers 5/8" type X gyp on inside face	2 layers 5/8" type X gyp on inside face	No protection req'd unless concealed space	

Tall Wood Materials & Protection











Exterior Walls

Structural Materials

Concealed Spaces

Gypsum Protection

Mass Timber, exterior surface protected with 1 layer 5/8" type X gyp

Mass Timber or NC

Permitted, requires NC protection on MT surfaces

All MT is protected 3 HR: 3 layers 5/8" type X gyp 2 HR or less: 2 layers 5/8" type X gyp Same as IV-A for protected MT. Limited exposed MT permitted, FRR still applies

All MT permitted may be exposed except as noted



Tall Wood Buildings in the 2021 IBC Up to 18 Stories of Mass Timber

Soot Burnarya, PAD, SE, Woodstons - Wood Products Council + Man Troowing, SE, John A. Martin E. Ansonales • Dennis Burnarya, PE, CBD, CASe, American More Council

In January 2019, the International Code Council ICCI approved a set of proposals to allow tall wood buildings as part of the 2021 International Building Code IBC). Based on these proposals, the 2021 IBC will include three new construction types —Type IV-A, IV-B, and IV-C—allowing the use of mass timber or noncombustible materials. These new types are based on the previous Heavy Timber construction type (senamed Type IV-HT) but with additional fire resistance ratings and levels of required noncombustible protection. The code will include provisions for up to 18 stories of Type IV-A construction for Business and Residential Occupancies.

Based on information first published in the Souccural Engineers Association of California (SEACIC) 2018 Conference Proceedings, this paper summarises the background to these proposals, technical research that supported their adoption, and resulting changes to the BIC and product specific standards.

Background: ICC Tall Wood Building Ad Hoc Committee

Over the past 10 years, there has been a proving interest in half-buildings constructed from mass tenter materials (Breneman 2013, Tenmers 2015). Around the world there



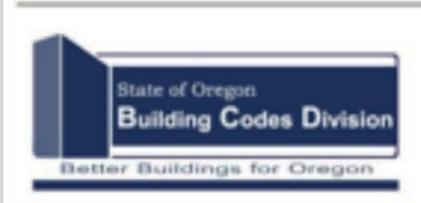
WoodWorks Tall Wood Design Resource

http://www.woodworks.org/wp-content/uploads/wood_solution_paper-TALL-WOOD.pdf

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Statewide Alternate Method No. 18-01 Tall Wood Buildings – Background

Statewide Alternate Method (SAM) Number 18-01 provides prescriptive path elements for Tall Wood Buildings of mass timber construction. This alternate path includes scientific conclusions established by the International Code Council's Ad Hoc Committee on Tall Wood Buildings that were incorporated into fourteen national proposals and utilizes concrete, steel or masonry for the vertical elements of the seismic force-resisting system.

The provisions detailed in the SAM are crafted to coincide with the 2014 Oregon Structural Specialty Code (OSSC) when selected for use.

Three new types of construction are introduced under this method, all three of which are organized under Type IV construction, typically referred to as heavy timber.

The new types of construction are:

- Type IV A
- Type IV B
- Type IV C

Washington state to allow mid and high-rise mass-timber buildings

State is first in the nation to alter building codes in support of a new generation of engineered wooden building materials with exciting properties of strength, durability and beauty. With mass timber, architects and builders acquire a new material to create with and rural areas gain the prospect of new high-skilled, high-paid jobs.

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Dec 05, 2018, 10:07 ET

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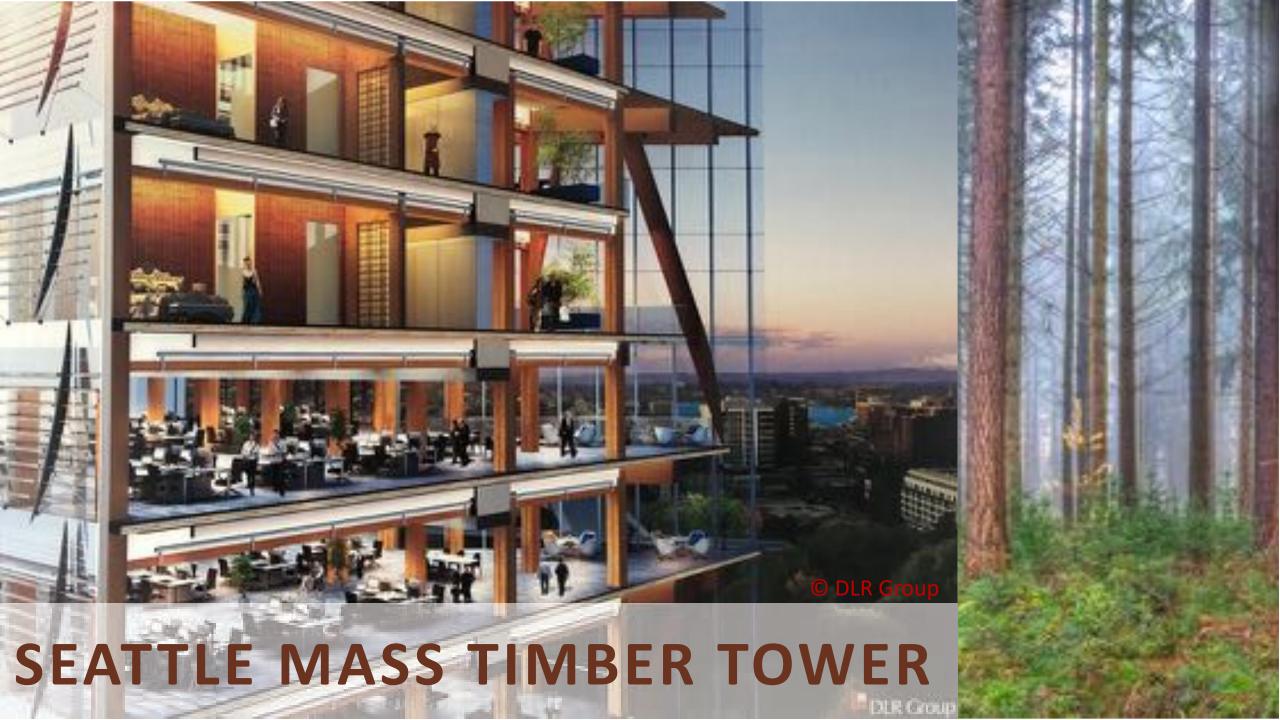








SEATTLE, Dec. 5, 2018 /PRNewswire/ -- The Washington State Building Code Council (SBCC) has approved code changes that will allow for the structural use of mass timber in buildings as tall as 18 stories. This makes Washington the first state in the nation to allow tall mass timber buildings into its building code, without pursuing an alternate method.



SEATTLE MASS TIMBER TOWER

© DLR Group

- •12 Stories
- •135,000 SF
- Type IV-B Construction 2 HR FRR (1 HR at Roof)
- 14 ft Floor to Floor
- 12.5 ft x 42 ft Structural Grid
- Retail on 1st level; 5 floors of office; 192-key hotel



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