



## Designing a wood building? Ask us anything.

#### FREE PROJECT SUPPORT / EDUCATION / RESOURCES

Nationwide support for the code-compliant design, engineering and construction of non-residential and multi-family wood buildings.

- Allowable Heights/Areas
- Construction Types
- · Structural Detailing
- Wood-Framed & Hybrid Systems
- Fire/Acoustic Assemblies

- · Lateral System Design
- Alternate Means of Compliance
- Energy-Efficient Detailing
- Building Systems & Technologies



#### Design Professionals:

#### **One-on-One Support & Assistance**

#### PROJECT SUPPORT FIELD DIVISION



## Questions? Ask me anything.





chelsea.drenick@woodworks.org

**WOODWORKS** 













2022 Board Partners -











2022 Market Development Partners \_









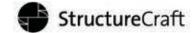














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#### **Current State of Mass Timber Projects**

As of June 2021, in the US, **1,169** multi-family, commercial, or institutional projects have been constructed with, or are in design with, mass timber.



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Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



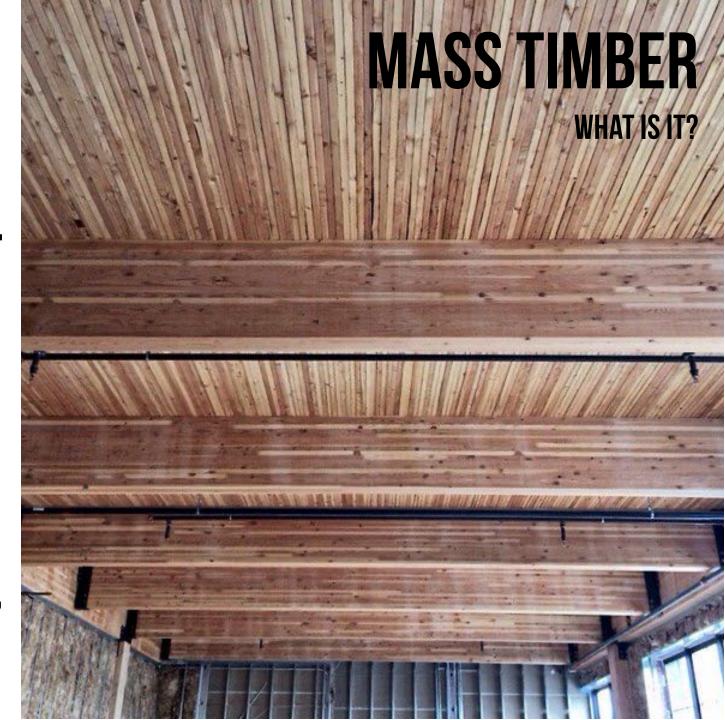
### **Course Description**

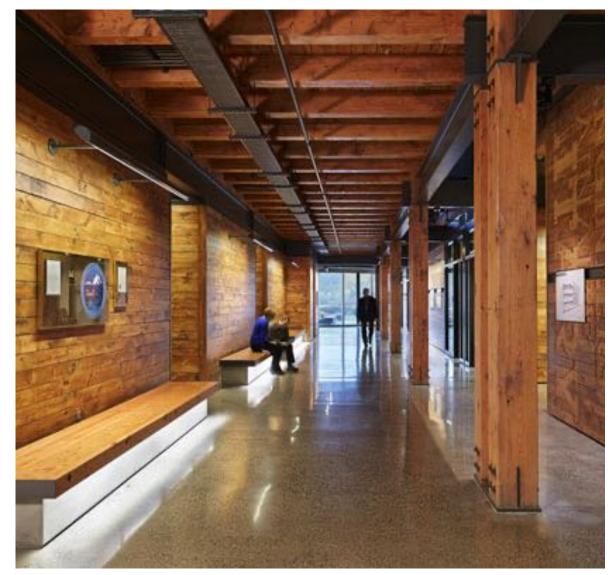
Mass timber construction has experienced tremendous growth in the US over the past decade, and California is no exception. Now with expanded code provisions for mass timber buildings in the July 2021 California Building Code (CBC) updates, the construction of tall mass timber structures up to 18 stories is possible. These provisions are based on three new construction types introduced in the 2021 International Building Code—Types IV-A, IV-B and IV-C—with CBC amendments. This by-invitation educational event, intended for building officials and plan reviewers who are assessing specific projects as well as building designers working on mass timber designs, will address practical details related to implementing the provisions in California. Following a review of mass timber's fire performance, the State Fire Marshall's office will describe the process undertaken to adopt the new provisions, and why the California Building Standards Commission unanimously approved them. An interactive discussion on project approvals, plan reviews, and building official interactions on mass timber buildings will lend key insights into what those having jurisdictional authority can look for on project submittals, and what those submitting project drawings can expect for review and feedback. Building officials and designers can expect to take away the knowledge they need to assess and pursue mass timber projects.

## Learning Objectives

- 1. Review the mass timber and tall mass timber code provisions in the International Building Code and California Building Code and understand their application to office, commercial, and multi-family projects.
- 2. Highlight the extensive testing that led to the creation of three new tall mass timber construction types, and describe the roles of these tests in evaluating the fire performance and safety of mass timber in high-rise structures.
- 3. Discuss the fire-resistance design of exposed mass timber elements and assemblies, noting applicability and code compliance for topics such as construction types, connections, and firestopping details.
- 4. Introduce key lessons learned and common questions related to plan review and site inspections of mass timber projects.

MASS TIMBER IS A **CATEGORY OF FRAMING** STYLES OFTEN USING SMALL **WOOD MEMBERS FORMED INTO LARGE PANELIZED SOLID WOOD CONSTRUCTION** INCLUDING CLT, NLT OR GLULAM PANELS FOR FLOOR, **ROOF AND WALL FRAMING** 







## **HEAVY TIMBER**

Federal Center South, Seattle, WA Photo: Benjamin Benschneider

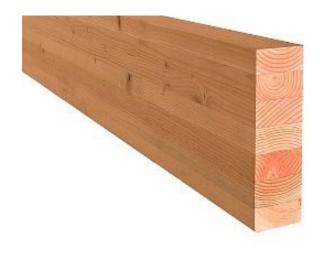
## **MASS TIMBER**

**Bullitt Center, Seattle, WA Photo: John Stamets** 

Glue Laminated Timber (Glulam)
Beams & columns



Cross-Laminated Timber (CLT)
SCL laminations













Dowel-Laminated Timber (DLT)



Photo: StructureCraft



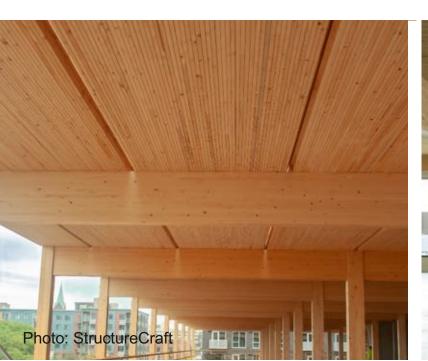


Photo: Think Wood

## Glue-Laminated Timber (GLT) Plank orientation



Photo: StructureCraft







#### Mass Timber Building Options



**Post and Beam** 

**Flat Plate** 

Honeycomb

#### Mass Timber Building Options

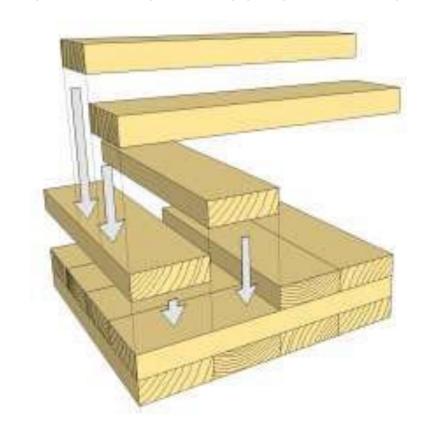


**Hybrid: Light-frame** 

**Hybrid: Steel framing** 

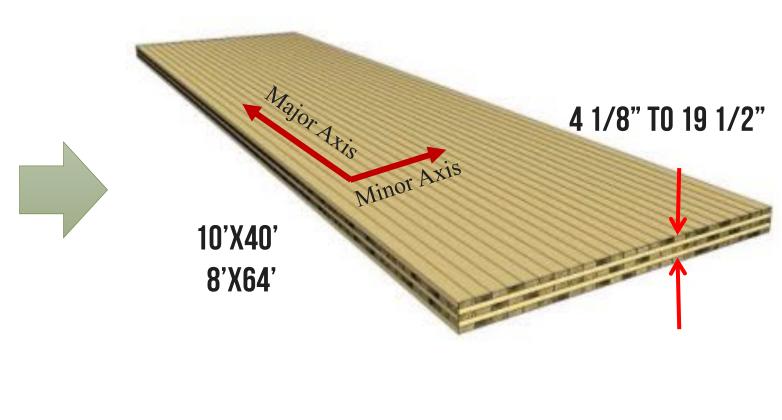


# WHAT IS CLT? SOLID WOOD PANEL 3 LAYERS MIN. OF SOLID SAWN LAMS 90 DEG. CROSS-LAMS SIMILAR TO PLYWOOD SHEATHING





**CROSS-LAMINATED TIMBER (CLT)** 





## MASS TIMBER PRODUCTS

**CLT PANEL FABRICATION** 

**CROSS-LAMINATED TIMBER (CLT)** 



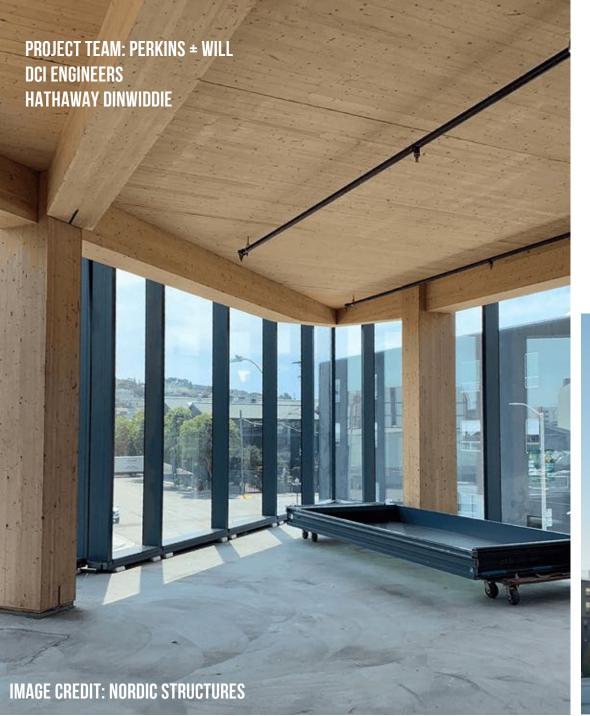


## MASS TIMBER PRODUCTS

**CROSS-LAMINATED TIMBER (CLT)** 

#### **CLT PREFABRICATION**

- FINISHED PANELS ARE PLANED, SANDED, CUT TO SIZE. THEN OPENINGS ARE CUT WITH PRECISE CNC ROUTERS.
- THIRD PARTY INSPECTION AT FACTORY
- CUSTOM ENGINEERED FOR MATERIAL EFFICIENCY
- CUSTOM DESIGNED FOR PROJECT
- EACH PANEL NUMBERED, DELIVERED & INSTALLED IN PREDETERMINED SEQUENCE



## ONE DE HARO

SAN FRANCISCO, CA

4 STORY OFFICE BUILDING, 130,000 SF SIGNIFICANT SAVINGS ON FOUNDATION COSTS WITH MASS TIMBER





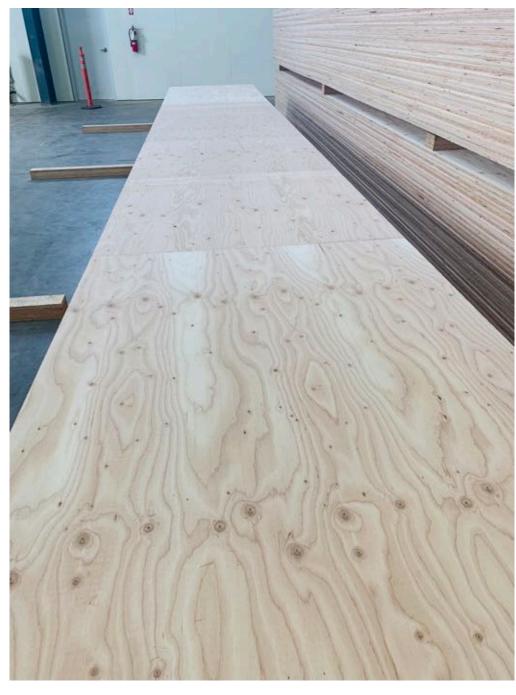




## MASS TIMBER PRODUCTS

**CROSS-LAMINATED TIMBER WITH SCL LAMINATIONS** 

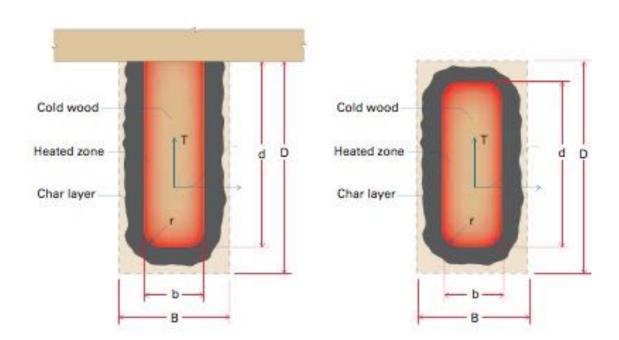






## **Mass Timber Fire Design**

Mass Timber's Fire-Resistive Performance is Well-Tested, Documented and Recognized via Code Acceptance



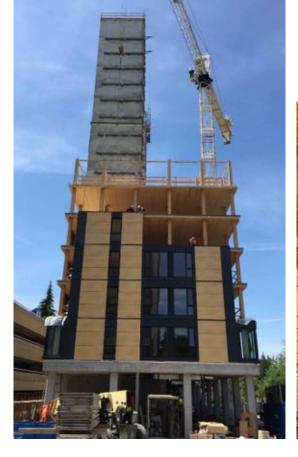
Source: AWC's TR 10

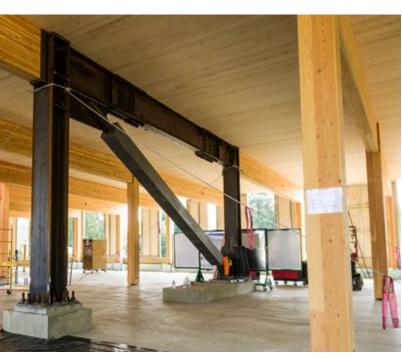
Table 16.2.1A Char Depth and Effective Char Depth (for  $\beta_n = 1.5$  in./hr.)

Required Fire Resistance (hr.)	Char Depth, a <sub>char</sub> (in.)	Effective Char Depth, a <sub>eff</sub> (in.)
1-Hour	1.5	1.8
1½-Hour	2.1	2.5
2-Hour	2.6	3.2

Source: AWC's NDS





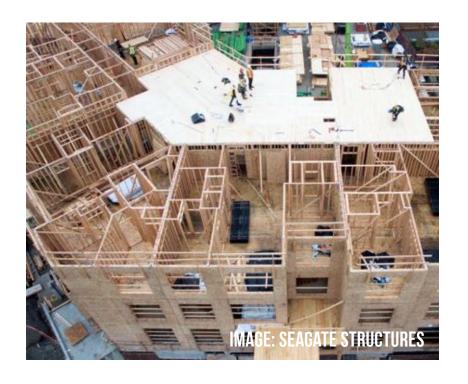


#### **STEEL OR CONCRETE SEISMIC SYSTEM:**

- COMMONLY USED WITH GLAZING/CURTAIN WALLS
- MAY USE RIGID OR SEMI-RIGID (IF USED WITH FRAMES AT EXTERIOR) ANALYSIS

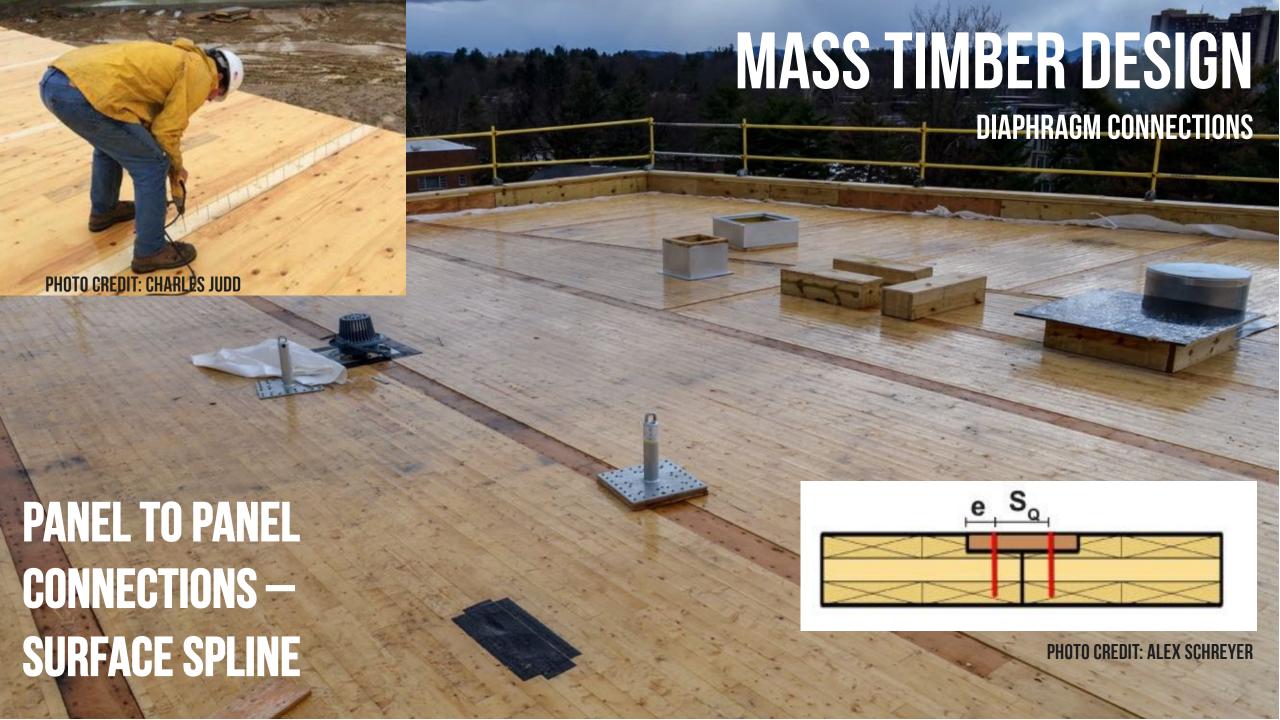
## MASS TIMBER DESIGN

**LATERAL FRAMING SYSTEMS** 



#### **LIGHT FRAME SHEARWALLS:**

- TYPICAL FOR 1-5 STORIES
- TYPICALLY ASSUME FLEXIBLE DIAPHRAGM
- NEED AMPLE WALL AT PERIMETER



## MASS TIMBER DESIGN

#### **CONNECTIONS**



PHOTO CREDIT: STRUCTURECRAFT BUILDERS



PHOTO: STRUCTURLAM



PHOTO CREDIT: ALEX SCHREYER

#### **Mass Timber Acoustics**

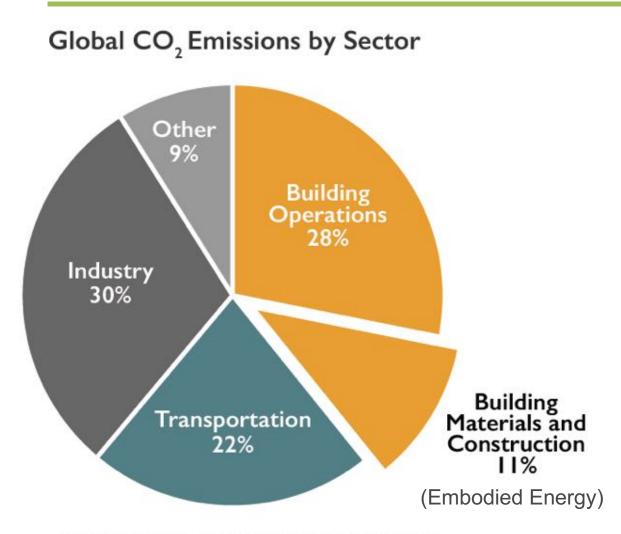
## Common mass timber floor assembly:

- Finish floor (if applicable)
- Underlayment (if finish floor)
- 1.5" to 4" thick concrete/gypcrete topping
- Acoustical mat
- WSP (if applicable)
- Mass timber floor panels





#### New Buildings & Greenhouse Gases

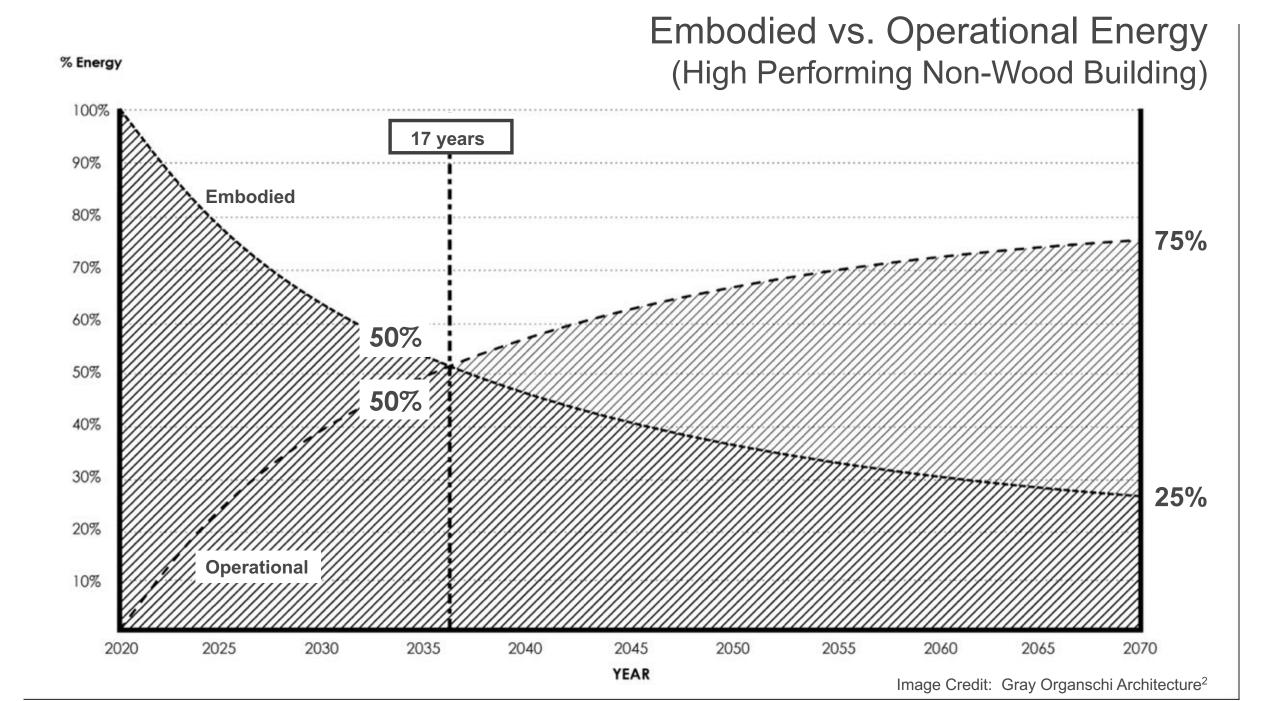


Buildings generate nearly 40% of annual global greenhouse gas emissions (building operations + embodied energy)

Embodied Energy (11%): Concrete, iron + steel produce approximately 9% of this (Architecture 2030)

Source: © 2018 2030, Inc. / Architecture 2030. All Rights Reserved. Data Sources: UN Environment Global Status Report 2017; EIA International Energy Outlook 2017

Image: Architecture 2030



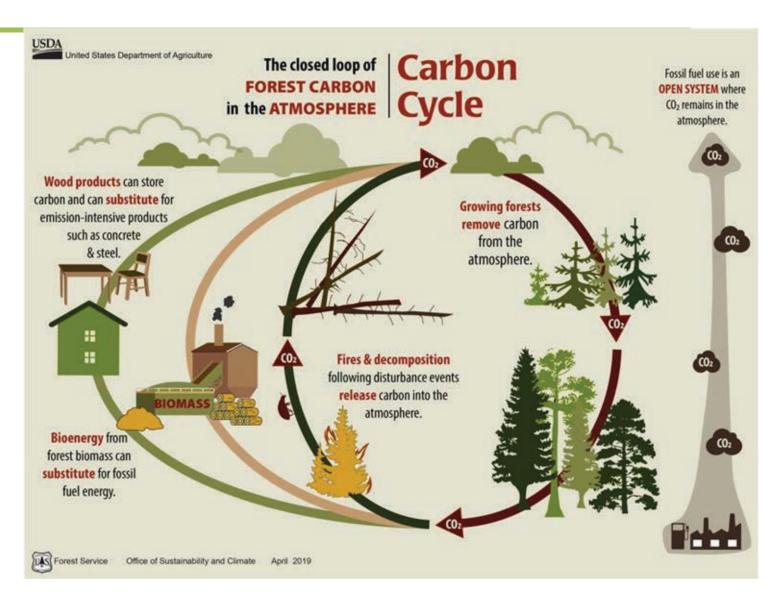
Carbon Storage Wood ≈ 50% Carbon (dry weight)





#### **Carbon Benefits of Wood**

- Less energy intensive to manufacture than steel or concrete
- Less fossil fuel consumed during manufacture
- Avoid process emissions
- Carbon storage in forests and promote forest health
- Extended carbon storage in products



### Biophilia - Structural Warmth is a Value-Add



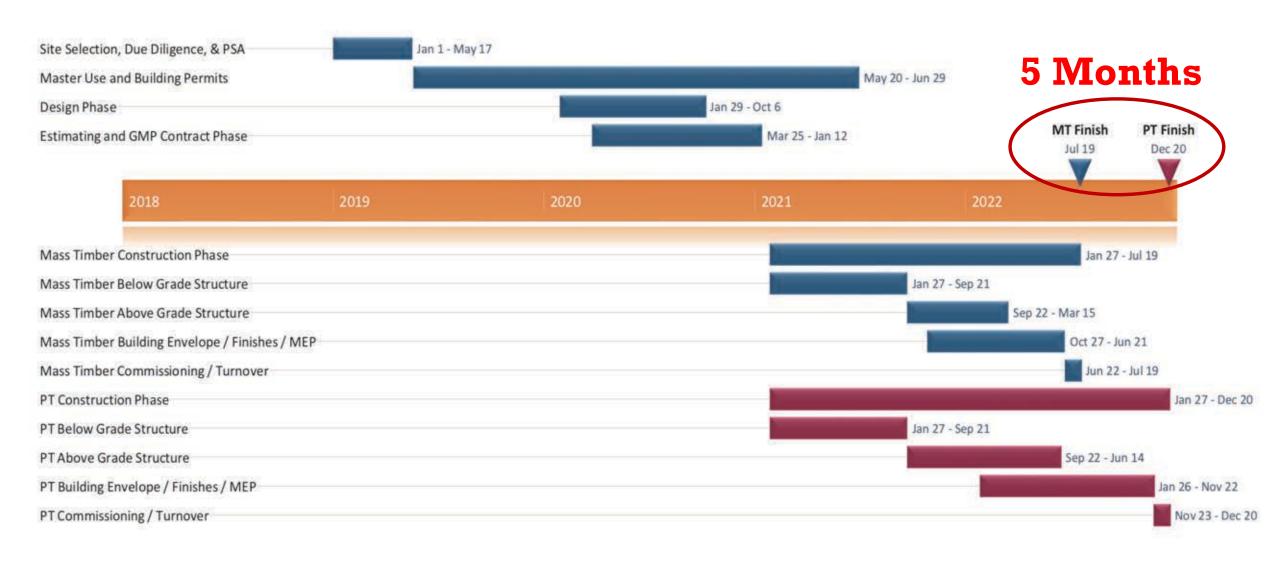


## Construction Impacts: Labor Availability





#### Construction Impacts: Schedule



Seattle Mass Timber Tower Study, Source: DLR Group | Fast + Epp | Swinerton Builders

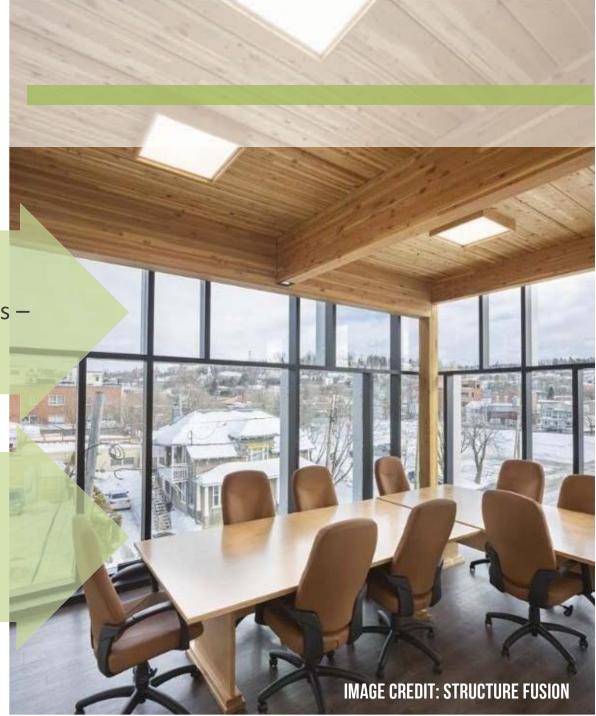
#### MARKET DRIVERS FOR MASS TIMBER

# PRIMARY DRIVERS

- » Construction Efficiency & Speed
- » Construction site constraints –Urban Infill
- » Innovation/Aesthetic

#### SECONDARY DRIVERS

- » Carbon Reductions
- » Structural Performance lightweight



# MASS TIMBER PRODUCTS

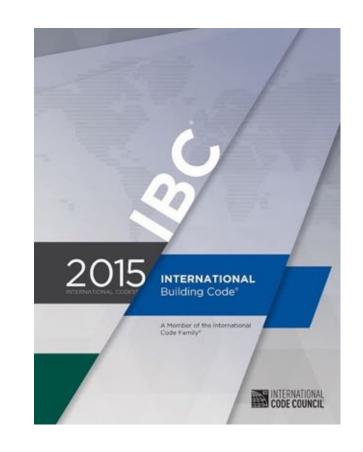
**CROSS-LAMINATED TIMBER (CLT)** 

#### IN 2018 IBC, CLT IS NOW DEFINED IN CHAPTER 2 DEFINITIONS:

[BS] CROSS-LAMINATED TIMBER. A prefabricated engineered wood product consisting of not less than three layers of solid-sawn lumber or *structural composite lumber* where the adjacent layers are cross oriented and bonded with structural adhesive to form a solid wood element.

#### **AND IS REFERENCED IN CHAPTER 23:**

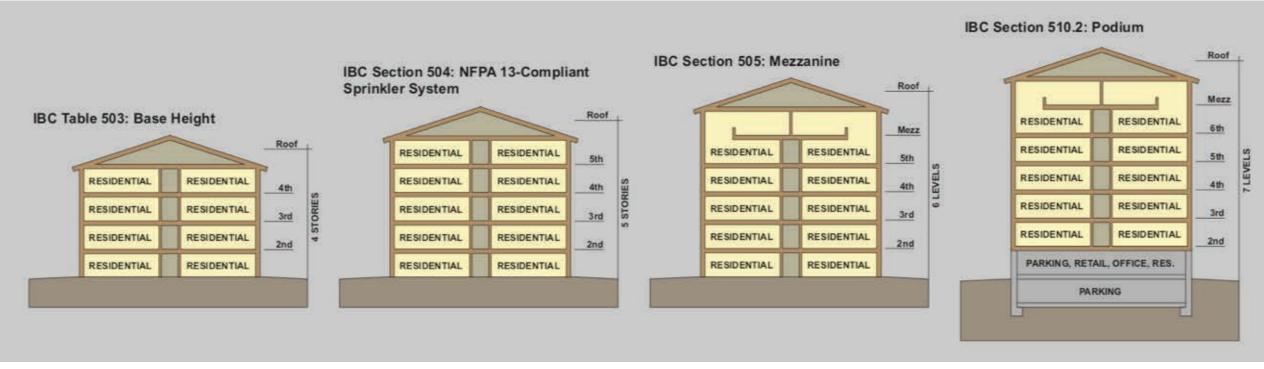
2303.1.4 Structural glued cross-laminated timber. Cross-laminated timbers shall be manufactured and identified in accordance with ANSI/APA PRG 320.



BEFORE IBC 2021 Code Limit for wood - 6 stories (business) 5 stories (residential) and 85 feet

#### Over 6 Stories:

Alternate Means and Methods Request (AMMR) through performance based design



Source: WoodWorks

## What is allowed with the IBC 2021 provisions?

#### Type IV-A



18 STORIES **BUILDING HEIGHT** ALLOWABLE BUILDING AREA 972,000 SF AVERAGE AREA PER STORY 54,000SF

270'



12 STORIES **BUILDING HEIGHT** ALLOWABLE BUILDING AREA 648,000 SF AVERAGE AREA PER STORY 54,000SF

180 FT



9 STORIES **BUILDING HEIGHT** ALLOWABLE BUILDING AREA AVERAGE AREA PER STORY

405,000 SF 45,000 SF

# California Building Standards Commission Passes Tall Wood Code Change Proposals

Source: Softwood Lumber Boo

"The early adoption of mass timber codes can be a benefit to California in many ways, but I would like to highlight three of those advantages in this proposal.

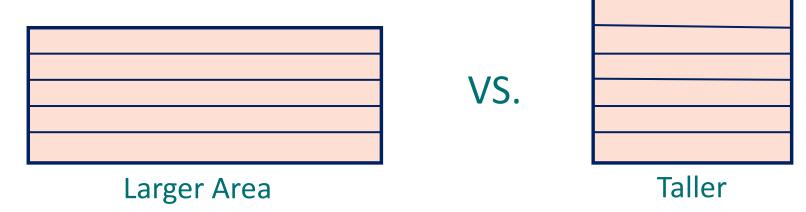
- 1. It has the potential to increase the market demand for mass timber production in California to meet the needs of the construction industry.
- 2. It will increase the pace and scale of our wildland fire prevention and forest management goals of treating 500 thousand acres per year by thinning the forest of smaller diameter trees that can be used in the production of cross laminated timber and other mass timber assemblies.
- 3. While wood products provide the benefit of storing carbon, another benefit or advantage is that mass timber construction can also help reduce the carbon footprint of concrete and steel production."
- Chief Mike Richwine, State Fire Marshal

## **CBC Tall Wood Building Size Limits**

The CBC has historically not allowed "double-dipping" for sprinkler increases of building height and area for A, E, H, I, L or R occupancies. The IBC has no such restriction.

Also specific to the CBC, for multi-story buildings that are A, E, H, I, L or R occupancies, the total allowable building area is equal to the allowable floor area multiplied by the number of stories, not to exceed 2. In the IBC, this value is 3 for all occupancies.

This is also the case for Tall Wood.



## **CBC Tall Wood Building Size Limits**

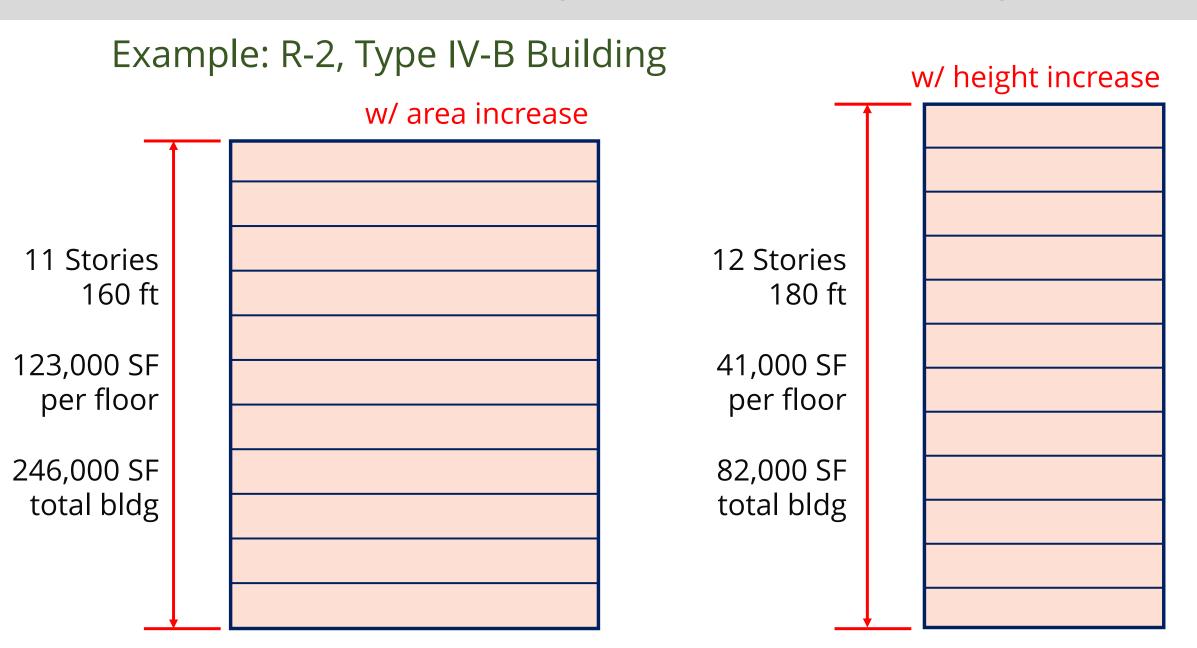
For example, if using the sprinkler area increases, the allowable height in the CBC is 20 ft and 1 story less than the IBC limits for Type IV-A, IV-B and IV-C construction for A, E, H-4, I-4, R-1 and R-2 occupancies.

OCCUPANOV.	TYPE OF CONSTRUCTION						
OCCUPANCY	SEE FOOTHOTES	TYPE IV					
CLASSIFICATION	SEE FOOTNOTES	A	<u>B</u>	<u>c</u>	HT		
B, F, M, S, U	NS <sup>b</sup>	<u>65</u>	<u>65</u>	65	65		
D, 1 , IVI, 3, U	S	270	180	85	85		
	NS*	<u>65</u>	<u>65</u>	<u>65</u>	65		
A, E	S (without area increase)	270	180	<u>85</u>	85		
	S (with area increase)	250	160	65	65		

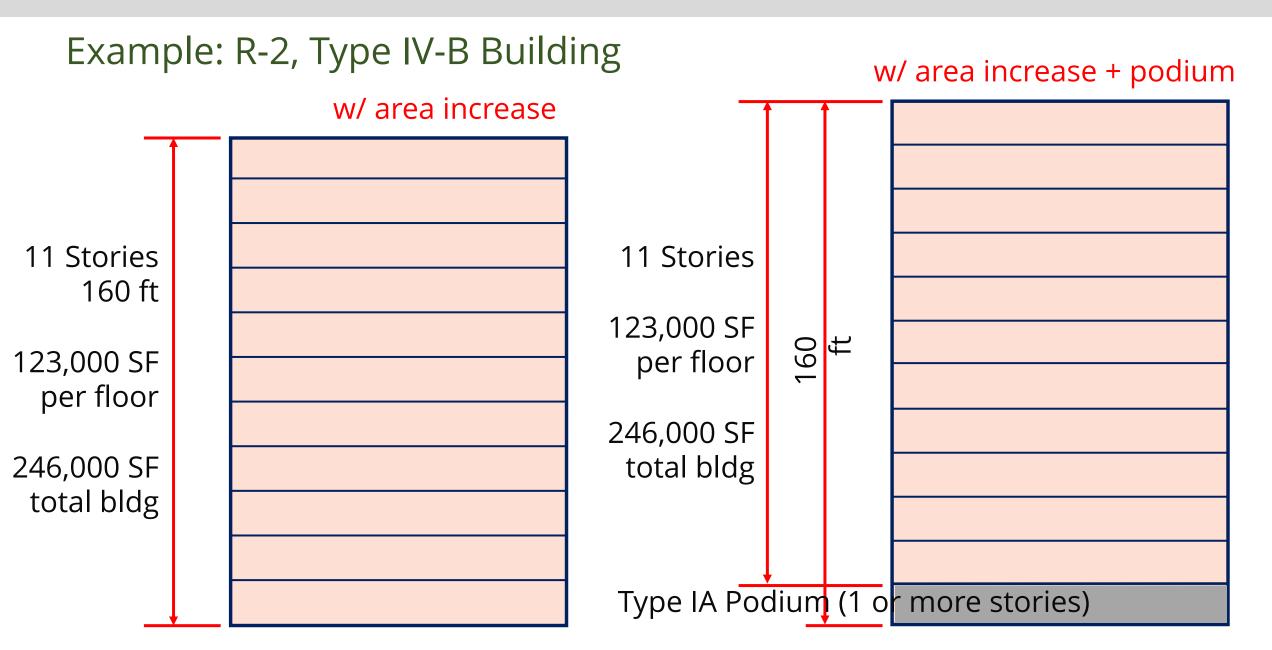
# **CBC Tall Wood Building Size Limits**

	Construction Type (Sprinklered Values)									
	I-A	I-B	<u>IV-A</u>	<u>IV-B</u>	<u>IV-C</u>	IV-HT	III-A			
Occupancies	Allowable Building Height above Grade Plane, Feet (CBC Table 504.3)									
B, F, M, S, U, R-3, R-4	Unlimited	180*	<u>270</u>	<u>180</u>	<u>85</u>	85	85			
A, E, R-1, R-2 (w/ area increase)	Unlimited	180 (160)	270 (250)	<u>180 (160)</u>	<u>85 (65)</u>	85 (65)	85 (65)			
	Allowable Number of Stories above Grade Plane (CBC Table 504.4)									
A-2, A-3, A-4 (w/	Unlimited	12 (11)	<u>18 (17)</u>	<u>12 (11)</u>	<u>6 (5)</u>	4 (3)	4 (3)			
area increase)										
В	Unlimited	12	<u>18</u>	<u>12</u>	<u>9</u>	6	6			
R-1, R-2 (w/ area	Unlimited	12 (11)	<u>18 (17)</u>	<u>12 (11)</u>	8 (7)	5 (4)	5 (4)			
increase)										
	Allowable Area Factor (At) for SM, Feet <sup>2</sup> (CBC Table 506.2)									
A-1, A-2, A-3, A-4	Unlimited	Unlimited	<u>135,000</u>	90,000	<u>56,250</u>	45,000	42,000			
(w/ height increase)			(45,000)	(30,000)	<u>(18,750)</u>	(15,000)	(14,000)			
В	Unlimited	Unlimited	324,000	<u>216,000</u>	<u>135,000</u>	108,000	85,500			
R-1, R-2 (w/ height	Unlimited	Unlimited	184,500	123,000	76,875	61,500	72,000			
increase)			(61,500)	(41,000)	(25,625)	(20,500)	(24,000)			

## **CBC Tall Wood – Sprinkler Increase Options**



## CBC Tall Wood - Podium Option (w/ Sprinkler Increase)





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