

Correcting Misperceptions of CLT Fire Performance

Mid-Atlantic Wood Design Symposium

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This presentation aims to answer questions commonly asked about CLT fire performance, including “delamination” and fire-resistance ratings, and how these issues related to low- and mid-rise buildings within the size limits of the current IBC vs. high-rise buildings.

Because CLT is relatively new in the U.S., designers often have to explain the fire design of their structure in much more detail than is required for typical construction materials, even for code-compliant buildings.

This session should equip designers with a better understanding of the code requirements, relevant and applicable CLT design methods, test standards and available testing related to CLT fire performance.

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1. Review code-compliant applications of cross-laminated timber under the 2015 International Building Code (IBC).
 2. Highlight available resources, including charring calculations and fire-tested CLT assemblies, to aid designers in exposed CLT building design.
 3. Discuss the concept of CLT “delamination” under fire, related testing and recent changes to adhesive requirements that eliminate concerns.
 4. Understand how various aspects of CLT fire performance apply (or don't) to code-compliant low- and mid-rise vs. high-rise buildings.





Muhlweg Apartments, Austria



Svartlamoen, Norway



Mass timber and the IBC



Simple Banking HQ, Portland

What is a Fire Resistance Rating (FRR)?

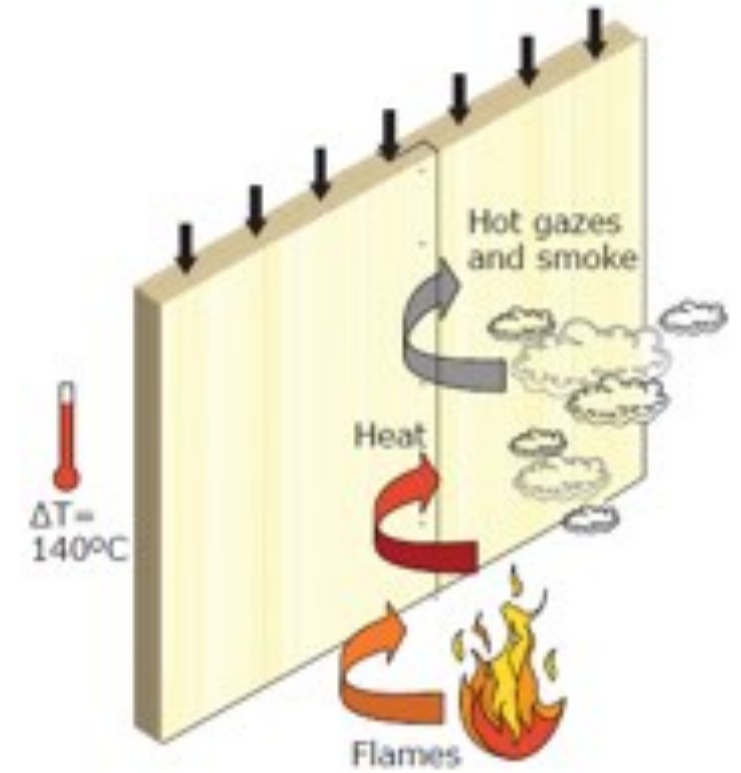


Structural resistance

(from "CLT Handbook, US Edition")

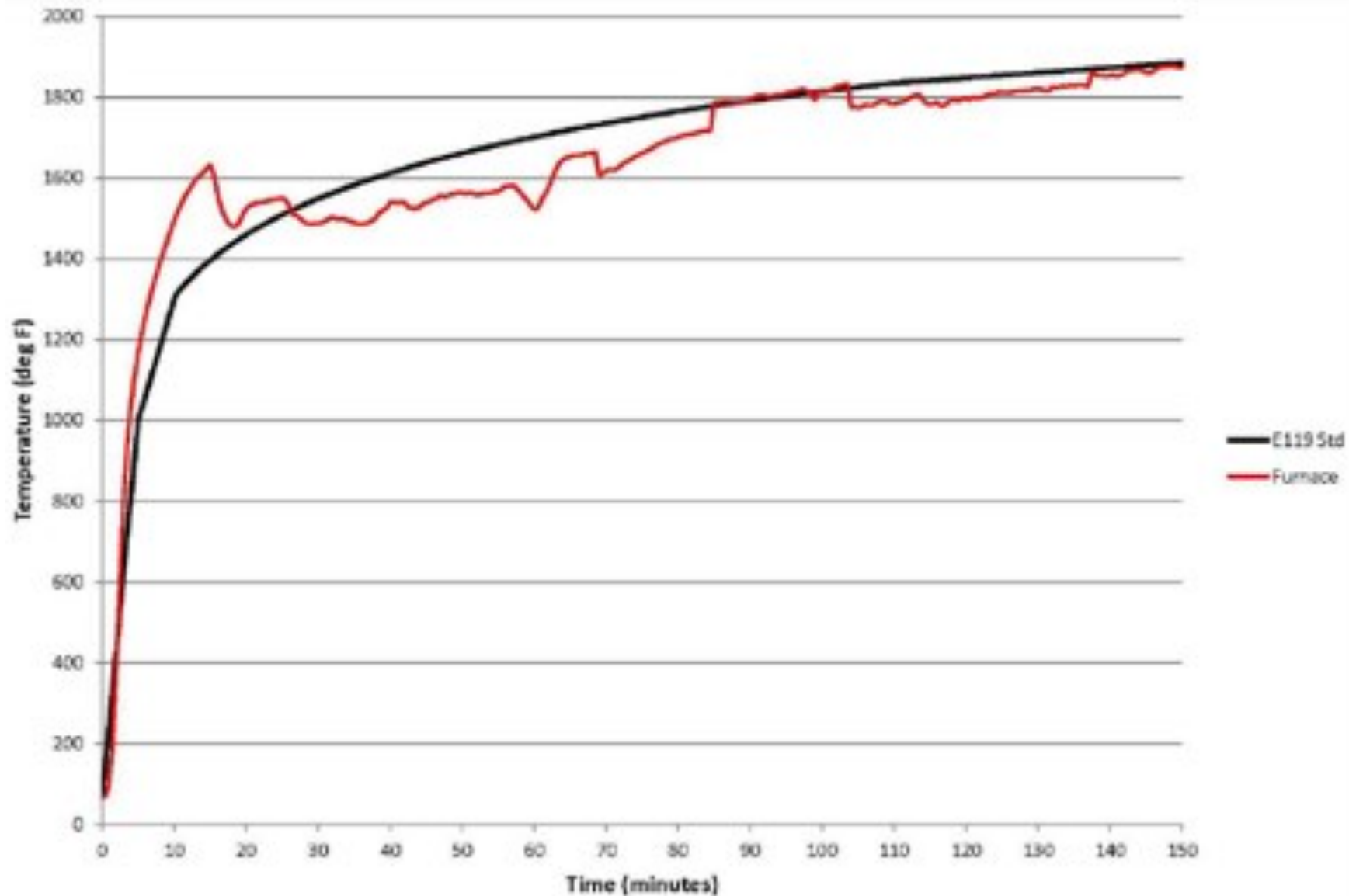


Integrity



Insulation

What is a Fire Resistance Rating (FRR)?









What is Interior Finish Flammability?

Measure of flame spread and smoke development

Classes A, B and C



IBC limits for mass timber construction

Non-combustible construction – Type I, II

Combustible construction – Type III, IV, V

Mass timber - Code compliant use in Types III, IV, V

Type IV – Heavy Timber:

- Up to 6 floors (office) 5 floors (resi)
- Additional floors with “podium construction”
- 85ft in building height



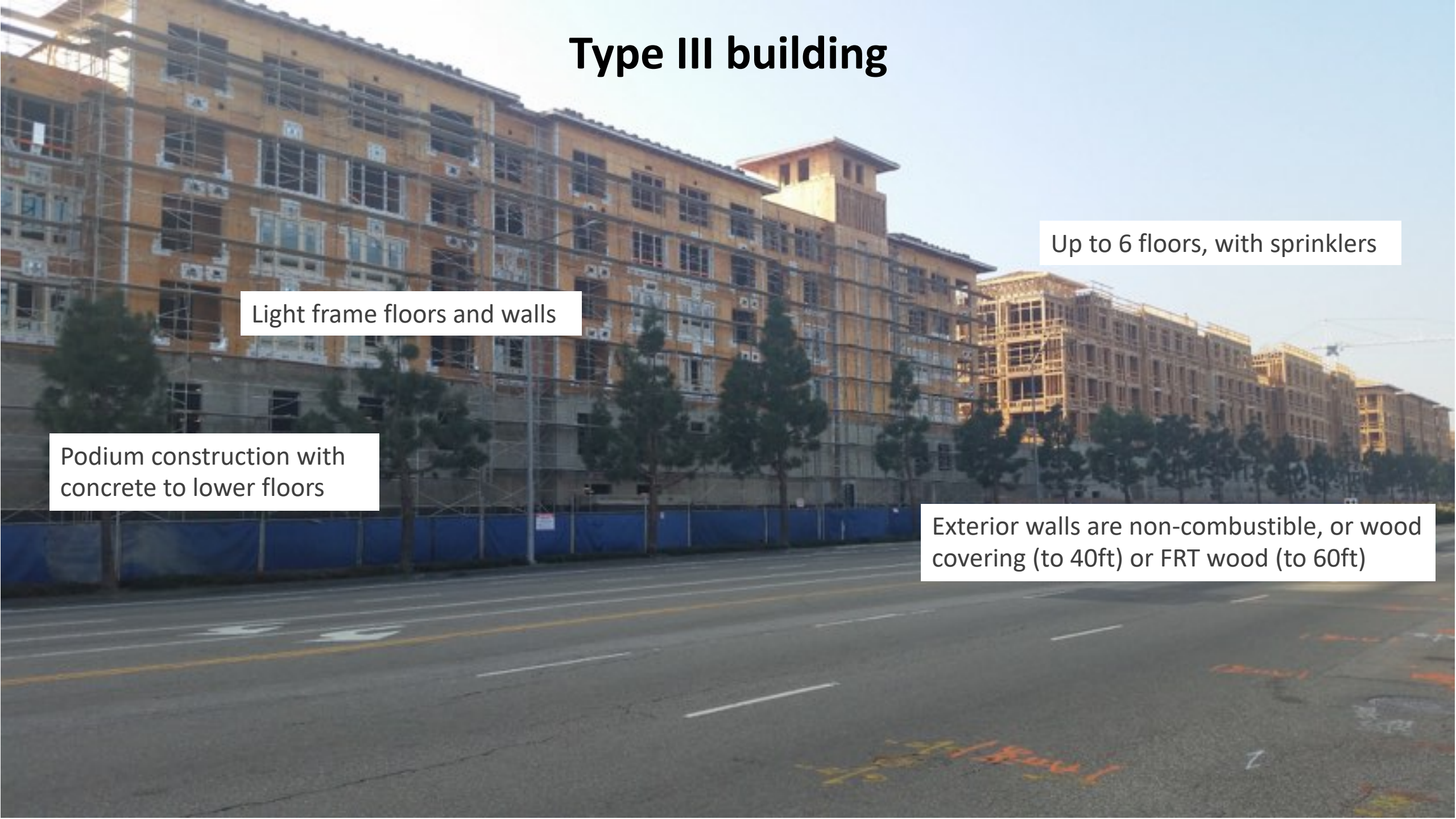
Type III building

Up to 6 floors, with sprinklers

Light frame floors and walls

Podium construction with
concrete to lower floors

Exterior walls are non-combustible, or wood
covering (to 40ft) or FRT wood (to 60ft)



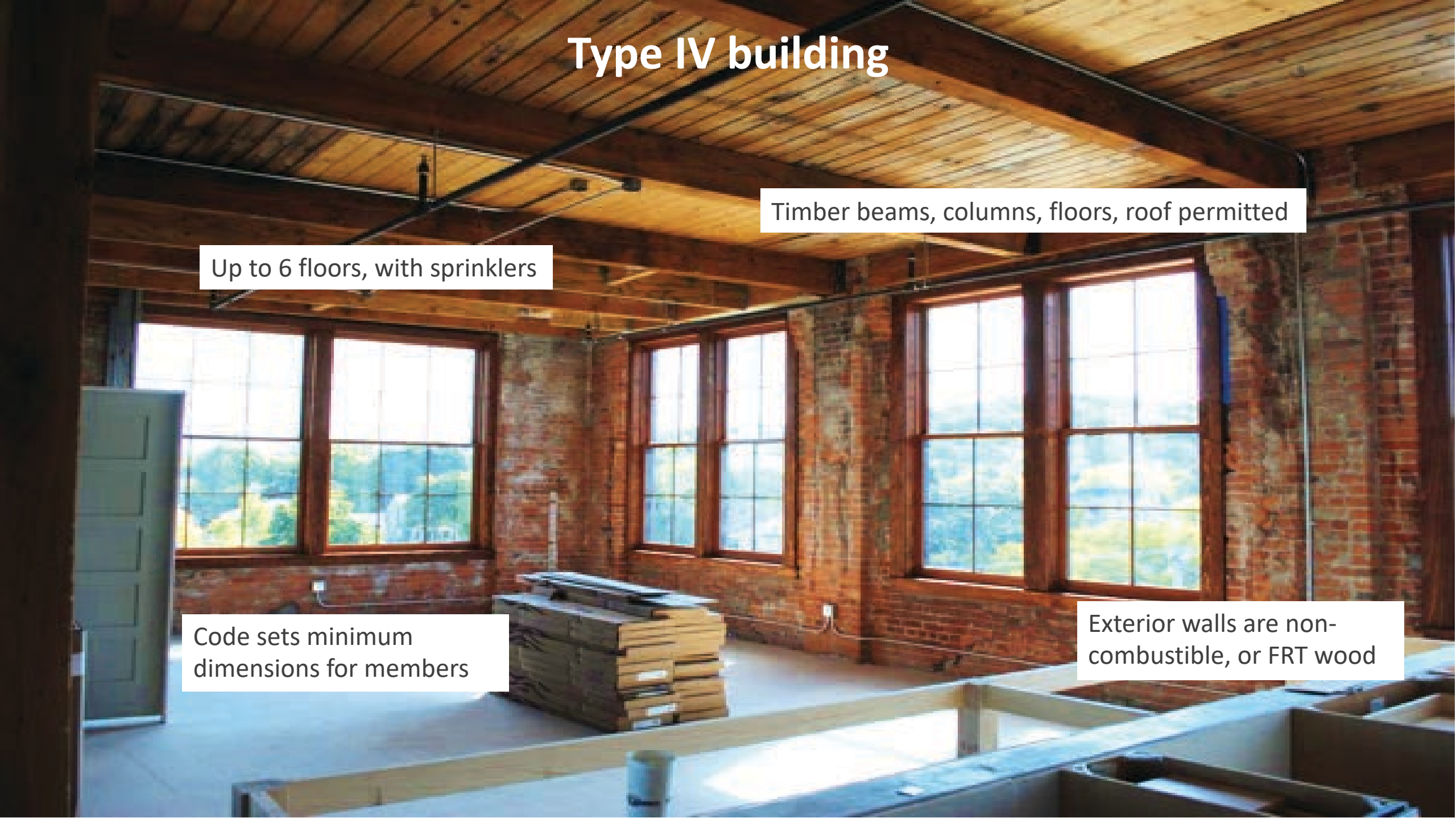
Type IV building

Timber beams, columns, floors, roof permitted

Up to 6 floors, with sprinklers

Code sets minimum
dimensions for members

Exterior walls are non-
combustible, or FRT wood



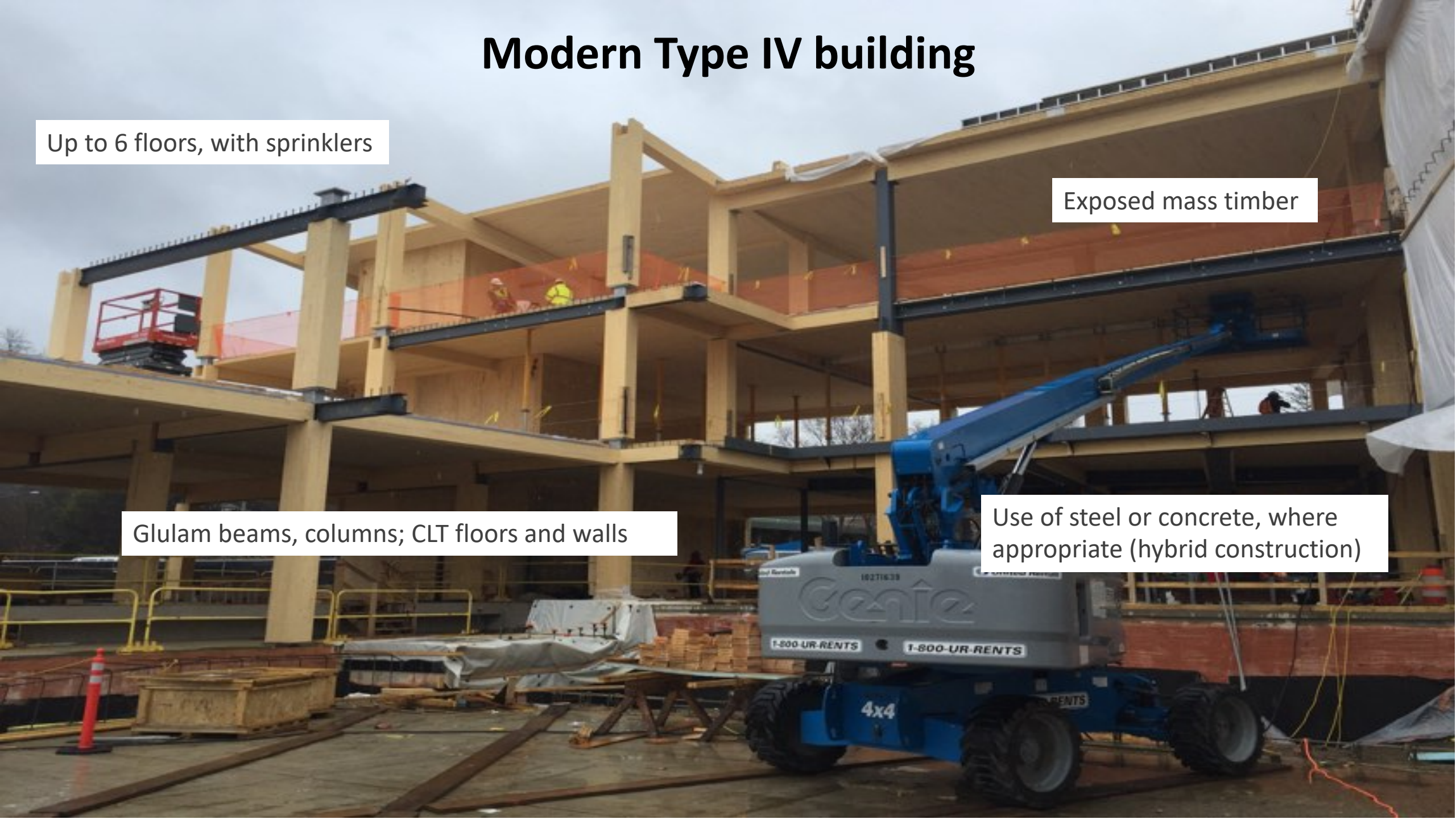
Modern Type IV building

Up to 6 floors, with sprinklers

Exposed mass timber

Glulam beams, columns; CLT floors and walls

Use of steel or concrete, where appropriate (hybrid construction)



Mass timber construction

TABLE 601
FIRE-RESISTANCE RATING REQUIREMENTS FOR BUILDING ELEMENTS (HOURS)

BUILDING ELEMENT	TYPE I		TYPE II		TYPE III		TYPE IV	TYPE V	
	A	B	A	B	A	B	HT	A	B
Primary structural frame ^f (see Section 202)	3 ^a	2 ^a	1	0	1	0	HT	1	0
Bearing walls									
Exterior ^{e, f}	3	2	1	0	2	2	2	1	0
Interior	3 ^a	2 ^a	1	0	1	0	1/HT	1	0
Nonbearing walls and partitions	See Table 602								
Exterior									
Nonbearing walls and partitions							See		
Interior ^d	0	0	0	0	0	0	Section	0	0
							602.4.6		
Floor construction and associated secondary members (see Section 202)	2	2	1	0	1	0	HT	1	0
Roof construction and associated secondary members (see Section 202)	1 ^{1/2} ^b	1 ^{b,c}	1 ^{b,c}	0 ^c	1 ^{b,c}	0	HT	1 ^{b,c}	0

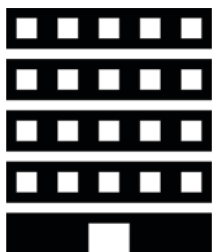
IBC: Heavy timber = mass timber

TABLE 602.4
WOOD MEMBER SIZE EQUIVALENCIES

MINIMUM NOMINAL SOLID SAWN SIZE		MINIMUM GLUED-LAMINATED NET SIZE		MINIMUM STRUCTURAL COMPOSITE LUMBER NET SIZE	
Width, inch	Depth, inch	Width, inch	Depth, inch	Width, inch	Depth, inch
8	8	6 ³ / ₄	8 ¹ / ₄	7	7 ¹ / ₂
6	10	5	10 ¹ / ₂	5 ¹ / ₄	9 ¹ / ₂
6	8	5	8 ¹ / ₄	5 ¹ / ₄	7 ¹ / ₂
6	6	5	6	5 ¹ / ₄	5 ¹ / ₂
4	6	3	6 ⁷ / ₈	3 ¹ / ₂	5 ¹ / ₂

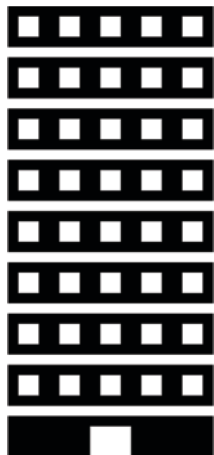
Solid or laminated timber (Chapter 23) – solid, LVL, glulam, CLT

Type IV – mass timber can be exposed (Chapter 8)



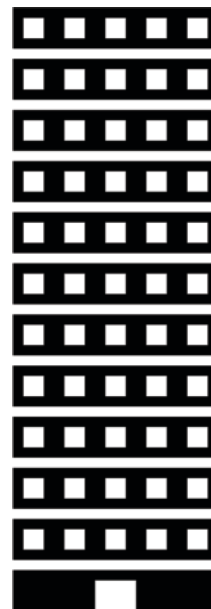
Type IV

- Max 85ft
- 5 floors
- Timber fully exposed



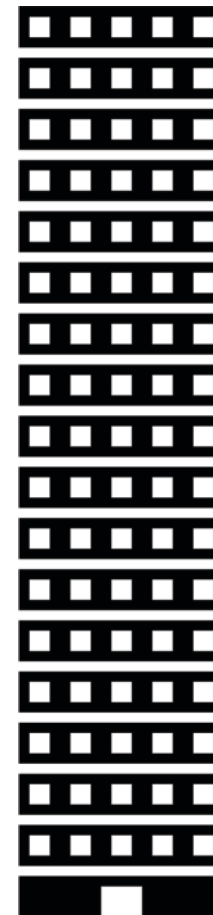
Type IV-C

- Max 85ft
- 9 floors
- Timber fully exposed
- 2hr FRR



Type IV-B

- Max 180ft
- 12 floors
- Timber partly exposed
- Protected timber shafts
- 2hr FRR

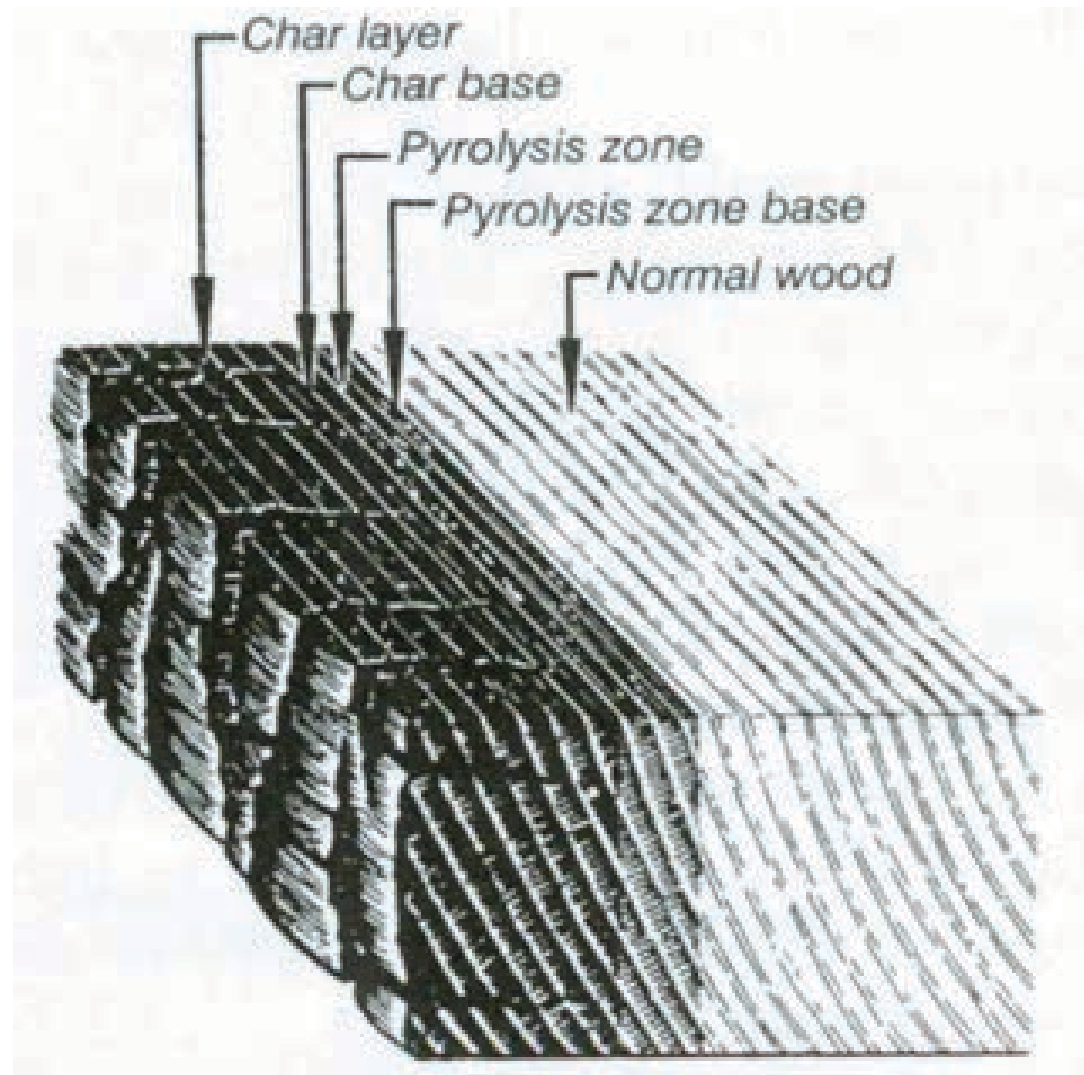


Type IV-A

- Max 270ft
- 18 floors
- Timber fully protected
- Concrete shafts
- 3hr FRR

CLT Resources - Fire

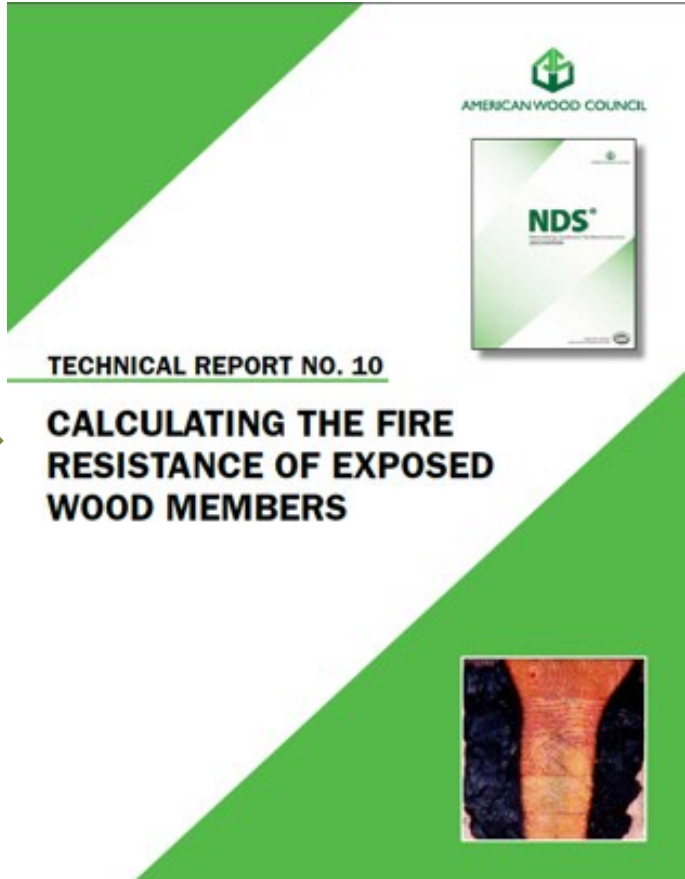
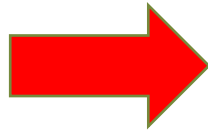
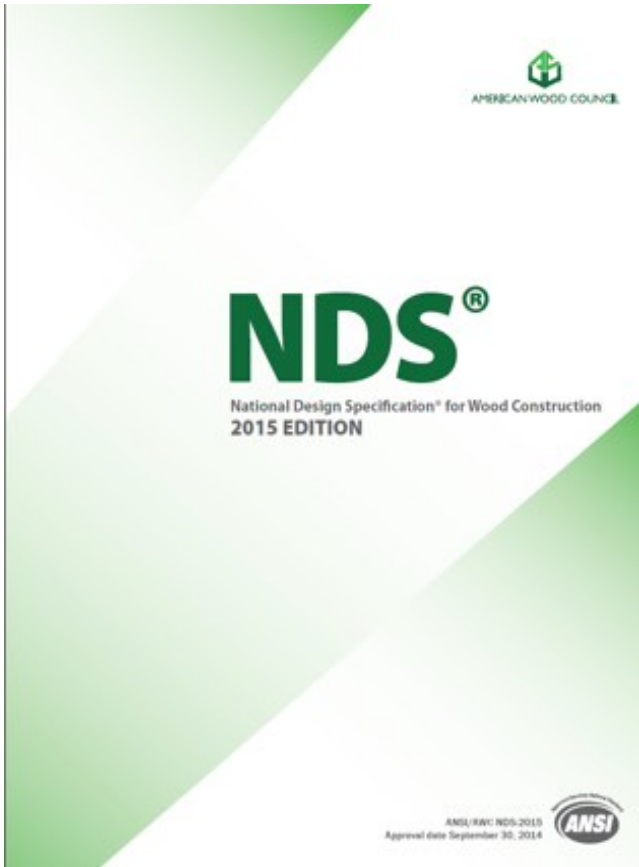
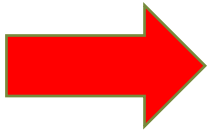
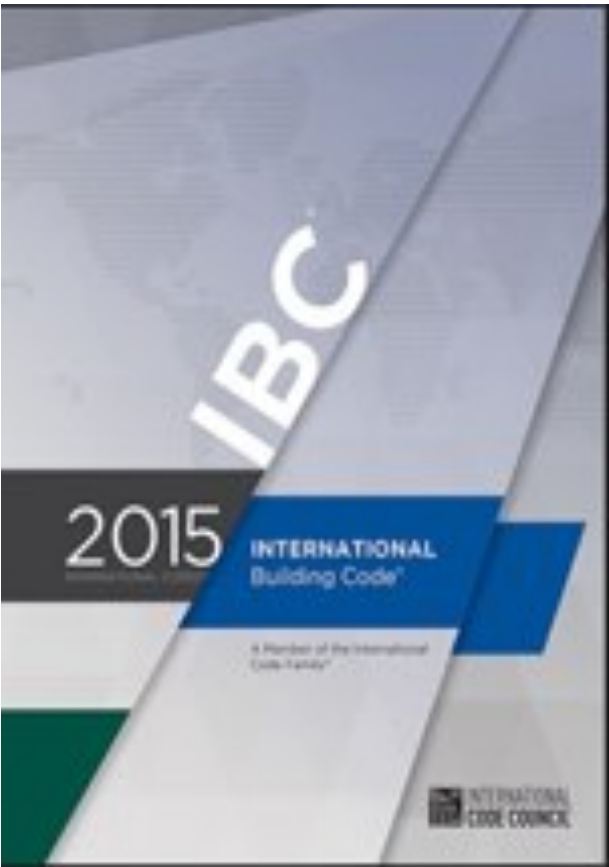




Schaffer, 1966, Forest Products Laboratory

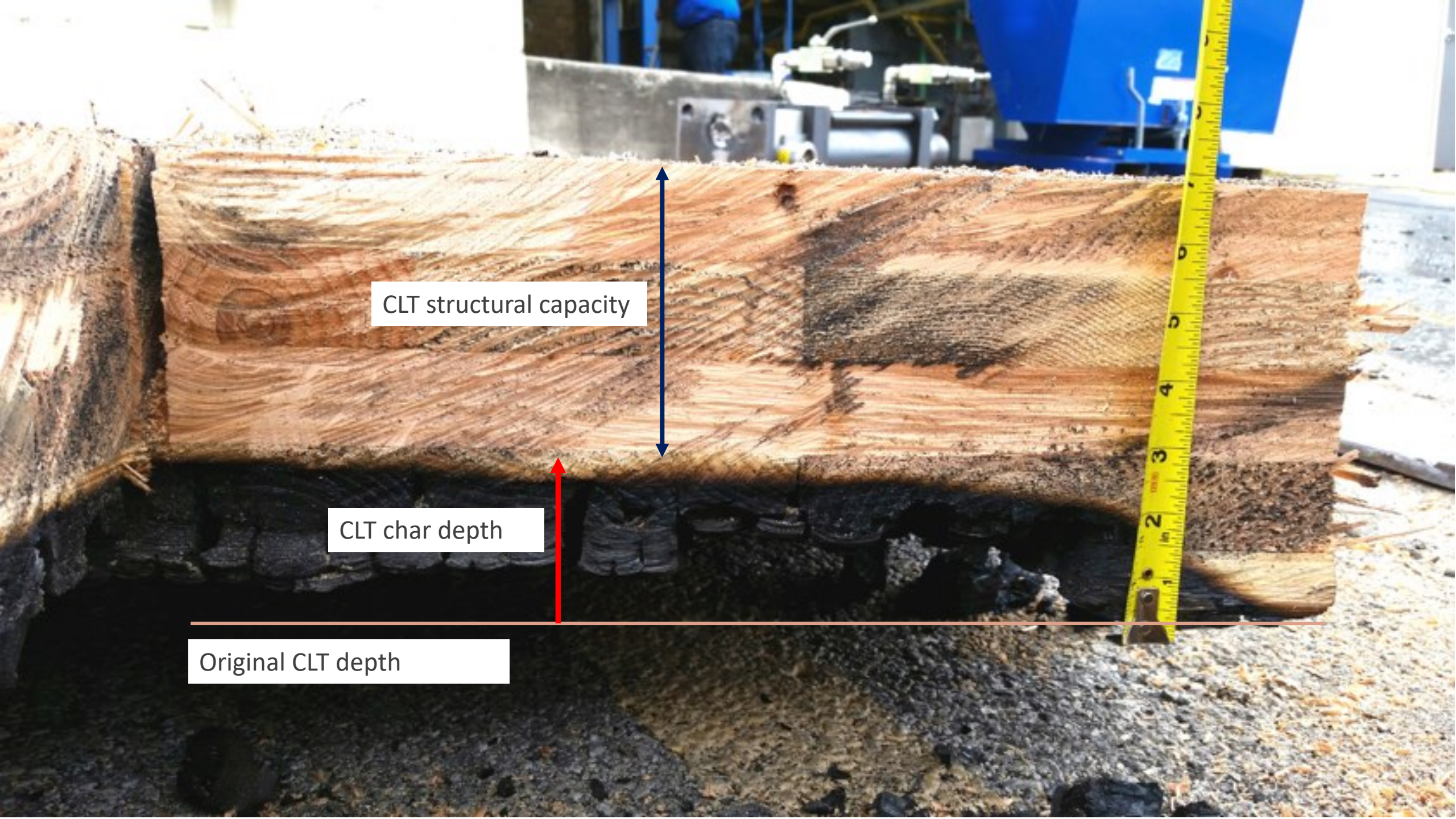
$$a_{eff} = 1.2 \beta_t t^{0.813}$$







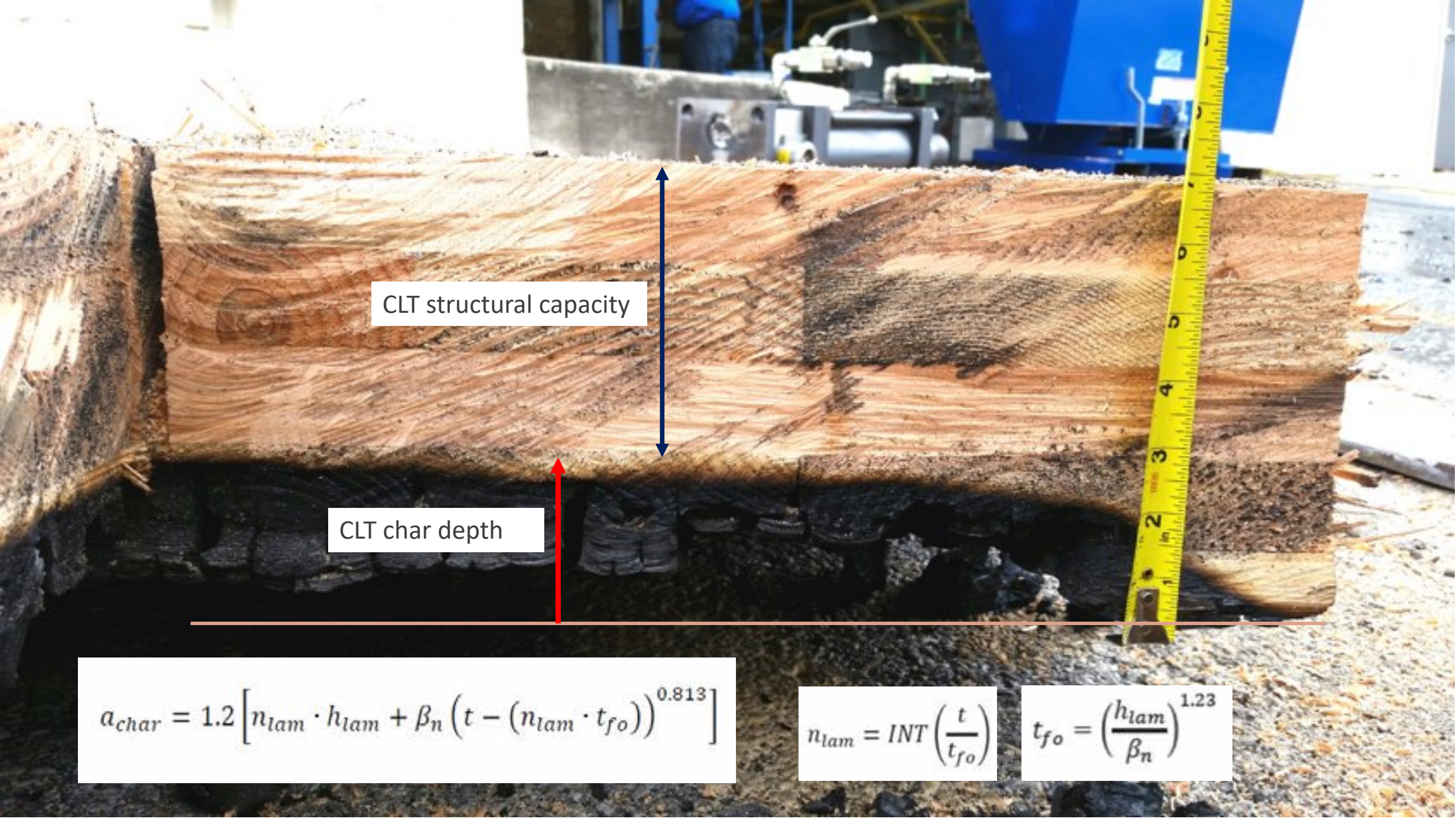




CLT structural capacity

CLT char depth

Original CLT depth



CLT structural capacity

CLT char depth

$$a_{char} = 1.2 \left[n_{lam} \cdot h_{lam} + \beta_n \left(t - (n_{lam} \cdot t_{fo}) \right)^{0.813} \right]$$

$$n_{lam} = INT \left(\frac{t}{t_{fo}} \right)$$

$$t_{fo} = \left(\frac{h_{lam}}{\beta_n} \right)^{1.23}$$

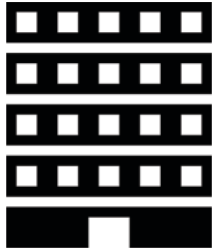






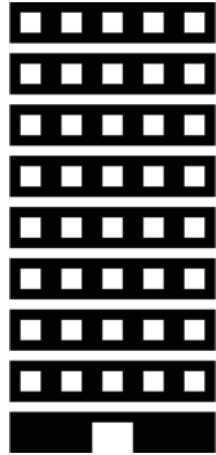
A photograph showing a large, dark, charred rectangular panel of Cross-Laminated Timber (CLT) exposed within a building's structural frame. The panel is surrounded by rusty metal beams and concrete. Below the panel, a lighter-colored wall with circular openings is visible. The scene is set in a high-rise building under construction or renovation.

Exposed CLT in high – rise buildings what are the issues?



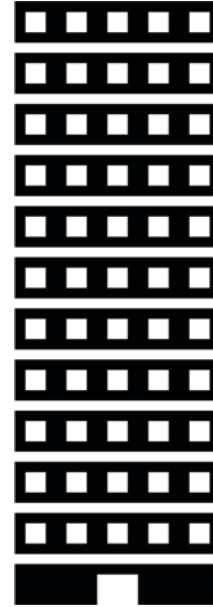
Type IV

- Max 85ft
- 5 floors
- Timber fully exposed



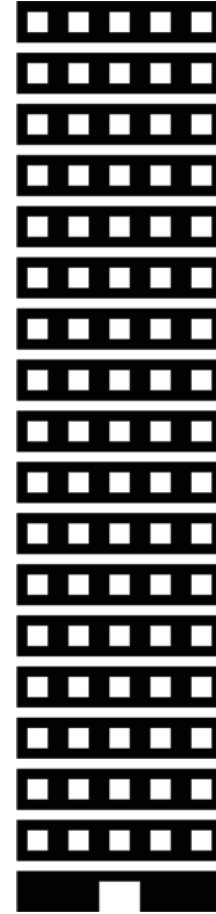
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- Max 85ft
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Type IV-B

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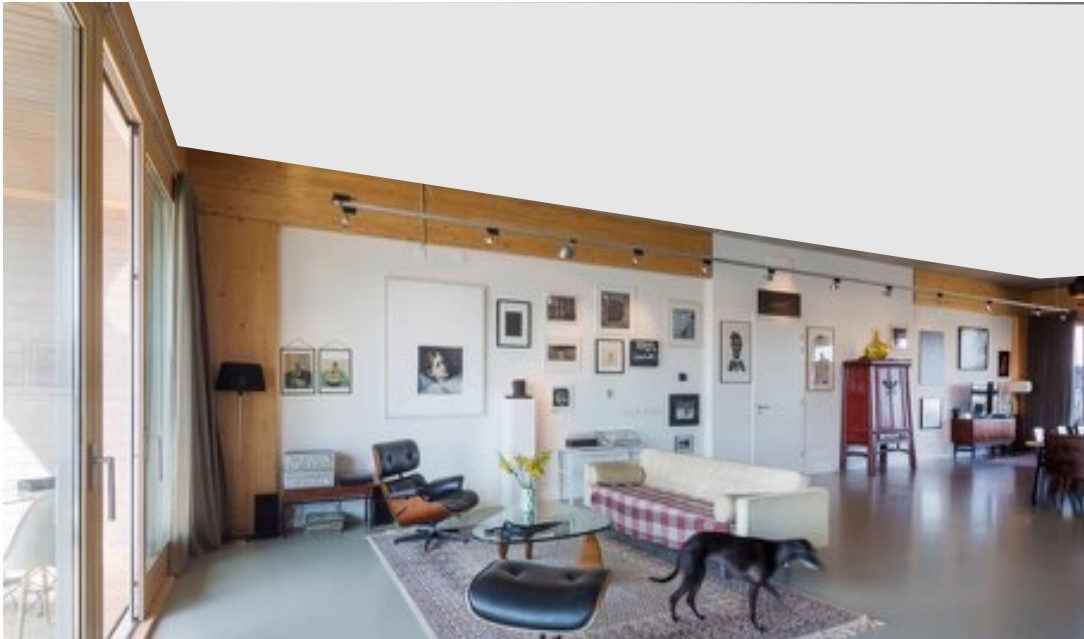


Type IV-A

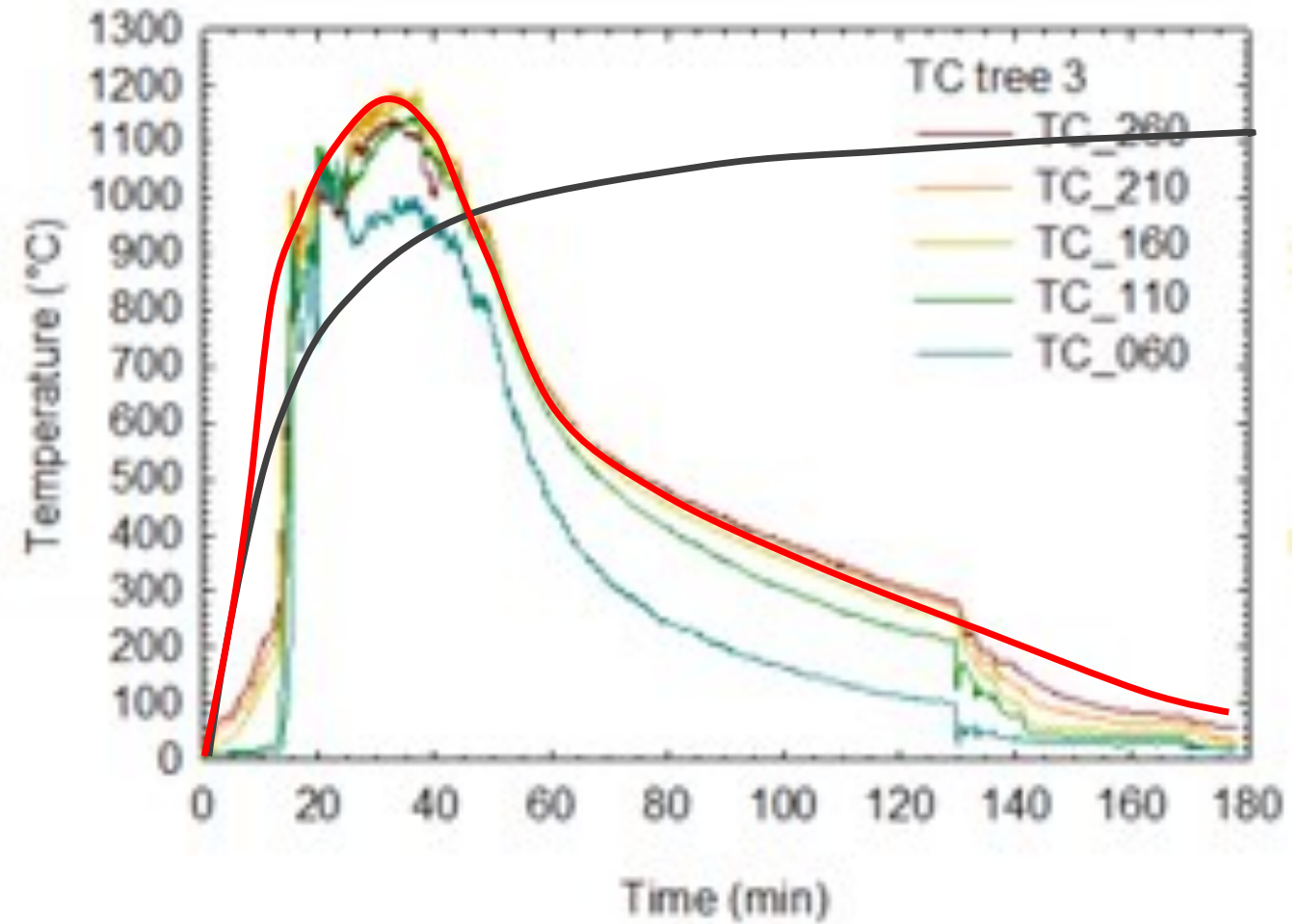
- Max 270ft
- 18 floors
- Timber fully protected
- Concrete shafts
- 3hr FRR



Fire Modelling – Exposed timber



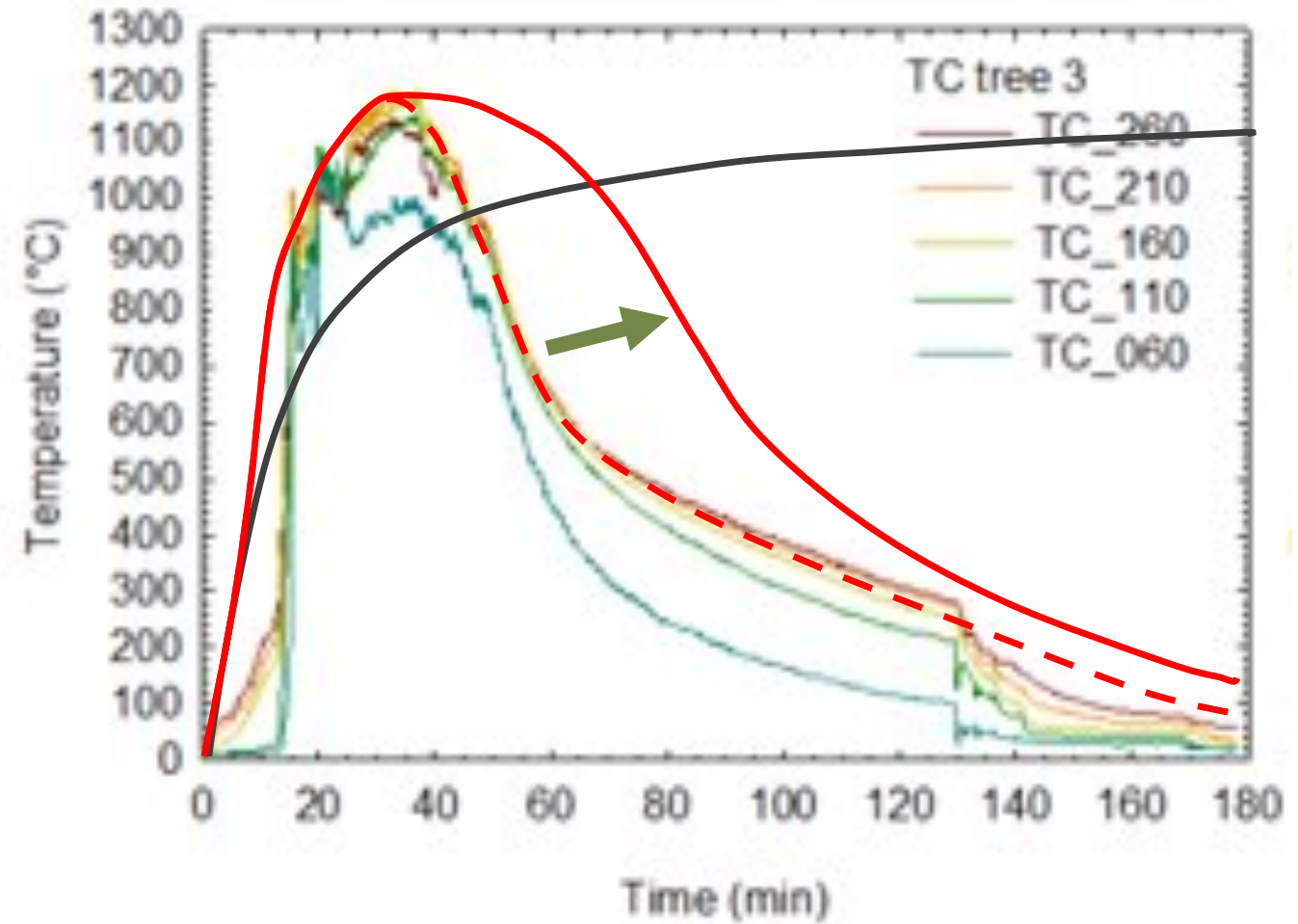
Fuel load 500MJ/m²



Fire Modelling – Exposed timber



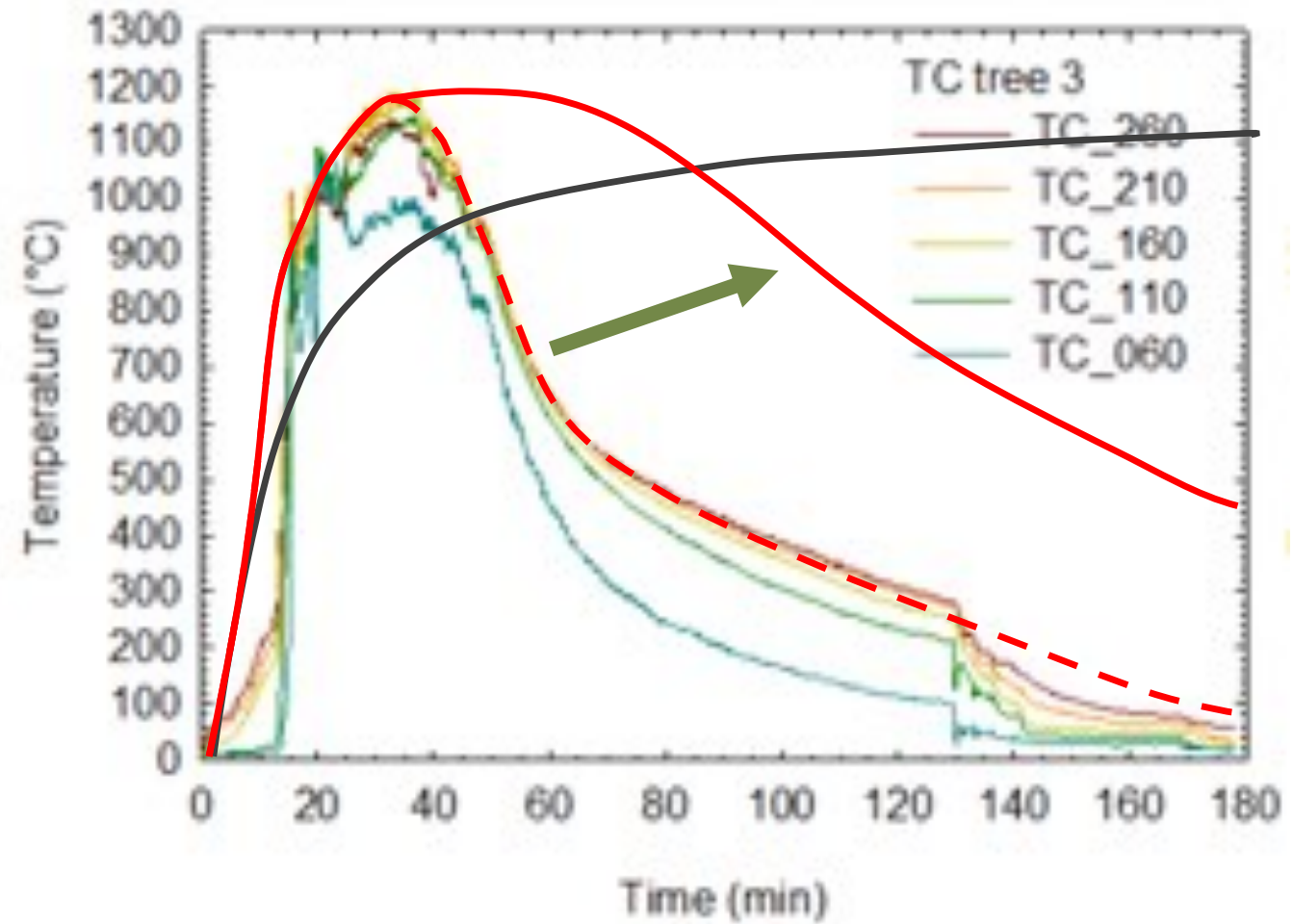
Fuel load 750MJ/m^2



Fire Modelling – Exposed timber



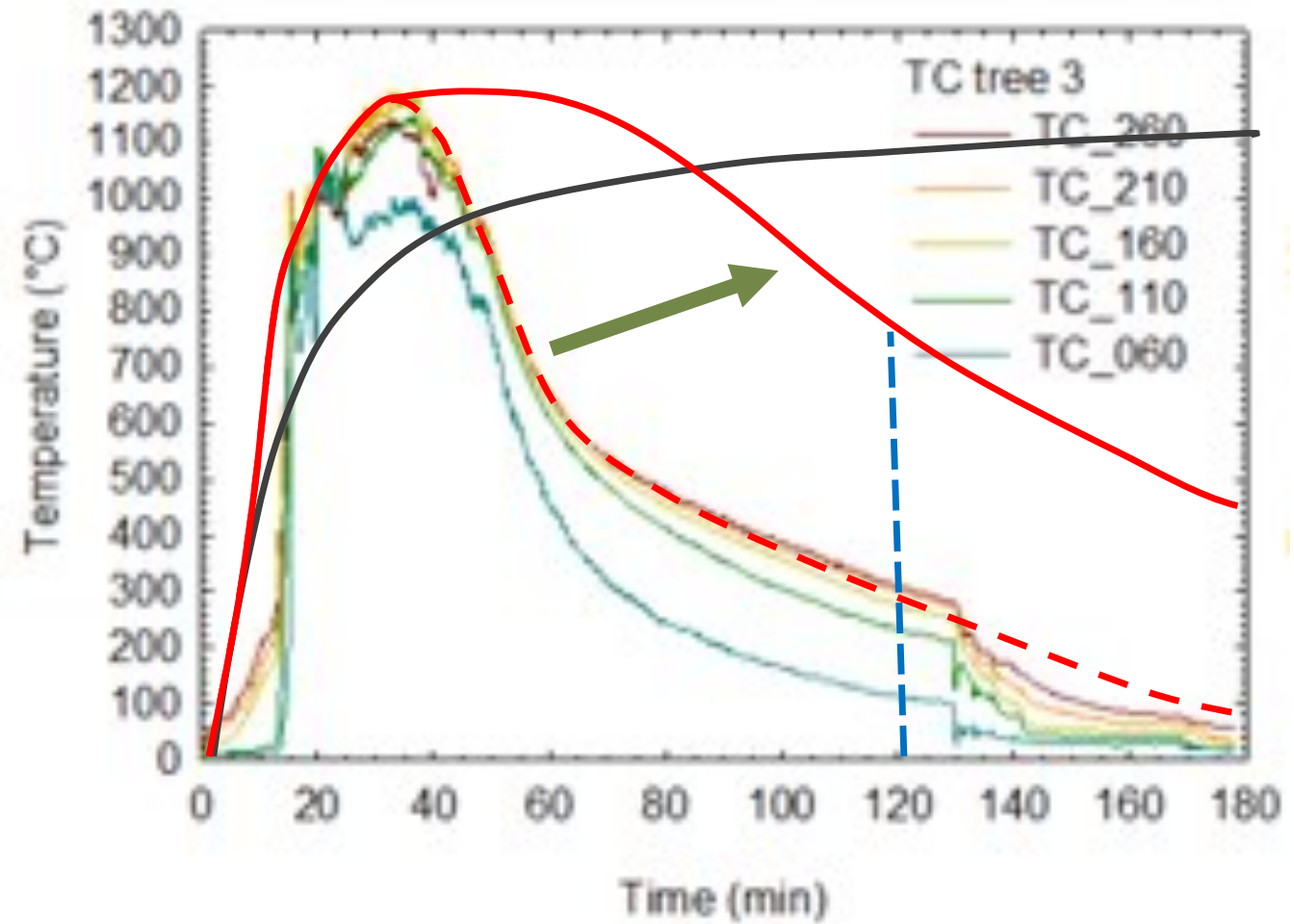
Fuel load 1100MJ/m^2



Fire Modelling – Exposed timber



Fuel load 1100MJ/m²





E119 test, CLT floor after 2hrs, with char fall-off



E119 test, CLT floor after 2hrs, with no char fall-off



Crielaard





For high-rise buildings:



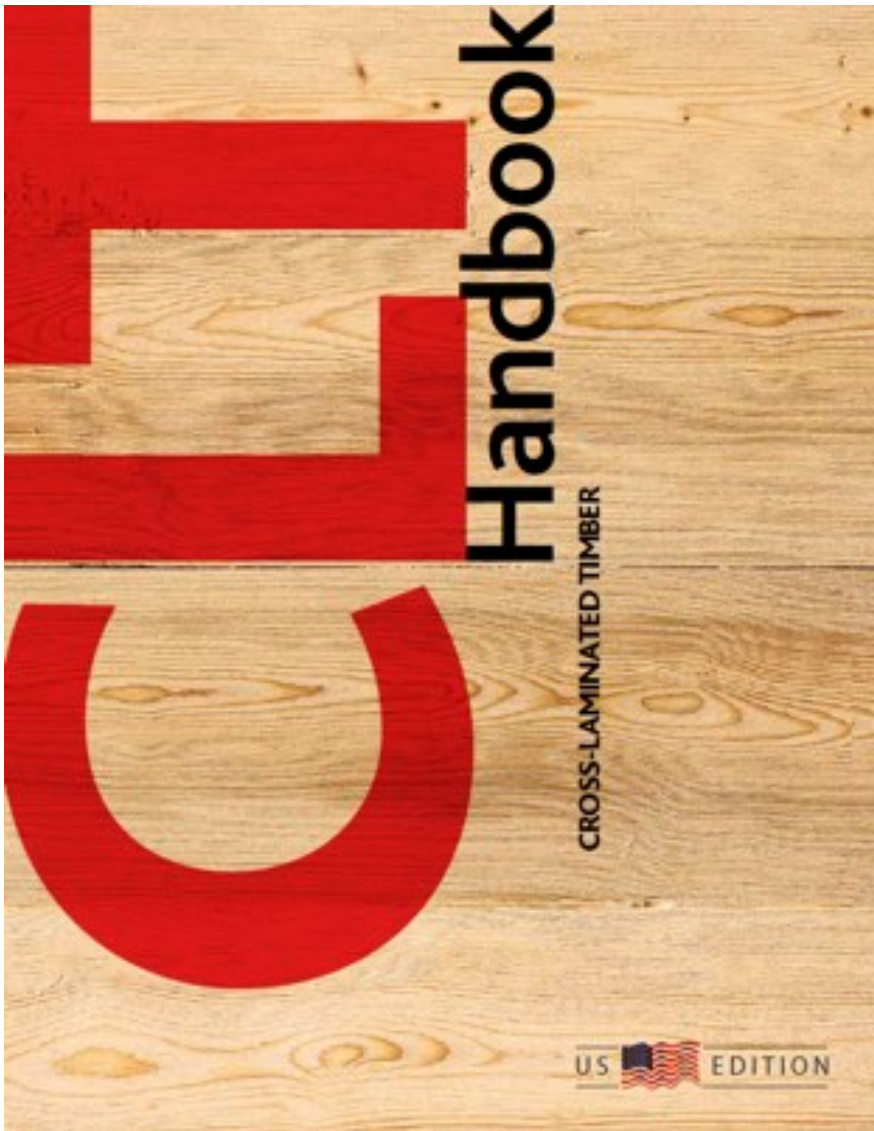
Exposed CLT can be ok, in limited areas

Exposed CLT walls impact the fire dynamics less than ceilings

The adhesive used in the CLT is important (PRG-320 2018 update). Will allow more CLT to be exposed

Where the CLT is not exposed, the protection must prevent charring for the duration of the expected fire

Conclusions



For Type III, IV and V buildings (< 85ft), CLT is ok to be exposed

CLT manufacturers have interior finish and fire resistance testing reports

Connections have been fire tested and have ratings

IBC compliant calculation method for FRR

Char fall off / delamination – only an issue in high-rise resolved with new manufacturing standard

> QUESTIONS?

This concludes The American Institute of
Architects Continuing Education Systems Course

Please contact me with any mass timber fire questions:

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